

# RESIDENTIAL SPLIT HEAT PUMP SYSTEMS

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# Service Manual

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**CH95**  
**YG**  
**H8S5**

**CH75**  
**YK**

**CH55**  
**YJ**

**HPS**  
**FBY**

**This Manual Supports Split Heat Pump Units of The Above Series Manufactured after 1990**

**Manufactured by:**



**Part Number**  
**428 081001 01**

# TABLE OF CONTENTS

INTRODUCTION .....	1
UNIT IDENTIFICATION .....	2
HEAT PUMP THEORY OF OPERATION .....	4
SEQUENCE OF OPERATION .....	4
ELECTRICAL SUPPLY .....	6
CONTROL WIRING .....	7
ROOM THERMOSTATS .....	8
ELECTRONIC OUTDOOR THERMOSTATS .....	9
FOSSIL FUEL KITS (CONTROLS) .....	11
ELECTRONIC DEFROST CONTROLS .....	14
DEFROST SENSORS .....	17
CAPACITORS .....	18
SOLENOID COILS .....	18
INDOOR BLOWER ASSEMBLY .....	19
CHECK VALVES .....	21
REVERSING VALVES .....	21
EXPANSION VALVES .....	22
RESTRICTOR ORIFICES .....	22
OUTDOOR FLOW CONTROL DEVICES .....	23
DISCHARGE MUFFLERS .....	23
ACCUMULATORS .....	24
COMPRESSORS .....	24
COMPRESSOR CONTROL CIRCUIT .....	26
COMPRESSOR CHECKS .....	28
CHECKING TEMPERATURE RISE (1st STAGE HEATING) ..	30
REFRIGERANT CHARGING .....	31
TECHNICAL SERVICE DATA INDEX .....	34
WIRING DIAGRAM INDEX .....	74
TROUBLE SHOOTING CHARTS .....	98



## INTRODUCTION

This service manual is designed to be used in conjunction with the installation manuals and/or technical support manuals provided with each Split Heat Pump System component. A Split Heat Pump **System** consists of BOTH an Indoor section and an Outdoor section and a room thermostat. When so equipped, accessories such as Electric Strip Heaters, Fossil Fuel Controls and/or Outdoor Thermostats also considered part of the system.

This Split Heat Pump System represents the very latest in high efficiency Electric Heat Pump equipment technology. Consequently, certain controls within the unit consist of highly sophisticated electronic components which are **not user serviceable**. Therefore, it is essential that only competent, qualified, service personnel attempt to install, service, or maintain this product.

This Service manual was written to assist the professional HVAC service technician to quickly and accurately diagnose and repair any malfunctions of this product.

This service manual covers a variety of different model Outdoor sections which may be matched to a similar variety of different (ARI Listed) Indoor sections. The

greater majority of the information provided in this manual, however, pertains to the Outdoor section, since it is the major component of the **System**. The overall operation of all of these models is essentially the same, with the exception of the differences of certain controls and/or components which may be unique to particular model and/or family.

This manual, therefore, will deal with all subjects in a general nature (I.E. all text will pertain to all models) unless that subject is unique to a particular model or family, in which case it will be so indicated.

Throughout the manual references may be made to "EARLIER MODELS" as well as "MORE RECENT MODELS". GENERALLY, the distinction between these two groups is based on a difference in Defrost controls and/or the type of Compressor used. These may not be the only differences, however, and the differences may vary from model to model within a particular family or series.

It will be necessary then for you to accurately identify the unit you are servicing, so you may be certain of a proper diagnosis and repair. (See Unit Identification Pg. 2)

## WARNING

**The information contained in this manual is intended for use by a qualified service technician who is familiar with the safety procedures required in installation and repair and who is equipped with the proper tools and test instruments.**

**Installation or repairs made by unqualified persons can result in hazards subjecting the unqualified person making such repairs to the risk of injury or electrical shock which can be serious, or even fatal not only to them, but also to persons being served by the equipment.**

**If you install or perform service on equipment, you must assume responsibility for any bodily injury or property damage which may result to you or others. We will not be responsible for any injury or property damage arising from improper installation, service, and/or service procedures.**

## UNIT IDENTIFICATION

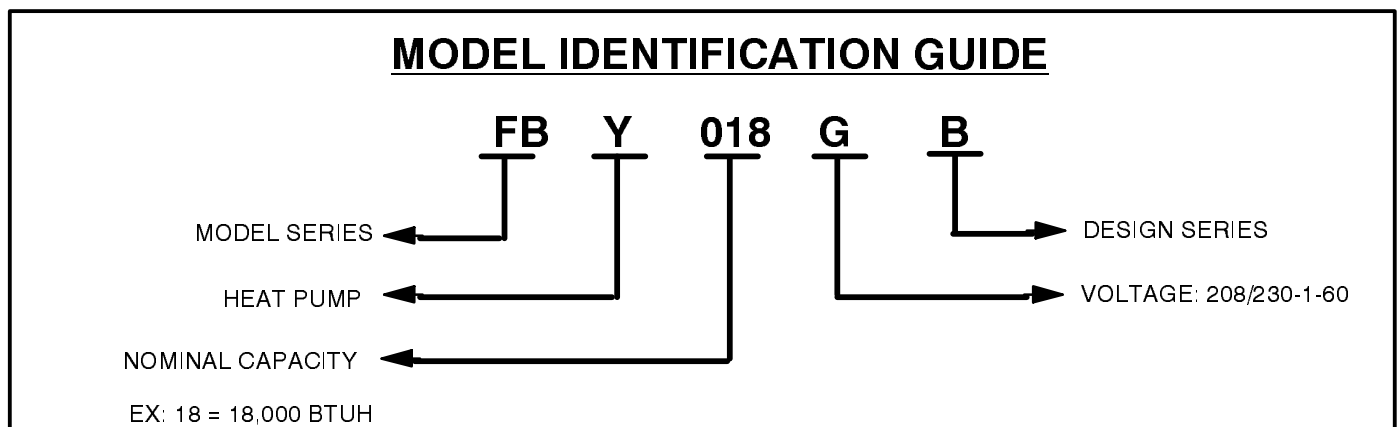
The unit's rating plate (one each for both the Indoor and the Outdoor sections) contains important information for the service technician. It also lists the complete Model, Manufacturing, and Serial numbers. These complete numbers are required to obtain correct replacement parts as well as accurate service information.

Before attempting to verify performance, make any adjustments, or replace any components, be certain to check the units' rating plates (located on the side panel) to obtain these complete numbers. The illustrations below will help you know more about the system you are servicing.

### Outdoor Section Model Numbers Beginning with "CH"

<b>MODEL NUMBER</b>	C	H	75	24	V	K	A
<b>PRODUCT FAMILY</b>	C = Condenser B = Blower						
<b>PRODUCT TYPE</b>	A = Air Conditioning H = Heat Pump C = Cabinet						<b>SALES CODE</b>
<b>SERIES</b>	5 = 5000 Series    55 = 5500 Series    M = Multi use 7 = 7000 Series    75 = 7500 Series 9 = 9000 Series    95 = 9500 Series						<b>ELECTRICAL</b> K = 208/230-1-60
							<b>CONNECTIONS</b> V = Sweat/Valve Q = Quick Connect
							<b>CAPACITY MBTUH</b> 24 = 24,000

### Outdoor Section Model Numbers Beginning with "FB"



## Outdoor Section Model Numbers Beginning With "H8S5"

<b>MODEL NUMBER</b>	H	8	S	524	A	3	V
<b>PRODUCT TYPE</b> A = A/C H = HP M = Heating/Cooling							<b>REFRIGERANT CONNECTIONS</b> V = Sweat/Valve X = No Coil S = Sweat
<b>SERIES</b> 2 = 9 SEER 4 = 10 SEER 6 = 11 SEER 8 = 12 SEER M = MULTI-LEVEL							<b>EVAPORATORS</b> A = "A" Coil C = Cased Coil H = Horizontal L = Slope
<b>UNIT IDENTIFIER</b> S = Split Condenser B = Blower Coil D = Blower C = Blower Cabinet E = Evaporator							<b>ELECTRICAL</b> <b>CODE VOLTS PHASE CYCLE</b> 3 208/230 1 60
						<b>SALES CODE</b>	
						<b>RESIDENTIAL COOLING CAPACITY</b>	
						518 = 1.5 Ton	542 = 3.5 Ton
						524 = 2 Ton	548 = 4 Ton
						530 = 2.5 Ton	560 = 5 Ton
						536 = 3 Ton	

## Outdoor Section Model Numbers Beginning With "HP"

<b>MODEL NUMBER</b>	HP	S	024	A	2	A
AC - A/C Only, HP = Heat Pump						<b>SALES CODE</b> 2 = 208/230 - 1 Phase 3 = 208/230 - 3 Phase
S = Split System						
<b>CAPACITY MBTUH</b> 24 = 24,000						Series

## Outdoor Section Model Numbers Beginning With "YG", "YJ", or "YK"

<b>MODEL NUMBER</b>	Y	G	024	G	A
<b>PRODUCT TYPE</b> Y = Heat Pump A = Air Conditioning					<b>REVISION LEVEL</b>
<b>SERIES</b> J = 10 SEER K = 11 SEER G = 12 SEER H = 14 SEER					<b>ELECTRICAL</b> 208 / 230 - 1 - 60
					<b>CAPACITY MBTUH</b> 0 24 = 24,000

## HEAT PUMP THEORY OF OPERATION

The Split Heat Pump System combines High Efficiency (HSPF & COP) Heating with High Efficiency (SEER) COOLING in one system. The Split Heat Pump **SYSTEM** consists of "MATCHED" components supplied and/or specified by the Equipment Manufacturer. Typically these are an Outdoor section, an Indoor section, Refrigerant line set, and a Room thermostat. Proper system operation, capacity, and efficiency can be expected **ONLY** when "MATCHED" components are being used.

An Air Conditioner COOLS (using a refrigeration system) by removing heat from indoors where it is not wanted (via the evaporator coil), and discharges that heat outdoors where it does not matter (via the condenser coil). This is evidenced by the warm discharge air that can be felt leaving a condensing unit.

A Heat Pump by contrast HEATS (using a refrigeration system) by removing heat from outdoors where it does not matter and discharges that heat indoors where it is needed. Simply stated, a Heat Pump is an Air

Conditioner in reverse, which has the condenser located indoors, and the evaporator located outdoors.

In order to have one refrigeration system, (which both Heats and Cools) it would be necessary to change the location of the evaporator and condenser coils depending upon the season. This could be accomplished by physically swapping the location of the coils for each season. To be practical however, some means of handling this automatically is necessary.

The Split Heat Pump System uses a variety of electric, electro-mechanical and/or electronic components to handle the requirement of changing the location of the coils automatically. It also is designed to automatically handle periodic defrost requirements created by operating an evaporator coil in cold ambient temperatures (Heating Cycle)

The sequence of operation section(s) which follow explain in more detail how this is accomplished and/or how the system operates in the different modes.

## SEQUENCE OF OPERATION

### COOLING

1. Positioning the room thermostat's "SYSTEM" (Heat/Cool/Off selector) switch to the COOL position completes a circuit between "R" & "O" in the thermostat sub-base.
2. The completed circuit between "R" & "O" energizes the coil of the Heat/Cool relay (On some models this relay is an integral part of the Defrost Control Board) causing its "Normally Open" contacts to close.
3. The closed contacts of the Heat/Cool relay provide a path for 230 Volts (or 24 Volts, depending upon the particular model) to energize the Reversing Valve solenoid. (the thermostat does not have to be "calling" for operation for this solenoid to energize)
4. A "CALL" for COOLING is initiated by positioning the room thermostat's temperature lever to a point BELOW the present room temperature.
5. The "CALL" for COOLING from the room thermostat completes circuits between "R" & "Y" and "R" & "G".
6. The completed circuit between "R" & "Y" energizes the contactor coil in the OUTDOOR section, (Most Scroll Compressor models are equipped with a time delay) causing its "Normally Open" contact(s) to close. This completes the circuits to power the Compressor and Outdoor Fan motor.
7. The completed circuit between "R" & "G" energizes the coil of the Blower Relay (or Fan Timer/Control) of the INDOOR section causing its "Normally Open" contacts to close. (Some indoor sections are also equipped with "ON" delays for the Blower) This provides a path for 230 Volts (or 115 Volts depending upon the model) to power the Blower Motor.
8. A circuit between "R" & "G" is also completed (independent of COOLING and/or HEATING operation) by positioning the room thermostat's FAN selector switch to "ON".
9. Once the system is in operation, both the INDOOR unit and the OUTDOOR unit will continue to operate in the same mode until the thermostat is satisfied.
10. Satisfying the thermostat opens the circuits between "R" & "Y" and "R" & "G" (when FAN selector switch is positioned to "AUTO") causing the OUTDOOR and INDOOR units to shut down. (Some INDOOR sections may be equipped with Blower "OFF" delays)

## HEATING (1st Stage)

NOTE: System operation in 1st stage heating is essentially the same as cooling. The only difference is that the reversing valve is energized (via the Heat/Cool relay) in cooling, whereas in 1st stage heating it is not.

On applications using a Fossil Fuel Control Kit, the Fossil Fuel (I.E. Gas or Oil) Furnace is controlled through an OUTDOOR thermostat. Consequently, 1st Stage Heat may be as described above, **or** may consist of Fossil Fuel Furnace ONLY. The determining factor is relative to the OUTDOOR temperature and the Balance Point setting of the OUTDOOR thermostat.(see Page 11 for further information on Fossil Fuel Control Kits)

- Positioning the room thermostat's "SYSTEM" (Heat/Cool/Off selector) switch to the HEAT position completes a circuit to "R" in the thermostat, readying the thermostat for a "CALL" for HEAT.
- A "CALL" for 1st Stage Heating is initiated by positioning the room thermostat's temperature lever to a point (no greater than) 1 to 2 degrees ABOVE the present room temperature.
- The "CALL" for 1st Stage HEATING from the room thermostat completes circuits between "R" & "Y" and "R" & "G".
- The completed circuit between "R" & "Y" energizes the contactor coil in the OUTDOOR section, (Most Scroll Compressors models are equipped with a time delay) causing its "Normally Open" contact(s) to close. This completes the circuits to power the Compressor and Outdoor Fan motor.
- The completed circuit between "R" & "G" energizes the coil of the Blower Relay (or Fan Timer/Control) of the INDOOR section causing its "Normally Open" contacts to close. (Some indoor sections are also equipped with "ON" delays for the Blower) This provides a path for 230 Volts (or 115 Volts depending upon the model) to power the Blower Motor.
- A circuit between "R" & "G" is also completed (independent of HEATING and/or COOLING operation) by positioning the room thermostat's FAN selector switch to "ON".
- Once the system is in operation, both the INDOOR unit and the OUTDOOR unit will continue to operate in the same mode until the thermostat is satisfied.
- Satisfying the thermostat opens the circuits between "R" & "Y" and "R" & "G" (when FAN selector switch is positioned to "AUTO") causing the OUTDOOR and INDOOR units to shut down. (Some INDOOR sections may be equipped with Blower "OFF" delays)

## HEATING (2nd Stage)

NOTE: With Electric Heat indoor sections 2nd Stage heating consists of 1st stage heating PLUS any back-up (supplemental) Electric Strip Heaters installed in the indoor section. Some or all of the strip heaters may be controlled, however, through an OUTDOOR thermostat.

On Fossil Fuel (I.E. Gas or Oil furnace) indoor sections properly equipped with a Fossil Fuel Control Kit; 2nd Stage Heat consists of Fossil Fuel Furnace ONLY.

- A "CALL" for 2nd Stage heat is initiated by positioning the room thermostat's temperature lever to a point at least 3 degrees ABOVE the present room temperature. The circuits that were completed by initiating a call for 1st Stage Heating (I.E. "R" to "Y" and "G") will also be made by this action.
- The "CALL" for 2nd Stage heat from the room thermostat completes a circuit between "R" & "W".
- The completed circuit between "R" & "W" energizes either (depending upon the type of indoor section) the Electric Heat Sequencer(s), or the Furnace Control. The "AUX" Heat light (if so equipped) on the room thermostat will also be energized during a "CALL" for 2nd Stage Heat.

## EMERGENCY HEAT

NOTE: The term Emergency Heat means exactly what it says! It is Heat to be used in an Emergency (I.E. failure) of the OUTDOOR section. Switching to Emergency Heat DOES NOT heat the conditioned space faster.

Emergency heat uses the normal 2nd stage source of Heat, (I.E. Strip Heaters, or Fossil Fuel Furnace) but transfers their control to the 1st Stage bulb of the room thermostat.

- Positioning the room thermostat's "SYSTEM" (Heat/Cool/Off) selector switch to EMERGENCY HEAT completes a circuit transferring control of the "W" circuit to the 1st Stage bulb while simultaneously removing control of the "Y" circuit. a circuit is also completed between "R" & "X" to light the Emergency Heat Light (if so equipped) on the room thermostat.
- A "CALL" for Emergency Heat is then initiated by positioning the room thermostat's temperature lever to a point ABOVE present room temperature.



3. The "CALL" for Emergency Heat from the room thermostat completes a circuit between "R" & "W" and "R" & "G". Certain Thermostats (not specified for use by us) MAY NOT complete the "G" circuit on a call for Emergency Heat.
  - c. Then, the selected interval (I.E. 30, 60 or 90 minutes) of ACCUMULATED compressor run time in the 1st Stage Heating mode (with a closed Defrost Sensor) must be reached.

## DEFROST

NOTE: System operation in DEFROST is essentially the same as its operation in COOLING with two (2) exceptions. First, the OUTDOOR fan motor is turned "OFF" during Defrost, and Second, the "W" circuit is energized to bring on supplemental heat to "TEMPER" the cool discharge air that results from operating in "COOLING".

1. In order to initiate a DEFROST cycle automatically, the system has to meet certain criteria.
  - a. First, the Defrost Sensor must CLOSE (indicating coil temperature is cold enough to form frost) in order to begin ACCUMULATING Compressor run time on the internal clock.
  - b. Next, the control (Low) voltage FIELD wiring must be properly connected to the outdoor section. (a 24 VAC "HOT" wire MUST be connected to the "R" or 24 VAC terminal of the defrost control to MAINTAIN accumulated Compressor run time on its internal clock )
2. When the above criteria has been met, the Defrost Control will (Simultaneously) complete the required circuit(s) to energize the Reversing Valve and the 2nd Stage heat. It will also (at the same time) complete the required circuit(s) to De-energize the outdoor fan motor.
3. The specific circuits required to energize the Reversing Valve, and 2nd Stage Heat and to De-energize the outdoor fan vary between different defrost controls. They are, however, controlling the Defrost Relay, Auxiliary Heat relay, and/or Heat/Cool Relay.
4. These relays may be separate relays, or they may (in the case of integrated controls) be part of the defrost control itself. See the section on defrost controls beginning on page 14 for further information.
5. Once the system has begun its defrost cycle, it will continue until the Defrost Sensor OPENS (indicating that the coil temperature is warm enough to be free of frost) or until the TIMED OVERRIDE (10 min. or 14 min. depending upon control) period is reached.
6. The system will then return to a normal (1st Stage) Heating mode of operation.

## ELECTRICAL SUPPLY

### WARNING

Electrical shock hazard.

Turn OFF electric power at fuse box or service panel before making any electrical connections and ensure a proper ground connection is made before connecting line voltage.

Failure to do so can result in property damage, personal injury and/or death.

equipped) to determine if the circuit is adequately sized. This is essential, since the blower, control transformer and (if so equipped) strip heaters are located in the indoor section.

### SUPPLY VOLTAGE (Indoor Section)

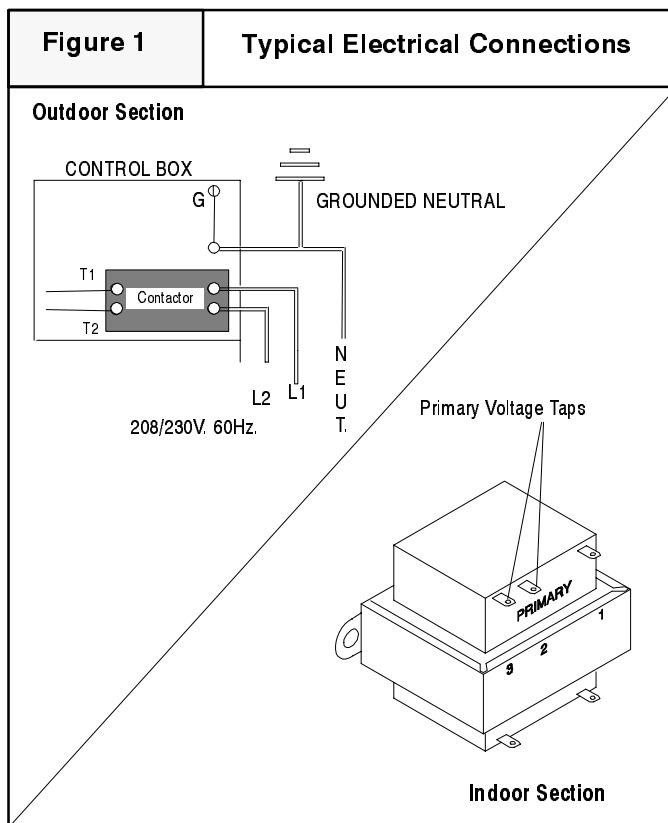
To insure proper operation, supply voltage to the Strip heaters and/or indoor section should be within ten (10) percent (Plus or Minus) of listed rating plate voltage.

### CONTROL (LOW) VOLTAGE

To insure proper System operation the transformer secondary output must be maintained at a nominal 24 Volts. The Control (Low) Voltage transformer on some Indoor Sections is equipped with multiple Primary Voltage taps. Connecting the primary (supply) wire to the tap (I.E. 120, 208 or 240 Volts) that most closely matches the MEASURED supply voltage will insure proper transformer secondary output is maintained.

### SUPPLY CIRCUIT (Indoor Section)

The system cannot be expected to operate correctly unless the Indoor Section is properly connected (wired) to an adequately sized single branch circuit. Check the Installation Manual and/or Technical Data for your particular indoor section and/or Strip Heaters (if so



## SUPPLY CIRCUIT (Outdoor Section)

The system cannot be expected to operate correctly unless the Outdoor Section is properly connected (wired) to an adequately sized single branch circuit. Check the Technical Data Section of this manual to determine if the circuit is adequately sized for your Outdoor Section.

## SUPPLY VOLTAGE (Outdoor Section)

Supply voltage to the unit should be a nominal 230 volts. It **MUST** be between 197 volts and 253 volts. Supply voltage to the unit should be checked **WITH THE UNIT IN OPERATION**. Voltage readings outside the specified range can be expected to cause operating problems. Their cause **MUST** be investigated and corrected.

## ELECTRICAL GROUND

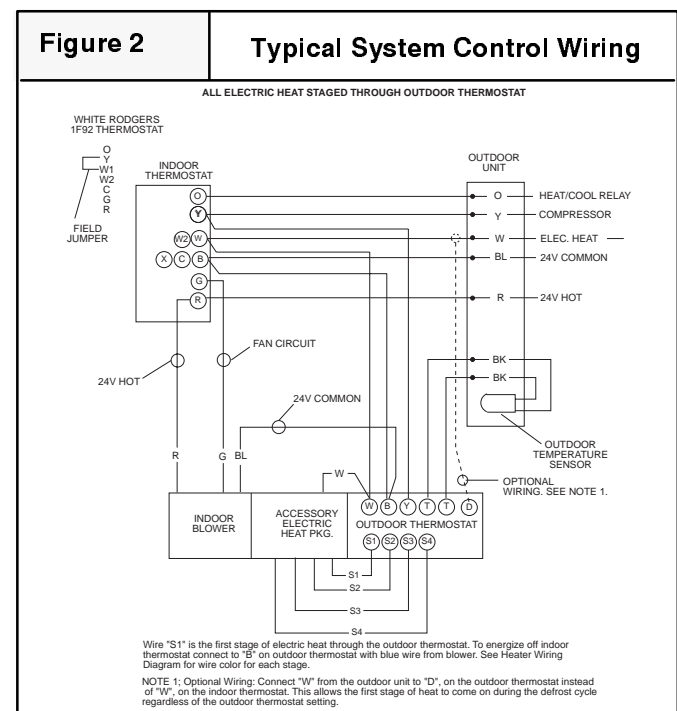
Grounding of the electrical supply to **ALL UNITS IS REQUIRED** for safety reasons.

## CONTROL WIRING

Control wiring is an important part of the total equipment installation, since it provides the vital communications link between the thermostat, and the equipment. It is often overlooked as the source of equipment malfunctions. Control wiring that is either too long, undersized, or improperly connected (be it simply loose, or on the wrong terminal) can in fact be the source of many equipment problems.

**ALWAYS** check to make sure that the control wiring is connected to the proper terminal(s) of the equipment and thermostat you are using. Remember, also, that thermostat terminals are not always identified alike by different thermostat manufacturers. Connections **MUST** be clean and tight to insure trouble-free operation.

**ELECTRONIC CONTROLS** used on certain models of split heat pump systems **MAY RESPOND DIFFERENTLY** to mis-wiring than what one may expect.



## ROOM THERMOSTATS

Room thermostats are available from several different manufacturers in a wide variety of styles. They range from the very simple and inexpensive Bi-metallic type to the complex and costly electronic set-back type. In all cases, no matter how simple or complex, they are simply a switch (or series of switches) designed to turn equipment (or components) "ON" or "OFF" at the desired conditions.

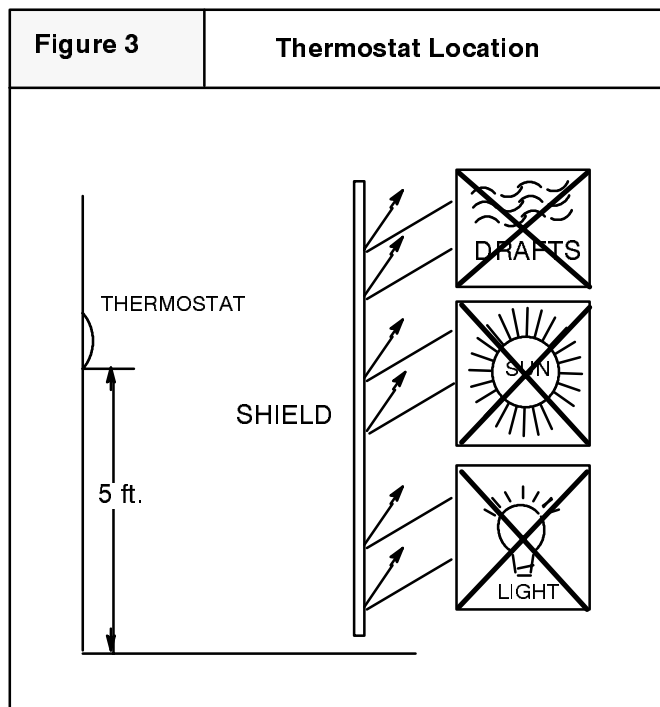
An improperly operating, or poorly located room thermostat can be the source of perceived equipment problems. A careful check of the thermostat and wiring must be made then to insure that it is not the source of problems.

### LOCATION

The thermostat should not be mounted where it may be affected by drafts, discharge air from registers (hot or cold), or heat radiated from the sun or appliances.

The thermostat should be located about 5 Ft. above the floor in an area of average temperature, with good air circulation. Normally, an area in close proximity to the return air grille is the best choice.

Mercury bulb type thermostats **MUST** be level to control temperature accurately to the desired set-point. Electronic digital type thermostats **SHOULD** be level for aesthetics.



### HEAT ANTICIPATORS

Heat anticipators are small resistance heaters (wired in **SERIES** with the "W" circuit) and built into most electro-mechanical thermostats. Their purpose is to prevent wide swings in room temperature during system operation in the **HEATING** (second stage) mode. Since they are wired in series, the "W" circuit will open if one burns out preventing second stage heat operation. On heat pump systems this will normally be electric heat strips, however, it can be a gas or oil furnace if equipped with a fossil fuel kit.

