

# SERVICE AND TECHNICAL SUPPORT MANUAL

Single Stage, PSC Blower Motor  
35" Tall, High Efficiency Condensing Gas Furnace  
R9MSB0801716 (A Series Only)  
R9MSB (All B Series)

Save this manual for future reference.

## Safety Labeling and Signal Words

### DANGER, WARNING, CAUTION, and NOTE

The signal words **DANGER**, **WARNING**, **CAUTION**, and **NOTE** are used to identify levels of hazard seriousness. The signal word **DANGER** is only used on product labels to signify an immediate hazard. The signal words **WARNING**, **CAUTION**, and **NOTE** will be used on product labels and throughout this manual and other manual that may apply to the product.

**DANGER** – Immediate hazards which will result in severe personal injury or death.

**WARNING** – Hazards or unsafe practices which could result in severe personal injury or death.

**CAUTION** – Hazards or unsafe practices which may result in minor personal injury or product or property damage.

**NOTE** – Used to highlight suggestions which will result in enhanced installation, reliability, or operation.

### Signal Words in Manuals

The signal word **WARNING** is used throughout this manual in the following manner:


 **WARNING**

The signal word **CAUTION** is used throughout this manual in the following manner:

 **CAUTION**

### Signal Words on Product Labeling

Signal words are used in combination with colors and/or pictures or product labels.

 Safety-alert symbol

When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury.

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## MODELS

R9MSB0601716B  
R9MSB0801716A  
R9MSB0801716B  
R9MSB1002120B  
R9MSB1202420B



Use of the AHRI Certified TM Mark indicates a manufacturer's participation in the program. For verification of certification for individual products, go to [www.ahrirectory.org](http://www.ahrirectory.org).


## SAFETY CONSIDERATIONS

Improper installation, adjustment, alteration, service, maintenance, or use can cause explosion, fire, electrical shock, or other conditions which may cause death, personal injury, or property damage. Consult a qualified installer, service agency, or your distributor or branch for information or assistance. The qualified installer or agency must use factory-authorized kits or accessories when modifying this product. Refer to the individual instructions packaged with the kits or accessories when installing.

Follow all safety codes. Wear safety glasses, protective clothing, and work gloves. Use quenching cloth for brazing operations. Have fire extinguisher available. Read these instructions thoroughly and follow all warnings or cautions included in literature and attached to the unit. Consult local building codes, the current editions of the National Fuel Gas Code (NFCG) NFPA 54/ANSI Z223.1, and the National Electrical Code (NEC) NFPA 70.

In Canada refer to the current editions of the National standards of Canada CAN/CSA-B149.1 and .2 Natural Gas and Propane Installation Codes, and Canadian Electrical Code CSA C22.1.

Recognize safety information. This is the safety-alert symbol

. When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury. Understand these signal words; DANGER, WARNING, and CAUTION. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which **will** result in severe personal injury or death. WARNING signifies hazards which **could** result in personal injury or death. CAUTION is used to identify unsafe practices which **may** result in minor personal injury or product and property damage. NOTE is used to highlight suggestions which **will** result in enhanced installation, reliability, or operation.



## WARNING

### PERSONAL INJURY, AND/OR PROPERTY DAMAGE HAZARD

Failure to carefully read and follow this warning could result in equipment malfunction, property damage, personal injury and/or death.

Installation or repairs made by unqualified persons could result in equipment malfunction, property damage, personal injury and/or death.

The information contained in this manual is intended for use by a qualified service technician familiar with safety procedures and equipped with proper tools and test instruments.

Installation must conform with local building codes and with the Natural Fuel Gas Code (NFCG) NFPA 54/ANSI Z223.1, and National standards of Canada CAN/CSA-B149.1 and .2 Natural Gas and Propane Installation Codes.



## WARNING

### ELECTRICAL SHOCK HAZARD

Failure to follow this warning could cause personal injury or death.

Before performing service or maintenance operations on unit, always turn off main power switch to unit and install lockout tag. Unit may have more than one power switch.



## WARNING

### CARBON MONOXIDE POISONING AND FIRE HAZARD

Failure to follow safety warnings could result in personal injury, death, and/or property damage.

This furnace is not designed for use in mobile homes, trailers or recreational vehicles.



## CAUTION

### CUT HAZARD

Failure to follow this caution may result in damage personal injury.

Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing, safety glasses and gloves when handling parts and servicing furnaces.

## START-UP, ADJUSTMENT, AND SAFETY CHECK

### NOTICE

#### IMPORTANT INSTALLATION AND START-UP PROCEDURES

Failure to follow this procedure may result in a nuisance smoke or odor complaint.

The manifold pressure, gas rate by meter clocking, temperature rise and operation must be checked after installation. Minor smoke and odor may be present temporarily after start-up from the manufacturing process. Some occupants are more sensitive to this minor smoke and odor. It is recommended that doors and windows be open during the first heat cycle.

#### General

1. Furnace must have a 115-v power supply properly connected and grounded.

**NOTE:** Proper polarity must be maintained for 115-v wiring. Control status indicator light flashes rapidly and furnace does not operate if polarity is incorrect or if the furnace is not grounded.

2. Thermostat wire connections at terminals R, W, G, and Y must be made at 24-v terminal block on furnace control.
3. Natural gas service pressure must not exceed 0.5 psig (14-in. w.c., 1125 Pa), but must be no less than 0.16 psig (4.5-in. w.c., 350 Pa).
4. Blower door must be in place to complete 115-v electrical circuit and supply power to the furnace components.

### CAUTION

#### UNIT OPERATION HAZARD

Failure to follow this caution may result in intermittent unit operation or performance satisfaction.

These furnaces are equipped with a manual reset limit switch in burner assembly. This switch opens and shuts off power to the gas valve if an overheat condition (flame rollout) occurs in the burner assembly/enclosure. Correct inadequate combustion—air supply, improper gas pressure setting, improper burner or gas orifice positioning, or improper venting condition before resetting switch. DO NOT jumper this switch.

Before operating furnace, check flame rollout manual reset switch for continuity. If necessary, press button to reset switch.

EAC-1 (115vac) terminal is energized whenever blower operates. HUM (24vac) terminal is only energized when the low pressure switch (LPS) is closed on a call for heat.

## Prime Condensate Trap with Water

### WARNING

#### CARBON MONOXIDE POISONING HAZARD

Failure to follow these warnings could result in personal injury or death.

Failure to use a properly configured trap or NOT water-priming trap before operating furnace may allow positive pressure vent gases to enter the structure through drain tube. Vent gases contain carbon monoxide which is tasteless and odorless.

1. Remove upper and middle collector box drain plugs opposite of the condensate trap. (See Figure 10.)
2. Connect field-supplied 5/8-in. (16 mm) ID tube with attached funnel (see Figure 10) to upper collector box drain connection.
3. Pour one quart (liter) of water into funnel/tube. Water should run through collector box, overflow condensate trap, and flow into open field drain.
4. Remove funnel; replace collector box drain plug.
5. Connect field-supplied 5/8-in. (16 mm) ID tube to middle collector box drain port.
6. Pour one quart (liter) of water into funnel/tube. Water should run through collector box, overflow condensate trap, and flow into open field drain.
7. Remove funnel and tube from collector box and replace collector box drain plug.

#### Purge Gas Lines

If not previously done, purge the lines after all connections have been made and check for leaks.

### WARNING

#### FIRE OR EXPLOSION HAZARD

Failure to follow this warning could result in personal injury, death, and/or property damage.

Never purge a gas line into a combustion chamber. Never test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections. A fire or explosion may result causing property damage, personal injury or loss of life.

#### Adjustments

### WARNING

#### FIRE HAZARD

Failure to follow this warning could result in personal injury, death and/or property damage.

DO NOT bottom out gas valve regulator adjusting screw. This can result in unregulated manifold pressure and result in excess overfire and heat exchanger failures.

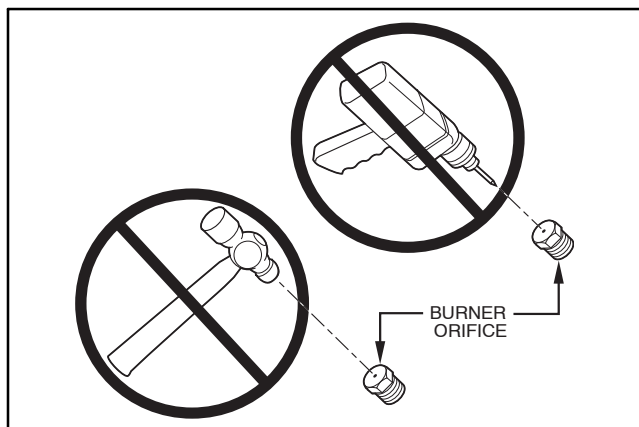


## CAUTION

### FURNACE DAMAGE HAZARD

Failure to follow this caution may result in reduced furnace life.

DO NOT redrill orifices. Improper drilling (burrs, out-of-round holes, etc.) can cause excessive burner noise and misdirection of burner flames. This can result in flame impingement of heat exchangers, causing failures. (See Figure 1.)



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**Figure 1 – Orifice Hole**

For proper operation and long term reliability the furnace input rate must be within  $\pm 2$  percent of input rate on furnace rating plate, or as adjusted for altitude.

The gas input rate on rating plate is for installations at altitudes up to 2000 ft. (609.6M).

## NOTICE

The NATURAL GAS manifold pressure adjustments in Table 4 compensate for BOTH altitude AND gas heating value. DO NOT apply an additional de-rate factor to the pressures shown in Table 4. The values in this Table and NOT referenced to sea level; they are AS-MEASURED AT ALTITUDE.

The heating content of natural gas at altitude may already provide for a reduction in capacity or altitude. Refer to Table 4. No adjustments to the furnace may be necessary at altitude for certain gas heating values.

Refer to the instructions provided in the factory-specified Propane conversion kit for instructions for setting gas manifold pressures for Propane applications.

In the USA, the input rating for altitudes above 2000 ft. (610 M) must be reduced by 2 percent for each 1000 ft. (305 M) above sea level refer to Table 2. The natural gas manifold pressures in Table 4 adjust for BOTH altitude and natural gas heating value.

In Canada, the input rating must be reduced by 5 percent for altitudes of 2000 ft. to 4500 ft. (610 to 1372 M) above sea level. The natural gas manifold pressures in Table 4 adjust for BOTH altitude and natural gas heating value.

**NOTE:** For Canadian altitudes of 2000 to 4500 ft. (610 to 1372 M), use USA altitudes of 2001 to 3000 ft. (611 to 914 M) in Table 4.

To adjust manifold pressure to obtain the proper input rate, first, determine if the furnace has the correct orifice installed. At higher altitudes or different gas heat contents, it may be necessary to change the factory orifice to a different orifice.

Tables have been provided in the furnace installation instructions to match the required orifice to the manifold pressure to the heat content and specific gravity of the gas. To do this:

1. Obtain average yearly gas heat value (at installed altitude) from local gas supplier.
2. Obtain average yearly gas specific gravity from local gas supplier.
3. Find installation altitude range for your installation in the manifold pressure tables in Table 4.
4. Find closest natural gas heat value and specific gravity in Table 4. Follow heat value and specific gravity lines to point of intersection to find orifice size and low-and high-heat manifold pressure settings for proper operation.
5. Check and verify burner orifice size in furnace. NEVER ASSUME ORIFICE SIZE. ALWAYS CHECK AND VERIFY.

## NOTICE

If orifice hole appears damaged or it is suspected to have been redrilled, check orifice hole with a numbered drill bit of correct size. Never redrill an orifice. A burr-free and squarely aligned orifice hole is essential for proper flame characteristics.

6. Replace orifice with correct size, if required by Table 4. Use only factory-supplied orifices. See EXAMPLE 1.

### EXAMPLE 1:

0 - 2000 ft. (0 - 609.6M) altitude

Heating value = 1050 Btu/cu ft.

Specific gravity = 0.62

Therefore: Orifice No. 44

(Furnace is shipped with No. 44 orifices. In this example, all main burner orifices are the correct size and do not need to be changed to obtain proper input rate.)

Manifold pressure: 3.4-in. w.c. (847 Pa).

**NOTE:** To convert gas manifold Table pressures to Pascals, multiply the in.w.c. value by 249.1 Pa/in. w.c. (1 in. w.c. = 249.1 Pa).

### Check Inlet Gas Pressure

The inlet gas pressure must be checked with the furnace operating in maximum heat. This is necessary to make sure the inlet gas pressure does not fall below the minimum pressure of 4.5 in. w.c.

1. Make sure the gas supply is turned off to the furnace and at the electric switch on the gas valve.
2. Remove the 1/8 in. NPT plug from the inlet pressure tap on the gas valve.
3. Connect a manometer to the inlet pressure tap on gas valve.
4. Turn on furnace power supply.
5. Turn gas supply manual shutoff valve to ON position.
6. Turn furnace gas valve switch to ON position.
7. Jumper R and W thermostat connections at the furnace control board.
8. When main burners ignite, confirm inlet gas pressure is between 4.5 in. w.c. (1125 Pa) and 13.6 in. w.c. (3388 Pa).
9. Remove jumper across thermostat connections to terminate call for heat. Wait until the blower off delay is completed.
10. Turn furnace gas valve electric switch to OFF position.

11. Turn gas supply manual shutoff valve to OFF position.
12. Turn off furnace power supply.
13. Remove manometer from the inlet pressure tap of the gas valve.



## WARNING

### FIRE HAZARD

Failure to follow this warning could result in personal injury, death, and/or property damage.  
Re-install manifold pressure tap plug in gas valve to prevent gas leak.

14. Apply pipe dope sparingly to end of inlet gas pipe plug and re-install in the gas valve.

## Adjust Manifold Pressure

1. Adjust manifold pressure to obtain proper gas input rate. (See Figure 3.)
  - a. Turn gas valve ON/OFF switch to OFF.
  - b. Remove manifold pressure tap plug from gas valve.
  - c. Connect a water column manometer or similar device to manifold pressure tap.
  - d. Turn gas valve ON/OFF switch to ON.
  - e. Manually close blower door switch.
  - f. Jumper R and W thermostat connections on control to start furnace. (See Figure 2.)
  - g. Remove regulator adjustment cap from gas valve pressure regulator (See Figure 3.) and turn adjusting screw (3/16 or smaller flat-tipped screwdriver) counterclockwise (out) to decrease input rate or clockwise (in) to increase input rate.

## NOTICE

DO NOT set low-heat manifold pressure less than 2.8-in. w.c. (697 Pa) or more than 3.8-in. w.c. (947 Pa) for natural gas. If required manifold pressure is outside this range, change main burner orifices.

- h. When correct input is obtained, replace cap that conceals gas valve regulator adjustment screws. Main burner flame should be clear blue, almost transparent (See Figure 12.)

- i. Remove jumper R to W.

- j. Reinstall manifold pressure tap plug from gas valve.

2. Verify natural gas input rate by clocking meter.

**NOTE:** Contact your HVAC distributor or gas supplier for metric gas meter Tables, if required.

- a. Turn off all other gas appliances and pilots served by the meter.
- b. Jumper R to W.
- c. Run furnace for 3 minutes.
- d. Measure time (in sec) for gas meter to complete 1 revolution and note reading. The 2 or 5 cubic feet dial provides a more accurate measurement of gas flow.
- e. Refer to Table 3 for cubic ft. of gas per hr.
- f. Multiply gas rate cu ft./hr by heating value (Btuh/cu ft.) to obtain input. If clocked rate does not match required input from Step 1, increase manifold pressure to increase input or decrease manifold pressure to decrease input. Repeat steps b through e until correct input is achieved. Re-install regulator seal cap on gas valve.
- g. If clocked rate does not match required input from Step 1, increase manifold pressure to increase input or decrease manifold pressure to decrease input. Repeat steps b through e of Step 1 until correct heat input is achieved. Re-install regulator seal cap on gas valve.
3. Restore furnace to normal operating condition.
  - a. Turn gas valve ON/OFF switch to OFF.
  - b. Remove water column manometer or similar device from manifold pressure tap.
  - c. Replace manifold pressure tap plug to gas valve.
  - d. Turn gas valve ON/OFF switch to ON.
  - e. Check for gas leaks and verify furnace operation

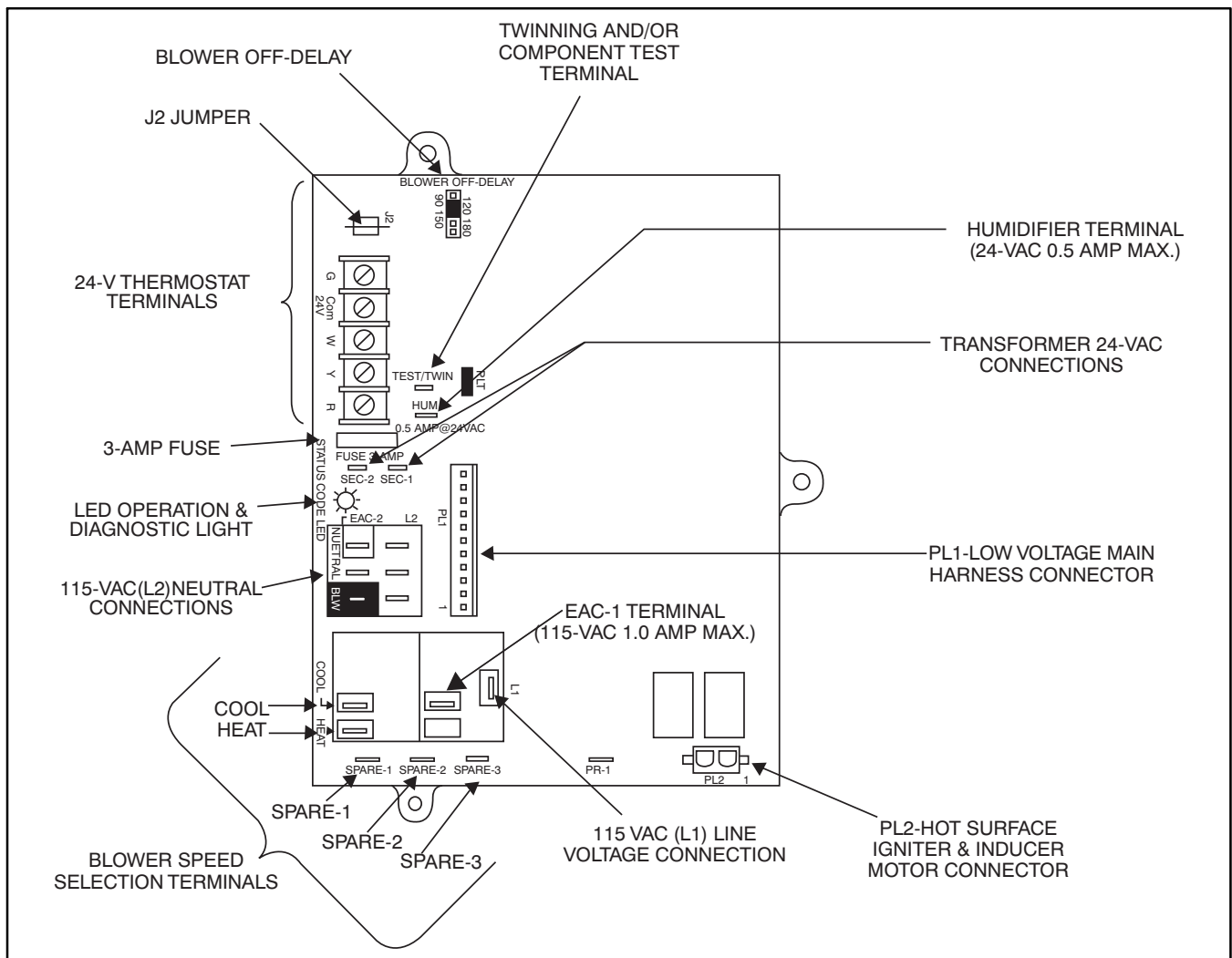


## WARNING

### FIRE HAZARD

Failure to follow this warning could result in personal injury, death, and/or property damage.

Reinstall manifold pressure tap plug in gas valve to prevent gas leak.



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**Figure 2 – Example of Single Stage Furnace Control**

### Adjust Temperature Rise

**NOTE:** Blower door must be installed when taking temperature rise reading. Leaving blower door off will result in incorrect temperature measurements, due to possible changes in duct static pressure and airflow.

## ⚠ CAUTION

### FURNACE DAMAGE HAZARD

Failure to follow this caution may result in:

- Overheating the heat exchangers or condensing flue gases in heat exchanger areas not designed for condensate.
- Shortened furnace life.
- Component damage.

Temperature rise must be within limits specified on furnace rating plate. Recommended operation is at midpoint of rise range or slightly above.

Jumper R to W to check gas-heat temperature rise. Do not exceed temperature rise ranges specified on unit rating plate.

This furnace must operate within the temperature rise ranges specified on the furnace rating plate. Determine the air temperature as follows:

1. Place duct thermometers in return and supply ducts as close to furnace as possible. Be sure thermometers do not “see” heat exchangers so that radiant heat does not affect thermometer readings. This is particularly important with straight-run ducts.
2. When thermometer readings stabilize, subtract return-air temperature from supply-air temperature to determine temperature rise.

If the temperature rise is outside this range, check the following:

1. Gas input rate.
2. Derate for altitude if applicable.
3. Return and supply ducts for excessive restrictions causing static pressures greater than 0.50-in. w.c. (125 Pa)
4. Adjust temperature rise by adjusting blower speed.
  - Increase blower speed to reduce temperature rise.
  - Decrease blower speed to increase temperature rise.

## ⚠ WARNING

### ELECTRICAL OPERATION HAZARD

Failure to follow this warning could result in personal injury or death.

Disconnect 115vac electrical power before changing speed tap.

(Read following caution before changing taps).

## ⚠ CAUTION

### UNIT DAMAGE HAZARD

To avoid operating outside the rise range and avoid component damage:

Refer to the Air Delivery Tables to determine which airflows and settings are allowed for proper heating airflow. DO NOT use the highlighted settings for Heating airflow. The highlighted settings are to be used for Cooling and Continuous Fan ONLY.

Change the blower speed taps as required to maintain proper temperature rise for Heating and Cooling as described above. To change blower motor speed selections for heating mode, remove blower motor lead from control HEAT terminal(s). (See Figure 2) Select desired blower motor speed lead(s) from the other motor leads and relocate it/them to HEAT (heating blower tap) terminal(s). Reconnect original lead on SPARE terminal.

### Adjust Blower Off Delay (Heat Mode)

If desired, the main blower off time delay period may be lengthened or shortened when operating in the heating mode to provide greater comfort. For position and location of jumpers on control center. (See Figure 2 and Figure 16) The blower off-delay has four adjustable settings from 90 sec to 180 sec. (See Table 1) To change the blower off delay setting, move the jumper from one set of pins on the control to the pins used for the desired blower off delay. Factory blower off-delay setting is 120 sec.

Table 1 – Blower Off Delay Jumper Positions

PINS	1 AND 2	2 AND 3	3 AND 4	4 AND 5
Time (in sec.)	90	120	150	180

### Adjust Cooling Airflow

The cooling airflow can be set from the remaining blower speed taps. Refer to the Air Delivery Table (see Table 5) in these instructions.

## ⚠ CAUTION

### FURNACE OVERHEATING HAZARD

Failure to follow this caution may result in reduced furnace life.

Recheck temperature rise. It must be within limits specified on the rating plate. Recommended operation is at the mid--point of rise range or slightly above.

### Adjust Thermostat Heat Anticipator

**Mechanical thermostat:** Set thermostat heat anticipator to match the amp. draw of the electrical components in the R-W circuit. Accurate amp. draw readings can be obtained at the wires normally connected to thermostat sub-base terminals, R and W. The thermostat anticipator should NOT be in the circuit while measuring current.

1. Remove thermostat from sub-base or from wall.
2. Connect an amp. meter across the R and W sub-base terminals or R and W wires at wall.

3. Record amp. draw across terminals when furnace is in low heat and after blower starts.
4. Set heat anticipator on thermostat per thermostat instructions and install on sub-base or wall.
5. Install blower access door.

**Electronic thermostat:** Set cycle rate for 3 cycles per hr.

### Check Safety Controls

The flame sensor, gas valve, and pressure switch were all checked in the Start-up procedure section as part of normal operation.

1. Check Main Limit Switch  
This control shuts off combustion system and energizes air-circulating blower motor, if furnace overheats. By using this method to check the temperature limit control, it can be established that the limit is functioning properly and that the limit will operate if there is a restricted return-air supply or motor failure. If the limit control does not function during this test, the cause must be determined and corrected.
  - a. Run furnace for at least 5 minutes.
  - b. Gradually block off return air with a piece of cardboard or sheet metal until the limit trips.
  - c. Unblock return air to permit normal circulation.
  - d. Burners will re-light when furnace cools down.
2. Check Pressure Switch(es)  
This control proves operation of the draft inducer blower.
  - a. Turn off 115-v power to furnace.
  - b. Disconnect inducer motor lead wires from wire harness.
  - c. Turn on 115-v power to furnace.
  - d. Set thermostat to "call for heat" and wait 1 minute. When low pressure switch is functioning properly, hot surface igniter should **NOT** glow and control diagnostic light flashes a status code 31. If hot surface igniter glows when inducer motor is disconnected, shut down furnace immediately.
  - e. Determine reason low pressure switch did not function properly and correct condition.
  - f. Turn off 115-v power to furnace.
  - g. Reconnect inducer motor wires, replace door, and turn on 115-v power.
  - h. Blower will run for 90 sec before beginning the call for heat again.
  - i. Furnace should ignite normally.

### Checklist

1. Put away tools and instruments. Clean up debris.
2. Verify that the jumper is removed from the TEST/TWIN terminal. Verify that there is nothing plugged into the PLT connector.

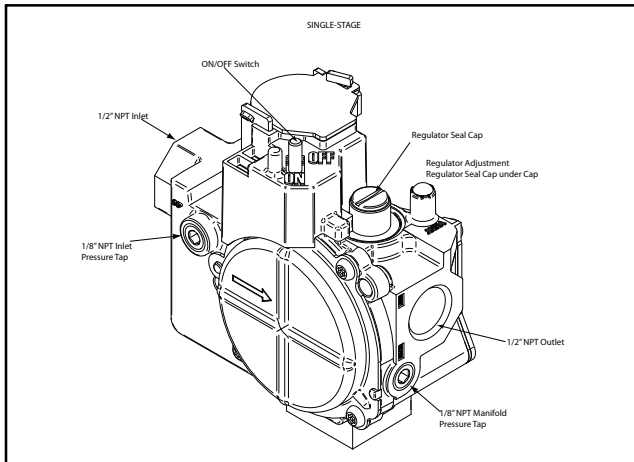
**NOTE:** If there is a jumper connector plugged into PLT, remove it and discard. (See Figure 2)

3. Verify that the Blower/Heat Off Delay jumpers are set as desired. (See Figure 2 and Figure 16)
4. Verify that the blower (lower door in upflow position) and control ("Main" or upper door in upflow position) doors are properly installed.
5. Verify that the Status LED glows. If not, check that the power supply is energized and that the blower door is secure. See Figure 5 to interpret diagnostic codes.
6. Cycle test furnace with room thermostat to be sure that it operates properly with the room thermostat. Check all modes including Heat, Cool and Fan.
7. Check operation of accessories per manufacturer's instructions.
8. Review Owner's Manual with owner.
9. Attach literature packet to furnace.