The heat anticipator provides a small amount of heat to the thermostat causing it to cycle (turn off) the heat source just prior to reaching the set point of the thermostat. This prevents exceeding the set point by allowing for the additional heat harvested during the blower off delay.

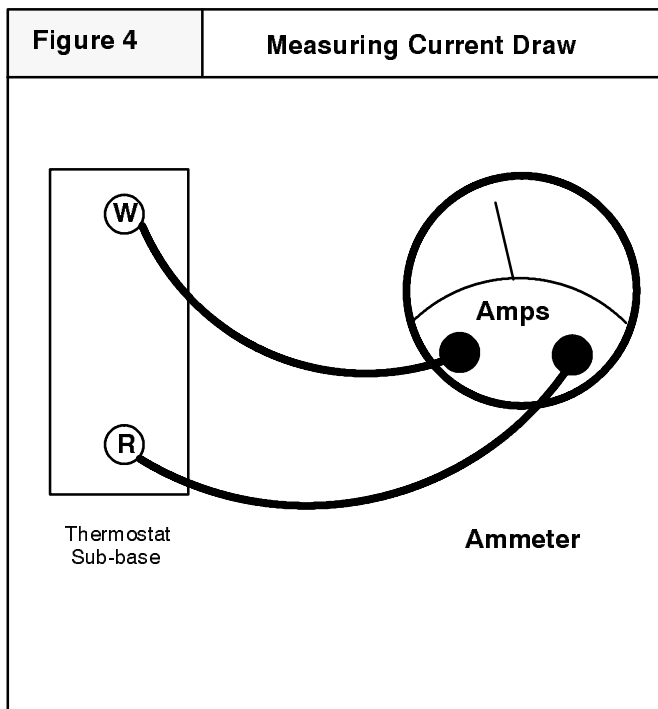
In order to accomplish this, the heat output from the anticipator must be the same regardless of the current flowing through it. Consequently, most thermostats have an adjustment to compensate for varying current draw in the thermostat circuits of different types of equipment.

The proper setting of heat anticipators then is important to insure proper temperature control and customer satisfaction. A Heat anticipator that is set too low will cause the heat source to cycle prematurely possibly never reaching set point. A heat anticipator that is set too high will cause the heat source to cycle too late over shooting the set point.

The best method to obtain the required setting for the heat anticipator, is to measure the actual current draw in the control circuit ("W") using a low range (0-2.0 Amps) Ammeter. (See Figure 4) After measuring the current draw, simply set the heat anticipator to match that value.

If a low range ammeter is not available, a "Clamp-on" type ammeter may be used as follows:

1. Wrap **EXACTLY** ten (10) turns of wire around the jaws of a clamp-on type ammeter.
2. Connect one end of the wire to the "W" terminal of the thermostat sub-base, and the other to the "R" terminal.
3. Turn power on, and wait approximately 1 minute, then read meter.
4. Divide meter reading by 10 to obtain correct anticipator setting.



If an ammeter is not available, consult the Installation Instructions or Technical Data for your particular Indoor Section and/or Strip Heaters to see if approximate Heat Anticipator settings are listed.

Electronic thermostats do not use a resistance type anticipator. These thermostats use a microprocessor (computer) that determines a cycle rate based on a program loaded into it at the factory.

These cycle rates are normally field adjustable for different types of equipment. The method of adjustment, however, varies from one thermostat manufacturer to another. Check with the thermostat manufacturer to find out the proper way of adjusting the cycle rate.

## COOLING ANTICIPATORS

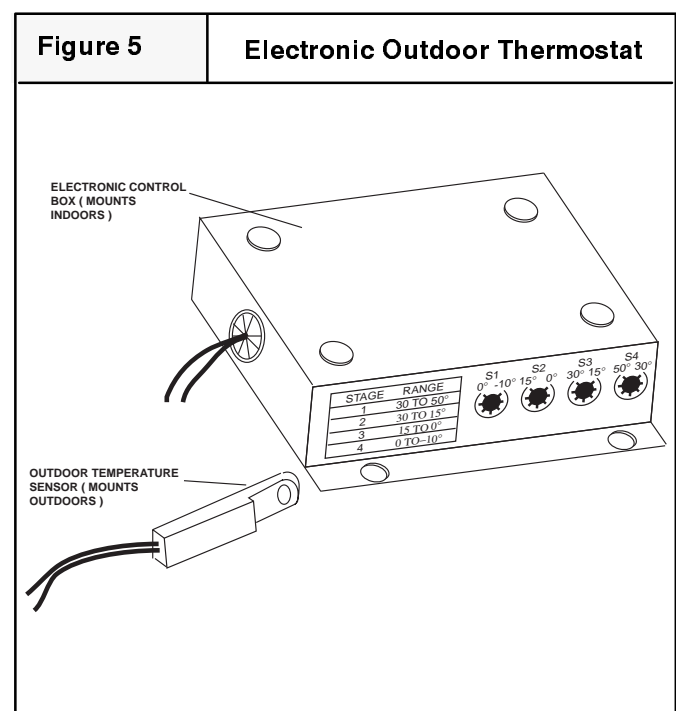
Cooling anticipators are small fixed (non-adjustable) resistance heaters (wired in PARALLEL with the "Y" circuit) and built into most electro-mechanical thermostats. Their purpose is to prevent wide swings in room temperature during system operation in the COOLING mode. This is accomplished by applying a small amount of heat to the thermostat during the "OFF" cycle. This causes the unit to cycle back on before the room temperature rises excessively. Since they are wired in PARALLEL, the unit will still operate if one burns out. There may, however, be a noticeable swing (difference) in temperature between compressor "OFF" and "ON" cycles.

## ELECTRONIC OUTDOOR THERMOSTATS

Since the capacity of a Heat Pump DECREASES as outdoor temperature decreases, supplemental Electric Resistance Heat is required in most installations. (Exceptions to this could be in the Very Deep South, where milder temperatures are common)

Supplemental Electric Resistance Heat is controlled by the second stage bulb of the indoor (Room) thermostat. Calling for second stage operation (either by simply moving the temperature lever to higher setting, or due to loss of system capacity) will energize the Heater(s). It is desirable however, to keep the use of resistance heaters to a MINIMUM, because they are more costly to operate than the Heat Pump.

When used, NORMALLY at least part (if not ALL) of the supplemental electric resistance heat (in this series) will be controlled through an ELECTRONIC Outdoor Thermostat. If the Balance Point has been properly set, the ELECTRONIC Outdoor thermostat will prevent the heat stage(s) it is controlling from being energized until Outdoor temperature is low enough to require their use, thereby reducing system energy consumption.



## Electric Heat Staging Connections

1. The COMMON wire from the First Stage Electric Heater Sequencer can be connected to either terminal "B" or to one of the staging terminals, (S1, S2, etc.) When connected to terminal "B" the First Stage Electric heater will be energized (Regardless of outdoor temperature) anytime the Indoor (Room) Thermostat calls for second stage heat.
2. When The COMMON wire from ANY Electric Heater Sequencer is connected to one of the staging terminals, (S1, S2, etc.) it can ONLY be energized when the actual outdoor temperature is below the temperature setting of the stage.

	STAGE	DEGREE RANGE °F	FACTORY SETTING	TIMING DELAY* BETWEEN STAGES
2 Stage	1	15 to 50	50	5-30 Secs.
	2	-10 to 15	15	5-10 Secs.
4 Stage	1	30 to 50	50	5-30 Secs.
	2	15 to 30	30	5-10 Secs.
	3	0 to 15	15	5-10 Secs.
	4	-10 to 0	0	5-10 Secs.

\*Actual time for electric heat to come on will be longer since heater sequencers require different times to actuate.

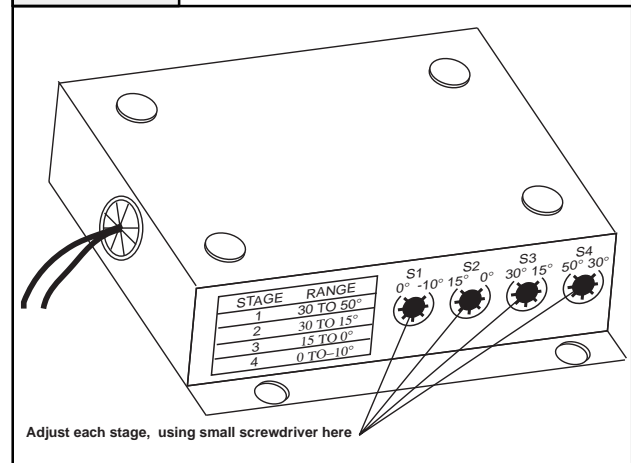
## Balance Point Adjustment

The Balance Point(s) for ANY Heat Pump System MUST be calculated (Plotted) on a Balance Point Chart to determine the PROPER settings for the stages of the outdoor thermostat. Balance Point charts are normally provided in the installation manual and/or specification sheet for each individual model. The CALCULATED Heat Loss for the structure MUST be known in order to properly use the balance point chart.

Once the Balance Point(s) of the system have been calculated, the electronic outdoor thermostat stages may be adjusted as follows:

1. Determine which stages (S1, S2, etc.) to connect heater stages to based on the REQUIRED Balance Point (temperature) setting of the stage.
2. To adjust insert a screwdriver though the hole to engage the adjustment screw. Mark the screwdriver blade at a reference point to the scale marking around the hole. To adjust, turn to desired temperature setting. Each scale marking equals 2°.
3. Set the desired "ON" temperature for EACH stage as required. Turn adjustment screw CW (clockwise) to set for a higher temperature or CCW (counter clockwise) for a lower temperature.

Figure 6 Adjusting Balance Point(s)



## Checking Electronic ODT Operation

1. Switch Indoor Thermostat to "HEAT" and position temperature lever (at least 3 degrees) above room temperature so the thermostat is calling for second stage heat.
2. There should be 24V across terminals "W" and "B" of the outdoor thermostat board. ALL LED indicator lights on the board should be "OFF" unless the outdoor temperature is below the setting of the stages.
3. Disconnect one of the leads for the Outdoor Temperature Sensor at Terminal "T" on the board. ALL LED LIGHTS should come "ON" WITHIN ONE MINUTE. Reconnect sensor lead to "T". ALL LED LIGHTS should go "OFF".
4. Switch Thermostat to "EMERGENCY HEAT" position. ALL LED LIGHTS should come "ON" WITHIN ONE MINUTE.

## TROUBLE SHOOTING

All Electric Heat "ON" at the same time	Failed Outdoor Sensor (Open - Infinite Ohms) Broken wire or poor connections to sensor.
No Electric Heat	Failed Outdoor Sensor (Shorted - Zero Ohms) Disconnect one sensor lead at "T" & ALL LED lights should come "ON"
Insufficient Heat "ON" to maintain Comfort level of structure	"ON" temperature of Stage set TOO LOW. Adjust to a higher setting. Failed stage on the control board. Disconnect outdoor sensor lead at "T" ALL LED LIGHTS should come "ON".

**Note:** The "Typical System" control wiring diagram (using an Electronic Outdoor Thermostat) found on Page 97 should provide further assistance in Troubleshooting

## Checking Stage Operation

There will be a 5-10 second or longer delay after power is applied to the board before the first LED light will come on and between each stage.

The timing between stages and switching can be observed (LED LIGHTS) by chilling the Outdoor Temperature Sensor in a brine solution of ice, water and salt.

Actuating points for each stage can be checked using a variable resistor with a range of 20 to 125K ohms.

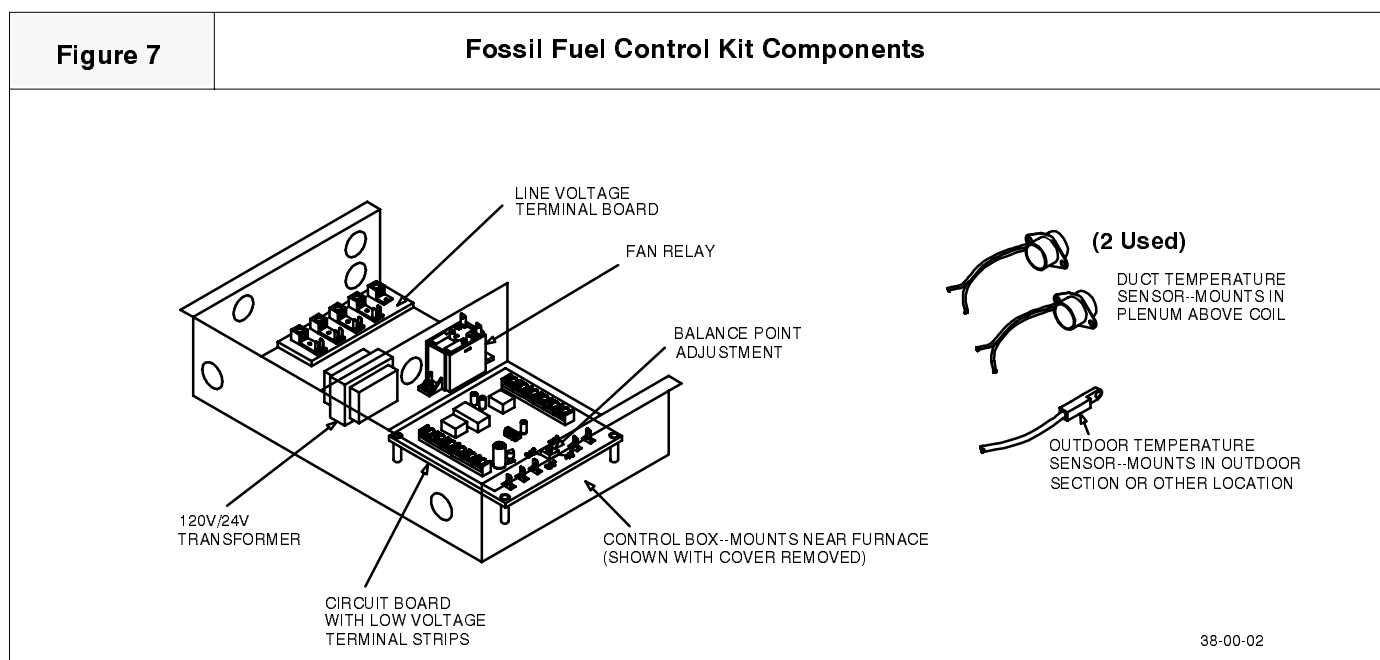
- a. Use an ohmmeter to set resistance to correspond to temperature listed on chart
- b. Connect resistor across "T" and "T" terminals.
- c. Adjust stage until LED indicator light is on.

## Checking Outdoor Temperature Sensor

Correct resistance through the Temperature Sensor can be checked using an Ohmmeter. However, the sensor must be disconnected and must be at a given temperature. Use the following chart, (Figure 6) and check against at least two different temperatures. Temperature of the sensor can be controlled by chilling the Outdoor Temperature Sensor in a brine solution of ice, water and salt or warming in warm water.

Figure 6		Resistance Values/Versus Approximate Temperature.	
Resistance in Ohms	Approx. Temp. °F	Resistance in Ohms	Approx. Temp. °F
20K	50	46K	20
23K	45	54K	15
26K	40	63K	10
30K	35	74K	5
35K	30	87K	0
40K	25	100K	-5
		119K	-10

## FOSSIL FUEL KITS (CONTROLS)



The purpose of the fossil fuel kit is to perform the switching functions necessary to control BOTH the Heat Pump, and the Fossil Fuel (Gas or Oil) furnace from the same room thermostat. ONLY one (either the heat pump or the furnace) will be in operation at any given time.

WHICH one is in operation will depend upon the following factors:

1. Indoor AND outdoor temperatures.

2. Balance point setting (adjustment).
3. Condition of duct and outdoor temperature sensors.
4. Mode of operation selected.

## Important System Match Information

The Fossil Fuel Kit is intended to only be used with the manufacturer's specified room thermostats, listed heat pump outdoor sections and the listed indoor coil matches; at the rated airflow or above. Application of a Fossil Fuel Kit to other than listed equipment matches may result in operational problems, and/or premature equipment failure. Outdoor sections used with a Fossil Fuel kit **MUST** be equipped with a High Pressure Switch.

## Fossil Fuel Kit Components

**Outdoor Temperature Sensor:** Triggers control circuit, (based on temperature setting) to a built in relay that commands either the gas (or Oil) furnace or the heat pump to operate on first stage indoor thermostat keyed to outdoor ambient temperature.

**Duct Temperature Sensors:** Prevent heat pump operation until the furnace cools down after a run cycle.

**Fan Relay:** Is used as an isolated interlock to insure heat pump blower operation.

**Circuit Board:** Acts as a switching control and provides terminal connections.

**Transformer:** Used to power the control circuit of the indoor thermostat, fossil fuel kit and the outdoor heat pump section. The transformer is isolated from the furnace circuit by the use of a built in "R" to "W" isolation relay. The furnace is powered by its OWN control transformer.

## Sequence of Operation - Fossil Fuel Kit

### First Stage Heat

1. The indoor thermostat calls for first stage heat by energizing the "Y" (and "G") circuit(s).
2. If the outdoor ambient temperature is ABOVE the set point of the outdoor thermostat, the "Y" circuit is directed to the heat pump outdoor section for "Heat Pump" operation (Furnace WILL NOT operate except for blower).
3. If the outdoor ambient temperature is BELOW the set point of the outdoor thermostat, the "Y" circuit is directed to a built in relay which completes the "standard" "R" and "W" circuit required for the fossil fuel furnace to operate (Heat Pump WILL NOT operate).
4. The end result is that the heat pump AND furnace are BOTH being controlled (which depends upon outdoor temperature) by the "first stage" of the indoor (room) thermostat circuit. Therefore, no pronounced "controlled" temperature differences should be experienced between "set point" and indicated room temperature.
5. If the Heat Pump goes into defrost, (during operation in 1st Stage Heat) the furnace will be energized through the "D" terminal on the control board, and will operate during the defrost cycle to "Temper" the cool discharge air which results from operation in defrost.

### Second Stage Heat

1. The indoor thermostat calls for "second stage heat by energizing the "W" (and "G") circuit(s).
2. This "W" circuit is directed to a built in relay that OPENS the "Y" circuit to the heat pump, shutting it down. At the same time it CLOSSES the "standard" "R" to "W" circuit required for the fossil fuel furnace to operate.
3. A call for second stage heat ALWAYS shuts down the Heat Pump and brings on the Furnace, REGARDLESS of the outdoor temperature. Also, the furnace blower motor will start IMMEDIATELY on a call for second stage heat because of the "G" circuit being energized.
4. Once the second stage of the room thermostat is satisfied, the furnace will shut down, and (after the Duct Sensor(s) have cooled) the Heat Pump will resume operation until first stage is satisfied.

### Emergency Heat

1. Switching the room thermostat to Emergency Heat prevents the OUTDOOR section from operating and TRANSFERS CONTROL of the FURNACE to the first stage bulb of the thermostat, REGARDLESS of outdoor ambient temperature.
2. When the room thermostat then calls for first stage operation the system will perform the same operational functions as a "NORMAL" call for second stage heat. The exception being that the indoor thermostat's "W" circuit is now being controlled by the first stage thermostat bulb.

### CHECKING OUTDOOR TEMPERATURE SENSOR AND BALANCE POINT CIRCUIT OF BOARD

The switching from the heat pump cycle to the furnace at the proper balance point temperature is controlled by resistance values between the sensor and board.

### TEMPERATURE SENSOR CHECK

Correct resistance through the Temperature Sensor can be checked using an Ohmmeter. However, the sensor must be disconnected and must be at a given temperature.

Use the following chart, (Figure 8) and check against at least two different temperatures. Temperature of sensor can be controlled by chilling the Outdoor Temperature Sensor in a brine solution of ice, water and salt or warming in warm water.

Figure 8		Resistance Values/Versus Approximate Temperature	
Resistance In Ohms	Approx. Temp. °F	Resistance In Ohms	Approx. Temp. °F
20K	50	35K	30
23K	45	40K	25
26K	40	46K	20
30K	35		

### CIRCUIT BOARD CHECK

The switching functions at a specific temperature can only be checked by placing a known resistance across terminals "T" and "T" on the board. Resistance can be a variable resistor (range of 20 to 50K ohms) or the Outdoor Temperature Sensor at a specific temperature. Make sure sensor has been checked against values in chart.

### CAUTION

**Connecting 24 volts to either of the "T" terminals on the circuit board will result in instant failure of the "IC" chip on the control board and require replacement of the the entire board.**

1. Make sure furnace circuit is on so power is supplied to board.
2. Immerse Outdoor Temperature Sensor in water between 20° and 50° F, at a known temperature.
3. Adjust the potentiometer on the board, (see Figure 9) to the same temperature as the water the sensor is in.
4. A click should be heard from the relays on the board and the heating mode should change from heat pump to furnace or furnace to heat pump.

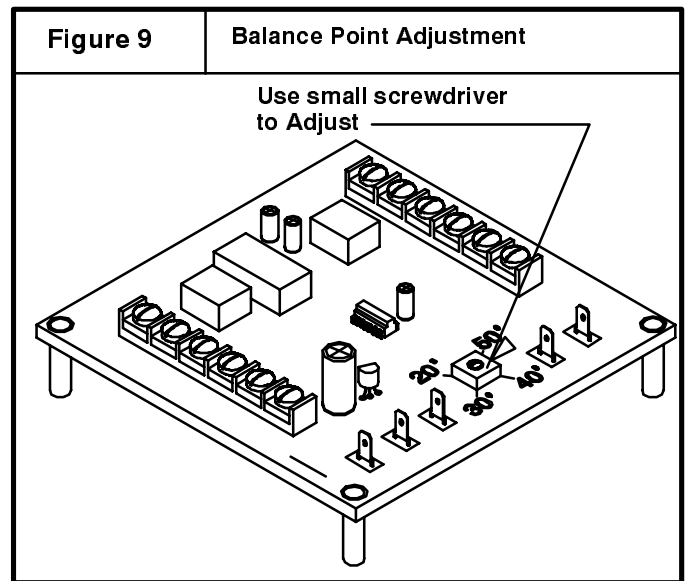
**NOTE: When switching from furnace to heat pump allow several minutes for heat pump to come on as limit(s) (Duct Sensors) will be open. Board should be checked at several different temperatures to confirm proper operations. If a variable resistor is used, set resistor to correspond to values shown in Figure 8. Disconnect Outdoor Temperature Sensor and connect resistor across "T" and "T".**

### BALANCE POINT ADJUSTMENT

The balance point can be adjusted from 0°F to 50°F at the potentiometer on the electronic board inside the control box, (see Figure 9).

1. To adjust use a small screwdriver to turn the center adjustment to align with temperature of balance point of the structure.

- If balance point is unknown, but you are reasonably certain that the equipment is properly sized, set balance point on 35° F.



### TROUBLE SHOOTING

A wiring diagram for the Fossil Fuel Kit can be found on page 79 of this manual. The diagnostic flow charts beginning on Page 98 cover complete trouble shooting of all the fossil fuel control components plus the indoor thermostat circuit and part of the furnace blower circuit.

## WARNING

**Many of the checks must be done while either the furnace or heat pump is running and there is both line voltage (115V) and low voltage (24V) present in the control box. Checks or repairs not done properly may result in injury from electrical shock which can be serious or even fatal!**

These particular charts do not cover the furnace or heat pump, but they will indicate if the problem is in that area. For problems indicated in the Heat Pump, you may then refer to the appropriate sections of this manual. For problems indicated in the furnace, it will be necessary to obtain the proper service manual for the model or series you are servicing.

### FAILED CIRCUIT BOARD

In the case of a failure of the Fossil Fuel Control Kit's circuit board, it is possible that NOTHING will operate on a call for operation from the room thermostat. Should you experience this type of failure, the following procedure may be used to obtain *TEMPORARY* Heat for the consumer while a new circuit board is ordered:



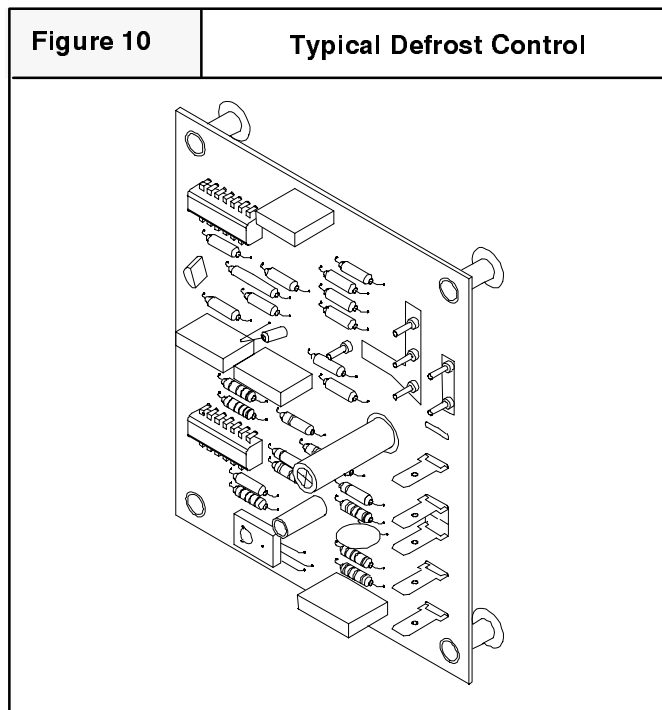
1. Disconnect thermostat wires at terminal board connections "R", "W" and "B". Tape end of wire that connects to "B". Route "R" and "W" wires back outside of control box.
2. Disconnect the two wires from furnace ("R" and "W") which are connected (with wire nuts) to the two black wires from the control box ("R" and "W").
3. Connect the two wires from the furnace ("R" and "W") directly to the "R" and "W" wires from the thermostat.

4. Switch thermostat to "Emergency Heat" position and set temperature lever above room temperature.

The furnace will then operate (controlled by the first stage bulb of the room thermostat) to maintain temperature.

Explain to homeowner and that heat pump will not operate for either heating or cooling until a new circuit board is installed.

## ELECTRONIC DEFROST CONTROLS



ALL Outdoor Sections (models) use an Electronic (Time and Temperature) Defrost Control (board). Several different styles and variations thereof have been used in these models. The particular control used in your unit depends on the unit model, and its vintage.

Even though these controls have certain differences, (such as control manufacturer, method of wiring into the circuit, and terminal designations) they also have certain similarities (such as operation, and check-out procedures).

Simply stated, the purpose (or function) of the defrost control is to "switch" the unit into "Cooling" during operation in 1st Stage Heating. It does this (when conditions require it) by selecting the necessary circuits to energize the reversing valve, de-energize the outdoor fan, and energize the 2nd stage heat.

Basically, there have been Two (2) types of Time and Temperature Defrost Controls used in this series.

1. The first type (Figure 10) may be found on units using either a 240 Volt **or** a 24 Volt Reversing Valve Solenoid coil. It is an Electronic control (board), used in conjunction with separate (external) electro-mechanical relays (I.E. defrost relay, Heat/Cool relay, and/or Auxiliary heat relay). Scroll compressor models using earlier versions of this type of control will also normally be equipped with a separate Anti-Cycle timer.

- a. Certain later versions of this type of control may be equipped with a Built-in Anti-Cycle feature, eliminating the need for an external (separate) Anti-cycle timer.

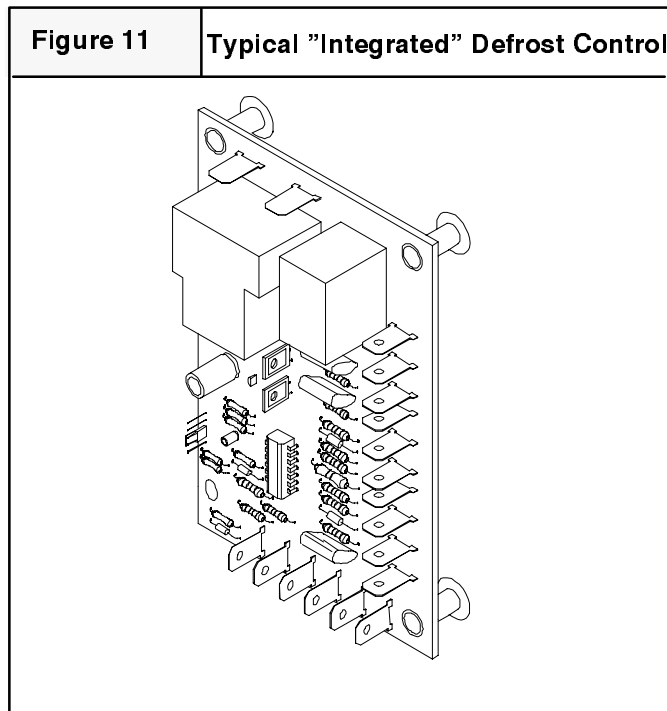
2. The second type of Time and Temperature control (Figure 11) may be found on units using a 24 Volt Reversing Valve solenoid coil **ONLY**. It is known as an "integrated" defrost control. This control **IS NOT** used in conjunction with **SEPARATE** (external) relays, but rather with relays "INTEGRATED" or built-in to the control (board) itself. Scroll compressor models using earlier versions of this type of control will also normally be equipped with a separate (external) Anti-Cycle timer.

When operating the heat pump in 1st Stage Heating refrigerant flow (discharge gas) is being directed (by the reversing valve) to the **INDOOR** coil, making IT the **CONDENSER**. Consequently, the **OUTDOOR** coil is then acting as the **EVAPORATOR**.

Operating an evaporator coil in low outdoor ambient temperatures (such as would be present when heating is required) will cause the **EVAPORATOR** (outdoor coil) to develop frost. Left un-checked, the frost would continue to build to the point of totally blocking the coil, severely reducing heat transfer, and consequently; the heating capacity of the unit.

To insure that this does not happen, some means of "Defrosting" the unit is required. A Defrost control accomplishes this (as conditions warrant) automatically.

- a. Certain later versions of this type of control included a Built-in Anti-Cycle feature, eliminating the need for an external (separate) Anti-cycle timer.



## Defrost Control Operation

An Electro-Mechanical Defrost (Coil Temperature) Sensor (Figure 12) is used with all of the various defrost controls. This sensor is a "Normally Open" switch wired in series with either the "R" terminal or the "C" terminal (depending upon the particular model/series).

The sensor closes when (coil) temperature conditions have been met. When closed, the sensor completes a circuit to components within the control (board) itself which then begins "Accumulating" (keeping track of) compressor run time. Consequently, if the sensor NEVER closes, the unit will NEVER Defrost.

Defrost intervals (frequency) are field selectable (30, 60, or 90 Minutes) on ALL Electronic Defrost Controls. The frequency may be changed by moving (positioning) the jumper (or shunt) to a different terminal. Terminal T1 = 30 minutes, T2 = 60 minutes, and T3 = 90 minutes. Defrost intervals should be set to the LONGEST interval that will still allow the coil to completely defrost during one defrost cycle.

With the desired defrost interval selected, the control will initiate a defrost cycle whenever it "ACCUMULATES" this amount of compressor run time. The defrost (coil temp.) sensor MUST remain closed during this accumulation period. If the defrost sensor opens at any time during the

accumulation period (such as may happen during an "OFF" cycle in mild weather), the "ACCUMULATED" time will be lost (i.e. counter is reset to zero). The control will then begin accumulating time when (if) the sensor closes during the next run ("ON") cycle.

Once initiated, a defrost cycle may be terminated one of two (2) different ways.

1. The first, or "Normal" termination is based on coil temperature. When the defrost sensor reaches its opening temperature (indicating a fully defrosted coil) it will open, De-selecting the circuits that caused the unit to change over into the defrost mode of operation.

This causes the Second stage heat to be de-energized, the outdoor fan to be re-energized, and the Reversing Valve to shift back into the HEATING position. On more recent versions of the "INTEGRATED" defrost control (ONLY), there will be a brief (approximately 12 seconds) delay between the time the outdoor fan is re-energized, and the time the reversing valve is shifted back to the HEATING position. This reduces the "Head" pressure prior to shifting, and consequently reduces some of the noise associated with changeover. This feature is known as "Soft Changeover".

2. The second type of termination for a defrost is a "TIMED" (forced) termination. In the event that the defrost sensor DOES NOT open within 10 minutes (14 minutes for more recent versions of the "INTEGRATED" defrost control) the control will terminate the defrost cycle and return to normal 1st Stage Heating operation.

Some of the reasons which might cause the sensor NOT to open during a normal defrost cycle are, defrost interval set TOO LONG, refrigerant circuit problems (I.E. under charge, restriction, etc.) or a sensor which is mechanically stuck closed.

## Troubleshooting

Since all of the Electronic Defrost Controls (Boards) operate essentially the same, Troubleshooting the various different controls is also essentially the same.

## Anti-Cycle Feature (Built-in)

The Anti-Cycle feature built-in to some of the defrost control boards is initiated whenever there is an interruption of 24 Volt power to the board. The interruption of power can be on either the "Y" terminal (as would occur normally when the thermostat is satisfied), on the "R" terminal (identified as 24V or 18-30V on some controls), or the opening of the High (or Low) pressure switch(es) on some models.

Upon reapplication of power (such as when the thermostat calls for operation, the pressure switch closes, etc.) the delay period begins. This delay period can be either 30 seconds or 3 minutes, depending upon the particular control.

During the delay period, the control (24V) circuit to the compressor contactor is OPEN via circuitry in the board itself. A check across the two (2) coil terminals of the compressor contactor during the delay period will indicate ZERO Volts.

Once the delay period has expired, 24 Volts (Nominal) should be indicated across the contactor coil terminals. If not, problems are indicated within the Defrost Control Board itself, or the wiring between the board and the contactor.

**Note:** Information on the EXTERNAL (separate) Anti-Cycle timer used on some models can be found on page 26 of this manual.

## Testing Defrost Mode Of Operation

The basic PROCEDURE for testing ALL of the defrost controls used in this series is nearly identical, with relatively few variations/exceptions (as noted).

As previously stated, the Defrost (Coil Temperature) Sensor MUST be closed BEFORE ANY UNIT can initiate a defrost cycle. A closed defrost sensor can be simulated by "jumping" across the defrost sensor.

The exact terminal identification(s) and/or locations the defrost (coil temp.) sensor is wired across will vary from unit to unit. Check the wiring diagram for your particular unit to determine WHERE to place the jumper.

**Caution:** Some "Integrated" defrost controls use a DC circuit for the defrost sensor. DO NOT apply 24 VAC to either one of the "DF" terminals of this type control, as damage to control may result.

Once the defrost sensor is closed the "Timing" function of the board will begin, (Temperature first, THEN time) and a defrost cycle will be initiated when the selected interval time (I.E. 30, 60, or 90 minutes) has been reached.

Since it is undesirable to wait this amount of time to check control operation an "ACCELERATOR" has been

designed into these controls to significantly reduce the defrost interval time FOR TESTING PURPOSES ONLY.

ALL controls are equipped with a pair of terminals identified as "TEST" (or TST) which when "Jumpered" will accelerate the selected defrost interval time by a factor of 256. This reduces the 30 minute interval to ONLY 7 SECONDS. Consequently, (if selected) the 60 minute interval is reduced to 14 seconds and the 90 minute interval is reduced to 21 seconds.

The method of jumpering the test pins varies slightly, however, based on the particular control.

On controls equipped with a shunt, remove the shunt from its current position (I.E. 30, 60, or 90) and reinstall in the TEST position. This will automatically select the default (30 minute) timing interval, and accelerate the interval by the factor of 256 as described above.

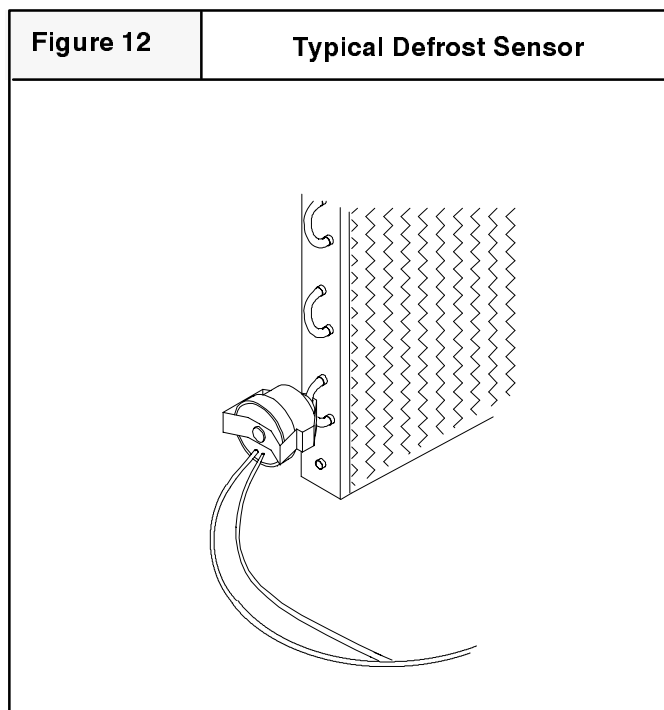
On controls equipped with an interval time "Jumper" connected to either terminal T1, T2, or T3, it will be necessary to connect a small "jumper" wire across the "TST" (test) terminals. With the "TST" terminals jumpered, the SELECTED interval time will be accelerated by the factor of 256.

With the TEST ("TST") pins jumpered, (and if the defrost sensor remains closed) the unit will go into the Defrost mode of operation every 7, 14, or 21 seconds (depending upon interval selected and/or type of control). The unit will then remain in defrost until the accelerated "TIMED" (forced) termination period (2-3 seconds depending upon control) is reached as long as the "jumper" remains in place, and the defrost sensor remains closed (or jumped out). EXTENDED OPERATION IN THIS MODE IS NOT RECOMMENDED.

During defrost the reversing valve solenoid will be energized, the outdoor fan motor will be de energized, and indoor supplemental (second stage) heat will normally be energized. The identification of the terminals (on the control board) used to accomplish these functions varies, however, with the particular control.

By referring to the wiring diagram for your particular unit, you should be able to determine where (what terminals) to check to verify if the control is performing the necessary switching functions. If the control performs the necessary switching functions, the problem is NOT in the defrost control, it is EXTERNAL to the control.

## DEFROST SENSORS



An Electro-mechanical defrost (coil temperature) sensor is used on ALL units. This sensor is a "NORMALLY OPEN" electrical switch wired in series with the defrost

control board. Depending upon the particular model and/or control used, it may be wired in series with either the "R" circuit or the "C" circuit to the board.

The sensor CLOSSES when its temperature drops below a predetermined level, (see Figure 13) completing the circuit to the defrost board to begin "ACCUMULATING" compressor run time. The sensor OPENS during defrost at another predetermined level (see Figure 13) to TERMINATE the defrost cycle. The sensor can also OPEN during an "OFF" cycle in warmer outdoor ambient conditions, which will RESET (zero out) any time that has been accumulated on the defrost control board.

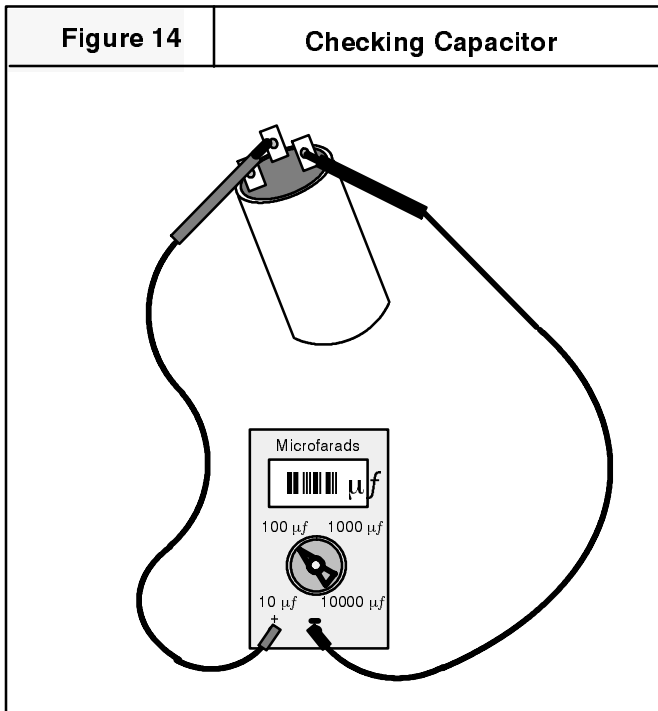
If the defrost sensor does NOT open and close within the range listed, it must be replaced. When replacing the defrost sensor BE ABSOLUTELY CERTAIN to reinstall the replacement sensor in the EXACT LOCATION of the removed sensor. Failure to do so may create problems with improper defrosting of the unit.

Figure 13 lists the characteristics of some various different defrost sensors. Generally speaking, defrost sensors can be substituted with another (different part number) sensor which has the same (or similar) characteristics. Defrost sensors having GOLD contacts, however, should ONLY be replaced with another (same part number) sensor also having GOLD contacts.

<b>Figure 13</b>	<b>Defrost Sensor Substitution Chart</b>			
Part Number	Clamp (Tube) Size	Lead Length (mm)	Closes	Opens
<b>1082065*</b>	3/8"	2000	31°F ± 5°F	51°F ± 5°F
1069289	3/8"	660	31°F ± 5°F	51°F ± 5°F
1067867	3/8"	660	31°F ± 5°F	51°F ± 5°F
1068077	3/8"	864	31°F ± 5°F	51°F ± 5°F
1066934	3/8"	1450	31°F ± 5°F	51°F ± 5°F
1066430	3/8"	1092	31°F ± 5°F	51°F ± 5°F
24358600	3/8"	1118	28°F ± 3°F	60°F ± 5°F
<b>1080977*</b>	1/4"	1040	31°F ± 3°F	51°F ± 5°F
1053015	1/4"	1040	31°F ± 3°F	71°F ± 5°F
1092372	1/4"	1040	31°F ± 3°F	51°F ± 5°F
1063270	1/4"	1040	31°F ± 3°F	61°F ± 5°F
1064310	1/4"	1040	36°F ± 3°F	61°F ± 5°F

\* These sensors have GOLD contacts and SHOULD NOT be replaced with another type of sensor. They CAN, however, be used to REPLACE other types of sensors.

## CAPACITORS



Capacitors are used on the condenser fan motor, and the compressor of the outdoor section. They may also be

used for the circulating (conditioned air) blower of the indoor section air handler. Before replacing one of these components (assumed to be bad) the condition of its capacitor should be verified, since it, and not the motor may be the source of the problem.

Before checking **any** capacitor, the supply power to the unit should be turned "OFF".

The capacitor should then be discharged (through a resistor) before testing. A 20,000 Ohm 2 Watt resistor can be used for this purpose.

The condition of the capacitor should be verified with a capacitor analyzer (one that indicates the capacitor's value in microfarads) rather than with an Ohmmeter. The reason for this, is that an Ohmmeter test can only indicate if a capacitor is "OPEN, or "SHORTED", it cannot verify if its value (microfarads) is within an acceptable range.

Capacitor should test to within 10% of its rated value. Capacitors testing outside this range should be replaced. A Weak capacitor can be the cause of a PSC (Permanent Split Capacitor) motor failing to start, or failing to run at proper speed.

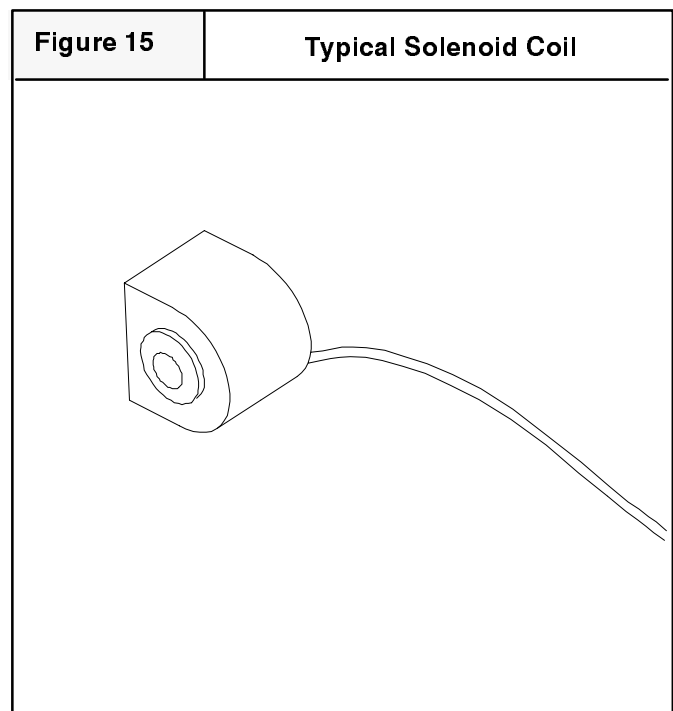
## SOLENOID COILS

The reversing valve of all units is equipped with a solenoid coil. The solenoid coil DOES NOT shift the reversing valve. The purpose of the solenoid coil is to energize (or shift) the Pilot Valve (which is mounted on and part of the reversing valve). The SYSTEM PRESSURE will then shift the reversing valve based on position of the pilot valve.

Generally speaking, all solenoid coils are similar in APPEARANCE. There are however differences in the manufacturers of reversing valves, (I.E. Alco & Ranco) requiring different coils to properly fit the different valves.

More importantly, there are differences in the VOLTAGE required to operate the coil. Some coils are 240 Volt, whereas some coils are 24 Volts. NEVER energize the coil unless it is mounted on the pilot valve stem. Doing so may cause the coil to fail.

Solenoid coils can be checked using a resistance (Ohms) check. Readings will vary depending upon coil Voltage, and/or Manufacturer, but will be greater than Zero Ohms (Shorted Coil) and less than Infinity (Open Coil).



## INDOOR BLOWER ASSEMBLY

Most INDOOR Section Air Handlers use a multi-speed, permanent split capacitor motor, direct-drive blower assembly. Different size (HP) motors and/or different diameter blower wheels are used in different models to obtain the required air flow. The methods for accessing the blower motor/assembly for servicing will vary depending upon the type of equipment. The method you use will depend on which type of equipment you have, and whether or not you need to remove the wheel and/or housing from the unit. For removal procedures (of the entire blower assembly) from the unit, check the installation instructions and/or parts manual for your particular INDOOR section.

### Blower wheel inspection

Visually inspect the blower wheel for accumulations of dirt or lint since they can cause reduced airflow. Clean the blower wheel of these accumulations. If accumulation cannot be removed, it will be necessary to remove the blower assembly from the unit for proper wheel cleaning.

### SELECTING BLOWER SPEEDS

The wide variety of applications and installations of split heat pump systems throughout the country makes it impossible to "Factory Select" blower speeds that will provide proper operation for all installations. This means then, that the blower speeds must be "Field Selected" for each particular installation to insure proper operation.

The criteria for selecting the proper blower speeds of ANY Heating and/or Cooling system **IS NOT** "High for Cooling, Low for Heating". Although that may be how it works out SOMETIMES, It can (in many cases) be exactly the opposite. (I.E. a Lower speed for Cooling, and a Higher speed for Heating) It can also be the SAME speed required for both.

Normally, on a Heat Pump System, the SAME speed will be used for both heating and cooling. This is true for MOST Electric Heat applications as well as when using a Fossil Fuel Kit where the (Gas or Oil) furnace blower runs at the COOLING speed during 2nd Stage (Furnace) operation.

There are exceptions, however, such as when using a relatively large (KW) heater (properly applied) with a relatively small (again, properly applied) air handler. The use of certain Room Thermostats, MAY also result in a DIFFERENT speed being energized when operating in EMERGENCY HEAT.

The PROPER CRITERIA FOR SELECTING BLOWER SPEEDS is as follows:

### COOLING

A Nominal 400 (350-450 allowable range) CFM per ton of AIRFLOW is required to insure proper system operation, capacity, and efficiency. A blower speed must be selected that will provide proper air flow for the air conditioning size (capacity) of the unit at the external static pressure of the Duct system (installation). This requires CHECKING THE EXTERNAL STATIC PRESSURE, and then consulting the AIRFLOW DATA to determine the required speed tap.

Figure 16		Typical Blower Chart					
AIRFLOW DATA *							
UNIT MODEL	MOTOR SPEED	STANDARD CFM					
		EXTERNAL STATIC PRESSURE					
		0.10	0.20	0.30	0.40	0.50	0.60
BH5518SKA	HIGH	875	830	785	740	675	600
	MED	825	785	740	690	620	545
	LOW	765	725	685	630	565	495
BH5524SKA	HIGH	1000	955	900	860	815	765
	MED	875	835	795	755	710	640
	LOW	685	655	625	590	535	480
BH5530SKA	HIGH	1280	1225	1165	1100	1040	960
	MED	1190	1135	1080	1020	960	875
	LOW	1075	1025	985	940	875	790
BH5536SKA	HIGH	1370	1315	1245	1190	1107	1035
	MED	1200	1150	1110	1050	985	930
	LOW	995	960	920	875	825	775
BH5542SKA	HIGH	1700	1670	1640	1560	1480	1300
	MED	1670	1635	1600	1525	1450	1265
	LOW	1625	1552	1480	1410	1345	1180
BH5060SKC	HIGH	1870	1800	1725	1645	1545	1450
	MED	1840	1765	1690	1610	1505	1405
	LOW	1645	1590	1530	1460	1385	1315

\* Based on 230V with wet coil, clean filter, no electrical heat. Deducted heater static shown in heater static table. Deduct .05" static for 208V operation.

### HEATING

With a Heat Pump, the Same requirements as for air conditioning (I.E. Nominal 400 CFM per Ton) are necessary. Consideration must be given, however, to any Auxiliary Electric Resistance Heaters installed, since they may affect airflow requirements. This will be especially important on change-outs using an existing duct system (high E.S.P.) that may not have been properly sized to begin with.

EXAMPLE: Using a SYSTEM with an indoor air handler (model BH5530SKA) having a Nominal 30,000 BTU (2 1/2 ton) air conditioning capacity. Based on this, airflow requirements are calculated as follows:

**2 1/2 Ton System**

**400 CFM (nominal) per ton required**

**400 X 2 1/2 (Tons) = 1000 CFM required**

The external static pressure is measured (**without** an auxiliary heater installed) and found to be 0.30" W.C. with a wet coil.

Checking the blower performance data (see Figure 16) for this model indicates that @ 0.3" W.C. ESP MEDIUM speed will deliver 1025 CFM, and LOW speed will deliver 985 CFM. Accordingly, medium speed **or** low speed could be used in this example for the COOLING (HEATING) speed.

As shown in Figure 17, Installing an accessory Electric Strip Heater in the INDOOR section creates additional resistance to airflow. This additional resistance varies based on the size (number of elements) of the heater, as well as with how much air is being moved across the heater.

EXAMPLE: In the same *SYSTEM* used in the previous example (**with** a 20 KW auxiliary heater installed) The external static pressure would now be 0.38" W.C. with a wet coil.

If we once again check blower performance data (see Figure 16) for this model it indicates that @ 0.4" W.C. ESP MEDIUM speed will deliver 1020 CFM. LOW speed, however, will **ONLY** deliver 940 CFM at this static pressure.

Although 940 CFM is within the acceptable range for the refrigeration system, it does not meet the MINIMUM airflow requirements for the 20 KW heater (see Figure 18) Accordingly, medium speed should be used in this example for the COOLING ( HEATING) speed.

Incorrectly selecting the LOW speed in this example could cause cycling of the heat strip on its limit switch (if so equipped), failure of its fusible link (sometimes called a "One Shot" limit), and/or premature failure of the heating element itself.

**Figure 17**

<b>HEATER STATIC TABLE</b>								
CFM	HEATER KW / STATIC DROP							
	5	7.5	10	15	20	25	30	
600	.01	.02	.02					
800	.02	.04	.04	.06				
1000	.03	.06	.06	.07	.08			
1200	.04	.07	.07	.08	.09			
1400	.05	.05	.05	.05	.05	.05		
1600	.05	.05	.05	.06	.06	.07		
1800	.06	.06	.06	.07	.07	.07		
2000	.07	.07	.07	.08	.08	.08	.13	

DO NOT OPERATE IN THIS AREA  
CFM / KW LIMIT EXCEEDED

**Figure 18**

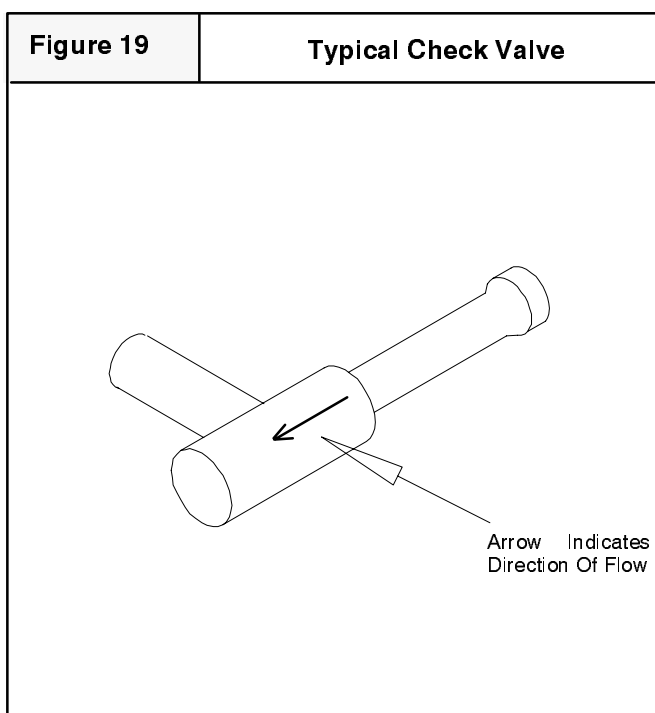
<b>ELECTRICAL HEATER MATCH DATA</b>							
Heater Model Number	Rated KW	Delayed Stages	Optional Controlled Stages*		Application		Heat Pump Tons (Min.)
			Number of Stages	KW Per Stage	Cooling / Heating (CFM) (Min.)		
					240V	208V	
AMA001AHA AMB001AHA	5	1	1	5	300	230	1.0
AMA002AHA AMB002AHA	7.5	1	1	7.5	300	230	1.0
AMA003AHA AMA003AHB AMB003AHA	10	1	1	10	480	370	1.5 3.5 1.5
AMA004AHA AMA004AHB	15	2	2	10 / 5	700	530	2.0 3.5
AMA005AHA AMA005AHB	20	2	2	10 / 10	1000	750	2.5 3.5
AMA006AHA	25	3	3	10 / 5 / 10	1200	1020	3.5
AMA007AHA	30	4	4	10 / 5 / 5 / 10	1450	1090	5.0
AMA013AHA**	15	2	2	5 / 10	700	530	2.0
AMA015AHA**	20	2	2	10 / 10	950	730	2.5
AMA017AHA**	30	4	2	15 / 15	1450	1090	5.0

## CHECK VALVES

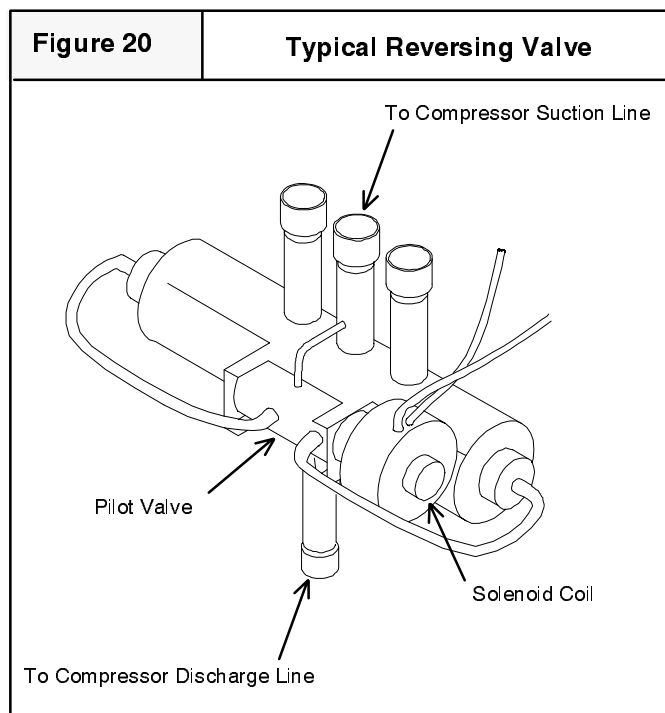
The indoor and outdoor coils of a heat pump must act BOTH as an evaporator and a condenser (depending upon the mode of operation). It is virtually impossible to size a coil (and/or its metering device) to provide optimum performance in both modes. Consequently, different metering devices (and/or flow rates) are used for the indoor and outdoor coils for each mode of operation.