**Table 2 – Altitude Derate Multiplier for U.S.A.**

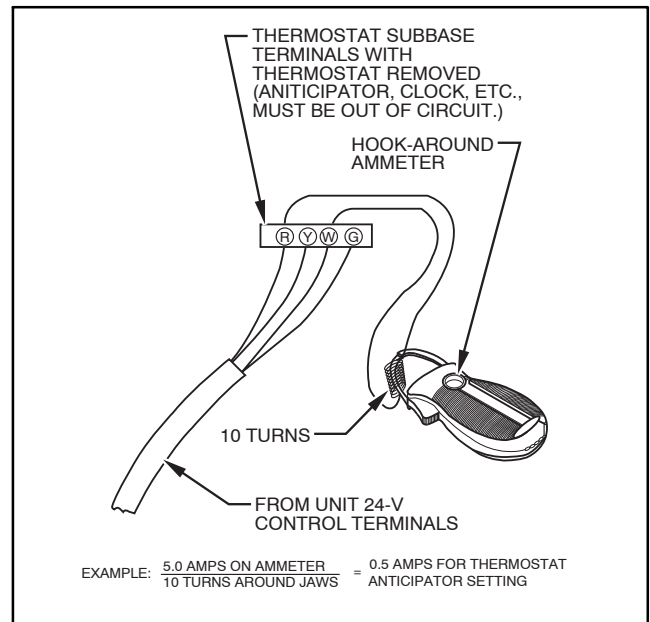
ALTITUDE		PERCENT OF DERATE	DERATE MULTIPLIER FACTOR*
FT.	M		
0–2000	0–610	0	1.00
2001–3000	610–914	4–6	0.95
3001–4000	914–1219	6–8	0.93
4001–5000	1219–1524	8–10	0.91
5001–6000	1524–1829	10–12	0.89
6001–7000	1829–2134	12–14	0.87
7001–8000	2134–2438	14–16	0.85
8001–9000	2438–2743	16–18	0.83
9001–10,000	2743–3048	18–20	0.81

\*Derate multiplier factors are based on midpoint altitude for altitude range.



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**Figure 3 – Gas Valve**



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**Figure 4 – Amp. Draw Check with Ammeter**



**Table 3 – Gas Rate (CU ft./hr)**

SECONDS FOR 1 REVOLUTION	SIZE OF TEST DIAL			SECONDS FOR 1 REVOLUTION	SIZE OF TEST DIAL		
	1 Cu Ft.	2 Cu Ft.	5 Cu Ft.		1 Cu Ft.	2 Cu Ft.	5 Cu Ft.
10	360	720	1800	50	72	144	360
11	327	655	1636	51	71	141	355
12	300	600	1500	52	69	138	346
13	277	555	1385	53	68	136	340
14	257	514	1286	54	67	133	333
15	240	480	1200	55	65	131	327
16	225	450	1125	56	64	129	321
17	212	424	1059	57	63	126	316
18	200	400	1000	58	62	124	310
19	189	379	947	59	61	122	305
20	180	360	900	60	60	120	300
21	171	343	857	62	58	116	290
22	164	327	818	64	56	112	281
23	157	313	783	66	54	109	273
24	150	300	750	68	53	106	265
25	144	288	720	70	51	103	257
26	138	277	692	72	50	100	250
27	133	267	667	74	48	97	243
28	129	257	643	76	47	95	237
29	124	248	621	78	46	92	231
30	120	240	600	80	45	90	225
31	116	232	581	82	44	88	220
32	113	225	563	84	43	86	214
33	109	218	545	86	42	84	209
34	106	212	529	88	41	82	205
35	103	206	514	90	40	80	200
36	100	200	500	92	39	78	196
37	97	195	486	94	38	76	192
38	95	189	474	96	38	75	188
39	92	185	462	98	37	74	184
40	90	180	450	100	36	72	180
41	88	176	439	102	35	71	178
42	86	172	429	104	35	69	173
43	84	167	419	106	34	68	170
44	82	164	409	108	33	67	167
45	80	160	400	110	33	65	164
46	78	157	391	112	32	64	161
47	76	153	383	116	31	62	155
48	75	150	375	120	30	60	150
49	73	147	367				



## SERVICE

If status code recall is needed, briefly remove then reconnect one main limit wire to display last stored status code. After one status code recall is completed component test will occur.

### LED CODE

- CONTINUOUS OFF** - Check for 115VAC at L1 & L2, & 24VAC at SEC-1 & SEC-2.  
**CONTINUOUS ON** - Control has 24VAC power.  
**RAPID FLASHING** - Line voltage (115VAC) polarity reversed. If twinned, refer to twinning kit instructions.

### STATUS

EACH OF THE FOLLOWING STATUS CODES IS A TWO DIGIT NUMBER WITH THE FIRST DIGIT DETERMINED BY THE NUMBER OF SHORT FLASHES AND THE SECOND DIGIT BY THE NUMBER OF LONG FLASHES.

- 11 NO PREVIOUS CODE** - Stored status codes are erased automatically after 72 hours.
- 12 BLOWER ON AFTER POWER UP (115VAC or 24VAC)** - Blower runs for 90 seconds, if unit is powered up during a call for heat (R-W closed) or R-W opens during blower on-delay.
- 13 LIMIT CIRCUIT LOCKOUT** - Lockout occurs if a limit or flame rollout switch is open longer than 3 minutes.  
- Control will auto reset after three hours. - Refer to #33
- 14 IGNITION LOCKOUT** - Control will auto-reset after three hours. Refer to #34.
- 21 GAS HEATING LOCKOUT** - Control will NOT auto reset. Check for:  
- Mis-wired gas valve - Defective control (valve relay)
- 22 ABNORMAL FLAME-PROVING SIGNAL** - Flame is proved while gas valve is de-energized.  
Inducer will run until fault is cleared. Check for: - Leaky gas valve - Stuck-open gas valve
- 23 PRESSURE SWITCH DID NOT OPEN** - Check for: - Obstructed pressure tubing  
- Pressure switch stuck closed
- 24 SECONDARY VOLTAGE FUSE IS OPEN** - Check for: - Short circuit in secondary voltage (24VAC) wiring.
- 31 PRESSURE SWITCH DID NOT CLOSE OR REOPENED** - If LPS open longer than five minutes, inducer shuts off for 15 minutes before retry. If HPS remains open for one minute after gas valve closes (after three successive trials), then furnace control will lockout for 3 hours before retry. Check for:  
- Excessive wind - Restricted vent - Defective inducer motor  
- Low inlet gas pressure (if LGPS used) - Defective pressure switch  
- Low inducer voltage (115VAC) - Inadequate combustion air supply  
- Proper vent sizing - Disconnected or obstructed pressure tubing  
- Condensate drainage restricted or blocked
- If it opens during blower on-delay period, blower will come on for the selected blower off-delay.
- 33 LIMIT CIRCUIT FAULT** - Indicates a limit or flame rollout, switch is open. Blower will run for 4 minutes or until open switch remakes whichever is longer. If open longer than 3 minutes, code changes to lockout #13. If open less than 3 minutes status code #33 continues to flash until blower shuts off. Flame rollout switch requires manual reset. Check for: - Dirty filter or restricted duct system  
- Proper vent sizing - Restricted vent - Loose blower wheel - Excessive wind  
- Defective blower motor or capacitor - Defective switch or connections  
- Inadequate combustion air supply (Flame Roll-out Switch open).
- 34 IGNITION PROVING FAILURE** - Control will try three more times before lock out #14 occurs.  
If flame signal lost during blower on-delay period, blower will come on for the selected blower off-delay. Check for: - Oxide buildup on flame sensor (clean with fine steel wool)  
- Proper flame sense microamps (.5 microamps D.C. min., 4.0 - 6.0 nominal)  
- Manual valve shut-off - Control ground continuity - Gas valve defective or gas valve turned off  
- Low inlet gas pressure - Inadequate flame carryover or rough ignition - Defective Hot Surface Ignitor  
- Flame sensor must not be grounded - Green/yellow wire **MUST** be connected to furnace sheet metal
- 45 CONTROL CIRCUITRY LOCKOUT** - Auto-reset after one hour lockout due to; - Gas valve relay stuck open  
- Flame sense circuit failure - Software check error  
Reset power to clear lockout. Replace control if status code repeats.



## COMPONENT TEST

To initiate the component test sequence shut OFF the room thermostat or disconnect the "R" thermostat lead. Briefly short the TEST/TWIN terminal to the "Com 24V" terminal. Status LED will flash last status code and then turn ON the inducer motor. The inducer motor will run for the entire component test. The hot surface ignitor, blower motor FAN speed (if equipped) blower motor HEAT speed, and blower motor COOL speed will be turned ON for 10-15 seconds each. Gas Valve and Humidifier will not be turned on.

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Figure 5 – Service Label Information

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Table 4 – Orifice Size and Manifold Pressure (in. w.c.) for Gas Input Rate

SINGLE-STAGE FURNACE										
(TABULATED DATA BASED ON 20,000 BTUH PER BURNER, DERATED 2%/1000 FT (305M) ABOVE SEA LEVEL)										
ALTITUDE RANGE ft (m)		AVG. GAS HEAT VALUE AT ALTITUDE (Btu/cu ft)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
U.S.A. and Canada	0 (0) to 2000 (610)	900	43	3.8	42	3.2	42	3.3	42	3.4
		925	43	3.6	43	3.7	43	3.8	42	3.2
		950	43	3.4	43	3.5	43	3.6	43	3.7
		975	44	3.7	44	3.8	43	3.4	43	3.6
		1000	44	3.5	44	3.6	44	3.8	43	3.4
		1025	44	3.3	44	3.5	44	3.6	44	3.7
		1050	44	3.2	44	3.3	44	3.4	44	3.5
		1075	45	3.7	45	3.8	44	3.3	44	3.4
U.S.A. and Canada	2001 (611) to 3000 (914) Canada 2001 (611) to 4500 (1372)	1100	46	3.7	46	3.8	45	3.8	44	3.2
		800	42	3.4	42	3.5	42	3.6	42	3.7
		825	43	3.8	42	3.3	42	3.4	42	3.5
		850	43	3.6	43	3.7	42	3.2	42	3.3
		875	43	3.4	43	3.5	43	3.7	43	3.8
		900	44	3.7	44	3.8	43	3.5	43	3.6
		925	44	3.5	44	3.6	44	3.8	43	3.4
		950	44	3.3	44	3.4	44	3.6	44	3.7
U.S.A. Only	3001 (915) to 4000 (1219)	975	44	3.2	44	3.3	44	3.4	44	3.5
		1000	44	3.0	44	3.1	44	3.2	44	3.3
		775	42	3.3	42	3.4	42	3.5	42	3.6
		800	43	3.8	42	3.2	42	3.3	42	3.4
		825	43	3.6	43	3.7	43	3.8	42	3.2
		850	44	3.8	43	3.5	43	3.6	43	3.7
		875	44	3.6	44	3.7	43	3.4	43	3.5
		900	44	3.4	44	3.5	44	3.7	44	3.8
U.S.A. Only	4001 (1220) to 5000 (1524)	925	44	3.2	44	3.4	44	3.5	44	3.6
		950	44	3.1	44	3.2	44	3.3	44	3.4
		750	42	3.3	42	3.4	42	3.5	42	3.6
		775	43	3.7	43	3.8	42	3.3	42	3.4
		800	43	3.5	43	3.6	43	3.7	43	3.8
		825	44	3.8	43	3.4	43	3.5	43	3.6
		850	44	3.5	44	3.7	44	3.8	43	3.4
		875	44	3.3	44	3.5	44	3.6	44	3.7
U.S.A. Only	5001 (1525) to 6000 (1829)	900	44	3.2	44	3.3	44	3.4	44	3.5
		925	44	3.0	44	3.1	44	3.2	44	3.3
		725	42	3.2	42	3.3	42	3.4	42	3.5
		750	43	3.7	43	3.8	42	3.2	42	3.3
		775	43	3.4	43	3.5	43	3.7	43	3.8
		800	44	3.7	44	3.8	43	3.4	43	3.5
		825	44	3.5	44	3.6	44	3.7	44	3.8
		850	44	3.3	44	3.4	44	3.5	44	3.6
U.S.A. Only	6001 (1830) to 7000 (2133)	875	44	3.1	44	3.2	44	3.3	44	3.4
		900	44	2.9	44	3.0	44	3.1	44	3.2
		675	42	3.4	42	3.5	42	3.6	42	3.8
		700	42	3.2	42	3.3	42	3.4	42	3.5
		725	43	3.6	43	3.7	43	3.8	42	3.3
		750	43	3.4	43	3.5	43	3.6	43	3.7
		775	44	3.6	44	3.7	43	3.4	43	3.5
		800	44	3.4	44	3.5	44	3.6	44	3.7
U.S.A. Only	(2133)	825	44	3.2	44	3.3	44	3.4	44	3.5
		850	44	3.0	44	3.1	44	3.2	44	3.3

A11253A

Table 4 – Orifice Size and Manifold Pressure (in. w.c.) for Gas Input Rate (Cont.)

SINGLE-STAGE FURNACE										
(TABULATED DATA BASED ON 20,000 BTUH PER BURNER, DERATED 2%/1000 FT (305M) ABOVE SEA LEVEL)										
ALTITUDE RANGE		AVG. GAS HEAT VALUE AT ALTITUDE (Btu/cu ft)	SPECIFIC GRAVITY OF NATURAL GAS							
			0.58		0.60		0.62		0.64	
			Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure	Orifice No.	Manifold Pressure
ft (m)										
U.S.A. Only	7001 (2134)  to  8000 (2438)	650	42	3.4	42	3.5	42	3.6	42	3.7
		675	43	3.8	42	3.2	42	3.3	42	3.4
		700	43	3.5	43	3.7	43	3.8	42	3.2
		725	44	3.8	43	3.4	43	3.5	43	3.6
		750	44	3.5	44	3.7	44	3.8	43	3.4
		775	44	3.3	44	3.4	44	3.5	44	3.7
		800	44	3.1	44	3.2	44	3.3	44	3.4
		825	44	2.9	44	3.0	44	3.1	44	3.2
U.S.A. Only	8001 (2439)  to  9000 (2743)	625	42	3.4	42	3.5	42	3.6	42	3.7
		650	43	3.8	42	3.2	42	3.3	42	3.4
		675	43	3.5	43	3.6	43	3.7	42	3.2
		700	44	3.7	43	3.4	43	3.5	43	3.6
		725	44	3.5	44	3.6	44	3.7	44	3.8
		750	44	3.3	44	3.4	44	3.5	44	3.6
		775	44	3.0	44	3.2	44	3.3	44	3.4
U.S.A. Only	9001 (2744)  to  10000 (3048)	600	42	3.3	42	3.4	42	3.6	42	3.7
		625	43	3.7	42	3.2	42	3.3	42	3.4
		650	43	3.5	43	3.6	43	3.7	43	3.8
		675	44	3.7	44	3.8	43	3.4	43	3.5
		700	44	3.4	44	3.5	44	3.7	44	3.8
		725	44	3.2	44	3.3	44	3.4	44	3.5

\* Orifice numbers shown in **BOLD** are factory-installed.