Depending upon the type of metering device used, (I.E. cap tubes, fixed orifice, or expansion valve), it may be necessary (based on the mode of operation) to SELECT (or change) which metering device will be used. Check valves are used in **some** units to direct the refrigerant flow either THROUGH a metering device or to BYPASS a metering device.

The check valve is a ONE WAY VALVE, allowing flow in one direction ONLY. The check valve found on Outdoor sections OPENS to direct refrigerant flow through the outdoor metering device in the Heating mode, and CLOSES (bypassing that metering device) directing refrigerant flow to the Indoor metering device during the Cooling mode. Because of this, Proper orientation of check valves is essential when they are replaced.



## REVERSING VALVES



A Three (3) way or Four (4) way Reversing Valve is used on ALL models to facilitate the shifting (changing of direction) of the Refrigerant Flow required for the different modes (I.E. Cooling & 1st Stage Heating) of

operation. The valve is Electrically activated and Pressure operated using a Solenoid coil and Pilot Valve.

As shown in Figure 20, One Port (Tube) is connected to the compressor Suction line. Since this tube ALWAYS carries suction gas, it should always be COOL to the Touch during normal operation. Another port is connected to the compressor Discharge line. Since this tube carries discharge gas, it should ALWAYS be WARM (hot) to the touch during normal operation.

The remaining two (2) tubes are connected to the INDOOR coil and the OUTDOOR coil respectively. One of these will be the same temperature as the suction port, whereas the other will be the same temperature as the discharge port. This depends on the mode of operation, (I.E. Cooling or 1st Stage Heating).

The valve NORMALLY (with the solenoid coil de-energized) is in the HEATING position, directing the compressor discharge gas to the INDOOR coil which is (in heating) acting as a condenser coil. The solenoid coil on the valve is energized by the "O" circuit of Room Thermostat in Cooling, or by the Defrost Relay (control) during Defrost.

Energizing the solenoid coil changes the position of the Pilot Valve which in turn will direct the discharge gas (via the Pilot tube to the opposite end of the valve. The pressure difference between this discharge gas and the suction side causes the piston inside the valve to shift.



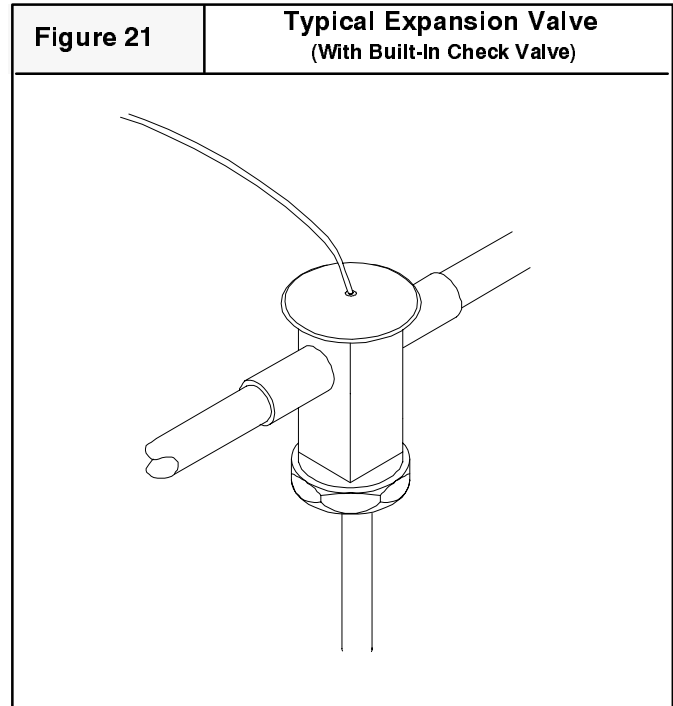
## EXPANSION VALVES

Some units use thermostatic expansion valves for the Heating and/or Cooling metering device(s). The expansion valve is designed to maintain a constant Superheat in the coil it is controlling regardless of loading conditions.

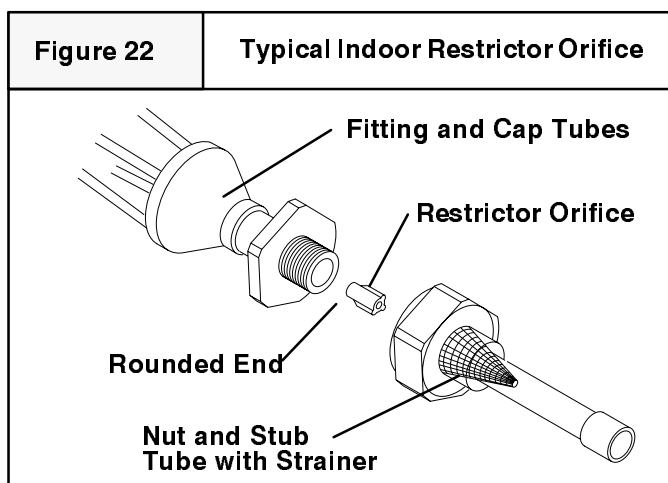
It accomplishes this by **OPENING** (allowing more refrigerant flow to the coil) or **CLOSING** (allowing less refrigerant to flow to the coil). The extent to which the valve opens or closes is based on the temperature sensed by the temperature sensing bulb. This means that the sensing bulb **MUST** be in good contact with the suction line to insure proper operation.

Expansion valves used in this series are **NON-ADJUSTABLE** (fixed) expansion valves. Their Superheat setting **CANNOT** be changed. If the unit is properly charged and the valve will not maintain the required amount of superheat, it must be replaced.

When replacing expansion valves, be certain that a proper replacement valve has been obtained. Some expansion valves contain built-in check valves, eliminating the need for a separate check valve. These **MUST** be replaced with another valve equipped with a built-in check valve to obtain proper system operation.



## RESTRICTOR ORIFICES



Some models use a fixed (restrictor) orifice as a metering device for the indoor coil. The restrictor orifice is located in a fitting in the liquid line at the indoor coil. The fitting is actually the distributor end of the feeder tube assembly.

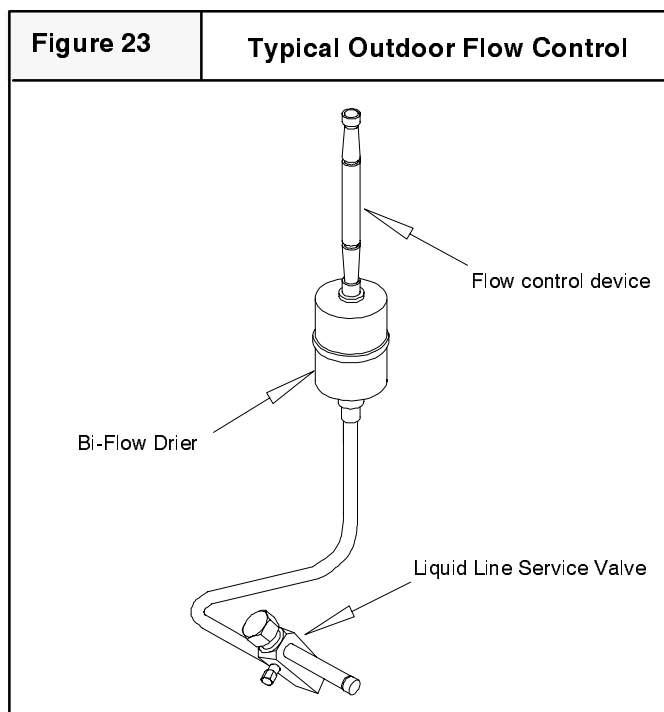
The restrictor orifice is designed to meter refrigerant flow (through the center of the orifice) in one direction (towards rounded end) during operation in **COOLING**. It also allows refrigerant to flow around the outside of (bypass) the restrictor in the other direction during operation in **HEATING** (1st Stage). This eliminates the need for a separate check valve in the indoor section.

Should servicing of this restrictor orifice be required, take note that the fitting is a **LEFT HAND THREAD**. To remove (loosen) the fitting, it must be turned **CLOCKWISE**.

While the system is open, double check and make sure that the system is equipped with the proper size orifice, since some system matches required a **DIFFERENT** restrictor be installed, and this may not have been done by the original installer.

When reinstalling the restrictor orifice in the fitting, **MAKE SURE** it is installed **WITH THE ROUNDED END TOWARDS THE CAP (FEEDER) TUBES**.

## OUTDOOR FLOW CONTROL DEVICES



Some Outdoor sections use a flow control device which incorporates a restrictor orifice pin similar to those used in some Indoor sections. The principle of operation is the same as for the indoor restrictors, but reversed. (I.E. it will meter refrigerant flow (through the center of the orifice) in one direction (towards outdoor coil) in (1st Stage) HEATING and allow refrigerant to flow around the outside of (bypass) the restrictor in the other direction during operation during operation in COOLING. This eliminates the need for a separate check valve in the Outdoor section.

Outdoor flow control devices, however, contain the orifice within a sealed copper assembly (see Figure 23). Consequently, they cannot be opened for servicing, and/or replacement of the orifice pin ONLY as is the case with the Indoor restrictors. Problems with this type of outdoor flow control device must be resolved by replacing the entire device.

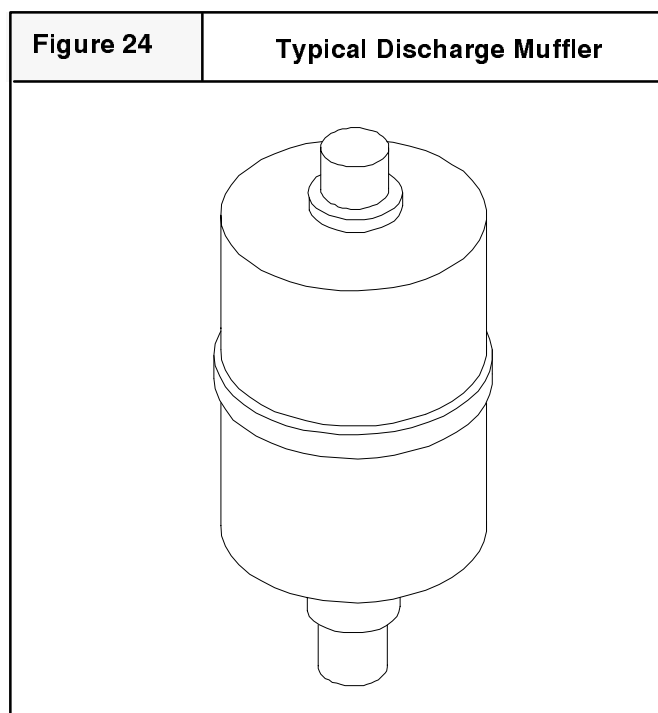
When replacing one of these components, care must be taken to insure that BOTH the SIZE (which should be stamped on the body) and ORIENTATION of the device are correct to insure proper operation.

## DISCHARGE MUFFLERS

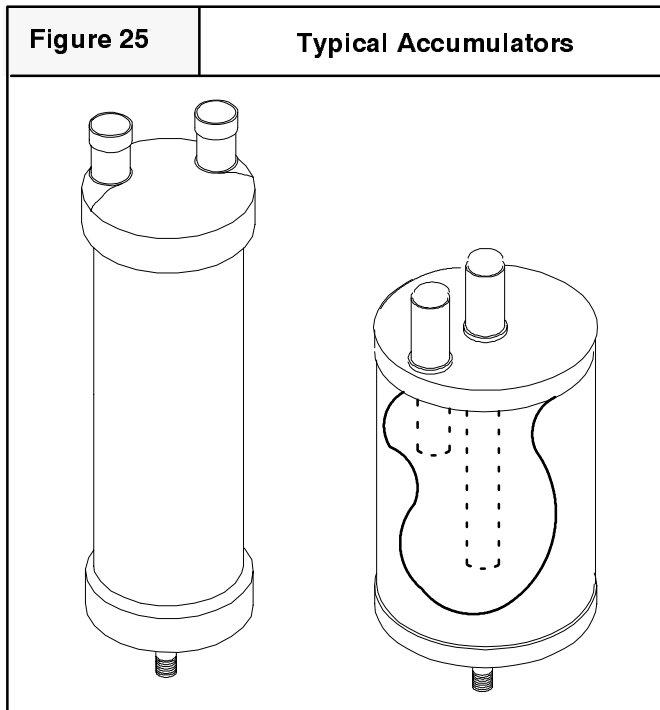
Some units (mainly Scroll compressor models) may be equipped with a DISCHARGE MUFFLER installed in the DISCHARGE line between the compressor and the Reversing Valve. The purpose of a discharge muffler is to reduce compressor noise level caused by discharge pulsation.

The discharge muffler works basically like the muffler on an automobile. The "Can" normally contains baffles which cause the discharge gas to change direction (go through them) reducing the pulsations, and consequently, the noise associated with them.

Although a discharge muffler may LOOK like a standard refrigeration drier, THEY ARE NOT THE SAME. NEVER UNDER ANY CIRCUMSTANCES replace a discharge muffler with ANY type of refrigerant drier. Doing so may cause irreparable damage to the system or certain of its components.



## ACCUMULATORS



Suction Line (refrigerant) accumulators are used in some models to prevent the return of liquid refrigerant back to the compressor. Accumulators will be located in the Suction line between the compressor and the reversing valve. Though their style and/or size may vary (depending upon the model and/or vintage of the unit) they all serve the same purpose.

Since a heat pump compressor must operate in low outdoor ambient temperatures (1st Stage Heating), the return of liquid refrigerant to it is more likely. The accumulator combats this by "ACCUMULATING" liquid refrigerant in its lower portion, and returning vapor from its upper portion back to the compressor. This applies, however, to a properly charged system. A system that is overcharged will still return liquid to the compressor once the accumulator's storage capacity has been exceeded.

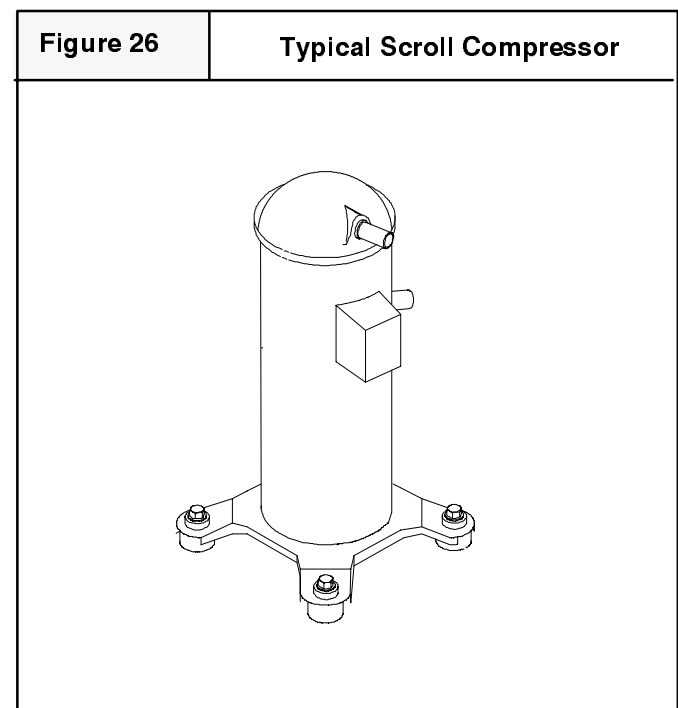
Some models (mainly Recips) were originally equipped with refrigerant accumulators. Other models, (mainly Scrolls) although not originally equipped with an accumulator, may have had one installed at some later date due to problems with liquid slugging and/or noise.

## COMPRESSORS

Two (2) different types of compressors have been used in these series' of Split Heat Pump system outdoor sections. The first type is the "Standard" reciprocating type compressor, which has been in use in the industry for many years. The second type of compressor that is used in this series is the SCROLL compressor. The Scroll compressor may easily be distinguished from a reciprocating compressor by its relatively tall, and relatively small diameter round case.

Although the methods of testing and/or check-out of both types of compressors is essentially the same, the Scroll compressor differs from the reciprocating type compressor in several ways.

First, the Scroll compressor uses a pair of Scrolls (one stationary, one "orbiting") to compress and pump refrigerant through the system, instead of the piston and valve arrangement found in a reciprocating compressor. This design makes the Scroll compressor able to tolerate a certain amount of liquid refrigerant better than a reciprocating compressor. Consequently, crankcase heaters are not normally required on most scroll equipped models.



## Operating Noise Level

The operating noise characteristics of a scroll compressor also differ considerably from that of a reciprocating compressor. In some cases, because of objectionable noise levels a "Sound Jacket" may be found (installed) on a Scroll compressor.

If you are unfamiliar with the operating noise characteristics of a scroll compressor, you should be absolutely certain that there is a problem with the compressor prior to replacing it. For example, a scroll compressor which is running in reverse rotation (see anti-cycle timer section on page 26) will apparently make an excessive amount of noise.

If not presently so equipped, a DISCHARGE MUFFLER installed in the discharge line between the compressor and Reversing Valve can be added to resolve noise due to discharge pulsation.

The contactor coil is energized on a call for COOLING or 1st Stage HEATING from the room thermostat. If the contactor is not being energized (Pulled-In) it may be checked as follows:

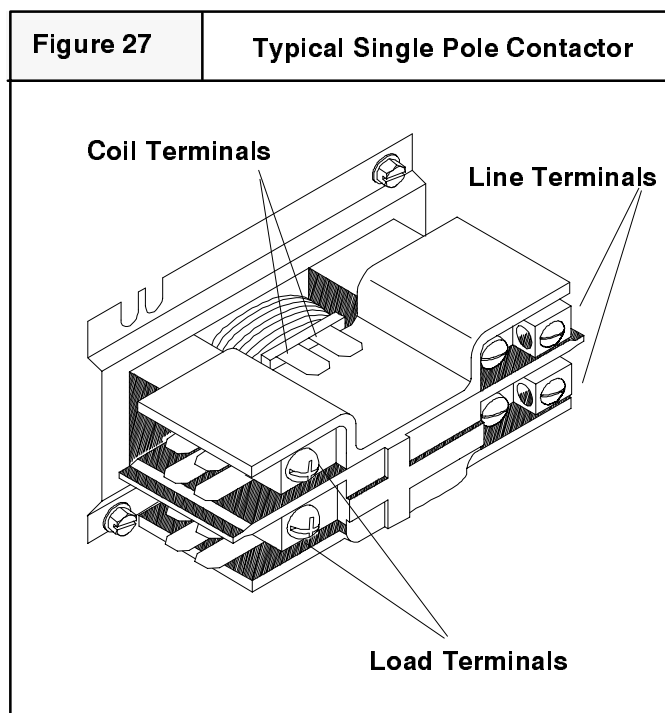
### WARNING

**Electrical shock hazard.**

**Single Pole Contactors break ONLY one (1) side of the line voltage circuit within the unit.**

**Disconnect power at fuse box or service panel before performing any service on the unit.**

**Failure to follow this warning can result in property damage, personal injury, and/or death.**



A check across the two (2) coil terminals of the contactor should indicate 24 Volts during a call for COOLING or 1st Stage HEATING.. If 24 volts IS indicated, and the contactor does not Pull-In, the contactor is faulty (either a bad coil or mechanically stuck).

If 24 volts is NOT indicated in the above test, check any optional controls (I.E. High Pressure or Low Pressure Switches) which may be wired in series with the compressor contactor. Next check across "Y" and "C" of the INDOOR unit's low voltage (Control) circuit during a call for COOLING or 1st Stage HEATING. This should also indicate 24 Volts. If not, there may be problems with the thermostat, control wiring, or the low (control) voltage transformer.

Problems with the transformer can quickly be ruled out by Jumpering between "R" & "G" of the INDOOR unit's low (control) voltage circuit (or switching the FAN switch on the thermostat sub-base from AUTO to "ON" ). If the Blower starts and runs, the transformer is O.K.

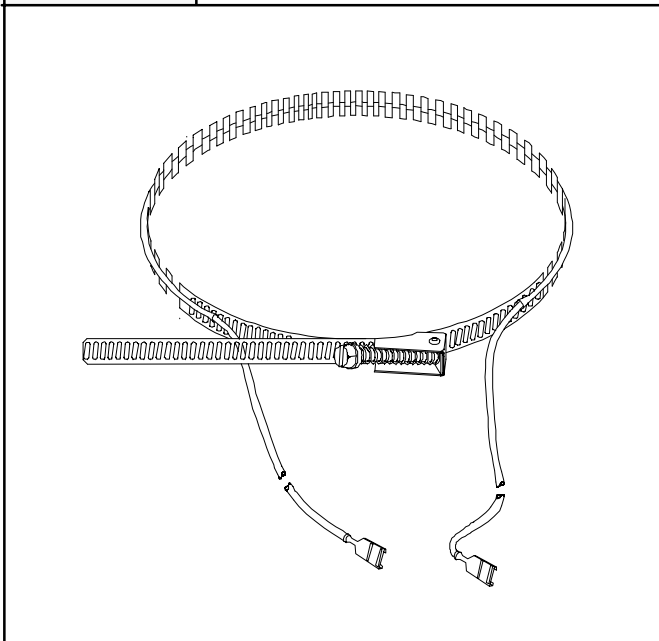
## COMPRESSOR CONTACTOR

The compressor contactor is a "Normally Open" single throw switch (Relay) which when energized closes to complete the line voltage circuit to the compressor. Depending upon the model, either a SINGLE POLE contactor or a DOUBLE POLE contactor may be used.

Once the transformer has been determined to be good, a jumper placed between "R" & "Y" of the INDOOR unit's low (control) voltage circuit should cause the contactor coil to be energized. If so, The problem is in the Thermostat OR Thermostat wiring. If not, the problem is in the wiring between the INDOOR unit and the contactor.

Figure 28

Typical Crankcase Heater



## CRANKCASE HEATER

Some models are equipped with a crankcase heater. The purpose of a crankcase heater is to keep liquid refrigerant from settling in the compressor crankcase during "OFF" cycles in mild weather.

On models equipped with a reciprocating compressor this heater is normally a wrap around ("Belly-Band") type resistance heater. A resistance (Ohms) check across the two leads of this heater will indicate its condition.

Scroll compressor models normally will not be equipped with a crankcase heater. If, however a crankcase heater is in fact used it may be either a wrap around or a stick-on type. The latter of which is a solid state (PTCR) type heater. The PTCR (Positive Temperature Coefficient Resistor) type heater may also be checked using a resistance check, however the indications will have a different meaning. A PTCR type heater is essentially a Thermistor ( a Resistor whose value changes relative to temperature). This type of heater will indicate a LOW resistance reading (approx. 10-100 Ohms) when cool, and a HIGH resistance reading (Near Infinity) when warm. Consequently, this type of heater MUST be checked when cool (de-energized 10-15 minutes).

## COMPRESSOR CONTROL CIRCUIT

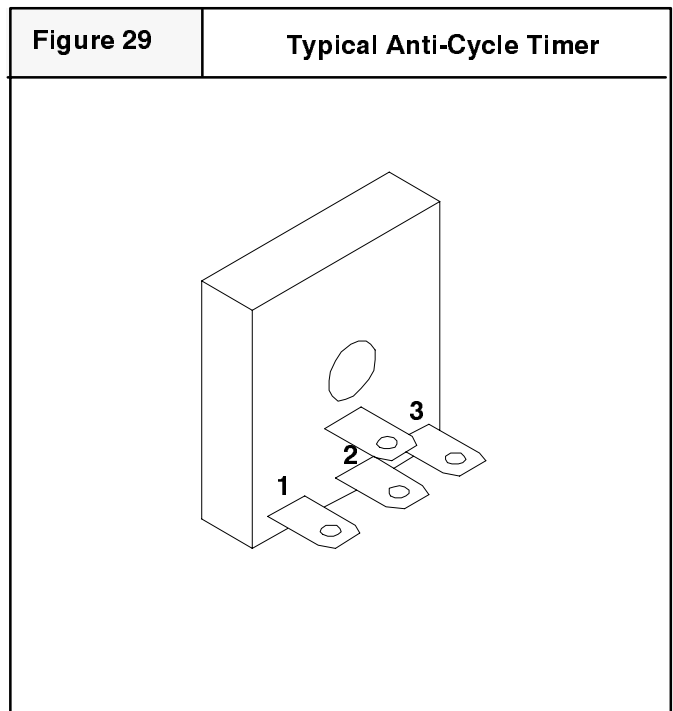
The compressor control circuit of most models will contain at least one of the controls listed in the sections that follow below. Whenever servicing a unit whose contactor will not Pull-in (energize), these controls should be suspect since they are wired in series with the compressor contactor coil.

### ANTI-CYCLE TIMER (SCROLL COMPRESSOR MODELS)

Scroll compressor models are normally equipped with an electronic Anti-Cycle timer. This timer is required to prevent the possibility of the compressor running in reverse rotation due to a momentary power interruption. The anti-cycle timer is essentially a "delay on break" timer which prevents the compressor contactor from re-energizing for a period of 30 seconds (or 3 minutes depending upon type) if the power to it is interrupted for as little as 16 milliseconds. This delay provides sufficient time for the compressor to come to a complete stop before being re-energized, preventing the compressor from starting in reverse rotation. If defective, however, it will not complete the circuit to the contactor.

Figure 29

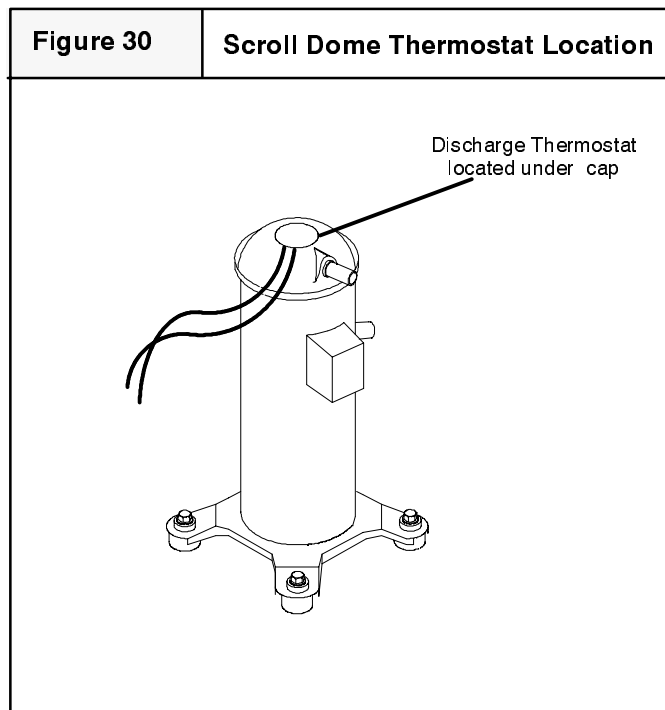
Typical Anti-Cycle Timer



On earlier models, the Anti-Cycle timer was a separate (EXTERNAL) component. More recent models,

however, MAY be equipped with with a Defrost control which contains a built-in Anti-Cycle timer. (See the section on defrost controls on page 15 for further information on built-in Anti-Cycle timers)

The separate Anti-Cycle (Figure 29) timer may be checked by using a Voltmeter. With the power "ON" and Thermostat calling for Cooling or 1st Stage Heating (for at least 30 seconds). 24 Volts should be indicated across terminals #1 & #2 and #3 & #2. Zero (0) volts should be indicated across terminals #1 & #3 (indicating a closed circuit) Any other readings obtained are indicative of problems within the timer.



## DISCHARGE THERMOSTAT (SCROLL COMPRESSOR MODELS)

Scroll compressor models may also be equipped with a discharge thermostat (also referred to as a Dome Thermostat, Top Cap Thermostat or a Compressor Protector). Its purpose is to protect the compressor from damage caused by high discharge temperature. High discharge temperature may be caused by items such as insufficient refrigerant charge, restriction in the refrigerant circuit, etc.

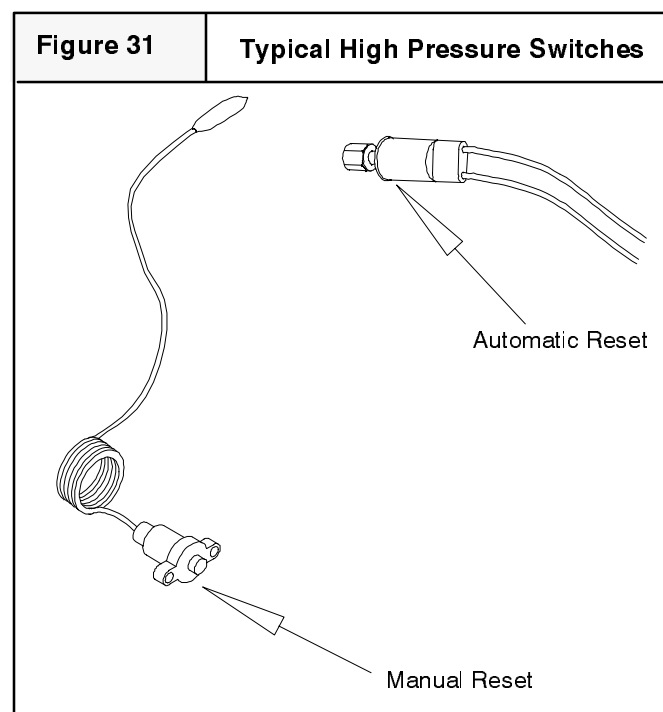
The discharge thermostat is a "Normally Closed" temperature operated switch (Automatic Reset) wired in series with the compressor contactor. The switch will remain closed until the discharge temperature (as sensed in the top of the dome of the compressor) rises above  $280^{\circ}\text{F} \pm 40^{\circ}\text{F}$ . At this point the switch will open breaking the circuit to the contactor. Once open, the switch will remain open until the dome temperature drops

to  $100^{\circ}\text{F} \pm 15^{\circ}\text{F}$ , at which time it will close and once again complete the circuit to the contactor.

## LOW PRESSURE SWITCH

Some units may be equipped with an optional low pressure switch (similar in appearance to the Automatic Reset High Pressure switch shown in Figure 31) connected to a fitting on the unit's Hi/Lo test port assembly. The purpose of this switch is to prevent damage to the compressor caused by operating with insufficient suction pressure. Low suction pressure may be caused by insufficient refrigerant charge, refrigerant restriction, low airflow, etc. Operating the unit with insufficient suction pressure can cause a variety of problems within the unit. Among these are Overheating of compressor windings, and freezing of the evaporator coil.

The low pressure switch is a "Normally Open" pressure operated switch (Automatic Reset) wired in series with the compressor contactor. The switch closes at (a Nominal)  $20 \pm 5$  psig of pressure in the refrigeration system completing the circuit to the compressor contactor. The switch will remain closed until the system pressure drops below (a nominal)  $5 \pm 3$  psig, at which time it will open, breaking the circuit to the compressor contactor.



## HIGH PRESSURE SWITCH

Some units may be equipped with an optional high pressure switch. The purpose of the high pressure switch is to prevent damage to the compressor which may occur as a result of operating under high discharge

pressure conditions. Some possible causes of high discharge include condenser fan motor failure, excessive refrigerant charge, air and non-condensibles in refrigerant circuit, etc.

The high pressure switch is a "Normally Closed" pressure operated switch (May be either Manual Reset, or Automatic Reset) wired in series with the compressor contactor. The switch will remain closed, completing the

circuit to the compressor contactor until the discharge pressure rises above (a Nominal)  $430 \pm 10$  psig. At this point the switch will open, breaking the circuit to the compressor contactor. The switch then will remain open until the pressure drops to (a Nominal)  $295 \pm 25$  psig, at which time it will close again, (if switch is an automatic reset type) completing the circuit to the compressor contactor. If switch is a Manual Reset type, pressing the RED reset button will be required to reset the switch.

## COMPRESSOR CHECKS

### LOCKED ROTOR VOLTAGE CHECK

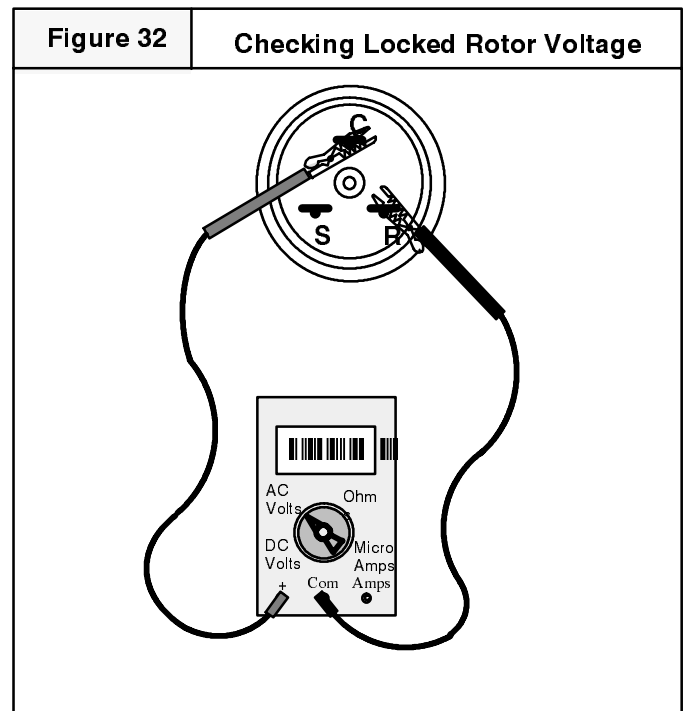
One of the most important, often overlooked, and/or misunderstood compressor checks is a locked rotor VOLTAGE check. Locked rotor voltage can be defined as the voltage available to start the compressor under Locked Rotor (initial start or stalled) Conditions. Or, in other words, the voltage available to the compressor while it is (for example) humming and ATTEMPTING to start but failing to do so.

Locked rotor voltage is checked using a standard Voltmeter with the power to the unit ON, while the compressor is attempting to start. If your voltmeter is equipped with alligator clips, this may be checked at the compressor by connecting your voltmeter (making sure power is OFF while connecting) as shown in Figure 32. If your voltmeter IS NOT equipped with alligator clips, this check should be made at the "T1" & "T2" terminals of the compressor contactor.

When checking a unit whose compressor will not start at all, turn power back on and stand back (away) from the compressor terminals during the test. Call for cooling, and while compressor is humming and attempting to start check voltage reading.

When checking a unit whose compressor starts, the procedure differs slightly. Turn power back on and stand back (away) from the compressor terminals during the test. Call for cooling, and once the compressor starts, turn the power OFF and IMMEDIATELY back ON. This should cause the compressor to stall (locked rotor) and begin humming. During this time, check voltage reading.

**Note:** On models equipped with Scroll compressors it may not be possible to stall the compressor using the above procedure.

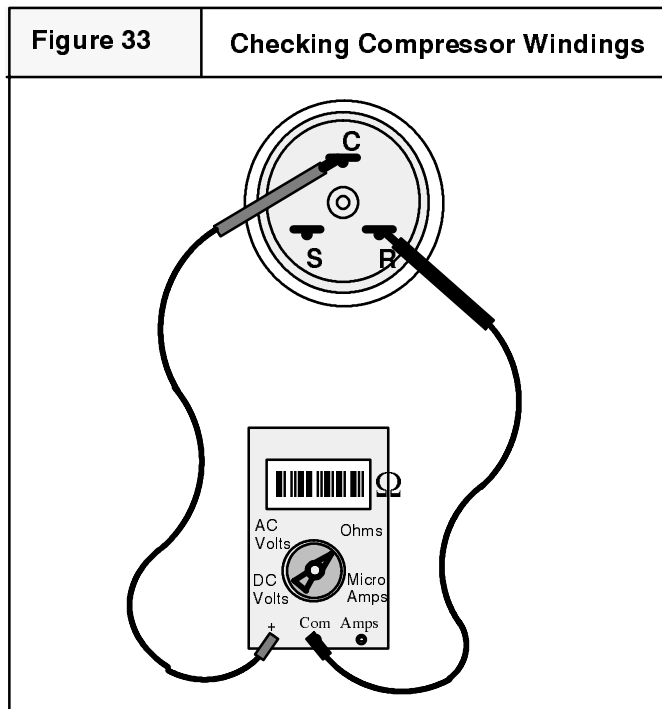


Under locked rotor conditions, the voltage available across the "C" (common) and "R" (run) terminals of the compressor (or "T1" & "T2" terminals of the contactor) must be at least 197 Volts.

Locked Rotor Voltage readings of less than 197 volts will not allow the compressor to start. If your reading is less than 197 volts, problems may be indicated in the unit's electrical supply circuit. Some examples of these problems are undersized supply wiring, excessive length of supply run, and loose and/or dirty (high resistance) connections in the supply circuit. These conditions MUST be corrected before the compressor can be expected to start reliably.

The compressor contactor itself can also be a cause of low locked rotor voltage readings. To check and rule out

this possibility, check the locked rotor voltage across the "L1" & "L2" terminals of the compressor contactor. If the voltage reading is the same as that obtained across the "T1" & "T2" terminals, then supply circuit problems are indicated. If, however, the locked rotor voltage across "L1" & "L2" is Higher than it is across "T1" & "T2", there is high resistance through the points of the compressor contactor causing the voltage drop, and the contactor should be replaced.



## COMPRESSOR WINDING CHECKS

If the compressor fails to start, the compressor windings should be checked for open circuits and/or short circuits in order to determine their condition. Winding checks are made using a standard Ohmmeter (See Figure 33), with the power to the unit OFF.

### Checking for open windings

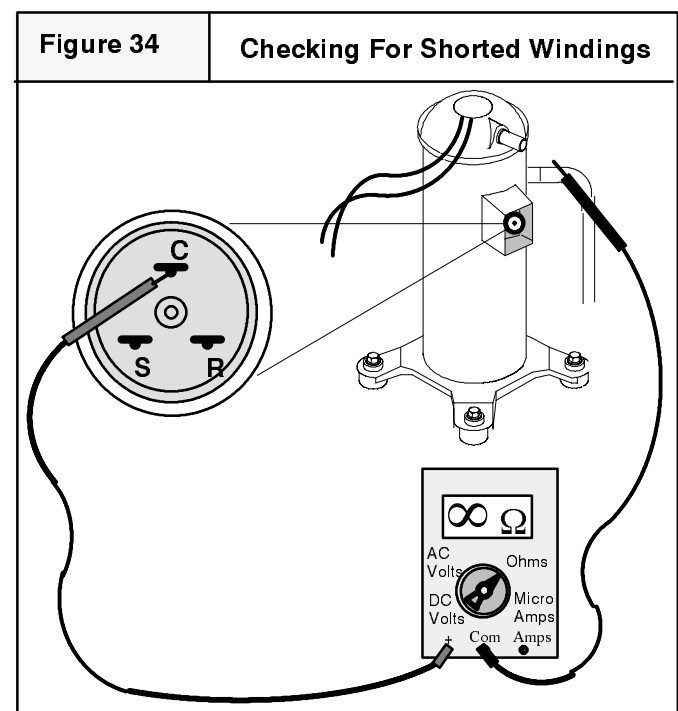
With power to the unit OFF, disconnect wiring to the compressor. Resistance should be checked between terminals C & R, C & S, and S & R. The reading between C & R should indicate the LEAST resistance. The reading between C & S should indicate a HIGHER resistance (than between C & R). The Reading between S & R should indicate the TOTAL of the readings obtained between C & R and C & S. This check will indicate if any of the windings are open. A reading of infinity ( $\infty$ ) between any two terminals MAY indicate an open winding. If, however, a reading of infinity ( $\infty$ ) is

obtained between C & R and C & S, accompanied by a resistance reading between S & R, an open internal overload is indicated. Should you obtain this indication, allow the compressor to cool (may take up to 24 hours) then re-check before condemning the compressor. If an open internal overload is indicated, the source of its opening must be determined and corrected. Failure to do so will cause repeat problems with an open overload and/or premature compressor failure. Some possible causes of an open internal overload include insufficient refrigerant charge, restriction in the refrigerant circuit, and excessive current draw.

### Checking for shorted (grounded) windings

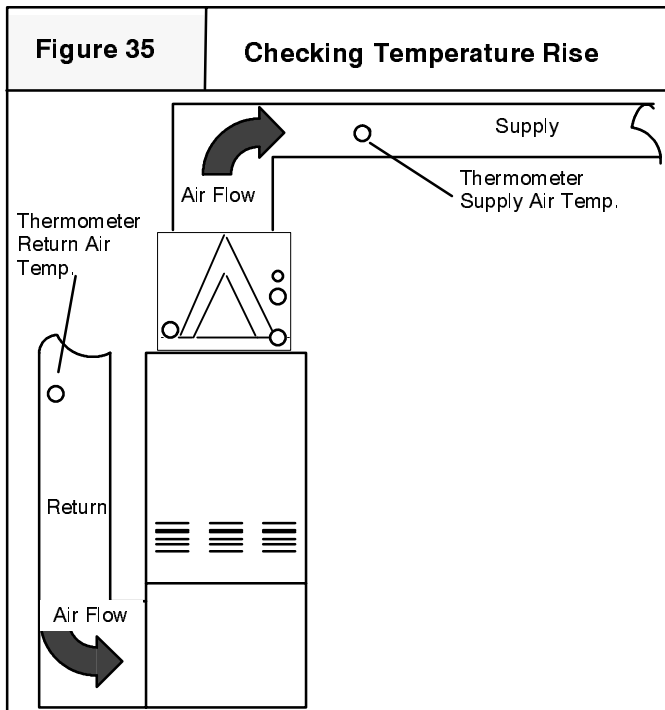
The Compressor should also be checked for shorted (grounded to case) windings anytime the fuse or circuit breaker to the unit is tripping. You should also check the compressor for shorted windings whenever there is a starting problem, since there may be enough resistance in the shorted winding to prevent the fuse or circuit breaker from tripping.

With power to the unit OFF, disconnect wiring to the compressor. Resistance should be checked (one terminal at a time) between terminals C, S, R, and the compressor case (the suction line may be used for this purpose). Be certain to insure that (when using the compressor case) the point of contact of the Ohmmeter probe is clean and free from paint. The reading between each terminal (C, S, & R) and the compressor case should indicate infinity ( $\infty$ ). Any reading obtained less than infinity ( $\infty$ ) is indicative of a shorted (grounded) winding, and the compressor should be replaced.





## CHECKING TEMPERATURE RISE ( 1st STAGE HEATING MODE)



Checking Temperature Rise is ONE of the procedures which will assist the Technician in verifying Heat Pump system performance. It CANNOT, however stand alone as THE determining factor since rise is affected by refrigerant charge, airflow, and cleanliness of the coil(s).

When operating properly, the Split Heat Pump System is designed to provide a certain specified temperature rise for a given set of Indoor and Outdoor conditions. This temperature rise is listed on the Tech. Service Data sheet for each model together with expected operating pressures under these same conditions.

A system operating outside the specified rise is indicative of discrepancies in the system. Continued operation under these conditions may result in lower efficiency and/or comfort levels, as well as premature component failures.

Simply stated, the temperature rise through the unit is the difference in temperature between the return air, and the supply air.

**NOTE:** Checking temperature rise to verify performance requires that the indoor temperature be **EXACTLY** 70°F (dry bulb) if temperature is lower or higher, operate back-up heat (i.e. electric heat strips, or fossil fuel furnace) or cooling as necessary to attain 70°F Indoor Temperature.

Temperature Rise can be checked by placing a thermometer in the return air duct as close to the unit as possible. Place a second thermometer in the supply duct at least two (2) feet away from the unit. (This will prevent any false readings) Make sure that the FILTER IS CLEAN and that ALL REGISTERS AND/OR DAMPERS ARE OPEN.

Operate the unit for SEVERAL minutes before taking temperature readings to allow system pressures to stabilize. Subtract the return air temperature from the supply air temperature. The result is the temperature rise. Compare with the rise listed on the Technical Service Data Sheet for the model you are checking at the current outdoor conditions.

**NOTE:** BEFORE CHECKING TEMPERATURE RISE BE CERTAIN THAT SYSTEM AIRFLOW HAS BEEN VERIFIED, AND ANY BACK-UP HEAT (I.E. ELECTRIC HEAT STRIPS, OR FOSSIL FUEL FURNACE) IS TURNED **OFF**, OR HAS BEEN DISABLED

If the rise is not as specified, it will be necessary to check also the system operating pressures. You should find that these pressures are also not as specified. The cause of incorrect operating pressures and/or temperature rise can range from the simple (improper airflow) to the complex (mis-matched equipment) to diagnose. Re-check airflow (See Page 19), then Consult the Refrigerant Circuit Diagnosis charts beginning on page 103 for further information.

## REFRIGERANT CHARGING

Proper refrigerant charge is essential to proper unit operation. It is also essential to obtaining the published efficiency from as well as the expected life span of the compressor contained within the unit. Operating a unit with an improper refrigerant charge will result in reduced performance (capacity) and/or efficiency. Accordingly, the use of proper charging methods during servicing will insure that the unit is functioning as designed and that its compressor will not be damaged.

Too much refrigerant (Overcharge) in the system is just as bad (if not worse) than not enough refrigerant (Undercharge). They both can be the source of certain compressor failures if they remain uncorrected for any period of time. Quite often, other problems (such as low air flow across evaporator, etc.) are mis-diagnosed as refrigerant charge problems. The refrigerant circuit diagnosis charts on pages 103 and 104 will assist you in properly diagnosing these symptoms.

For example an overcharged unit will at times return liquid refrigerant (slugging) back to the suction side of the compressor eventually causing a mechanical failure within the compressor. This mechanical failure can manifest itself as valve failure, bearing failure, and/or connecting rod failure. The specific type of failure will be influenced by the amount of liquid being returned, the length of time the slugging continues, and the type of compressor (scroll or reciprocating) being used in the unit.

Not enough refrigerant (undercharge) on the other hand, will cause the temperature of the suction gas to increase to the point where it does not provide sufficient cooling for the compressor motor. When this occurs, the motor winding temperature will increase, causing the motor to overheat and possibly cycle (open) the internal overload protector. Continued overheating of the motor windings and/or cycling of the internal overload will eventually lead to compressor motor or internal overload failure.

### METHODS OF CHARGING

There are three (3) recognized and acceptable methods for charging this series of Residential Split Heat Pump Units. Two (2) of which are applicable to charging in the COOLING mode of operation ONLY. The three (3) methods are :

1. Weighed in Charge Method
2. Superheat Method (Cooling Only)
3. Subcooling Method (Cooling Only)

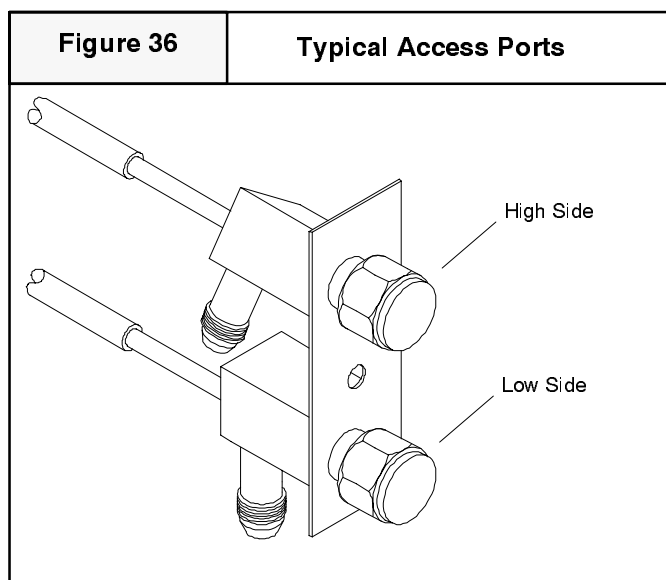
The weighed in charge method is applicable to ALL units. It is the preferred method to use, as it is the most accurate. The Superheat method is applicable to units with RESTRICTOR (fixed orifice) or CAPILLARY TUBE controlled evaporators ONLY. The Subcooling method is applicable to units equipped with Thermostatic Expansion Valve controlled evaporators. The particular method(s) that you use will depend on current ambient weather conditions, the unit you are servicing, the type of tools and equipment you have, and your personal preference. The sections that follow describe the methods and their required procedures in more detail.

### Weighed in Charge Method

The weighed in charge method is applicable to ALL units, during both seasons (I.E. Heating & Cooling) and is the preferred method to use because of its accuracy. Charging by this method is accomplished with the unit OFF and requires the use of a graduated charging cylinder, or electronic scales.

This method should always be used during the HEATING season, and/or (if possible) whenever the charge is to be removed from the unit, such as for a leak repair, compressor replacement, or when there is no refrigerant charge left in the unit. To charge by this method, requires the following steps:

1. Recover refrigerant (remaining) charge from unit in accordance with EPA regulations.
2. Make system (leak, etc.) repairs as necessary.
3. Evacuate system to 500 microns.
4. Charge unit (through high side access port) with quantity of refrigerant listed on unit's rating plate, and/or Tech. Service Data Sheet.
5. Start unit, and verify performance.



## Superheat Method

The Superheat method is applicable (for charging in the COOLING mode) to units equipped with RESTRICTORS (fixed orifices) or CAPILLARY TUBE controlled evaporators ONLY. Charging by the Superheat method is accomplished with the unit RUNNING and requires the use of ACCURATE refrigeration gauges, Wet Bulb and Dry bulb thermometers, and a Pressure/Temperature chart (if your refrigeration gauges do not have temperature conversion scales on their face).

The Superheat method can be used when a partial charge remains in the unit and it is not desirable to remove the entire charge. To charge by the Superheat method the requires the following steps:

1. Connect refrigerant gauges to service access ports, (Figure 36) start unit and allow to run for several minutes until system pressures stabilize.
2. While waiting for pressures to stabilize, measure and record Outdoor Dry Bulb temperature, Indoor Wet Bulb temperature, and Indoor Dry Bulb temperature.
3. Measure (and record) suction line temperature as close to compressor as practical.
4. Using R-22 temperature conversion scale on gauges (if so equipped) or pressure/temperature chart (see Figure 37) convert suction pressure to (saturation) temperature.
5. Subtract converted (saturation) temperature from measured suction temperature; the result is Superheat.
6. Compare calculated Superheat with allowable range of Superheat (for existing conditions) indicated on chart in Figure 37
7. If calculated Superheat is HIGHER than allowable range, gradually ADD refrigerant (vapor) through suction side of system. Recheck Superheat periodically (while adding refrigerant), and discontinue adding refrigerant when allowable range has been reached.
8. If calculated Superheat is LOWER than allowable range, gradually remove (recover) refrigerant from system. Recheck Superheat periodically while removing (recovering) refrigerant, and discontinue removing refrigerant when allowable range has been reached.

## Subcooling Method

The Subcooling method is applicable (for charging in the COOLING mode) to units equipped with THERMOSTATIC EXPANSION VALVE controlled evaporators. Charging by the subcooling method is accomplished with the unit RUNNING. It requires the use of ACCURATE refrigeration gauges, Dry bulb thermometer, and a Pressure/Temperature chart (if your refrigeration gauges do not have temperature conversion scales on their face).

The Subcooling method can be used when a partial charge remains in the unit and it is not desirable to remove the entire charge. To charge by the Subcooling method the requires the following steps:

1. Connect refrigerant gauges to service access ports, (Figure 36) start unit and allow to run for several minutes until system pressures stabilize.
2. While waiting for pressures to stabilize, measure Outdoor Dry Bulb temperature, (must be between 65°F and 115°F).
3. Measure (and record) liquid line temperature as close to condenser coil OUTLET as practical.
4. Using R-22 temperature conversion scale on High Side gauge (if so equipped) or pressure/temperature chart, (see Figure 37) convert liquid pressure to (saturation) temperature.
5. Subtract measured liquid temperature from converted (saturation) temperature; the result is Subcooling.
6. Compare calculated Subcooling with allowable range (8°F - 12°F) of subcooling .
7. If calculated Subcooling is HIGHER than allowable range, gradually REMOVE (recover) refrigerant (vapor) from suction side of system. Recheck Subcooling periodically (while removing refrigerant), and discontinue removing refrigerant when allowable range has been reached.
8. If calculated Subcooling is LOWER than allowable range, gradually ADD refrigerant (vapor) to the suction side of system. Recheck Subcooling periodically while adding refrigerant, and discontinue adding refrigerant when allowable range has been reached.

### Refrigerant To Add For Field Installed Drier

Liquid Line Drier	
Size	Add Oz.
5 Cu. In.	5
8 Cu. In.	8
16 Cu. In.	11
30 Cu. In.	17

Figure 37

**System Charging Procedures - COOLING MODE**

The **Preferred Method** of charging is to weigh the charge in using the quantity of refrigerant listed on the unit's rating plate and/or Tech. Data Sheet. When this is not practical, the Superheat and Subcooling methods described below (as applicable) are acceptable alternatives.

**SUPERHEAT METHOD - Systems with Restrictor (Fixed Orifice) or Capillary Tube controlled Evaporator Coil ONLY**

1. Measure and record Indoor wet bulb and dry bulb temperatures and Outdoor dry bulb temperature.
2. Measure suction line temperature within 6 inches of the suction line service valve.
3. Measure suction line pressure at service access port and determine saturated suction temperature from chart.
4. Subtract saturated suction temperature from measured suction line temperature to obtain superheat.
5. Compare with allowable Superheat range (for current conditions) and adjust charge as required.

(°F)	R22-PSIG	(°F)	R22-PSIG	(°F)	R22-PSIG
32	57.5	44	74.5	80	143.6
33	58.8	45	76.0	85	155.7
34	60.1	46	77.6	90	168.4
35	61.5	47	79.2	95	181.8
36	62.8	48	80.8	100	195.8
37	64.2	49	82.4	105	210.8
38	65.6	50	84.0	110	226.4
39	67.1	55	92.6	115	242.7
40	68.5	60	101.6	120	259.9
41	70.0	65	111.2	125	277.9
42	71.4	70	121.4	130	296.8
43	73.0	75	132.2	140	337.3

Outdoor Temp. (°F)	Indoor Conditions DB/WB (50%R.H.)		
	75 / 63	80 / 67	85 / 71
105	2-6	2-6	10-12
100	2-6	5-7	12-14
95	2-6	8-10	14-17
90	4-6	11-13	16-19
85	7-10	14-16	19-22
80	10-13	16-19	22-25
75	13-16	19-22	24-27
70	17-20	22-25	27-30
65	20-23	25-28	29-33
60	23-27	27-31	32-36
55	26-30	29-34	34-38

**SUBCOOLING METHOD - Systems with Expansion Valve controlled Evaporator Coil**

1. Measure outdoor ambient, must be between 65 °F and 115 °F.
2. Measure liquid line temperature within 6 inches of the liquid line service valve.
3. Measure liquid line pressure at service access port and determine saturated liquid temperature from chart.
4. Subtract measured liquid line temperature from saturated liquid temperature to obtain subcooling.
5. Adjust charge as required to obtain 8 °F - 12 °F subcooling.

**NOTE:** Optimum performance for units equipped with **restrictors (fixed orifices) or capillary tubes** is obtained with 8°F superheat at compressor inlet under DOE "A" test conditions (95°F Outdoor Dry Bulb temperature, 80°F Indoor Dry Bulb Temperature, and 67°F Indoor Wet Bulb Temperature).

Figure 38

**System Charging Procedures - HEATING MODE**

The **Preferred Method** of charging is to weigh the charge in using the quantity of refrigerant listed on the unit's rating plate and/or Tech. Data Sheet. When this is not practical, the unit's charge may be TEMPORARILY ADJUSTED to the PRESSURE VALUES listed in the Technical Service Data Sheet for a given set of conditions. Charge should then be VERIFIED in the COOLING mode (as soon as weather conditions permit) using the Superheat or Subcooling methods (as applicable for the unit you are servicing) described above.