A11253B

Table 5 – Air Delivery – CFM (With Filter)

SIZE	RETURN AIR CONNECTION	WIRE LEAD COLOR	COOLING TONS	CFM /TON	TEST AIRFLOW DELIVERY @ VARIOUS EXTERNAL STATIC PRESSURES									
					0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1
0601716B	SIDE/BOTTOM	Black	4.0	376	1600	1545	1505	1475	1505	1445	1400	1330	1235	1140
		Yellow	3.5	377	1380	1340	1335	1330	1320	1285	1225	1155	1085	1000
		Blue <sup>3</sup>	3.0	387	1190	1185	1195	1195	1160	1125	1075	1015	950	885
		Red <sup>3</sup>	2.5	394	1030	1025	1030	1010	985	940	905	855	805	735
0801716A (A Series Only)	SIDE/BOTTOM	Black	4.0	408	1800	1770	1735	1685	1630	1570	1495	1415	1330	1230
		Yellow	3.5	386	1445	1430	1410	1385	1350	1305	1255	1195	1120	1045
		Orange	3.0	390	1250	1240	1225	1200	1170	1130	1090	1040	975	910
		Blue	2.5	404	1090	1080	1060	1035	1010	970	930	885	835	765
		Red <sup>3</sup>	2.0	390	880	860	835	810	780	750	710	665	615	560
0801716B (B Series Only)	SIDE/BOTTOM	Black	4.0	389	1650	1620	1640	1605	1555	1495	1425	1345	1255	1165
		Yellow	3.5	381	1420	1425	1400	1370	1335	1290	1230	1170	1095	1015
		Orange	3.0	383	1205	1205	1185	1165	1150	1100	1055	1000	935	870
		Blue	2.5	384	1035	1020	1005	985	960	930	895	845	795	735
		Red <sup>3</sup>	2.0	380	850	825	805	785	760	725	695	655	600	545
1002120B	BOTTOM or TWO-SIDES <sup>4,5</sup>	Black	5.0	394	2270	2205	2130	2055	1970	1880	1780	1670	1555	1425
		Yellow	5.0	367	2090	2040	1980	1910	1835	1755	1670	1570	1460	1340
		Blue	4.0	416	1850	1815	1775	1725	1665	1600	1525	1435	1335	1225
		Red	3.5	421	1580	1550	1540	1515	1475	1420	1355	1280	1190	1100
1202420B	BOTTOM or TWO-SIDES <sup>4,5</sup>	Black	5.0	410	2385	2310	2230	2150	2050	1920	1780	1650	1540	1415
		Yellow	5.0	369	2130	2070	2010	1940	1845	1740	1630	1525	1420	1305
		Blue	4.0	416	1875	1840	1795	1735	1665	1580	1495	1410	1310	1205
		Red <sup>3</sup>	3.5	414	1610	1585	1555	1515	1450	1395	1325	1250	1160	1080

#### NOTES:

1. A filter is required for each return-air inlet. Airflow performance includes a 3/4 in. (19 mm) washable filter media such as contained in factory-authorized accessory filter rack. See accessory list. To determine airflow performance without this filter, assume an additional 0.1 in. W.C. available external static pressure.
2. **ADJUST THE BLOWER SPEED TAPS AS NECESSARY FOR THE PROPER AIR TEMPERATURE RISE FOR EACH INSTALLATION.**
3. Shaded areas indicate that this airflow range is BELOW THE RANGE ALLOWED FOR HEATING OPERATION. THESE AIRFLOW RANGES MAY ONLY BE USED FOR COOLING.
4. Airflows over 1800 CFM require bottom return, two-side return, or bottom and side return. A minimum filter size of 20" x 25" is required.
5. For upflow applications, air entering from one side into both the side of the furnace and a return air base counts as a side and bottom return.
6. All airflows that are shown in BOLD exceed 0.58 Watts per CFM at the given external static pressure.

## SERVICE AND MAINTENANCE PROCEDURES

Untrained personnel can perform basic maintenance functions such as cleaning and replacing air filters. All other operations must be performed by trained service personnel. A qualified service person should inspect the furnace once a year.

### WARNING

#### FIRE, INJURY OR DEATH HAZARD

Failure to follow this warning could result in personal injury, death and/or property damage.

The ability to properly perform maintenance on this equipment requires certain knowledge, mechanical skills, tools, and equipment. If you do not possess these, do not attempt to perform any service and maintenance on this equipment other than those procedures recommended in the Owner's Manual.

### CAUTION

#### ENVIRONMENTAL HAZARD

Failure to follow this caution may result in environmental pollution.

Remove and recycle all components or materials (i.e. oil, refrigerant, control board, etc.) before unit final disposal.

### WARNING

#### ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD

Failure to follow this warning could result in personal injury or death, or property damage.

Before installing, modifying, or servicing system, main electrical disconnect switch must be in the OFF position and install a lockout tag. There may be more than one disconnect switch. Lock out and tag switch with a suitable warning label. Verify proper operation after servicing.

### CAUTION

#### ELECTRICAL OPERATION HAZARD

Failure to follow this caution may result in improper furnace operation or failure of furnace.

Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation.

#### General

These instructions are written as if the furnace is installed in an upflow application. An upflow furnace application is where the blower is located below the combustion and controls section of the furnace, and conditioned air is

discharged upward. Since this furnace can be installed in any of the 4 positions shown in Figure 6, you must revise your orientation to component location accordingly.

#### Electrical Controls and Wiring

##### Pressure Switches

Each pressure switch is labeled with the reference location (noted as "COLLECTOR BOX-LPS" or "HOUSING-HPS" ON THE SWITCH). The nominal break point of each switch is shown on the label below the reference location in inches of water column, "W.C." The maximum and minimum break point of the switch is +/- 0.05 inches of water column from the nominal break point of the switch. The maximum make point of the switch is 0.10 inches of water above the maximum break point of the switch

**Example:** Nominal break point on pressure switch is 0.68-in. W.C. The minimum break point of the switch is 0.63-in. W.C. The maximum break point of the switch is 0.73-in. W.C. The maximum make point of the switch is 0.83-in. W.C.

### WARNING

#### ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury or death.

There may be more than one electrical supply to the furnace. Check accessories and cooling unit for additional electrical supplies that must be shut off during furnace servicing. Lock out and tag switch with a suitable warning label.

The electrical ground and polarity for 115-v wiring must be properly maintained. Refer to Figure 7 for field wiring information and to Figure 16 for furnace wiring information.

**NOTE:** If the polarity is not correct, the STATUS LED on the control will flash rapidly and prevent the furnace from heating. The control system also requires an earth ground for proper operation of the control and flame-sensing electrode.

The 24-v circuit contains an automotive-type, 3-amp. fuse located on the control. (See Figure 2.) Any shorts of the 24-v wiring during installation, service, or maintenance will cause this fuse to blow. If fuse replacement is required, use ONLY a 3-amp. fuse. The control LED will display status code 24 when fuse needs to be replaced.

#### Troubleshooting

Refer to the service label. (See Figure 5—Service Label.)

The Troubleshooting Guide (See Figure 15) can be a useful tool in isolating furnace operation problems. Beginning with the word "Start," answer each question and follow the appropriate arrow to the next item.

The Guide will help to identify the problem or failed component. After replacing any component, verify correct operation sequence.

Proper instrumentation is required to service electrical controls. The control in this furnace is equipped with a Status Code LED (Light-Emitting Diode) to aid in installation, servicing, and troubleshooting. Status codes can be viewed at the indicator in blower door. The amber furnace control LED is either ON continuously, rapid

flashing, or a code composed of 2 digits. The first digit is the number of short flashes, the second digit is the number of long flashes.

For an explanation of status codes, refer to service label located on control door or Figure 5, and the troubleshooting guide which can be obtained from your distributor.

### Retrieving Stored Fault Codes

**NOTE:** Fault codes cannot be retrieved if a thermostat signal (24-v on W, Y, G, etc.) is present, or if any delays such as blower off-delays are active.

The stored status codes will NOT be erased from the control memory when 115- or 24-v power is interrupted. See the Service Label (Figure 5) for more information. The most recent fault code may be retrieved as follows:

1. Leave 115-v power connected to furnace.
2. Observe the status LED through the blower door (the lower door on upflow applications) indicator. Refer to the Service Label (Figure 5) to interpret the LED.
3. Remove the Main/Control door (the upper door on upflow installations).
4. BRIEFLY (2–3 seconds) disconnect and reconnect ONE of the main limit wires.
5. The LED will flash the last stored fault code. Refer to the Service Label (Figure 5) to interpret the LED.
6. A component test sequence will follow.
7. Reinstall the Main/Control door.

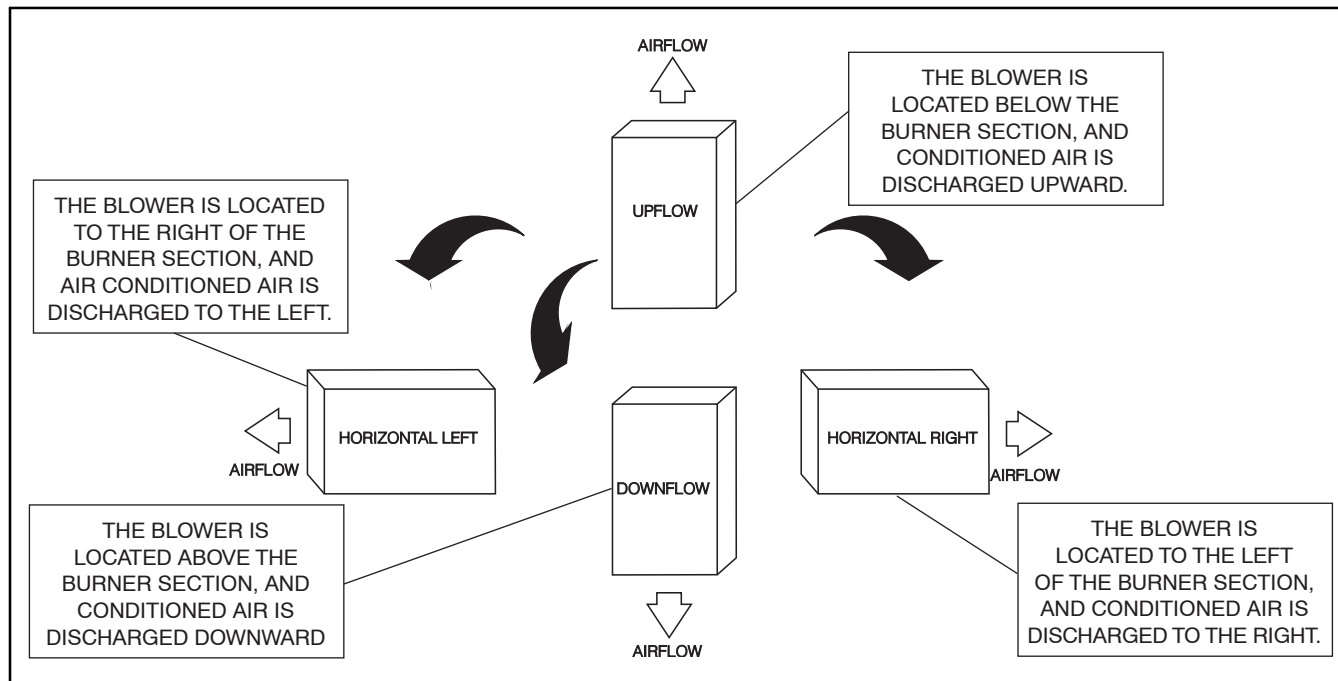


Figure 6 – Multipoise Orientations

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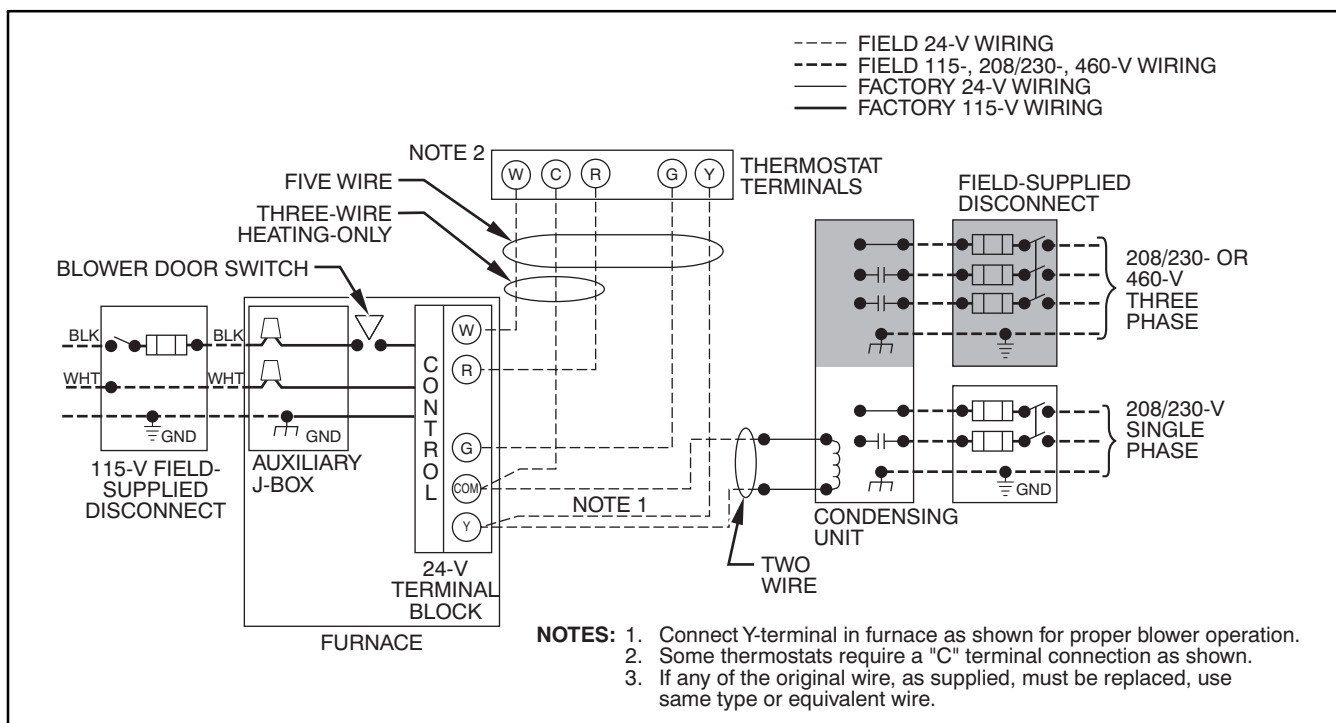


Figure 7 – Typical Single-Stage Wiring Diagram

A11387

## Component Self-Test

**NOTE:** The furnace control component test allows all components to run for a short time; except the gas valve and humidifier terminal HUM are not energized. The EAC-1 terminal is energized when the blower is energized. This feature helps diagnose a system problem in case of a component failure. The component test feature will not operate if any thermostat signal is present at the control and not until all time delays are completed.

To Begin Component Self-Test:

1. Remove blower access door.
2. Disconnect the thermostat R lead from furnace control.
3. Manually close blower door switch.

Caution must be taken when manually closing this switch for service purposes.

## ⚠ WARNING

### ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury, or death.

Blower door switch opens 115-v power to furnace control. No component operation can occur unless switch is closed. Exercise caution to avoid electrical shock from exposed electrical components when manually closing this switch for service purposes.

4. For approximately 2 sec, short (jumper) the COM-24v terminal on control to the TEST/TWIN 3/16-in. (5 mm) quick-connect terminal on control until the LED goes off. Remove jumper from terminals. (See Figure 2.)

**NOTE:** If TEST/TWIN and COM-24v terminals are jumpered longer than 2 sec, LED will flash rapidly and ignore component test request.

Component test sequence is as follows:

- a. LED will display previous status code 4 times.
  - b. Inducer motor starts and continues to run until Step f of component test sequence.
  - c. After 7 sec the hot surface igniter is energized for 15 sec., then off.
  - d. Blower motor operates on HEAT speed for 10 sec.
  - e. Blower motor operates on COOL speed for 10 sec.
  - f. Inducer motor stops.
5. Reconnect R lead to furnace control, remove tape from blower door switch, and re-install blower door.
  6. Verify furnace shut down by lowering thermostat setting below room temperature.
  7. Verify that furnace restarts by raising thermostat setting above room temperature.

## Checklist

1. Put away tools and instruments. Clean up debris.
2. Verify that the jumper is removed from the TEST/TWIN terminal. Verify that there is nothing plugged into the PLT connector. (Note: If there is a jumper connector plugged into PLT, remove it and discard.) (See Figure 2.)
3. Verify that the Blower/Heat Off Delay jumpers are set as desired. (See Figure 2.)
4. Verify that the blower and control ("Main") doors are properly installed.
5. Verify that the Status LED glows. If not, check that the power supply is energized and that the blower door is secure. (See Figure 5.)
6. Cycle test furnace with room thermostat to be sure that it operates properly with the room thermostat. Check all modes including Heat, Cool and Fan.
7. Check operation of accessories per manufacturer's instructions.
8. Review Owner's Manual with owner.
9. Attach entire literature packet to furnace.

## **WARNING**

### **FIRE OR EXPLOSION HAZARD**

Failure to follow this warning could result in personal injury, death and/or property damage.

Never store flammable or combustible materials on, near, or in contact with the furnace, such as:

1. Spray or aerosol cans, rags, brooms, dust mops, vacuum cleaners, or other cleaning tools.
2. Soap powders, bleaches, waxes or other cleaning compounds, plastic or plastic containers, gasoline, kerosene, cigarette lighter fluid, dry cleaning fluids, or other volatile fluids.
3. Paint thinners and other painting compounds, paper bags, or other paper products. Exposure to these materials could lead to corrosion of the heat exchangers.

For continuing high performance and to minimize possible furnace failure, periodic maintenance must be performed on this furnace. Consult your local dealer about proper frequency of maintenance and the availability of a maintenance contract.

## **WARNING**

### **ELECTRICAL SHOCK AND FIRE HAZARD**

Failure to follow this warning could result in personal injury, death, and/or property damage.

Turn off the gas and electrical supplies to the furnace and install lockout tag before performing any maintenance or service. Follow the operating instructions on the label attached to the furnace.

## **WARNING**

### **CARBON MONOXIDE POISONING AND FIRE HAZARD**

Failure to follow this warning could result in personal injury, death and/or property damage.

Never operate furnace without a filter or filtration device installed. Never operate a furnace with filter or filtration device access doors removed.

## **CAUTION**

### **CUT HAZARD**

Failure to follow this caution may result in personal injury.

Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing, safety glasses and gloves when handling parts, and servicing furnaces.

The minimum maintenance on this furnace is as follows:

1. Check and clean air filter each month or more frequently if required. Replace if torn.
2. Check blower motor and wheel for cleanliness each heating and cooling season. Clean as necessary.

3. Check electrical connections for tightness and controls for proper operation each heating season. Service as necessary.
4. Inspect burner compartment before each heating season for rust, corrosion, soot or excessive dust. If necessary, have furnace and burner serviced by a qualified service agency.
5. Inspect the vent pipe/vent system before each heating season for water leakage, sagging pipes or broken fittings. Have vent pipes/vent system serviced by a qualified service agency.
6. Inspect any accessories attached to the furnace such as a humidifier or electronic air cleaner. Perform any service or maintenance to the accessories as recommended in the accessory instructions.

### **Cleaning and/or Replacing Air Filter**

The air filter type may vary depending on the application or orientation. The filter is external to the furnace casing. There are no provisions for an internal filter with this furnace. See "Filter Arrangement" under the "Installation" section of this manual.

## **WARNING**

### **CARBON MONOXIDE POISONING AND FIRE HAZARD**

Failure to follow this warning could result in personal injury, death and/or property damage.

Never operate furnace without a filter or filtration device installed. Never operate a furnace with filter or filtration device access doors removed.

**NOTE:** If the filter has an airflow direction arrow, the arrow must point toward the blower.

To clean or replace filters, proceed as follows:

## **WARNING**

### **ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD**

Failure to follow this warning could result in personal injury or death, or property damage.

Before installing, modifying, or servicing system, main electrical disconnect switch must be in the OFF position and install a lockout tag. There may be more than one disconnect switch. Lock out and tag switch with a suitable warning label. Verify proper operation after servicing.

1. Turn off electrical supply to furnace.
2. Remove filter cabinet door.
3. Slide filter out of cabinet.
4. If equipped with permanent, washable filter, clean filter by spraying cold tap water through filter in opposite direction of airflow. Rinse filter and let dry. Oiling or coating of the filter is not recommended.
5. If equipped with factory specified disposable media filter, replace only with a factory specified media filter of the same size.
6. Slide filter into cabinet.
7. Replace filter cabinet door.
8. Turn on electrical supply to furnace.



## Blower Motor and Wheel Maintenance

To ensure long life, economy, and high efficiency, clean accumulated dirt and grease from blower wheel and motor annually.

The inducer and blower motors are pre-lubricated and require no additional lubrication. These motors can be identified by the absence of oil ports on each end of the motor.

The following items should be performed by a qualified service technician. Clean blower motor and wheel as follows:

1. Turn off electrical supply to furnace.
2. Remove blower door.
3. All factory wires can be left connected, but field thermostat and accessory wiring may need to be disconnected depending on their length and routing.
4. If the vent and combustion air pipe passes through the blower compartment, it will be necessary to remove the pipes from the blower compartment.

Disconnect the vent and combustion air pipe by:

- a. Loosen the clamps on the vent couplings and combustion air pipe external to the furnace.
- b. Separate the pipes from the couplings and move them aside.
- c. Loosen the clamps on the vent couplings and combustion air pipe located on the blower shelf.
- d. Separate the pipes from the blower compartment and set aside.
- e. Remove the couplings from the pipe adapters and set aside.
- f. After servicing the blower, reverse steps a through e.
- g. Tighten all clamps 15 lb -in.

See Figure 13 for steps 5 through 14.

5. Remove screws securing blower assembly to blower shelf and slide blower assembly out of furnace. Detach ground wire and disconnect blower motor harness plugs from blower motor.

**NOTE:** Blower wheel is fragile. Use care.

6. Clean blower wheel and motor by using a vacuum with soft brush attachment. Be careful not to disturb balance weights (clips) on blower wheel vanes. Do not bend wheel or blades as balance will be affected.
7. If greasy residue is present on blower wheel, remove wheel from the blower housing and wash it with an appropriate degreaser. To remove wheel:
  - a. Mark blower wheel location on shaft before disassembly to ensure proper reassembly.
  - b. Loosen setscrew holding blower wheel on motor shaft.

**NOTE:** Mark blower mounting arms and blower housing so each arm is positioned at the same hole location during reassembly.

- c. Mark blower wheel orientation and cutoff plate location to ensure proper reassembly.
- d. Remove screws securing cutoff plate and remove cutoff plate from housing.
- e. Remove bolts holding motor mounts to blower housing and slide motor and mounts out of housing.
- f. Remove blower wheel from housing.
- g. Clean wheel per instructions on degreaser cleaner. Do not get degreaser in motor.

8. Reassemble motor and blower wheel by reversing items 7b through 7f. Ensure wheel is positioned for proper rotation.
9. Torque motor mounting bolts to 40 +/- 10 lb-in. when reassembling.
10. Torque blower wheel set screw to 160 +/- 20 lb-in. when reassembling.
11. Verify that blower wheel is centered in blower housing and set screw contacts the flat portion of the motor shaft. Loosen set screw on blower wheel and reposition if necessary.
12. Spin the blower wheel by hand to verify that the wheel does not rub on the housing.
13. Reinstall blower assembly in furnace.
14. Reinstall 2 screws securing blower assembly to blower deck.
15. Reconnect blower leads to furnace control. Refer to furnace wiring diagram, and connect thermostat leads if previously disconnected.

**NOTE:** Be sure to attach ground wire and reconnect blower harness plugs to blower motor.

## WARNING

### ELECTRICAL OPERATION HAZARD

Failure to follow this warning could result in personal injury or death.

Blower door switch opens 115-v power to control. No component operation can occur unless switch is closed. Caution must be taken when manually closing this switch for service purposes.

16. Downflow or horizontal furnaces with vent pipe through furnace only:
  - a. Install and connect short piece of vent pipe inside furnace to existing vent.
  - b. Connect vent connector to vent elbow.
17. Turn on electrical supply. Manually close blower door switch. Use a piece of tape to hold switch closed. Check for proper rotation and speed changes between heating and cooling by jumpering R to G and R to Y/Y2 on furnace control thermostat terminals. If outdoor temperature is below 70°F (21°C), turn off circuit breaker to outdoor unit before running furnace in the cooling cycle. Turn outdoor circuit breaker on after completing cooling cycle. (See Figure 2.)

**NOTE:** If R-W/W1 thermostat terminals are jumpered at the time blower door switch is closed, blower will run for 90 sec before beginning a heating cycle.

- a. Perform component self-test as shown at the bottom of the SERVICE label, located on the control door.
  - b. Verify blower is rotating in the correct direction
18. If furnace is operating properly, RELEASE BLOWER DOOR SWITCH. Remove any jumpers or reconnect any disconnected thermostat leads. Replace blower door.
  19. Turn on gas supply and cycle furnace through one complete heating cycle. Verify the furnace temperature rise as shown in Adjustments Section. Adjust temperature rise as shown in Adjustments Section.

## Cleaning Burners and Flame Sensor

The following items must be performed by a qualified service technician. If the burners develop an accumulation

of light dirt or dust, they may be cleaned by using the following procedure:

**NOTE:** Use a back-up wrench on the gas valve to prevent the valve from rotating on the manifold or damaging the mounting to the burner assembly.

## **WARNING**

### **ELECTRICAL SHOCK AND FIRE HAZARD**

Failure to follow this warning could result in personal injury, death, and/or property damage.

Turn off the gas and electrical supplies to the furnace and install lockout tag before performing any maintenance or service. Follow the operating instructions on the label attached to the furnace.

Refer to Figure 14.