## TECHNICAL SERVICE DATA INDEX

MODEL NUMBER	TECH. SHEET	PAGE	MODEL NUMBER	TECH. SHEET	PAGE
<b>CH55</b>			CH7530QKA1	1060754	37
CH5518VKC1	1080914	64	CH7530QKA2	1067316	57
CH5518VKC2	1063103	43	CH7530VKA1	1060754	37
CH5524QKA1	1067044	49	CH7530VKA2	1067316	57
CH5524QKA2	1067305	53	CH7530VKA3	1080523	61
CH5524VKA1	1067044	49	CH7536QKA1	1060861	39
CH5524VKA2	1067305	53	CH7536QKA2	1060861	39
CH5524VKC1	1080915	64	CH7536QKA3	1067317	57
CH5524VKC2	1063104	43	CH7536VKA1	1060861	39
CH5530QKA1	1067042	48	CH7536VKA2	1060861	39
CH5530QKA2	1067306	53	CH7536VKA3	1064259	45
CH5530VKA1	1067042	48	CH7536VKA4	1067317	57
CH5530VKA2	1067306	53	CH7536VKA5	1067318	58
CH5530VKC1	1080916	65	CH7536VKA6	1064688	46
CH5536QKA1	1067043	48	CH7536VKA7	1080524	62
CH5536QKA2	1067307	54	CH7542QKA1	1060808	37
CH5536VKA1	1067043	48	CH7542QKA2	1067319	58
CH5536VKA2	1067307	54	CH7542VKA1	1060808	37
CH5536VKB1	1064934	47	CH7542VKA2	1064260	45
CH5536VKC1	1080917	65	CH7542VKA3	1067319	58
CH5542VKB1	1064935	47	CH7542VKA4	1067320	59
CH5542VKC1	1080918	66	CH7542VKA5	1064689	46
CH5548VKC1	1080919	66	CH7542VKA6	1080551	62
CH5560VKC1	1080920	67	CH7548QKA1	1061343	39
CH7518QKA1	1060857	38	CH7548QKA2	1067321	59
CH7518QKA2	1067314	56	CH7548VKA1	1061343	39
CH7518VKA1	1060857	38	CH7548VKA2	1067321	59
CH7518VKA2	1067314	56	CH7548VKA3	1080552	63
CH7518VKA3	1080521	60	CH7560QKA1	1061344	40
CH7524QKA1	1060860	38	CH7560QKA2	1067322	60
CH7524QKA2	1060860	38	CH7560VKA1	1061344	40
CH7524QKA3	1067315	56	CH7560VKA2	1067322	60
CH7524VKA1	1060860	38	CH7560VKA3	1080553	63
CH7524VKA2	1060860	38	<b>CH95</b>		
CH7524VKA3	1067315	56	CH9518VKA1	1062406	40
CH7524VKA4	1080522	61	CH9518VKA2	1067076	49
			CH9518VKA3	1067076	49
			CH9524VKA1	1062413A	41
			CH9524VKA2	1067077	50
			CH9524VKA3	1067077	50
			CH9524VKB1	1080925	67

MODEL NUMBER	TECH. SHEET	PAGE	MODEL NUMBER	TECH. SHEET	PAGE
CH9530VKA1	1062691	41	H8S524A3V1	1062413A	41
CH9530VKA2	1067078	50	H8S524A3V2	1067077	50
CH9530VKA3	1067078	50	H8S530A3V1	1062691	42
CH9530VKB1	1080926	68	H8S530A3V2	1067078	50
CH9536VKA1	1062692	42	H8S536A3V1	1062692	42
CH9536VKA2	1067079	51	H8S536A3V2	1067079	51
CH9536VKA3	1067079	51	H8S542A3V1	1062693	42
CH9536VKA9			H8S542A3V2	1067080	51
CH9536VKB1	1080927	68	H8S548A3V1	1063290	44
CH9542VKA1	1062693	42	H8S548A3V2	1067081	52
CH9542VKA2	1067080	51	H8S560A3V1	1063291	44
CH9542VKA3	1067080	51			
CH9542VKA9					
CH9542VKB1	1080928	69			
CH9548VKA1	1063290	44	<b>HPS</b>		
CH9548VKA2	1067081	52	HPS018A2B1	2146951	70
CH9548VKA3	1067081	52	HPS018A2C1	2146951	70
CH9548VKB1	1080929	69	HPS024A2B1	2146952	71
CH9560VKA1	1063291	44	HPS024A2C1	2146952	71
CH9560VKA2	1063291	44	HPS030A2B1	2146953	71
CH9560VKB1	1080930	70	HPS030A2C1	2146953	71
			HPS036A2B1	2146954	72
<b>FBY</b>			HPS036A2C1	2146954	72
FBY018GB1	2146951	70	HPS042A2B1	2146955	72
FBY018GC1	2146951	70	HPS048A2B1	2146956	73
FBY024GB1	2146952	71	HPS060A2B1	2146957	73
FBY024GC1	2146952	71			
FBY030GB1	2146953	71	<b>YG</b>		
FBY030GC1	2146953	71	YG018G	1067076	49
FBY036GB1	2146954	72	YG024G	1067077	50
FBY036GC1	2146954	72	YG024GA1	1080925	67
FBY042GB1	2146955	72	YG030G	1067078	50
FBY048GB1	2146956	73	YG030GA1	1080926	68
FBY060GB1	2146957	73	YG036G	1067079	51
<b>H8S5</b>			YG036GA1	1080927	68
H8S518A3V1	1062406	40	YG042G	1067080	51
H8S518A3V2	1067076	49	YG042GA1	1080928	69

MODEL NUMBER	TECH. SHEET	PAGE	MODEL NUMBER	TECH. SHEET	PAGE
YG048G	1067081	52	YJ048G1	1067309	54
YG048GA1	1080929	69	YJ048GA1	1080919	66
YG060G	1063291	44	YJ060G1	1067310	55
YG060GA1	1080930	70	YJ060GA1	1080920	67
<b>YJ</b>			<b>YK</b>		
YJ018GA1	1080914	64	YK018G1	1067314	56
YJ018GA2	1063103	43	YK024G1	1067315	56
YJ024G1	1067305	53	YK030G1	1067316	57
YJ024GA1	1080915	64	YK036G1	1067317	57
YJ024GA2	1063104	43	YK042G1	1067319	58
YJ030GA1	1080916	65	YK048G1	1067321	59
YJ036G1	1067311	55	YK060G1	1067322	60
YJ036GA1	1080917	65			
YJ042G1	1064935	47			
YJ042GA1	1080918	66			

Technical Service Data Sheets 1060754 & 1060808

<b>Model or Style NO.</b> 30GH-000090ZR		CH7530*KA / EHA5036A / BCM036										
<b>Electrical:</b> Voltage/Cycles/Phase Branch Circuit Ampacity Wire Size/Max. Ft. Time Delay Fuse Size Max. Fuse/HACR Breaker	208-230 / 60 / 1 18.6 No. 14 / 27' 25 30		<b>Service Driers:</b> Liquid/Charge Suction		8 Cu. In. / 7 Oz. 2 Req. 30 Sq. In.							
			<b>Compressor:</b> FLA/LRA Run Cap. Mfd./Volts Acc. Start Kit		COPELAND 14.1 / 76 35 / 370 - - - -							
<b>Fan Motor:</b> H.P./Type FLA/LRA RPM Run Cap. Mfd./Volts	1 / 6 PSC 1.0 / 2.0 1110 5 / 370		<b>*Ref. Charge (R-22 Oz.)</b>		98							
			<b>Line Size: (75 Ft. Max.) (40 Ft. Vertical Separation)</b> Liquid Suction		5 / 16 3 / 4 ORIFICE .067							
<b>Clearances:</b>		<b>*Lines not included:</b> .25 oz./ft - 1/4liq. line, .45 oz./ft. - 5/16 liq. line, .60 oz./ft. - liq. line										
<b>Performance Data</b>												
<b>Heating Performance (70°F D.B. at Cond. Inlet, 230V)</b>			<b>Cooling Performance (80°F D.B. at Evap. Inlet, 230V)</b>									
Outdoor D.B. °F	Pressure PSIG Disch. Suct.		Unit Amps.	BTUH 1000's	Indoor Rise °F	Outdoor D.B. °F	Evaporator W.B. °F	BTUH 1000's	Sens/Total Ratio	Pressure PSIG Disch. Suct.		Unit Amps.
-10	125	11	6.0	9.2	8.5	75	63	28.6	0.92	189	69	10.2
-5	129	14	6.4	10.9	10.1		65	29.4	0.83	195	72	10.3
0	134	16	6.8	12.6	11.7		67	30.3	0.74	200	76	10.5
5	140	19	7.2	14.3	13.2		69	31.3	0.66	204	79	10.7
10	145	22	7.6	16.0	14.8		63	27.3	0.96	244	76	11.5
15	151	26	7.9	17.7	16.4	95	65	28.1	0.89	252	79	11.7
20	158	29	8.2	19.4	17.9		67	29.0	0.79	258	83	11.8
25	164	33	8.5	21.1	19.5		69	29.9	0.69	263	86	12.1
30	171	37	8.8	22.8	21.1	115	63	23.8	0.97	303	82	12.8
35	179	41	9.2	24.5	22.7		65	24.5	0.92	312	86	13.0
40	186	46	9.6	26.2	24.2		67	25.3	0.83	320	90	13.2
45	194	50	10.0	27.9	25.8		69	26.1	0.70	327	93	13.5
50	203	55	10.5	29.6	27.4							1060754
55	212	60	11.1	31.3	28.9							4-15-91
60	221	65	11.8	33.0	30.5							AH-2
65	230	70	12.5	34.7	32.1							

<b>Model or Style NO.</b> 42GH-000090ZR		CH7542*KA / EHA5048 wBCM060										
<b>Electrical:</b> Voltage/Cycles/Phase Branch Circuit Ampacity Wire Size/Max. Ft. Time Delay Fuse Size Max. Fuse/HACR Breaker	208-230 / 60 / 1 27.4 No.10 / 49' 35 45		<b>Service Driers:</b> Liquid/Charge Suction		16 Cu. In. / 11 Oz. 2 Req. 30 Sq. In.							
			<b>Compressor:</b> FLA/LRA Run Cap. Mfd./Volts Acc. Start Kit		COPELAND 20.7 / 107 35 / 440 - - - -							
<b>Fan Motor:</b> H.P./Type FLA/LRA RPM Run Cap. Mfd./Volts	1 / 3 PSC 1.5 / 3.6 1110 5 / 370		<b>*Ref. Charge (R-22 Oz.)</b>		163							
			<b>Line Size: (75 Ft. Max.) (40 Ft. Vertical Separation)</b> Liquid Suction		3 / 8 7 / 8 ORIFICE .078							
<b>Clearances:</b>		<b>*Lines not included:</b> .25 oz./ft - 1/4liq. line, .45 oz./ft. - 5/16 liq. line, .60 oz./ft. - liq. line										
<b>Performance Data</b>												
<b>Heating Performance (70°F D.B. at Cond. Inlet, 230V)</b>			<b>Cooling Performance (80°F D.B. at Evap. Inlet, 230V)</b>									
Outdoor D.B. °F	Pressure PSIG Disch. Suct.		Unit Amps.	BTUH 1000's	Indoor Rise °F	Outdoor D.B. °F	Evaporator W.B. °F	BTUH 1000's	Sens/Total Ratio	Pressure PSIG Disch. Suct.		Unit Amps.
-10	137	12	9.4	6.3	4.1	75	63	41.4	0.90	183	68	15.0
-5	142	14	10.2	9.4	6.2		65	42.6	0.81	189	71	15.2
0	148	17	10.8	12.5	8.3		67	43.9	0.72	194	74	15.5
5	153	20	11.4	15.7	10.3		69	45.3	0.64	198	77	15.8
10	160	23	12.0	18.8	12.4		63	39.6	0.94	237	74	16.9
15	166	26	12.5	21.9	14.5	95	65	40.7	0.87	245	78	17.2
20	173	30	13.0	25.1	16.5		67	42.0	0.77	251	82	17.5
25	181	34	13.4	28.2	18.6		69	43.3	0.67	256	85	17.9
30	188	38	14.0	31.3	20.7	115	63	34.5	0.95	294	80	18.9
35	196	42	14.5	34.5	22.8		65	35.5	0.90	303	84	19.1
40	205	47	15.1	37.6	24.8		67	36.6	0.81	311	88	19.4
45	214	52	15.8	40.7	26.9		69	37.8	0.68	317	92	19.9
50	223	56	16.6	43.9	29.0							1060808
55	233	61	17.6	47.0	31.0							4-15-91
60	243	66	18.6	50.1	33.1							AH-2
65	253	71	19.8	53.3	35.2							



Technical Service Data Sheets 1060857 & 1060860

<b>Model or Style NO.</b> 18GH-000090ZR		CH7518*KA / EHA5024 wBCM024				
<b>Electrical:</b> Voltage/Cycles/Phase Branch Circuit Ampacity Wire Size/Max. Ft. Time Delay Fuse Size Max. Fuse/HACR Breaker	208-230 / 60 / 1 12.5 No. 14 / 41'		<b>Service Driers:</b> Liquid/Charge Suction		5 Cu. / 5 Oz., 2 Req. 17 Sq. In.	
	20 20		<b>Compressor:</b> FLA/LRA Run Cap. Mfd./Volts Acc. Start Kit		COPELAND 9.6 / 50 25 / 370 - - -	
<b>Fan Motor:</b> H.P./Type FLA/LRA RPM Cap. Mfd./Volts	1 / 6 PSC 1.1 / 2.0 1100 5 / 370		<b>*Ref. Charge (R-22 Oz.)</b>		75	
			<b>Line Size: (75 Ft. Max.)</b> (40 Ft. Vertical Separation) Liquid Suction		5/16 3/4	
<b>Clearances:</b>		<b>*Lines not included:</b> .25 oz./ft - 1/4liq. line, .45 oz./ft. - 5/16 liq. line, .60 oz./ft. - liq. line				
<b>Performance Data</b>						
<b>Heating Performance</b> (70°F D.B. at Cond. Inlet, 230V)			<b>Cooling Performance</b> (80°F D.B. at Evap. Inlet, 230V)			
Outdoor D.B. °F	Pressure PSIG Disch. Suct.	Unit Amps.	BTUH 1000's	Indoor Rise °F	Outdoor D.B. °F	
					Evaporator W.B. °F	
					BTUH 1000's	
					Sens/Total Ratio	
					Pressure PSIG Disch. Suct.	
					Unit Amps.	
-10	133 12	3.9	4.7	7.2	75	63 18.2 0.88 174 70 6.3
-5	138 14	4.2	5.9	9.0		65 18.7 0.79 180 73 6.4
0	143 17	4.5	7.0	10.8		67 19.3 0.70 184 76 6.5
5	149 20	4.7	8.2	12.6		69 19.9 0.62 188 79 6.7
10	155 23	5.0	9.4	14.4		63 17.4 0.92 225 76 7.1
15	161 27	5.2	10.5	16.2	95	65 17.9 0.85 232 80 7.2
20	168 31	5.4	11.7	18.0		67 18.5 0.75 238 84 7.4
25	175 35	5.6	12.9	19.8		69 19.1 0.65 243 87 7.5
30	183 39	5.8	14.0	21.6	115	63 15.2 0.93 279 83 7.9
35	191 43	6.0	15.2	23.4		65 15.6 0.88 288 86 8.1
40	199 48	6.3	16.4	25.2		67 16.1 0.79 296 90 8.2
45	207 53	6.6	17.5	27.0		69 16.6 0.66 302 94 8.4
50	216 58	6.9	18.7	28.8		
55	226 63	7.3	19.9	30.6		
60	235 68	7.7	21.0	32.4		
65	246 73	8.2	22.2	34.2		
					1060857 6-24-91 AH-2	

<b>Model or Style NO.</b> 24GH-000090ZR		CH7524*KA / EHA5024 / BH3024+TDI				
<b>Electrical:</b> Voltage/Cycles/Phase Branch Circuit Ampacity Wire Size/Max. Ft. Time Delay Fuse Size Max. Fuse/HACR Breaker	208-230 / 60 / 1 15.9 14 / 32		<b>Service Driers:</b> Liquid/Charge Suction		8 Cu In / 7 Oz, 2 Req. 30 Sq. In.	
	20 25		<b>Compressor:</b> FLA/LRA Run Cap. Mfd./Volts Acc. Start Kit		COPELAND 11.5/63 30/370 -	
<b>Fan Motor:</b> H.P./Type FLA/LRA RPM Cap. Mfd./Volts	1/6 PSC 1.0/2.0 1100 5/370		<b>*Ref. Charge (R-22 Oz.)</b>		73	
			<b>Line Size: (75 Ft. Max.)</b> (40 Ft. Vertical Separation) Liquid Suction		5/16 3/4	
<b>Clearances:</b> SEE INSTALLATION INSTRUCTIONS		<b>*Lines not included:</b> .25 oz./ft - 1/4liq. line, .45 oz./ft. - 5/16 liq. line, .60 oz./ft. - liq. line				
<b>Performance Data</b>						
<b>Heating Performance</b> (70°F D.B. at Cond. Inlet, 230V)			<b>Cooling Performance</b> (80°F D.B. at Evap. Inlet, 230V)			
Outdoor D.B. °F	Pressure PSIG Disch. Suct.	Unit Amps.	BTUH 1000's	Indoor Rise °F	Outdoor D.B. °F	
					Evaporator W.B. °F	
					BTUH 1000's	
					Sens/Total Ratio	
					Pressure PSIG Disch. Suct.	
					Unit Amps.	
-10	140 12	4.9	6.6	7.7	75	63 22.9 .90 175 66 7.6
-5	145 14	5.3	8.0	9.3		65 23.5 .81 180 69 7.7
0	150 17	5.6	9.4	10.9		67 24.2 .72 185 73 7.8
5	156 20	5.9	10.8	12.5		69 25.0 .64 188 75 8.0
10	163 23	6.2	12.2	14.1		63 21.9 .94 226 73 8.5
15	169 26	6.4	13.6	15.8	95	65 22.5 .87 233 76 8.7
20	172 28	6.5	14.2	16.4		67 23.2 .77 239 80 8.8
25	184 34	7.0	16.4	19.0		69 23.9 .67 244 83 9.0
30	192 38	7.2	17.8	20.6	115	63 19.1 .95 280 78 9.5
35	200 32	7.5	19.2	22.2		65 19.6 .90 289 82 9.6
40	209 47	7.8	20.6	23.8		67 20.2 .81 296 86 9.8
45	218 52	8.2	22.0	25.5		69 20.9 .68 302 89 10.0
50	227 57	8.6	23.4	27.1		
55	237 61	9.1	24.8	28.7		
60	247 66	9.6	26.2	30.3		
65	258 72	10.3	27.6	31.9		
					1060860 2-6-91 AH-1	

Technical Service Data Sheets 1060861 & 1061343

<b>Model or Style NO.</b> 36GH-000090ZR		CH7536*KA / w EHA5036 / BH3036+TDI										
<b>Electrical:</b> Voltage/Cycles/Phase Branch Circuit Ampacity Wire Size/Max. Ft. Time Delay Fuse Size Max. Fuse/HACR Breaker		208-230 / 60 / 1 24.0 12 / 36 30 40		<b>Service Driers:</b> Liquid/Charge Suction								
<b>Fan Motor:</b> H.P./Type FLA/LRA RPM Cap. Mfd./Volts		1/3 PSC 1.5 / 3.6 1100 5 / 370		<b>Compressor:</b> FLA/LRA Run Cap. Mfd./Volts Acc. Start Kit								
<b>Clearances:</b> See Installation Instructions				16 CU. IN./ 2 REQ. / 11 OZ. 30 SQ. IN.								
				<b>*Ref. Charge (R-22 Oz.)</b> 101								
				<b>Line Size:</b> (75 Ft. Max.) (40 Ft. Vertical Separation) Liquid Suction								
				5/16 3/4								
				ORIFICE .068								
				<b>*Lines not included:</b> .25 oz./ft - 1/4liq. line, .45 oz./ft. - 5/16 liq. line, .60 oz./ft. - liq. line								
<b>Performance Data</b>												
<b>Heating Performance (70°F D.B. at Cond. Inlet, 230V)</b>			<b>Cooling Performance (80°F D.B. at Evap. Inlet, 230V)</b>									
Outdoor D.B. °F	Pressure PSIG		Unit Amps.	BTUH 1000's	Indoor Rise °F	Outdoor D.B. °F	Evaporator W.B. °F	BTUH 1000's	Sens/Total Ratio	Pressure PSIG		Unit Amps.
	Disch.	Suct.								Disch.	Suct.	
-10	134	11	7.1	10.3	8.2	75	63	33.5	0.87	195	64	12.0
-5	139	14	7.6	12.4	9.9		65	34.4	0.78	202	67	12.1
0	144	16	8.1	14.5	11.6		67	35.5	0.69	207	70	12.3
5	150	19	8.6	16.6	13.3		69	36.6	0.61	211	72	12.6
10	156	22	9.0	18.7	15.0		95	63	32.1	0.91	253	70
15	162	26	9.4	20.8	16.7	65		33.0	0.84	261	73	13.7
20	169	29	9.7	22.9	18.4	67		34.0	0.74	267	76	13.9
25	176	33	10.1	25.0	20.1	115	69	35.1	0.64	273	80	14.2
30	184	37	10.5	27.1	21.7		63	27.9	0.92	313	75	15.0
35	191	41	10.9	29.2	23.4		65	28.7	0.87	323	79	15.3
40	200	46	11.4	31.3	25.1	67	29.6	0.78	331	83	15.5	
45	208	50	11.9	33.4	26.8	69	30.6	0.65	338	86	15.8	
50	217	55	12.5	35.5	28.5							1060861
55	227	60	13.2	37.6	30.2							2-6-91
60	237	64	14.0	39.7	31.9							AH-2
65	247	69	14.9	41.8	33.5							

<b>Model or Style NO.</b> 60GH-000090ZR		CH7548*KA EHA5048										
<b>Electrical:</b> Voltage/Cycles/Phase Branch Circuit Ampacity Wire Size/Max. Ft. Time Delay Fuse Size Max. Fuse/HACR Breaker		208-230 / 60 / 1 31.0 No. 8 / 65 40 50		<b>Service Driers:</b> Liquid/Charge Suction								
<b>Fan Motor:</b> H.P./Type FLA/LRA RPM Run Cap. Mfd./Volts		1 / 4 PSC 1.4 / 3.24 840 7.5 / 440		<b>Compressor:</b> FLA/LRA Run Cap. Mfd./Volts Acc. Start Kit								
<b>Clearances:</b>				30 Cu. In. / 17 Oz. 2 Req. 30 Sq. In.								
				<b>*Ref. Charge (R-22 Oz.)</b> 170								
				<b>Line Size:</b> (75 Ft. Max.) (40 Ft. Vertical Separation) Liquid Suction								
				3 / 8 7 / 8								
				<b>*Lines not included:</b> .25 oz./ft - 1/4liq. line, .45 oz./ft. - 5/16 liq. line, .60 oz./ft. - liq. line								
<b>Performance Data</b>												
<b>Heating Performance (70°F D.B. at Cond. Inlet, 230V)</b>			<b>Cooling Performance (80°F D.B. at Evap. Inlet, 230V)</b>									
Outdoor D.B. °F	Pressure PSIG		Unit Amps.	BTUH 1000's	Indoor Rise °F	Outdoor D.B. °F	Evaporator W.B. °F	BTUH 1000's	Sens/Total Ratio	Pressure PSIG		Unit Amps.
	Disch.	Suct.								Disch.	Suct.	
-10	144	11	10.9	12.9	7.4	75	63	47.3	0.90	178	65	16.8
-5	150	14	11.8	16.1	9.3		65	48.6	0.81	184	68	17.0
0	155	16	12.5	19.2	11.1		67	50.1	0.72	188	71	17.3
5	162	19	13.2	22.4	12.9		69	51.7	0.64	192	74	17.7
10	168	22	13.8	25.6	14.8		95	63	45.3	0.94	230	71
15	175	26	14.4	28.7	16.6	65		46.6	0.87	238	74	19.3
20	182	30	15.0	31.9	18.4	67		48.0	0.77	244	78	19.6
25	190	33	15.6	35.1	20.2	115	69	49.5	0.67	249	81	20.0
30	198	37	16.2	38.2	22.1		63	39.4	0.95	286	77	21.1
35	207	42	16.8	41.4	23.9		65	40.6	0.90	295	80	21.4
40	216	46	17.5	44.6	25.7	67	41.8	0.81	302	84	21.8	
45	225	51	18.3	47.7	27.6	69	43.2	0.68	308	87	22.3	
50	235	55	19.3	50.9	29.4							1061343
55	245	60	20.3	54.1	31.2							10-30-91
60	256	65	21.5	57.2	33.0							AH-1
65	267	70	22.9	60.4	34.9							

Technical Service Data Sheets 1061344 & 1062406

<b>Model or Style NO.</b> 60GH-000090ZR		CH7560*KA		EHA5060								
<b>Electrical:</b> Voltage/Cycles/Phase Branch Circuit Ampacity Wire Size/Max. Ft. Time Delay Fuse Size Max. Fuse/HACR Breaker		208-230 / 60 / 1 37.5 No. 8 / 50 45 60		<b>Service Driers:</b> Liquid/Charge Suction								
<b>Fan Motor:</b> H.P./Type FLA/LRA RPM Run Cap. Mfd./Volts		1 / 4 PSC 1.4 / 3.24 840 7.5 / 440		<b>Compressor:</b> FLA/LRA Run Cap. Mfd./Volts Acc. Start Kit								
<b>Clearances:</b>				*Ref. Charge (R-22 Oz.) 249								
				<b>Line Size:</b> (75 Ft. Max.) (40 Ft. Vertical Separation) Liquid Suction								
				*Lines not included: .25 oz./ft - 1/4liq. line, .45 oz./ft. - 5/16 liq. line, .60 oz./ft. - liq. line								
<b>Performance Data</b>												
<b>Heating Performance (70°F D.B. at Cond. Inlet, 230V)</b>			<b>Cooling Performance (80°F D.B. at Evap. Inlet, 230V)</b>									
Outdoor D.B. °F	Pressure PSIG		Unit Amps.	BTUH 1000's	Indoor Rise °F	Outdoor D.B. °F	Evaporator W.B. °F	BTUH 1000's	Sens/Total Ratio	Pressure PSIG		Unit Amps.
	Disch.	Suct.								Disch.	Suct.	
-10	151	13	11.7	17.9	8.7	75	63	56.1	0.89	179	64	19.1
-5	157	15	12.6	21.3	10.4		65	57.8	0.80	184	67	19.4
0	163	18	13.4	24.7	12.0		67	59.5	0.71	189	71	19.7
5	169	22	14.2	28.1	13.7		69	61.4	0.63	193	73	20.1
10	176	25	14.8	31.5	15.3	95	63	53.8	0.93	231	71	21.6
15	183	29	15.4	34.8	16.9		65	55.3	0.86	238	74	21.9
20	191	33	16.0	38.2	18.6		67	57.0	0.76	244	78	22.3
25	199	38	16.7	41.6	20.2	115	69	58.8	0.66	249	81	22.8
30	208	42	17.3	45.0	21.9		63	46.8	0.94	286	76	24.0
35	217	47	18.0	48.4	23.5		65	48.2	0.89	296	80	24.4
40	226	52	18.8	51.8	25.2		67	49.7	0.80	303	84	24.8
45	236	57	19.6	55.1	26.8		69	51.3	0.67	309	87	25.3
50	246	63	20.6	58.5	28.5							
55	257	68	21.7	61.9	30.1							
60	268	74	23.1	65.3	31.7							
65	279	79	24.6	68.7	33.4							
1061344 10-30-91 AH-1												