1. Disconnect power at external disconnect, fuse or circuit breaker.
2. Turn off gas at external shut-off or gas meter.
3. Remove control door and set aside.
4. Turn electric switch on gas valve to OFF.
5. Disconnect the gas pipe from gas valve and remove pipe from the furnace casing.
6. Remove individual wires from terminals on gas valve.
7. Disconnect Hot Surface Igniter (HSI) wires from HSI.
8. Disconnect Flame Sensor wire from Flame Sensor.
9. Support the manifold and remove the 4 screws that secure the manifold assembly to the burner assembly and set aside. Note the location of the green/yellow wire and ground terminal.
10. Inspect the orifices in the manifold assembly for blockages or obstructions. Remove orifice and clean or replace orifice.
11. Remove the four screws that attach the top plate of the casing to the furnace.
12. Raise top plate up slightly and prop it up with a small piece of wood or folded cardboard.
13. Support the burner assembly and remove the screws that attach the burner assembly to the heat exchanger cell panel.
14. Remove wires from both rollout switches.
15. Slide one-piece burner out of slots on sides of burner assembly.
16. Remove the flame sensor from the burner assembly.
17. (Optional) Remove the Hot Surface Igniter (HSI) and bracket from the burner assembly.
18. Check igniter resistance. Nominal resistance is 40 to 70 ohms at room temperature and is stable over the life of the igniter.
19. Clean burner with a brush and a vacuum.
20. Clean the flame sensor with fine steel wool (0000 grade). Do not use sand paper or emery cloth.

To reinstall burner assembly:

1. Install the Hot Surface Igniter (HSI) and bracket in burner assembly.
2. Install flame sensor on burner.
3. Align the edges of the one-piece burner with the slots in the burner assembly and slide the burners forward until they are fully seated in the burner assembly.
4. Align the orifices in the manifold assembly with the support rings on the end of the burner.

5. Insert the orifices in the support rings of the burners.

**NOTE:** If manifold does not fit flush against the burner, do not force the manifold on the burner assembly. The burners are not fully seated forward in the burner assembly. Remove the manifold and check burner positioning in the burner assembly before re-installing the manifold.

6. Attach the green/yellow wire and ground terminal to one of the manifold mounting screws.
7. Install the remaining manifold mounting screws.
8. Check the igniter alignment. See Figure 8, Figure 9 and Figure 14.
9. Attach the wires to the roll-out switches.
10. Align the burner assembly with the openings in the primary cell inlet panel and attach the burner assembly to the cell panel.
11. Connect the wire for the flame sensor.
12. Connect the wire for the Hot Surface Igniter.

**NOTE:** Use propane-resistant pipe dope to prevent leaks. Do not use Teflon tape.

13. Install the gas pipe to the gas valve.

## **WARNING**

### **FIRE OR EXPLOSION HAZARD**

Failure to follow this warning could result in personal injury, death, and/or property damage.

Never purge a gas line into a combustion chamber. Never test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections. A fire or explosion may result causing property damage, personal injury or loss of life.

14. Check for gas leaks with a commercially available soap solution made specifically for the detection of leaks.
15. Turn gas on at electric switch on gas valve and at external shut-off or meter
16. Turn power on at external disconnect, fuse or circuit breaker.
17. Run the furnace through two complete heating cycles to check for proper operation
18. Install control door when complete.

### **Servicing Hot Surface Igniter**

The igniter does **NOT** require annual inspection. Check igniter resistance before removal. Refer to Figure 8, Figure 9 and Figure 14.

1. Turn off gas and electrical supplies to furnace.
2. Remove control door.
3. Disconnect igniter wire connection.
4. Check igniter resistance. Igniter resistance is affected by temperature. Only check resistance when the igniter is at room temperature.
  - a. Using an ohm meter, check resistance across both igniter leads in connector.
  - b. Cold reading should be between 40 ohms and 70 ohms.
5. Remove igniter assembly.
  - a. Using a 1/4-in. driver, remove the two screws securing the igniter mounting bracket to the burner assembly (See Figure 14.)
  - b. Carefully withdraw the igniter and bracket assembly through the front of the burner assembly without striking the igniter on surrounding parts.

- c. Inspect igniter for signs of damage or failure.
- d. If replacement is required, remove the screw that secures the igniter on igniter bracket and remove the igniter.
6. To replace igniter and bracket assembly, reverse items 5a through 5d.
7. Reconnect igniter harness to the igniter, dressing the igniter wires to ensure there is no tension on the igniter itself. (See Figure 14.)
8. Turn on gas and electrical supplies to furnace.
9. Verify igniter operation by initiating control board self-test feature or by cycling thermostat.
10. Replace control door.

### Flushing Collector Box and Drainage System

## WARNING

### ELECTRICAL SHOCK AND FIRE HAZARD

Failure to follow this warning could result in personal injury, death, and/or property damage.

Turn off the gas and electrical supplies to the furnace and install lockout tag before performing any maintenance or service. Follow the operating instructions on the label attached to the furnace.

1. Turn off gas and electrical supplies to furnace.
2. Remove control door.
3. Disconnect pressure switch tube from pressure switch port.

**NOTE:** Ensure the pressure switch tube disconnected from the pressure switch is higher than the collector box opening or water will flow out of tube.

4. Remove the collector box plug from the top port on the upper corner of the collector box. (See Figure 10)
5. Attach a funnel with a flexible tube to port on the collector box.
6. Flush inside of collector box with water until discharge water from condensate trap is clean and runs freely.
7. Repeat steps 4 thru 6 with middle plug on upper corner of collector box.
8. Remove the pressure switch tube from the collector box.

**NOTE:** Do **NOT** blow into tube with tube connected to the pressure switch.

9. Clean pressure switch port on collect box with a small wire. Shake any water out of pressure switch tube.
10. Reconnect tube to pressure switch and pressure switch port.
11. Remove the relief tube from the port on the collector box and the trap.
12. Clean the relief port on collect box and the trap with a small wire. Shake any water out of the tube.
13. Reconnect relief tube to trap and collector box ports.

### Cleaning Condensate Drain and Trap

**NOTE:** If the condensate trap is removed, a new gasket between the trap and collector box is required. Verify a condensate trap gasket is included in the service kit or obtain one from your local distributor.

1. Disconnect power at external disconnect, fuse or circuit breaker.
2. Turn off gas at external shut-off or gas meter.
3. Remove control door and set aside.
4. Turn electric switch on gas valve to OFF.

5. Disconnect external drain from condensate drain elbow or drain extension pipe inside the furnace and set aside.

6. Disconnect the condensate trap relief hose from collector box port and condensate trap.

**NOTE:** If condensate has a heat pad attached to the trap, trace the wires for the pad back to the connection point and disconnect the wires for the heat pad.

7. Remove the screw that secures the condensate trap to the collector box, remove the trap and set aside.
8. Remove the trap gasket from the collector box if it did not come off when the trap was removed.
9. Discard the old trap gasket.
10. Rinse condensate trap in warm water until trap is clean.
11. Flush condensate drain lines with warm water. Remember to check and clean the relief port on the collector box.
12. Shake trap dry.
13. Clean port on collector box with a small wire.

To re-install Condensate Drain and Trap:

1. Remove adhesive backing from condensate trap gasket
2. Install gasket on collector box
3. Align the condensate trap with the drain opening on the collector box and secure the trap with the screw
4. Attach the relief hose to the relief port on the condensate trap and collector box.
5. Secure tubing to prevent any sags or traps in the tubing.
6. Connect condensate drain elbow or drain extension elbow to the condensate trap
7. Connect the leads of the condensate heat pad (if used)
8. Connect external drain piping to the condensate drain elbow or drain extension pipe.
9. Turn gas on at electric switch on gas valve and at external shut-off or meter
10. Turn power on at external disconnect, fuse or circuit breaker.
11. Run the furnace through two complete heating cycles to check for proper operation
12. Install control door when complete.

### Checking Heat Pad Operation (If Applicable)

In applications where the ambient temperature around the furnace is 32°F (0°C) or lower, freeze protection measures are required. If this application is where heat tape has been applied, check to ensure it will operate when low temperatures are present.

**NOTE:** The Heat Pad, when used, should be wrapped around the condensate drain trap. There is no need to use heat tape within the furnace casing. Most heat tapes are temperature activated, and it is not practical to verify the actual heating of the tape. Check the following:

1. Check for signs of physical damage to heat tape such as nicks, cuts, abrasions, gnawing by animals, etc.
2. Check for discolored heat tape insulation. If any damage or discolored insulation is evident, replace heat tape.
3. Check that heat tape power supply circuit is on.

### Cleaning Heat Exchangers

The following items must be performed by a qualified service technician.

## Primary Heat Exchangers

If the heat exchangers get an accumulation of light dirt or dust on the inside, they may be cleaned by the following procedure:

**NOTE:** If the heat exchangers get a heavy accumulation of soot and carbon, both the primary and secondary heat exchangers should be replaced rather than trying to clean them thoroughly due to their intricate design. A build-up of soot and carbon indicates that a problem exists which needs to be corrected, such as improper adjustment of manifold pressure, insufficient or poor quality combustion air, improper vent termination, incorrect size or damaged manifold orifice(s), improper gas, or a restricted heat exchanger (primary or secondary). Action must be taken to correct the problem.

1. Turn off gas and electrical supplies to furnace.

### **WARNING**

#### **ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD**

Failure to follow this warning could result in personal injury or death, or property damage.

Before installing, modifying, or servicing system, main electrical disconnect switch must be in the OFF position and install a lockout tag. There may be more than one disconnect switch. Lock out and tag switch with a suitable warning label. Verify proper operation after servicing.

### **WARNING**

#### **ELECTRICAL SHOCK AND FIRE HAZARD**

Failure to follow this warning could result in personal injury, death, and/or property damage.

Turn off the gas and electrical supplies to the furnace and install lockout tag before performing any maintenance or service. Follow the operating instructions on the label attached to the furnace.

2. Remove control door.
3. Disconnect wires or connectors to flame rollout switch, gas valve, igniter, and flame sensor.
4. Using backup wrench, disconnect gas supply pipe from furnace gas control valve.
5. Remove two screws attaching top filler plate and rotate upwards to gain access to screws attaching burner assembly to cell panel.
6. Remove screws attaching burner assembly to cell panel. (See Figure 14.)

**NOTE:** Burner cover, manifold, gas valve, and burner assembly should be removed as one assembly.

7. Clean heat exchanger openings with a vacuum and a soft brush. (See Figure 11.)

**NOTE:** After cleaning, inspect the heat exchangers to ensure they are free of all foreign objects that may restrict flow of combustion products.

8. Reverse items 6 through 1 for reassembly.
9. Refer to furnace wiring diagram and reconnect wires to flame rollout switch, gas valve, igniter, and flame sensor.
10. Turn on gas and electrical supplies to furnace.
11. Check furnace operation through 2 complete heat operating cycles. Look at burners. Burner flames should be clear blue, almost transparent. (See Figure 12.)
12. Check for gas leaks.

### **WARNING**

#### **FIRE OR EXPLOSION HAZARD**

Failure to follow this warning could result in personal injury, death, and/or property damage.

Never purge a gas line into a combustion chamber. Never test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections. A fire or explosion may result causing property damage, personal injury or loss of life.

13. Replace main furnace door.

## Secondary Heat Exchangers

The condensing side (inside) of the secondary heat exchanger CANNOT be serviced or inspected without complete removal of the heat exchanger assembly. Detailed information on heat exchanger removal can be obtained from your Distributor.

## WINTERIZATION

### **CAUTION**

#### **UNIT AND PROPERTY DAMAGE HAZARD**

Failure to follow this caution may result in unit component or property damage.

If the furnace is installed in an unconditioned space where the ambient temperatures may be 32° F (0° C) or lower, freeze protection measures must be taken to prevent minor property or product damage.

Since the furnace uses a condensing heat exchanger, some water will accumulate in the unit as a result of the heat transfer process. Therefore, once it has been operated, it cannot be turned off and left off for an extended period of time when temperatures will reach 32°F (0°C) or lower unless winterized. Follow these procedures to winterize your furnace:

### **CAUTION**

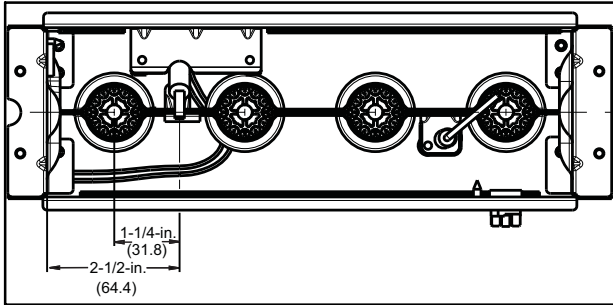
#### **UNIT COMPONENT DAMAGE HAZARD**

Failure to follow this caution may result in damage to the furnace and other property damage.

Do not use ethylene glycol (automotive antifreeze coolant or equivalent). Failure of plastic components may occur.

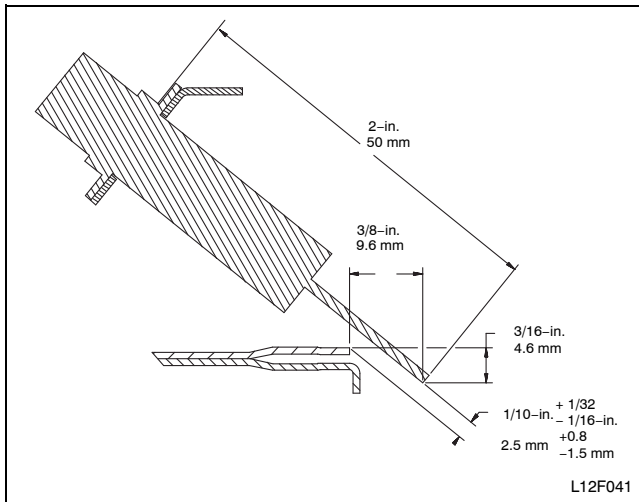
1. Obtain propylene glycol (RV/swimming pool antifreeze or equivalent).
2. Turn off gas and electrical supplies to your furnace.
3. Remove furnace control door.
4. Remove the top unused rubber plug from the port on the collector box opposite the condensate trap. See Figure 10.
5. Connect a field supplied 3/8-in. (9.5-mm) ID tube to the open port on the collector box.
6. Insert a field supplied funnel into the tube.
7. Pour 1 quart of anti-freeze solution into the funnel/tube. Antifreeze should run through the inducer housing, overfill condensate trap and flow to an open drain.
8. Replace the rubber plug in the port on the collector box.
9. Remove the middle unused rubber plug from the port on the collector box opposite the condensate trap. See Figure 10.
10. Repeat Steps 5 through 8.

11. If a condensate pump is used, check with pump manufacturer to verify pump is safe for use with antifreeze used. Allow pump to start and pump antifreeze to open drain.
12. Replace main door.
13. When furnace is re-started, flush condensate pump with clear water to check for proper operation before re-starting furnace.
14. Propylene glycol need not be removed before re-starting furnace.



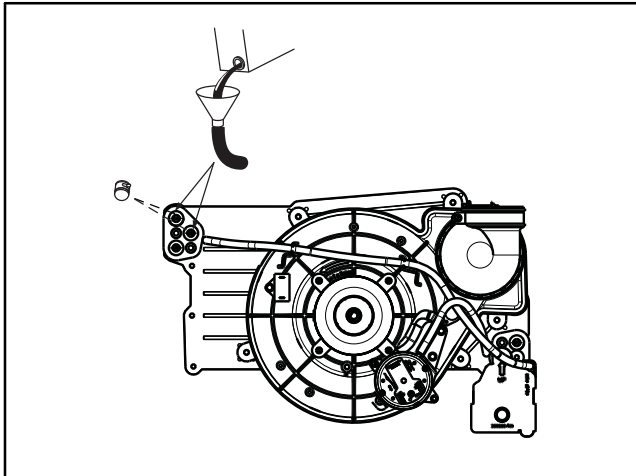
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**Figure 8 – Igniter Position – Top View**



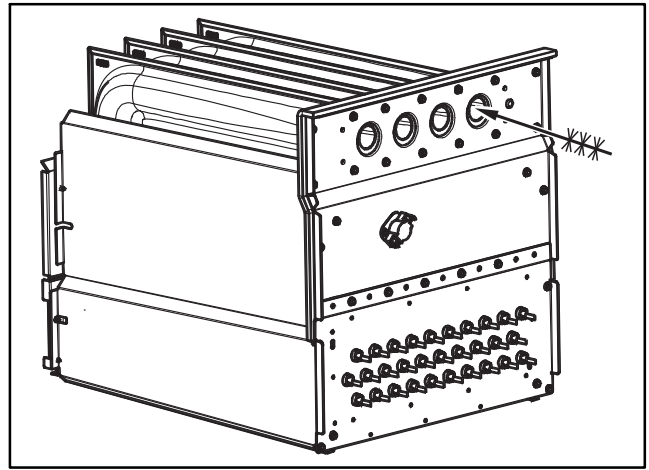
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**Figure 9 – Igniter Position – Side View**



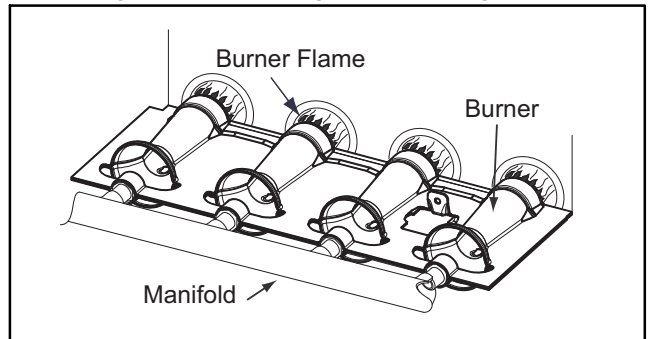
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**Figure 10 – Priming Condensate Trap**



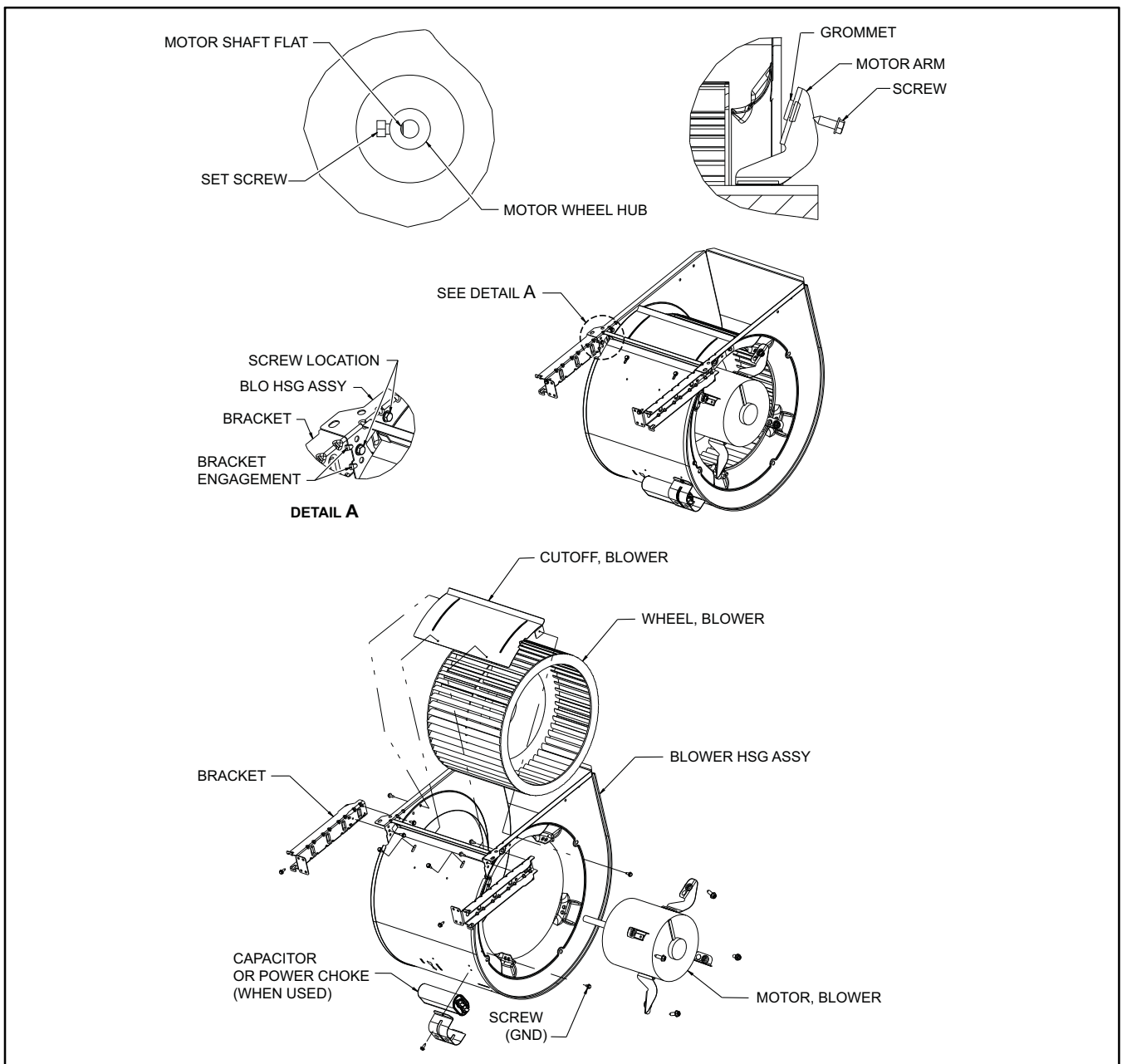
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**Figure 11 – Cleaning Heat Exchanger Cell**



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**Figure 12 – Burner Flame**



**Figure 13 – Blower Assembly**

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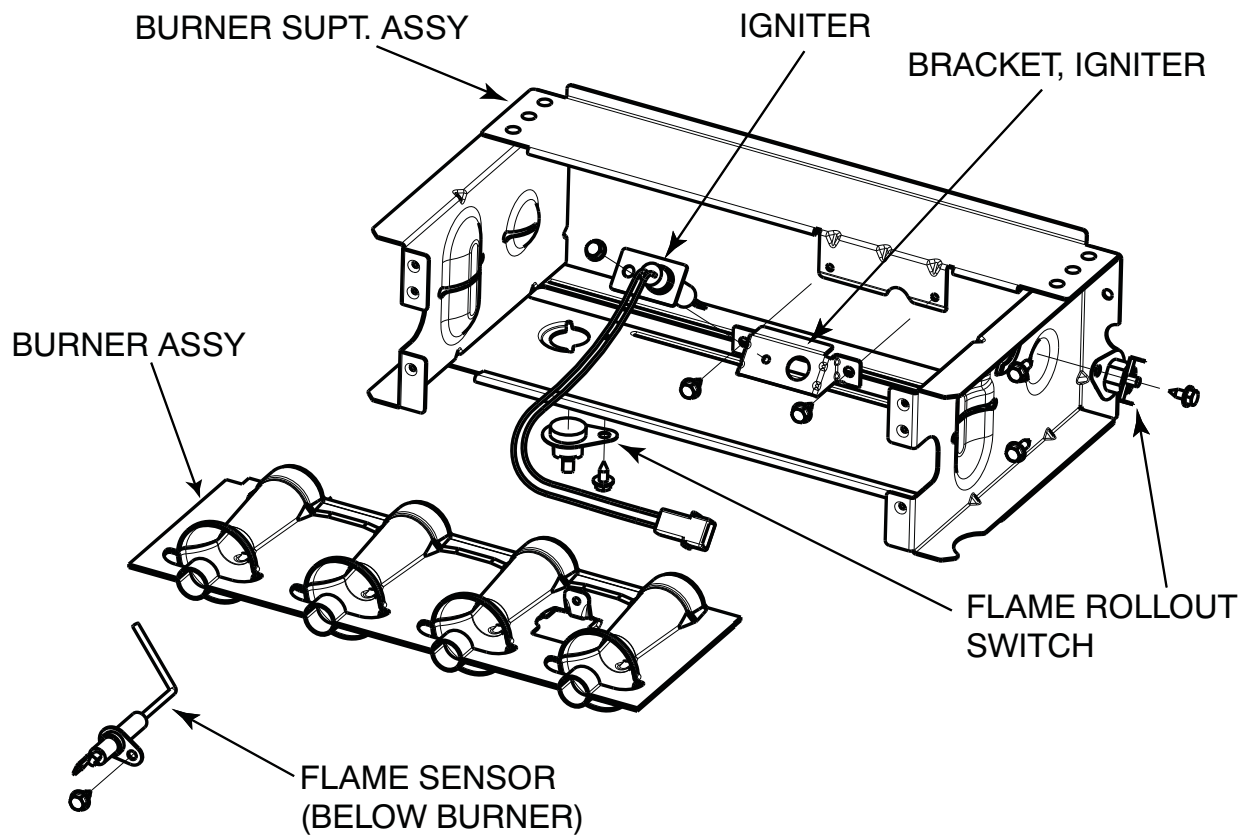


Figure 14 – Burner Assembly

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## SEQUENCE OF OPERATION

**NOTE:** Furnace control must be grounded for proper operation or control will lock out. Control is grounded through green/yellow wire routed to gas valve and manifold bracket screw. Using the schematic diagram in Figure 16, follow the sequence of operation through the different modes. Read and follow the wiring diagram very carefully.

**NOTE:** If a power interruption occurs during a call for heat (W), the control will start a 90-sec blower-only ON period two sec after power is restored, if the thermostat is still calling for gas heating. The Amber LED light will flash code 12 during the 90-sec period, after which the LED will be ON continuous, as long as no faults are detected. After the 90-sec period, the furnace will respond to the thermostat normally.

The blower door must be installed for power to be conducted through the blower door interlock switch ILK to the furnace control CPU, transformer TRAN, inducer motor IDM, blower motor BLWM, hot-surface igniter HSI, and gas valve GV.

### 1. Heating

(See Figure 2 for thermostat connections.)

The wall thermostat "calls for heat," closing the R-to-W circuit. The furnace control performs a self-check, verifies the pressure switch contacts collector box-LPS and housing pressure switch-HPS are open, and starts the inducer motor IDM.

- a. **Inducer Prepurge Period**– As the inducer motor IDM comes up to speed the collector box pressure switch contacts LPS close to begin a 15 second pre-purge period. The inducer housing pressure switch contacts HPS are ignored until one minute after the gas valve closes.
- b. **Igniter Warm-Up**– At the end of the prepurge period, the Hot-Surface igniter HSI is energized for a 17-sec igniter warm-up period.
- c. **Trial-for-Ignition Sequence**– When the igniter warm-up period is completed, the main gas valve relay contacts GVR close to energize the gas valve GV, the gas valve opens. The gas valve GV permits gas flow to the burners where it is ignited by the HSI. Five sec after the GVR closes, a 2-sec flame proving period begins. The HSI igniter will remain energized until the flame is sensed or until the 2-sec flame proving period begins.
- d. **Flame-Proving**– When the burner flame is proved at the flame-proving sensor electrode FSE, the furnace control CPU begins the blower-ON delay period and continues to hold the gas valve GV open. If the burner flame is not proved within two sec, the control CPU will close the gas valve GV, and the control CPU will repeat the ignition sequence for up to three more Trials-For-Ignition before going to Ignition-Lockout. **Lockout will be reset** automatically after three hours or by momentarily interrupting 115 vac power to the furnace, or by interrupting 24 vac power at SEC1 or SEC2 to the furnace control CPU (not at W, G, R, etc.).  
If flame is proved when flame should not be present, the furnace control CPU will lock out of Gas-Heating mode and operate the inducer motor IDM until flame is no longer proved.
- e. **Blower-On Delay**– If the burner flame is proven, the blower motor is energized on HEAT speed 25 sec after the gas valve GV is energized.  
Simultaneously, the electronic air cleaner terminal

EAC-1 is energized and remains energized as long as the blower motor BLWM is energized.

- f. **Blower-Off Delay**– When the thermostat is satisfied, the R-to-W circuit is opened, de-energizing the gas valve GV, stopping gas flow to the burners, and de-energizing the humidifier terminal HUM. The inducer motor IDM will remain energized for a 15-sec post-purge period. The blower motor BLWM and air cleaner terminal EAC-1 will remain energized for 90, 120, 150, or 180 sec (depending on the blower-OFF delay selection). The furnace control CPU is factory-set for a 120-sec blower-OFF delay.