<b>Model or Style NO.</b> 18DH000092ZR												
<b>Electrical:</b> Voltage/Cycles/Phase Branch Circuit Ampacity Wire Size/Max. Ft. Time Delay Fuse Size Max. Fuse/HACR Breaker		208/230-60-1 12.8 #14/42' 20 20		<b>Service Driers:</b> Liquid/Charge Suction								
<b>Fan Motor:</b> H.P./Type FLA/LRA RPM Run Cap. Mfd./Volts		1/8/PSC .75/1.55 1030 5/370		<b>Compressor:</b> FLA/LRA Run Cap. Mfd./Volts Acc. Start Kit								
<b>Clearances:</b> See Installation Manual				*Ref. Charge (R-22 Oz.) 68								
				<b>Line Size:</b> (75 Ft. Max.) (40 Ft. Vertical Separation) Liquid Suction								
				*Lines not included: .25 oz./ft - 1/4liq. line, .45 oz./ft. - 5/16 liq. line, .60 oz./ft. - liq. line								
<b>Performance Data</b>												
<b>Heating Performance (70°F D.B. at Cond. Inlet, 230V)</b>			<b>Cooling Performance (80°F D.B. at Evap. Inlet, 230V)</b>									
Outdoor D.B. °F	Pressure PSIG		Unit Amps.	BTUH 1000's	Indoor Rise °F	Outdoor D.B. °F	Evaporator W.B. °F	BTUH 1000's	Sens/Total Ratio	Pressure PSIG		Unit Amps.
	Disch.	Suct.								Disch.	Suct.	
-10	122	13	3.9	5.5	8.4	75	63	18.7	0.88	171	72	6.1
-5	127	15	4.2	6.6	10.1		65	19.3	0.79	176	75	6.2
0	131	18	4.4	7.7	11.8		67	19.8	0.70	181	79	6.3
5	137	21	4.7	8.8	13.5		69	20.5	0.62	184	82	6.5
10	142	25	4.9	9.9	15.2	95	63	17.9	0.92	221	79	6.9
15	148	29	5.1	11.0	16.9		65	18.4	0.85	228	83	7.0
20	154	33	5.3	12.1	18.6		67	19.0	0.75	233	87	7.2
25	161	37	5.5	13.2	20.3	115	69	19.6	0.65	238	90	7.3
30	168	41	5.7	14.3	22.0		63	15.6	0.93	274	85	7.7
35	175	46	5.9	15.4	23.6		65	16.1	0.88	282	89	7.8
40	183	51	6.2	16.5	25.3		67	16.6	0.79	290	94	8.0
45	191	56	6.5	17.6	27.0		69	17.1	0.66	295	97	8.1
50	199	61	6.8	18.7	28.7							
55	207	67	7.2	19.8	30.4							
60	216	72	7.6	20.9	32.1							
65	226	78	8.1	22.0	33.8							
1062406 DB 1 6-15-92												

Technical Service Data Sheets 1062413A & 1062691

<b>Model or Style NO.</b> 24DH000092ZR														
<b>Electrical:</b> Voltage/Cycles/Phase Branch Circuit Ampacity Wire Size/Max. Ft. Time Delay Fuse Size Max. Fuse/HACR Breaker			208/230-60-1 15.4 #14/33' 20 25			<b>Service Driers:</b> Liquid/Charge Suction		8 Cu. In./ 8 Oz. 30 Sq. In.						
<b>Fan Motor:</b> H.P./Type FLA/LRA RPM Run Cap. Mfd./Volts			1/6/PSC 1.0/2.0 1110 5/370			<b>Compressor:</b> FLA/LRA Run Cap. Mfd./Volts Acc. Start Kit		11.5/63.0 30/370 NONE						
<b>Clearances:</b> SEE INSTALLATION MANUAL						<b>*Ref. Charge (R-22 Oz.)</b>		91						
						<b>Line Size:</b> (75 Ft. Max.) (40 Ft. Vertical Separation)		Liquid Suction						
						<b>*Lines not included:</b>		.25 oz./ft - 1/4" liq. line, .45 oz./ft. - 5/16" liq. line, .60 oz./ft. 3/8" liq. line						
<b>Heating Performance (70°F D.B. at Cond. Inlet, 230V)</b>					<b>Performance Data</b>					<b>Cooling Performance (80°F D.B. at Evap. Inlet, 230V)</b>				
Outdoor D.B. °F	Pressure PSIG		Unit Amps.	BTUH 1000's	Indoor Rise °F	Outdoor D.B. °F	Evaporator W.B. °F	BTUH 1000's	Sens/Total Ratio	Pressure PSIG		Unit Amps.		
	Disch.	Suct.								Disch.	Suct.			
-10	124	13	4.7	6.7	7.7	75	63	23.6	0.89	171	69	7.7		
-5	129	15	5.0	8.2	9.5		65	24.3	0.80	177	72	7.8		
0	134	18	5.4	9.7	11.3		67	25.1	0.71	181	76	8.0		
5	139	22	5.7	11.3	13.0		69	25.9	0.63	185	79	8.1		
10	145	25	5.9	12.8	14.8	95	63	22.6	0.93	221	76	8.7		
15	151	29	6.2	14.3	16.5		65	23.3	0.86	228	80	8.9		
20	157	33	6.4	15.8	18.3		67	24.0	0.76	234	83	9.0		
25	164	38	6.7	17.3	20.0	115	69	24.8	0.66	239	87	9.2		
30	171	42	6.9	18.8	21.8		63	19.7	0.94	274	82	9.7		
35	178	47	7.2	20.4	23.5	65	20.3	0.89	283	86	9.9			
40	186	52	7.5	21.9	25.3		67	20.9	0.80	290	90	10.0		
45	194	57	7.8	23.4	27.0		69	21.6	0.67	296	94	10.2		
50	203	63	8.2	24.9	28.8							1062413A		
55	211	68	8.7	26.4	30.5							AH 1		
60	220	74	9.2	27.9	32.3							1-19-93		
65	230	79	9.8	29.5	34.0									

<b>Model or Style NO.</b> 30DH000092ZR														
<b>Electrical:</b> Voltage/Cycles/Phase Branch Circuit Ampacity Wire Size/Max. Ft. Time Delay Fuse Size Max. Fuse/HACR Breaker			208/230-60-1 17.8 #14/28' 25 30			<b>Service Driers:</b> Liquid/Charge Suction		8CU. IN./7 OZ. 30 SQ. IN.						
<b>Fan Motor:</b> H.P./Type FLA/LRA RPM Run Cap. Mfd./Volts			1/6/PSC 1.0/2.0 1110 5/370			<b>Compressor:</b> FLA/LRA Run Cap. Mfd./Volts Acc. Start Kit		13.5/76.0 35/370 NONE						
<b>Clearances:</b> SEE INSTRUCTION MANUAL						<b>*Ref. Charge (R-22 Oz.)</b>		104						
						<b>Line Size:</b> (75 Ft. Max.) (40 Ft. Vertical Separation)		Liquid Suction						
						<b>*Lines not included:</b>		.25 oz./ft - 1/4liq. line, .45 oz./ft. - 5/16 liq. line, .60 oz./ft. - liq. line						
<b>Heating Performance (70°F D.B. at Cond. Inlet, 230V)</b>					<b>Performance Data</b>					<b>Cooling Performance (80°F D.B. at Evap. Inlet, 230V)</b>				
Outdoor D.B. °F	Pressure PSIG		Unit Amps.	BTUH 1000's	Indoor Rise °F	Outdoor D.B. °F	Evaporator W.B. °F	BTUH 1000's	Sens/Total Ratio	Pressure PSIG		Unit Amps.		
	Disch.	Suct.								Disch.	Suct.			
-10	120	12	6.0	8.6	8.0	75	63	29.5	.90	180	69	9.8		
-5	125	14	6.4	10.4	9.6		65	30.4	.81	186	72	9.9		
0	130	17	6.8	12.1	11.2		67	31.3	.72	190	75	10.1		
5	135	20	7.2	13.8	12.8		69	32.3	.64	194	78	10.3		
10	140	23	7.6	15.6	14.4	95	63	28.3	.94	233	76	11.1		
15	146	26	7.9	17.3	16.0		65	29.1	.87	240	79	11.2		
20	152	30	8.2	19.0	17.6		67	30.0	.77	246	83	11.4		
25	159	34	8.5	20.8	19.2	115	69	31.0	.67	251	86	11.7		
30	165	38	8.8	22.5	20.8		63	24.7	.95	289	82	12.3		
35	172	42	9.2	24.2	22.4	65	25.4	.90	298	85	12.5			
40	180	47	9.6	26.0	24.0		67	26.1	.81	305	90	12.7		
45	188	52	10.0	27.7	25.6		69	27.0	.68	312	93	13.0		
50	196	56	10.5	29.4	27.2							1062691		
55	204	61	11.1	31.2	28.8							DB. 1		
60	213	66	11.8	32.9	30.4							7-15-92		
65	222	71	12.5	34.6	32.0									

Technical Service Data Sheets 1062692 & 1062693

<b>Model or Style NO.</b> 36DH-000092ZR												
<b>Electrical:</b> Voltage/Cycles/Phase Branch Circuit Ampacity Wire Size/Max. Ft. Time Delay Fuse Size Max. Fuse/HACR Breaker			208/230-60-1 23.4 #12/37' 30 40			<b>Service Driers:</b> Liquid/Charge Suction		16 CU. IN./11 OZ. 30 SQ. IN.				
<b>Fan Motor:</b> H.P./Type FLA/LRA RPM Run Cap. Mfd./Volts			1/6/PSC 1.0/2.0 1100 5/370			<b>Compressor:</b> FLA/LRA Run Cap. Mfd./Volts Acc. Start Kit		17.9/91.0 35/370 NONE				
<b>Clearances:</b> SEE INSTRUCTION MANUAL						<b>*Ref. Charge (R-22 Oz.)</b> 135						
<b>Heating Performance (70°F D.B. at Cond. Inlet, 230V)</b>						<b>Cooling Performance (80°F D.B. at Evap. Inlet, 230V)</b>						
Outdoor D.B. °F	Pressure PSIG		Unit Amps.	BTUH 1000's	Indoor Rise °F	Outdoor D.B. °F	Evaporator W.B. °F	BTUH 1000's	Sens/Total Ratio	Pressure PSIG		Unit Amps.
	Disch.	Suct.								Disch.	Suct.	
-10	147	12	7.4	11.2	9.0	75	63	34.7	.90	179	66	11.1
-5	153	15	7.9	13.4	10.8		65	35.7	.81	185	69	11.3
0	159	18	8.5	15.7	12.6		67	36.8	.72	190	73	11.5
5	165	21	8.9	18.0	14.4		69	37.9	.64	194	76	11.7
10	172	24	9.3	20.2	16.2	95	63	33.2	.94	212	73	12.6
15	179	28	9.7	22.5	18.1		65	34.1	.87	239	76	12.8
20	186	32	10.1	24.8	19.9		67	35.2	.77	246	80	13.0
25	194	36	10.5	27.0	21.7		69	36.3	.67	250	83	13.3
30	202	40	10.9	29.3	23.5	115	63	28.9	.95	288	79	14.0
35	211	45	11.3	31.6	25.4		65	29.8	.90	297	82	14.2
40	220	50	11.8	33.8	27.2		67	30.7	.81	305	86	14.4
45	230	55	12.4	36.1	29.0		69	31.7	.68	311	90	14.8
50	240	60	13.0	38.4	30.8							1062692
55	250	65	13.7	40.6	32.6							DB-1
60	261	70	14.5	42.9	34.5							7-15-92
65	272	76	15.5	45.2	36.3							

<b>Model or Style NO.</b> 42DH-000092ZR												
<b>Electrical:</b> Voltage/Cycles/Phase Branch Circuit Ampacity Wire Size/Max. Ft. Time Delay Fuse Size Max. Fuse/HACR Breaker			208/230-60-1 26.2 #10/50' 35 45			<b>Service Driers:</b> Liquid/Charge Suction		16 Cu. In. / 11 Oz. 30 Sq. In.				
<b>Fan Motor:</b> H.P./Type FLA/LRA RPM Run Cap. Mfd./Volts			1/4/PSC 1.4/3.24 840 5/370			<b>Compressor:</b> FLA/LRA Run Cap. Mfd./Volts Acc. Start Kit		19.9 /107 35 / 440 NONE				
<b>Clearances:</b> SEE INSTRUCTION MANUAL						<b>*Ref. Charge (R-22 Oz.)</b> 178						
<b>Heating Performance (70°F D.B. at Cond. Inlet, 230V)</b>						<b>Cooling Performance (80°F D.B. at Evap. Inlet, 230V)</b>						
Outdoor D.B. °F	Pressure PSIG		Unit Amps.	BTUH 1000's	Indoor Rise °F	Outdoor D.B. °F	Evaporator W.B. °F	BTUH 1000's	Sens/Total Ratio	Pressure PSIG		Unit Amps.
	Disch.	Suct.								Disch.	Suct.	
-10	141	12	8.2	13.1	8.6	75	63	40.3	.88	169	68	13.6
-5	146	16	9.1	16.0	10.6		65	41.7	.80	175	71	13.8
0	152	18	9.9	18.7	12.4		67	43.1	.72	178	74	14.0
5	158	21	10.5	21.4	14.2		69	44.6	.63	182	77	14.3
10	164	25	11.2	24.2	16.0	95	63	38.4	.93	219	74	15.8
15	171	29	11.8	27.0	17.8		65	39.7	.85	225	77	16.1
20	178	33	12.3	30.5	20.1		67	41.0	.76	231	80	16.3
25	186	37	12.9	34.6	22.9		69	42.4	.67	236	83	16.6
30	194	42	13.5	38.6	25.5	115	63	33.8	.98	272	80	17.8
35	203	46	14.1	35.2	23.3		65	34.9	.89	280	84	18.1
40	212	52	14.9	38.4	25.4		67	36.1	.80	287	87	18.4
45	220	57	15.8	41.7	27.6		69	37.6	.70	294	90	18.8
50	230	62	16.7	45.0	29.8							1062693
55	240	68	17.8	48.2	31.9							LP-1
60	250	72	19.0	51.7	34.2							2-01-93
65	261	78	20.5	54.8	36.2							

Technical Service Data Sheets 1063103 & 1063104

Table for Style No: 18MHD-000095ZR. Columns include Voltage, Phase, Ampacity, Wire Ga/Ft, Delay Fuse, Max. Fuse, Compressor (COPELAND), RLA, LRA, Cap MFD/V, CC Heater, Start Kit, Fan Motor-HP, Type, FLA, LRA, RPM, Cap MFD/V, PTCR, Hi Press, Low Press, Low Amb, Defrost, Sensor, Operating Chg (25 Ft Lines)\*, Service Driers, Liquid/Chg, Suction, and Unit Weight. Data is organized by IDB (75, 80, 85) and Heating (70), with sub-columns for Outdoor Ambient Temperature and Entering Indoor Temperature.

Table for Style No: 24MHD-000095ZR. Columns include Voltage, Phase, Ampacity, Wire Ga/Ft, Delay Fuse, Max. Fuse, Compressor (COPELAND), RLA, LRA, Cap MFD/V, CC Heater, Start Kit, Fan Motor-HP, Type, FLA, LRA, RPM, Cap MFD/V, PTCR, Hi Press, Low Press, Low Amb, Defrost, Sensor, Operating Chg (25 Ft Lines)\*, Service Driers, Liquid/Chg, Suction, and Unit Weight. Data is organized by IDB (75, 80, 85) and Heating (70), with sub-columns for Outdoor Ambient Temperature and Entering Indoor Temperature.



Technical Service Data Sheets 1063290 & 1063291

<b>Model or Style NO.</b> 48DH-000092ZR												
<b>Electrical:</b> Voltage/Cycles/Phase Branch Circuit Ampacity Wire Size/Max. Ft. Time Delay Fuse Size Max. Fuse/HACR Breaker		208/230-60-1 31.1 #8/66' 40 50		<b>Service Driers:</b> Liquid/Charge Suction								
				30 Cu. In. / 17 Oz. 30 Sq. In.								
				<b>Compressor:</b> FLA/LRA Run Cap. Mfd./Volts Acc. Start Kit								
				23.7 / 129 40 / 440 NONE								
<b>Fan Motor:</b> H.P./Type FLA/LRA RPM Run Cap. Mfd./Volts		1/4/PSC 1.4/3.24 840 5/370		<b>*Ref. Charge (R-22 Oz.)</b>								
				282								
				<b>Line Size: (75 Ft. Max.) (40 Ft. Vertical Separation)</b> Liquid Suction								
				3/8" O. D. 7/8" O. D.								
<b>Clearances:</b> SEE INSTRUCTION MANUAL												
<b>*Lines not included:</b> .25 oz./ft - 1/4" liq. line, .45 oz./ft. - 5/16" liq. line, .60 oz./ft. - 3/8" liq. line												
<b>Heating Performance (70°F D.B. at Cond. Inlet, 230V)</b>			<b>Performance Data</b>			<b>Cooling Performance (80°F D.B. at Evap. Inlet, 230V)</b>						
Outdoor D.B. °F	Pressure PSIG Disch. Suct.	Unit Amps.	BTUH 1000's	Indoor Rise °F	Outdoor D.B. °F	Evaporator W.B. °F	BTUH 1000's	Sens/Total Ratio	Pressure PSIG Disch. Suct.	Unit Amps.		
-10	148 12	10.0	14.6	8.4	75	63	46.2	.89	168	67	16.5	
-5	153 15	11.2	17.8	10.3		65	47.8	.81	173	70	16.8	
0	159 17	12.1	20.8	12.1		67	49.4	.73	177	73	17.0	
5	165 20	12.9	23.9	13.8		69	51.1	.63	181	75	17.3	
10	172 23	13.9	27.0	15.6		63	44.0	.95	217	73	19.2	
15	179 27	14.6	30.0	17.4	95	65	45.5	.86	224	77	19.5	
20	187 30	15.2	33.9	19.6		67	47.0	.77	230	80	19.8	
25	194 35	16.0	38.5	22.3		69	48.6	.68	235	83	20.2	
30	203 39	16.7	43.0	24.9	115	63	38.7	.99	270	79	21.6	
35	212 43	17.5	39.7	23.0		65	40.0	.90	278	83	22.0	
40	221 48	18.5	43.3	25.0		67	41.4	.81	285	86	22.4	
45	230 52	19.6	47.0	27.2		69	42.8	.70	292	89	22.8	
50	240 58	20.8	50.8	29.4							1063290	
55	251 63	22.1	54.4	31.5							LP-1	
60	261 67	23.6	58.3	33.7							2-01-93	
65	273 72	25.6	61.8	35.8								

<b>Style No:</b> 60DH-000092ZR		<b>Outdoor Ambient Temperature - Degrees F. Dry Bulb</b>																																			
		75				85				95				105				115																			
		<b>Entering Indoor Temperature - Degrees F. Wet Bulb</b>																																			
		59		63		67		71		59		63		67		71		59		63		67		71													
<b>Voltage</b>	208-230	<b>IDB</b>	<b>MBh</b>	55.0	56.7	61.3	65.8	53.7	55.3	59.9	64.3	53.4	54.0	58.4	62.7	49.8	51.3	55.5	59.6	46.1	47.5	51.4	55.2														
<b>Phase</b>	1		<b>S/T</b>	0.85	0.76	0.58	0.37	0.87	0.78	0.59	0.38	0.90	0.81	0.61	0.39	0.94	0.84	0.63	0.41	0.94	0.84	0.64	0.41														
<b>Ampacity</b>	37.6		<b>AMPS</b>	17.9	18.3	19.0	19.7	19.5	20.0	20.6	21.4	20.8	21.4	22.1	22.9	22.2	22.7	23.5	24.4	23.5	24.1	25.0	25.9														
<b>Wire Ga/Ft</b>	8-51		<b>HI PR</b>	158	170	179	187	179	193	204	213	204	220	232	242	230	247	261	272	254	273	289	301														
<b>Delay Fuse</b>	45	<b>LO PR</b>	59	63	69	73	61	65	71	76	65	69	75	80	68	72	79	84	70	74	81	87															
<b>Max. Fuse</b>	60	<b>80</b>	<b>MBh</b>	56.0	57.2	61.2	65.4	54.7	55.9	59.7	63.8	53.4	54.5	58.3	62.3	50.7	51.8	55.3	59.2	47.0	48.0	51.3	54.8														
<b>Compressor</b>	Copeland		<b>S/T</b>	0.93	0.88	0.71	0.53	0.96	0.90	0.73	0.55	0.99	0.93	0.76	0.56	1.00	0.96	0.78	0.59	1.00	0.97	0.79	0.59														
<b>RLA</b>	28.8		<b>AMPS</b>	18.1	18.5	19.1	19.9	19.7	20.1	20.8	21.6	21.0	21.6	22.3	23.1	22.4	23.0	23.7	24.7	23.8	24.4	25.2	26.2														
<b>FLA</b>	169		<b>HI PR</b>	159	171	181	189	181	195	206	215	206	222	235	245	232	250	264	275	257	276	291	304														
<b>Cap MFD/V</b>	55/440	<b>LO PR</b>	60	64	69	74	62	66	72	77	65	69	76	81	68	73	79	85	71	75	82	87															
<b>CC Heater</b>	Strapon	<b>85</b>	<b>MBh</b>	57.0	58.1	60.9	64.9	55.6	56.7	59.4	63.4	54.3	55.3	58.0	61.8	51.6	52.6	55.1	58.7	47.8	48.7	51.0	54.4														
<b>Start Kit</b>	None		<b>S/T</b>	0.98	0.95	0.85	0.69	1.00	0.97	0.87	0.71	1.00	1.00	0.90	0.73	1.00	1.00	0.94	0.76	1.00	1.00	0.95	0.77														
<b>Fan Motor-HP</b>	1/4		<b>AMPS</b>	18.2	18.7	19.3	20.0	19.8	20.3	21.0	21.8	21.2	21.8	22.5	23.4	22.6	23.2	24.0	24.9	24.0	24.6	25.4	26.4														
<b>Type</b>	PSC		<b>HI PR</b>	161	173	183	191	183	197	208	217	208	224	237	247	234	252	266	278	259	279	294	307														
<b>FLA</b>	1.4	<b>LO PR</b>	60	64	70	75	63	67	73	78	66	70	77	82	69	73	80	85	71	76	83	88															
<b>Cap MFD/V</b>	5/370	<b>Heating</b>																																			
<b>PTCR</b>	None	<b>IDB</b>																																			
<b>Hi Press</b>	410	<b>Outdoor Ambient Temperature - Degrees F. Dry Bulb</b>																																			
<b>Low Press</b>	5	65		60		55		50		47		45		40		35		30		25		20		17		15		10		5		0		-5		-10	
<b>Low Amb</b>	None	<b>MBh</b>	76.0	72.0	67.8	63.3	60.5	58.6	54.5	50.2	48.9	45.1	41.6	39.3	37.8	33.9	30.1	26.2	22.4	18.3																	
<b>Defrost</b>	ElecTime-Temp	<b>T/R</b>	39.1	37.0	34.9	32.6	31.1	30.2	28.0	25.8	25.2	23.2	21.4	20.2	19.4	17.4	15.5	13.5	11.5	9.4																	
<b>Sensor</b>	36/51	<b>KW</b>	5.54	5.43	5.31	5.20	5.14	5.09	4.99	4.88	5.03	4.91	4.80	4.73	4.68	4.56	4.45	4.33	4.21	4.10																	
<b>Operating Chg (25 Ft Line)*</b>	(R-22Oz) 295	<b>AMPS</b>	27.8	25.7	24.0	22.5	21.7	21.3	20.0	19.0	18.1	17.3	16.5	16.1	15.8	15.0	14.0	13.1	12.1	10.8																	
<b>Service Driers</b>	30CuIn/17oz 30SqIn	<b>COP</b>	4.02	3.88	3.73	3.56	3.44	3.37	3.20	3.01	2.84	2.69	2.54	2.43	2.36	2.17	1.98	1.77	1.55	1.31																	
<b>Liquid/Chg Suction</b>		<b>EER</b>	13.7	13.3	12.8	12.2	11.8	11.5	10.9	10.3	9.7	9.2	8.7	8.3	8.1	7.4	6.8	6.1	5.3	4.5																	
<b>Unit Weight</b>	NA	<b>HI PR</b>	264	253	243	233	227	223	214	206	197	188	181	176	173	166	160	154	148	143																	
		<b>LO PR</b>	73	68	64	58	55	53	49	43	39	35	31	29	28	23	20	17	15	12																	

\*Add or Subtract (Oz per Ft) for Lines: .25oz -1/4 Liq, .45oz- 5/16 Liq, .60oz - 3/8 Liq

Part No: 1063291

Technical Service Data Sheets 1064259 & 1064260

Style No:	36GH-00093ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																					
		75				85				95				105				115					
		Entering Indoor Temperature - Degrees F. Wet Bulb																					
Voltage	208-230	IDB	59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71	
Phase	1		MBh	33.1	34.1	36.9	39.6	32.3	33.3	36.0	38.7	31.5	32.5	35.1	37.7	30.0	30.8	33.4	35.8	27.7	28.6	30.9	33.2
Ampacity	24.0	S/T	0.86	0.77	0.58	0.38	0.88	0.79	0.60	0.38	0.91	0.82	0.62	0.40	0.95	0.85	0.64	0.41	0.95	0.85	0.65	0.42	
Wire Ga/Ft	12 -- 36	75	AMPS	11.3	11.6	11.9	12.4	12.3	12.6	13.0	13.5	13.1	13.4	13.9	14.4	14.0	14.3	14.8	15.4	14.8	15.2	15.7	16.3
Delay Fuse	30		HI PR	187	201	212	221	212	228	241	251	242	260	275	286	272	293	309	322	300	323	341	356
Max. Fuse	40		LO PR	63	67	73	78	65	69	76	81	69	73	80	85	72	77	84	89	74	79	86	92
Compressor	Copeland	80	MBh	33.7	34.4	36.8	39.3	32.9	33.6	35.9	38.4	32.1	32.8	35.0	37.5	30.5	31.2	33.3	35.6	28.2	28.9	30.8	33.0
RLA	17.9		S/T	0.94	0.89	0.72	0.54	0.97	0.91	0.74	0.55	1.00	0.94	0.76	0.57	1.00	0.97	0.79	0.59	1.00	0.98	0.80	0.60
FLA	91		AMPS	11.4	11.7	12.1	12.5	12.4	12.7	13.1	13.6	13.2	13.6	14.0	14.6	14.1	14.5	15.0	15.5	15.0	15.3	15.9	16.5
Cap MFD/V	35/440	85	HI PR	188	203	214	223	214	231	244	254	244	263	277	289	275	296	312	325	303	327	345	360
CC Heater	None		LO PR	63	68	74	79	66	70	77	82	69	74	81	86	73	77	84	90	75	80	87	93
Start Kit	None		MBh	34.3	34.9	36.6	39.0	33.5	34.1	35.7	38.1	32.7	33.3	34.9	37.2	31.0	31.6	33.1	35.3	28.7	29.3	30.7	32.7
Fan Motor-HP	1/3	70	S/T	0.99	0.96	0.86	0.70	1.00	0.98	0.88	0.72	1.00	1.00	0.91	0.74	1.00	1.00	0.95	0.77	1.00	1.00	0.96	0.78
Type	PSC		AMPS	11.5	11.8	12.2	12.6	12.5	12.8	13.2	13.7	13.4	13.7	14.2	14.7	14.2	14.6	15.1	15.7	15.1	15.5	16.0	16.6
FLA	1.5		HI PR	190	205	216	226	216	233	246	257	247	265	280	292	277	298	315	329	306	330	348	363
RLA	3.6	Heating	LO PR	64	68	74	79	67	71	77	82	70	74	81	87	73	78	85	91	76	81	88	94
RPM	1100		IDB	Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
Cap MFD/V	5/370			65	60	55	50	47	45	40	35	30	25	20	17	15	10	5	0	-5	-10		
PTCR	None	MBh		43.4	40.9	38.2	35.7	34.1	33.0	30.4	27.9	29.6	26.5	23.4	21.5	20.7	18.6	16.5	14.4	12.3	10.0		
Hi Press	410	T/R	34.2	32.3	30.1	28.1	26.8	26.0	23.9	22.0	23.4	20.9	18.4	16.9	16.3	14.6	13.0	11.3	9.7	7.9			
Low Press	None	70	KW	3.36	3.30	3.23	3.16	3.13	3.10	3.04	2.97	3.07	3.00	2.93	2.89	2.87	2.79	2.73	2.66	2.59	2.52		
Low Amb	None		AMPS	15.4	14.3	13.3	12.5	12.1	11.8	11.2	10.6	10.1	9.7	9.2	9.0	8.9	8.4	7.8	7.4	6.8	6.1		
Defrost	Elec Time-Temp		COP	3.78	3.64	3.46	3.30	3.19	3.12	2.93	2.75	2.82	2.59	2.33	2.18	2.11	1.95	1.77	1.58	1.39	1.17		
Sensor	31-71	EER	EER	12.9	12.4	11.8	11.3	10.9	10.7	10.0	9.4	9.6	8.8	8.0	7.4	7.2	6.6	6.0	5.4	4.7	4.0		
Operating Chg (No Lines)*	(R-22 Oz) 112		HI PR	252	241	232	222	216	212	204	196	188	179	172	168	165	159	153	146	141	136		
Service Driers	16 Cu In / 11 oz		LO PR	70	65	61	56	53	51	47	42	37	33	29	27	26	22	19	16	14	11		
Liquid/Chg Suction	30 Sq In	*Add (Oz per Ft) for Lines: .25oz -1/4 Liq, .45oz- 5/16 Liq, .60oz - 3/8 Liq																					
Unit Weight	167	Part No: 1064259																					