### 2. Cooling Mode

The thermostat "calls for cooling."

(See Figure 2 for thermostat connections)

The thermostat closes the R-to-G-and-Y circuits. The R-to-Y circuit starts the outdoor unit, and the R-to-G-and-Y circuits start the furnace blower motor BLWM on COOL speed.

The electronic air cleaner terminal EAC-1 is energized with 115 vac when the blower motor BLWM is operating. When the thermostat is satisfied, the R-to-G-and-Y circuits are opened. The outdoor unit will stop, and the furnace blower motor BLWM will continue operating on the COOL speed for an additional 90 sec.

### 3. Continuous Blower Mode

When the R-to-G circuit is closed by the thermostat, the blower motor BLWM will operate on HEAT speed. Terminal EAC-1 is energized as long as the blower motor BLWM is energized. During a call for heat, the blower BLWM will stop during igniter warm-up (17 sec), ignition (7 sec), and blower-ON delay (25 sec), allowing the furnace heat exchangers to heat up more quickly, then restarts at the end of the blower-ON delay period at HEAT speed.

When the thermostat "calls for cooling", the blower motor BLWM will operate at COOL speed. When the thermostat is satisfied, the blower motor BLWM will operate an additional 90 sec on COOL speed before reverting back to continuous-blower (HEAT speed).

When the R-to-G circuit is opened, the blower motor BLWM will continue operating for an additional 5 sec, if no other function requires blower motor BLWM operation.

### 4. Heat Pump

When installed with a heat pump, the furnace control automatically changes the timing sequence to avoid long blower off times during demand defrost cycles. When the R-to-Wand- Y or R-to-W-and-Y-and-G circuits are energized the furnace control CPU will continue to turn on the blower motor BLWM at HEAT speed, and begin a heating cycle. The blower motor BLWM will remain on until the end of the prepurge period, then shut off for 24 sec then come back on at HEAT speed. When the W input signal disappears, the furnace control begins a normal inducer post-purge period and the blower switches to COOL speed after a 3 sec delay. If the R-to-W-and-Y-and-G signals disappear at the same time, the blower motor BLWM will remain on for the selected blower- OFF delay period. If the R-to-W-and-Y signals disappear, leaving the G signal, the blower motor BLWM will continue running the blower motor at HEAT speed after the selected blower-OFF delay period is completed.

### Component Self-Test

Refer to page 15 for instructions.



# Troubleshooting Guide

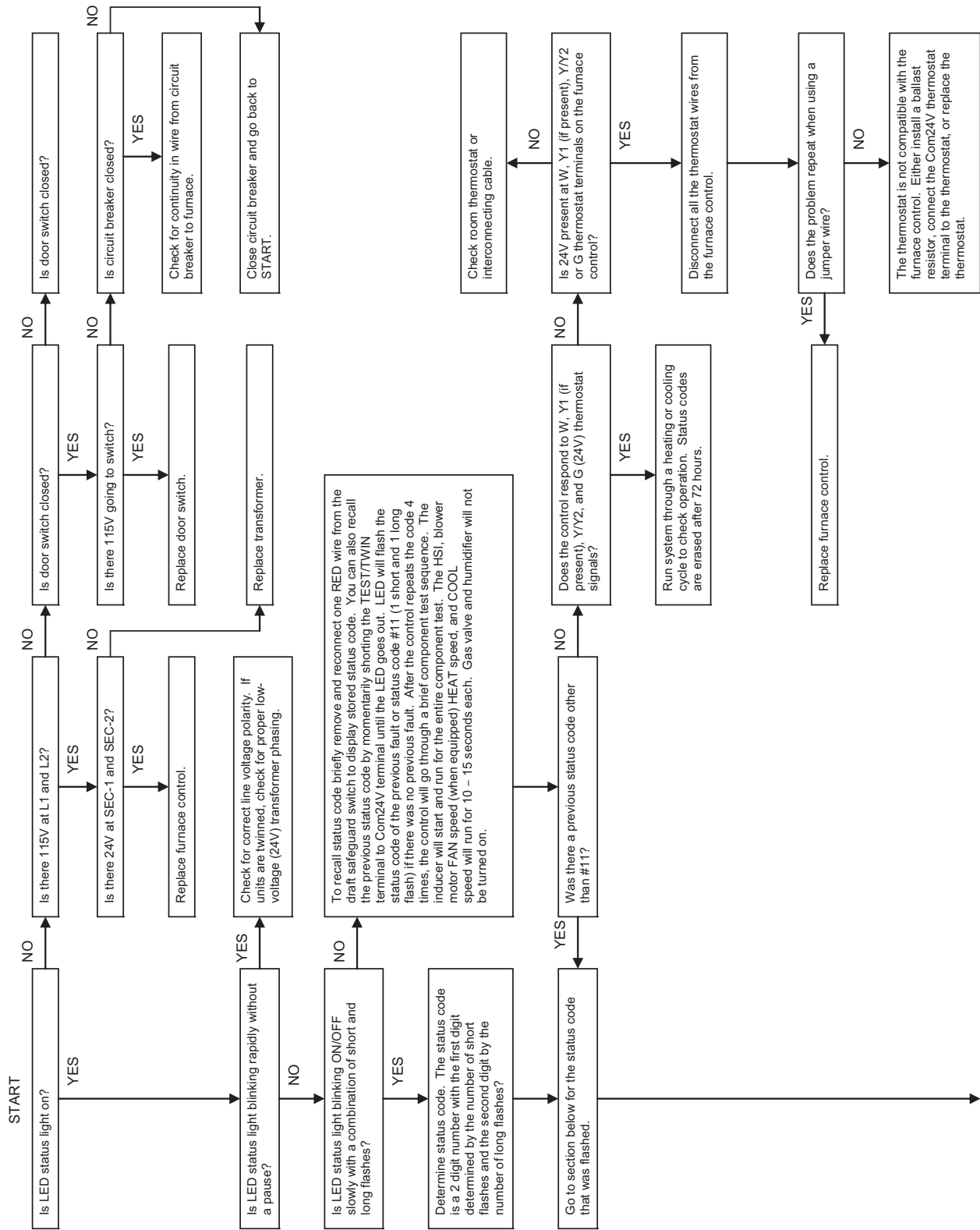
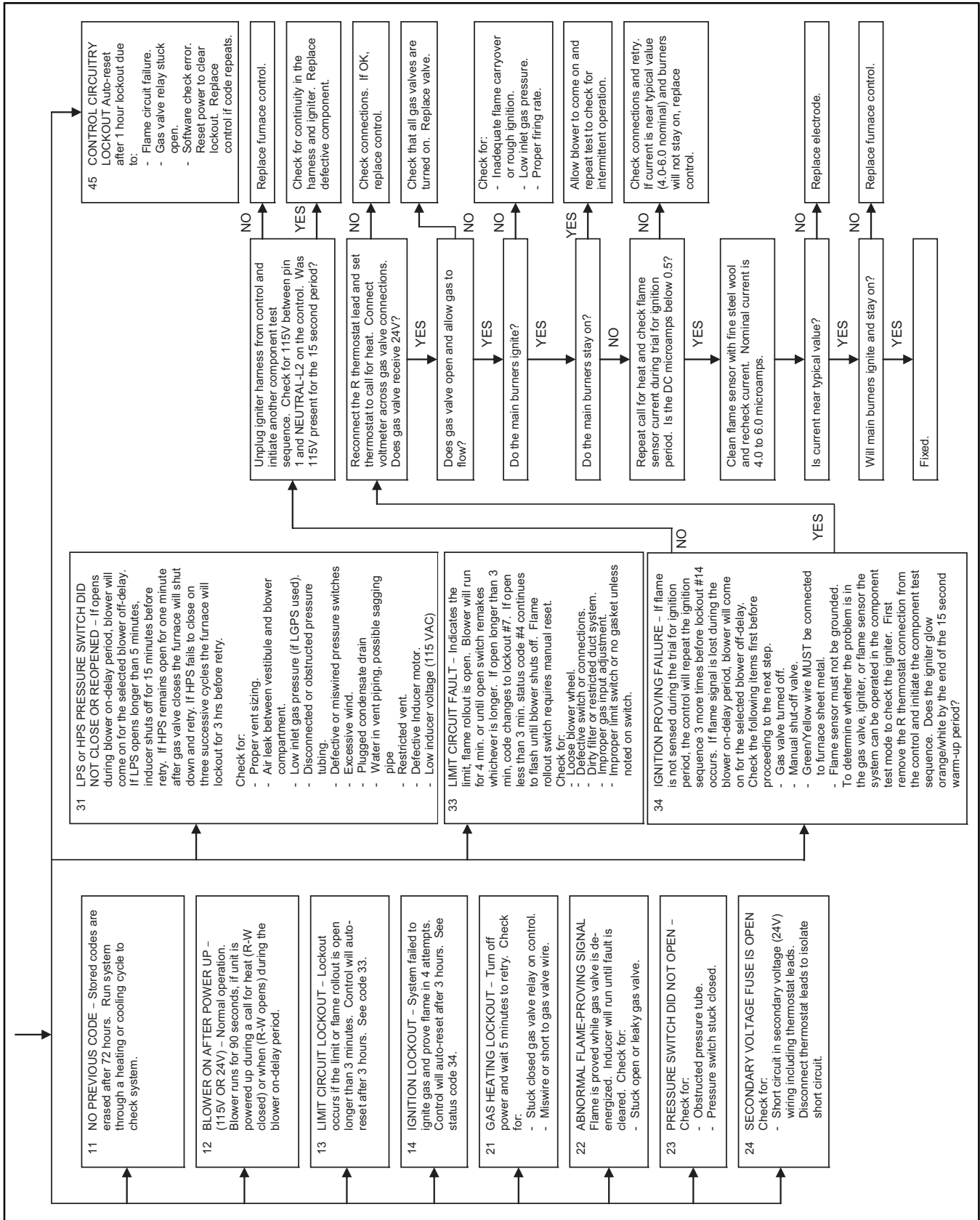


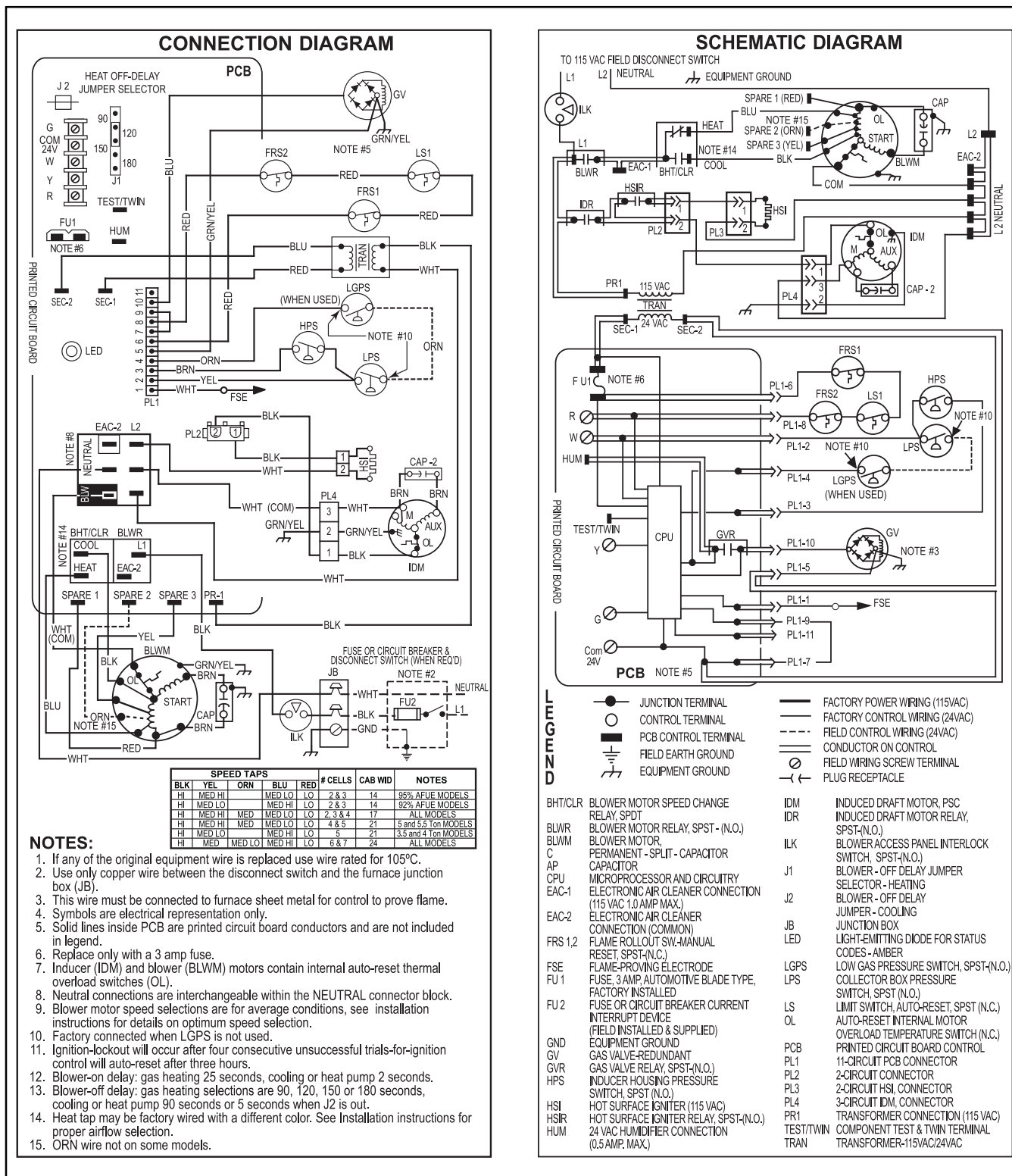
Figure 15 – Troubleshooting Guide

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## Troubleshooting Guide (Cont)

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**Figure 16 – Wiring Diagram**

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