Style No:	42GH-00093ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																					
		75				85				95				105				115					
		Entering Indoor Temperature - Degrees F. Wet Bulb																					
Voltage	208-230	IDB	59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71	
Phase	1		MBh	39.7	40.9	44.2	47.5	38.7	39.9	43.2	46.3	37.8	38.9	42.1	45.2	35.9	37.0	40.0	43.0	33.3	34.2	37.1	39.8
Ampacity	27.4	S/T	0.87	0.78	0.59	0.38	0.89	0.80	0.60	0.39	0.92	0.82	0.62	0.40	0.95	0.85	0.65	0.42	0.96	0.86	0.65	0.42	
Wire Ga/Ft	10 -- 49	75	AMPS	14.0	14.4	14.9	15.4	15.3	15.6	16.2	16.8	16.3	16.7	17.3	18.0	17.4	17.8	18.4	19.1	18.4	18.9	19.5	20.3
Delay Fuse	35		HI PR	175	188	198	207	198	214	226	235	226	243	257	268	254	274	289	301	281	302	319	333
Max. Fuse	45		LO PR	64	68	74	79	66	71	77	82	70	74	81	86	73	78	85	90	76	80	88	93
Compressor	Copeland	80	MBh	40.4	41.3	44.1	47.1	39.4	40.3	43.1	46.0	38.5	39.3	42.0	44.9	36.5	37.3	39.9	42.7	33.9	34.6	37.0	39.5
RLA	20.7		S/T	0.95	0.89	0.73	0.54	0.98	0.92	0.75	0.56	1.00	0.95	0.77	0.58	1.00	0.98	0.80	0.60	1.00	0.99	0.81	0.60
FLA	107		AMPS	14.2	14.5	15.0	15.6	15.4	15.8	16.3	16.9	16.5	16.9	17.5	18.1	17.6	18.0	18.6	19.3	18.6	19.1	19.7	20.5
Cap MFD/V	35/440	85	HI PR	176	190	200	209	200	216	228	238	228	246	259	271	257	276	292	304	284	305	323	336
CC Heater	None		LO PR	64	69	75	80	67	71	78	83	70	75	82	87	74	78	86	91	76	81	89	94
Start Kit	None		MBh	41.1	41.9	43.9	46.8	40.1	40.9	42.8	45.7	39.1	39.9	41.8	44.6	37.2	37.9	39.7	42.4	34.4	35.1	36.8	39.2
Fan Motor-HP	1/3	70	S/T	1.00	0.96	0.87	0.71	1.00	0.99	0.89	0.72	1.00	1.00	0.92	0.75	1.00	1.00	0.96	0.78	1.00	1.00	0.96	0.78
Type	PSC		AMPS	14.3	14.6	15.1	15.7	15.6	15.9	16.5	17.1	16.6	17.0	17.6	18.3	17.7	18.2	18.8	19.5	18.8	19.3	19.9	20.7
FLA	1.5		HI PR	178	192	202	211	202	218	230	240	231	248	262	273	259	279	295	308	287	309	326	340
RLA	3.6	Heating	LO PR	65	69	76	81	68	72	79	84	71	76	83	88	74	79	86	92	77	82	89	95
RPM	1110		IDB	Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
Cap MFD/V	5/370			65	60	55	50	47	45	40	35	30	25	20	17	15	10	5	0	-5	-10		
PTCR	None	MBh		53.5	50.5	47.1	44.0	42.0	40.7	37.5	34.4	32.0	28.6	25.2	23.2	22.3	20.0	17.8	15.5	13.2	10.8		
Hi Press	410	T/R	35.4	33.4	31.1	29.1	27.8	26.9	24.8	22.7	21.2	18.9	16.7	15.3	14.8	13.3	11.8	10.2	8.7	7.2			
Low Press	None	70	KW	3.88	3.81	3.73	3.66	3.62	3.59	3.51	3.44	3.40	3.32	3.25	3.21	3.18	3.10	3.03	2.95	2.88	2.81		
Low Amb	None		AMPS	20.6	19.1	17.8	16.8	16.1	15.8	14.9	14.1	13.5	12.9	12.3	12.0	11.8	11.2	10.4	9.8	9.0	8.1		
Defrost	Elec Time-Temp		COP	4.03	3.88	3.69	3.52	3.40	3.32	3.12	2.92	2.75	2.52	2.27	2.12	2.06	1.89	1.72	1.53	1.34	1.13		
Sensor	31-71	EER	EER	13.8	13.3	12.6	12.0	11.6	11.4	10.7	10.0	9.4	8.6	7.8	7.2	7.0	6.5	5.9	5.2	4.6	3.9		
Operating Chg (No Lines)*	(R-22 Oz) 178		HI PR	253	242	233	223	217	213	205	197	189	180	173	169	166	159	153	147	142	137		
Service Driers	16 Cu In / 11 oz		LO PR	71	66	61	56	53	51	47	42	38	34	30	28	27	23	19	16	14	11		
Liquid/Chg Suction	30 Sq In	*Add (Oz per Ft) for Lines: .25oz -1/4 Liq, .45oz- 5/16 Liq, .60oz - 3/8 Liq																					
Unit Weight	202	Part No: 1064260																					



Technical Service Data Sheets 1064688 & 1064689

Style No:		36GH-000094ZR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
				75				85				95				105				115			
				Entering Indoor Temperature - Degrees F. Wet Bulb																			
		IDB		59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71
Voltage	208-230																						
Phase	1																						
Ampacity	24.0																						
Wire Ga/Ft	NEC																						
Delay Fuse	30																						
Max. Fuse	40																						
Compressor	Copeland																						
RLA	17.9																						
LRA	91																						
Cap MFD/V	50/370																						
CC Heater	None																						
Start Kit	None																						
Fan Motor-HP	1/3																						
Type	PSC																						
FLA	1.5																						
LRA	3.6																						
RPM	1100																						
Cap MFD/V	5/370																						
PTCR	None																						
Hi Press	410																						
Low Press	05 -- 20																						
Low Amb	None																						
Defrost	ElecTime-Temp																						
Sensor	31-71																						
Operating Chg (25 Ft Lines)*	(R-22Oz) 112																						
Service Driers																							
Liquid/Chg	8 Culu/7 oz																						
Suction	30SqIn																						
Unit Weight	167																						

Style No:		42GH-000094ZR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
				75				85				95				105				115			
		IDB		59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71
Voltage	208-230																						
Phase	1																						
Ampacity	27.4																						
Wire Ga/Ft	NEC																						
Delay Fuse	35																						
Max. Fuse	45																						
Compressor	Copeland																						
RLA	20.7																						
LRA	107																						
Cap MFD/V	55/440																						
CC Heater	None																						
Start Kit	None																						
Fan Motor-HP	1/3																						
Type	PSC																						
FLA	1.5																						
LRA	3.6																						
RPM	1110																						
Cap MFD/V	5/370																						
PTCR	None																						
Hi Press	410																						
Low Press	05 -- 20																						
Low Amb	None																						
Defrost	ElecTime-Temp																						
Sensor	31-71																						
Operating Chg (25 Ft Lines)*	(R-22Oz) 178																						
Service Driers																							
Liquid/Chg	16Culu/11oz																						
Suction	30SqIn																						
Unit Weight	202																						

Calculated averaged performance data, for service applications for all matches. See Expanded Perf Data for exact matches. Part No: 1064688  
 \*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, .75oz - 1/2 Liq

Technical Service Data Sheets 1064934 & 1064935

Style No:		36MHC-000094ZR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
				75				85				95				105				115			
				Entering Indoor Temperature - Degrees F. Wet Bulb																			
		IDB		59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71
Voltage	208-230																						
Phase	1																						
Ampacity	24.9																						
Wire GA	12																						
Delay Fuse	30																						
Max. Fuse	40																						
Compressor	Copeland																						
RLA	18.7																						
LRA	95																						
Cap MFD/V	50/370																						
CC Heater	-																						
Start Kit	NAMA001SCO1																						
Fan Motor-HP	1/3																						
Type	PSC																						
FLA	1.4																						
LRA	3.6																						
RPM	1100																						
Cap MFD/V	5/370																						
PTCR	50ohm																						
Hi Press	None																						
Low Press	5 -- 20																						
Low Amb	None																						
Defrost	ElecTime-Temp																						
Sensor	31-51																						
Operating Chg (25 Ft Lines)*	(R-22Oz) 101																						
Service Driers																							
Liquid/Chg	16Culn/11oz																						
Suction	30SqIn																						
Unit Weight	251																						

Part No: 1064934

\*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, .75oz - 1/2 Liq

Style No:		42MHB-000093ZR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
				75				85				95				105				115			
		IDB		59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71
Voltage	208-230																						
Phase	1																						
Ampacity	27.3																						
Wire GA	10																						
Delay Fuse	35																						
Max. Fuse	45																						
Compressor	COPELAND																						
RLA	20.8																						
LRA	109																						
Cap MFD/V	60 / 370																						
CC Heater	None																						
Start Kit	NAMA001SCO1																						
Fan Motor-HP	1/3																						
Type	PSC																						
FLA	1.5																						
LRA	3.6																						
RPM	1100																						
Cap MFD/V	5/370																						
PTCR	None																						
Hi Press	-																						
Low Press	5 -- 20																						
Low Amb	None																						
Defrost	ElecTime-Temp																						
Sensor	31 - 51																						
Operating Chg (25 Ft Lines)*	(R-22Oz) 135																						
Service Driers																							
Liquid/Chg	16Culn/11oz																						
Suction	30SqIn																						
Unit Weight	273																						

Part No: 1064935

\*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, .75oz - 1/2 Liq



Technical Service Data Sheets 1067044 & 1067076

Style No:	24MHB-000092CR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
		75				85				95				105				115			
		Entering Indoor Temperature - Degrees F. Wet Bulb																			
Voltage	208-230	IDB																			
Phase	1																				
Ampacity	14.1																				
Wire Ga/Ft	14																				
Delay Fuse	20																				
Max. Fuse	20																				
Compressor	Copeland																				
RLA	10.8																				
FLA	56																				
Cap MFD/V	30/370																				
CC Heater	Internal																				
Start Kit	NAMA001SCO1																				
Fan Motor-HP	1/8																				
Type	PSC																				
FLA	0.57																				
RLA	1.45																				
RPM	1120																				
Cap MFD/V	5/370																				
PTCR	50ohm																				
Hi Press	None																				
Low Press	None																				
Low Amb	None																				
Defrost	Elec Time-Temp																				
Sensor	31-51																				
Operating Chg (No Lines)*	(R-22 Oz) 82																				
Service Driers	8 Cu In / 7 oz																				
Liquid/Chg Suction	30 Sq In																				
Unit Weight	219	*Add (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq																			
		Part No: 1067044																			

Style No:	18DH-000092ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
		75				85				95				105				115			
		Entering Indoor Temperature - Degrees F. Wet Bulb																			
Voltage	208-230	IDB																			
Phase	1																				
Ampacity	12.8																				
Wire Ga/Ft	14-42																				
Delay Fuse	20																				
Max. Fuse	20																				
Compressor	Copeland																				
RLA	9.6																				
FLA	50																				
Cap MFD/V	25/370																				
CC Heater	None																				
Start Kit	None																				
Fan Motor-HP	1/8																				
Type	PSC																				
FLA	0.75																				
RLA	1.55																				
RPM	1030																				
Cap MFD/V	5/370																				
PTCR	None																				
Hi Press	410																				
Low Press	5																				
Low Amb	None																				
Defrost	ElecTime-Temp																				
Sensor	31-51																				
Operating Chg (25 Ft Line)*	(R-22Oz) 79																				
Service Driers	5CuIn/5oz																				
Liquid/Chg Suction	17SqIn																				
Unit Weight	143	*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq																			
		Part No: 1067076																			

Technical Service Data Sheets 1067077 & 1067078

Style No:	24DH-000092ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
		75				85				95				105				115			
		Entering Indoor Temperature - Degrees F. Wet Bulb																			
Voltage	208-230	IDB																			
Phase	1																				
Ampacity	15.4																				
Wire Ga/Ft	14-33																				
Delay Fuse	20																				
Max. Fuse	25																				
Compressor	Copeland																				
RLA	11.5																				
FLA	63.0																				
Cap MFD/V	30/370																				
CC Heater	None																				
Start Kit	None																				
Fan Motor-HP	1/6																				
Type	PSC																				
FLA	1																				
RLA	2																				
RPM	1110																				
Cap MFD/V	5/370																				
PTCR	None																				
Hi Press	410																				
Low Press	5																				
Low Amb	None																				
Defrost	ElecTime-Temp																				
Sensor	31-51																				
Operating Chg (25 Ft Line)*	(R-22Oz) 104																				
Service Driers																					
Liquid/Chg Suction	8Culn/7oz 30Sqn																				
Unit Weight	NA																				

Style No:	30DH-000092ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
		75				85				95				105				115			
		Entering Indoor Temperature - Degrees F. Wet Bulb																			
Voltage	208-230	IDB																			
Phase	1																				
Ampacity	17.8																				
Wire Ga/Ft	14-28																				
Delay Fuse	25																				
Max. Fuse	30																				
Compressor	Copeland																				
RLA	13.5																				
FLA	76.0																				
Cap MFD/V	35/370																				
CC Heater	None																				
Start Kit	None																				
Fan Motor-HP	1/6																				
Type	PSC																				
FLA	1																				
RLA	2																				
RPM	1110																				
Cap MFD/V	5/370																				
PTCR	None																				
Hi Press	410																				
Low Press	5																				
Low Amb	None																				
Defrost	ElecTime-Temp																				
Sensor	31-51																				
Operating Chg (25 Ft Line)*	(R-22Oz) 115																				
Service Driers																					
Liquid/Chg Suction	8Culn/7oz 30Sqn																				
Unit Weight	NA																				

\*Add or Subtract (Oz per Ft) for Lines: .25oz -1/4 Liq, .45oz- 5/16 Liq, .60oz - 3/8 Liq Part No: 1067077

Technical Service Data Sheets 1067079 & 1067080

Style No:	36DH-000092ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
		75				85				95				105				115			
		Entering Indoor Temperature - Degrees F. Wet Bulb																			
Voltage	208-230	IDB																			
Phase	1																				
Ampacity	23.4																				
Wire Ga/Ft	12-37																				
Delay Fuse	30																				
Max. Fuse	40																				
Compressor	COPELAND																				
RLA	17.9																				
FLA	91.0																				
Cap MFD/V	35/440																				
CC Heater	NONE																				
Start Kit	NONE																				
Fan Motor-HP	1/6																				
Type	PSC																				
FLA	1																				
RLA	2																				
RPM	1100																				
Cap MFD/V	5/370																				
PTCR	NONE																				
Hi Press	410																				
Low Press	5																				
Low Amb	NONE																				
Defrost	ElecTime-Temp																				
Sensor	31-51																				
Operating Chg (25 Ft Line)*	(R-22Oz) 150																				
Service Driers																					
Liquid/Chg Suction	16Culn/11oz 30SqIn																				
Unit Weight	NA																				

Style No:	42DH-000092ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
		75				85				95				105				115			
		Entering Indoor Temperature - Degrees F. Wet Bulb																			
Voltage	208-230	IDB																			
Phase	1																				
Ampacity	26.2																				
Wire Ga/Ft	10-50																				
Delay Fuse	35																				
Max. Fuse	45																				
Compressor	Copeland																				
RLA	19.9																				
FLA	107																				
Cap MFD/V	35/440																				
CC Heater	None																				
Start Kit	None																				
Fan Motor-HP	1/4																				
Type	PSC																				
FLA	1.4																				
RLA	3.24																				
RPM	840																				
Cap MFD/V	5/370																				
PTCR	None																				
Hi Press	410																				
Low Press	5																				
Low Amb	None																				
Defrost	ElecTime-Temp																				
Sensor	31-61																				
Operating Chg (25 Ft Line)*	(R-22Oz) 193																				
Service Driers																					
Liquid/Chg Suction	16Culn/11oz 30SqIn																				
Unit Weight	NA																				

\*Add or Subtract (Oz per Ft) for Lines: .25oz -1/4 Liq, .45oz- 5/16 Liq, .60oz - 3/8 Liq

Part No: 1067079

\*Add or Subtract (Oz per Ft) for Lines: .25oz -1/4 Liq, .45oz- 5/16 Liq, .60oz - 3/8 Liq

Part No: 1067080



Technical Service Data Sheets 1067305 & 1067306

Style No:		24MHB-000092CR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																															
				75				85				95				105				115															
				Entering Indoor Temperature - Degrees F. Wet Bulb																															
				59				63				67				71				59				63				67				71			
Voltage	208-230	IDB																																	
Phase	1																																		
Ampacity	14.1																																		
Wire GA	14																																		
Delay Fuse	20																																		
Max. Fuse	20																																		
Compressor	Copeland																																		
RLA	10.8																																		
LRA	56																																		
Cap MFD/V	30/370																																		
CC Heater	Internal																																		
Start Kit	NAMA001SC01																																		
Fan Motor-HP	1/8																																		
Type	PSC																																		
FLA	0.57																																		
LRA	1.45																																		
RPM	1120																																		
Cap MFD/V	5/370																																		
PTCR	50ohm																																		
Hi Press	None																																		
Low Press	5 -- 20																																		
Low Amb	None																																		
Defrost	ElecTime-Temp																																		
Sensor	31-51																																		
Operating Chg (25 Ft Lines)*	(R-22Oz) 93																																		
Service Driers																																			
Liquid/Chg Suction	8Culn/7oz 30SqIn																																		
Unit Weight	219																																		

\*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, .75oz - 1/2 Liq Part No: 1067305

Style No:		30MHB-000092CR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																															
				75				85				95				105				115															
				Entering Indoor Temperature - Degrees F. Wet Bulb																															
				59				63				67				71				59				63				67				71			
Voltage	208-230	IDB																																	
Phase	1																																		
Ampacity	18.1																																		
Wire GA	14																																		
Delay Fuse	25																																		
Max. Fuse	30																																		
Compressor	Copeland																																		
RLA	13.7																																		
LRA	75																																		
Cap MFD/V	35/370																																		
CC Heater	Internal																																		
Start Kit	NAMA001SC01																																		
Fan Motor-HP	1/6																																		
Type	PSC																																		
FLA	1																																		
LRA	2																																		
RPM	1100																																		
Cap MFD/V	5/370																																		
PTCR	50ohm																																		
Hi Press	None																																		
Low Press	5 -- 20																																		
Low Amb	None																																		
Defrost	ElecTime-Temp																																		
Sensor	31-51																																		
Operating Chg (25 Ft Lines)*	(R-22Oz) 112																																		
Service Driers																																			
Liquid/Chg Suction	8Culn/7oz 30SqIn																																		
Unit Weight	246																																		

\*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, .75oz - 1/2 Liq Part No: 1067306



# Technical Service Data Sheets 1067307 & 1067309

Style No:		36MHB-000092CR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																																																																																									
Voltage		208-230		75					85					95					105					115																																																																					
Phase		1		Entering Indoor Temperature - Degrees F. Wet Bulb																																																																																									
Ampacity		22.6		IDB																																																																																									
Wire GA		12		59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71																																																																						
Delay Fuse		30		75																																																																																									
Max. Fuse		35		80																																																																																									
Compressor		Copeland		85																																																																																									
RLA		17.0		Heating																																																																																									
LRA		96.0		IDB																																																																																									
Cap MFD/V		40/370		Outdoor Ambient Temperature - Degrees F. Dry Bulb																																																																																									
CC Heater		Internal		65					60					55					50					47					45					40					35					30					25					20					17					15					10					5					0					-5					-10				
Start Kit		NAMA001SC01		70																																																																																									
Fan Motor-HP		1/3		75																																																																																									
Type		PSC		80																																																																																									
FLA		1.4		85																																																																																									
LRA		3.6		Heating																																																																																									
RPM		1110		IDB																																																																																									
Cap MFD/V		5/370		70																																																																																									
PTCR		50ohm		75																																																																																									
Hi Press		None		80																																																																																									
Low Press		5 -- 20		85																																																																																									
Low Amb		None		Heating																																																																																									
Defrost		ElecTime-Temp		IDB																																																																																									
Sensor		31-51		70																																																																																									
Operating Chg (25 Ft Lines)*		(R-22Oz) 125		75																																																																																									
Service Driers		16Culn/11oz		80																																																																																									
Liquid/Chg Suction		30Sqln		85																																																																																									
Unit Weight		251		*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz- 5/16 Liq, .60oz - 3/8 Liq .75oz - 1/2 Liq																																																																																									

Part No: 1067307

Style No:		48MH-000087CR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																																																																																									
Voltage		208-230		75					85					95					105					115																																																																					
Phase		1		Entering Indoor Temperature - Degrees F. Wet Bulb																																																																																									
Ampacity		30.9		IDB																																																																																									
Wire GA		10		59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71																																																																						
Delay Fuse		40		75																																																																																									
Max. Fuse		50		80																																																																																									
Compressor		COPELAND		85																																																																																									
RLA		23.5		Heating																																																																																									
LRA		95.4		IDB																																																																																									
Cap MFD/V		40/440		Outdoor Ambient Temperature - Degrees F. Dry Bulb																																																																																									
CC Heater		INSERTION		65					60					55					50					47					45					40					35					30					25					20					17					15					10					5					0					-5					-10				
Start Kit		NAMA001SC		70																																																																																									
Fan Motor-HP		1/4		75																																																																																									
Type		PSC		80																																																																																									
FLA		1.5		85																																																																																									
LRA		3.1		Heating																																																																																									
RPM		1110		IDB																																																																																									
Cap MFD/V		5/440		70																																																																																									
PTCR		None		75																																																																																									
Hi Press		410		80																																																																																									
Low Press		5 -- 20		85																																																																																									
Low Amb		None		Heating																																																																																									
Defrost		ElecTime-Temp		IDB																																																																																									
Sensor		31-71		70																																																																																									
Operating Chg (25 Ft Lines)*		(R-22Oz) 226		75																																																																																									
Service Driers		30Culn/17oz		80																																																																																									
Liquid/Chg Suction		30Sqln		85																																																																																									
Unit Weight		318		*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz- 5/16 Liq, .60oz - 3/8 Liq .75oz - 1/2 Liq																																																																																									

Part No: 1067309

Technical Service Data Sheets 1067310 & 1067311

Style No:		60MH-000087B		Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
				75				85				95				105				115			
				Entering Indoor Temperature - Degrees F. Wet Bulb																			
		IDB		59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71
Voltage	208-230																						
Phase	1																						
Ampacity	38.3																						
Wire GA	10																						
Delay Fuse	50																						
Max. Fuse	60																						
Compressor	BRISTOL																						
RLA	29.2																						
LRA	138																						
Cap MFD/V	45/440																						
CC Heater	INSERTION																						
Start Kit	NAMA001SC																						
Fan Motor-HP	1/4																						
Type	PSC																						
FLA	1.5																						
LRA	3.1																						
RPM	1110																						
Cap MFD/V	5/440																						
PTCR		50 ohm		Heating																			
Hi Press		410		IDB																			
Low Press		5 -- 20																					
Low Amb		None																					
Defrost		ElecTime-Temp																					
Sensor		31-71																					
Operating Chg (25 Ft Lines)*		(R-22Oz) 260																					
Service Driers																							
Liquid/Chg Suction		30Culn/17oz 30Sqn																					
Unit Weight		318		*Add or Subtract (Oz per Ft) for Lines: .25oz -1/4 Liq, .45oz- 5/16 Liq, .60oz - 3/8 Liq .75oz - 1/2 Liq																			

Part No:

1067310

Style No:		36MH-0000873CR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
				75				85				95				105				115			
				Entering Indoor Temperature - Degrees F. Wet Bulb																			
		IDB		59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71
Voltage	208-230																						
Phase	3																						
Ampacity	16																						
Wire GA	12																						
Delay Fuse	20																						
Max. Fuse	25																						
Compressor	Copeland																						
RLA	11.5																						
LRA	65																						
Cap MFD/V																							
CC Heater	Internal																						
Start Kit																							
Fan Motor-HP	1/3																						
Type	PSC																						
FLA	1.5																						
LRA	3.6																						
RPM	1110																						
Cap MFD/V	5/370																						
PTCR		410		Heating																			
Hi Press		5 -- 20		IDB																			
Low Press		None																					
Low Amb		None																					
Defrost		ElecTime-Temp																					
Sensor		31-51																					
Operating Chg (25 Ft Lines)*		(R-22Oz) 180																					
Service Driers																							
Liquid/Chg Suction		16Culn/11oz 30Sqn																					
Unit Weight		269		*Add or Subtract (Oz per Ft) for Lines: .25oz -1/4 Liq, .45oz- 5/16 Liq, .60oz - 3/8 Liq .75oz - 1/2 Liq																			

Part No:

1067311

Technical Service Data Sheets 1067314 & 1067315

Style No:		18GH-000090ZR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																													
Voltage		208-230		75					85					95					105					115									
Phase		1		Entering Indoor Temperature - Degrees F. Wet Bulb																													
Ampacity		12.5		IDB																													
Wire Ga/Ft		NEC		59 63 67 71					59 63 67 71					59 63 67 71					59 63 67 71					59 63 67 71									
Delay Fuse		20		MBh					S/T					AMPS					HI PR					LO PR									
Max. Fuse		20		17.5 18.0 19.5 21.0					17.1 17.6 19.1 20.5					16.7 17.2 18.6 20.0					15.9 16.3 17.7 19.0					14.7 15.1 16.4 17.6									
Compressor		Copeland		0.84 0.75 0.57 0.37					0.86 0.77 0.58 0.37					0.89 0.79 0.60 0.39					0.92 0.82 0.62 0.40					0.93 0.83 0.63 0.40									
RLA		9.6		5.9 6.1 6.3 6.5					6.4 6.6 6.8 7.0					6.9 7.0 7.2 7.5					7.3 7.5 7.7 8.0					7.7 7.9 8.1 8.4									
LRA		50		164 177 187 195					187 201 212 221					213 229 242 252					239 258 272 284					265 285 301 314									
Cap MFD/V		25/370		65 70 76 81					68 72 79 84					71 76 83 88					75 80 87 93					77 82 90 96									
CC Heater		None		17.8 18.2 19.5 20.8					17.4 17.8 19.0 20.3					17.0 17.4 18.6 19.8					16.1 16.5 17.6 18.8					15.0 15.3 16.3 17.5									
Start Kit		None		0.92 0.86 0.70 0.52					0.94 0.88 0.72 0.54					0.97 0.91 0.74 0.56					1.00 0.95 0.77 0.58					1.00 0.96 0.78 0.58									
Fan Motor-HP		1/6		6.0 6.1 6.3 6.6					6.5 6.6 6.9 7.1					6.9 7.1 7.3 7.6					7.3 7.5 7.8 8.0					7.8 8.0 8.2 8.5									
Type		PSC		166 179 189 197					189 203 214 224					215 231 244 255					242 260 275 287					267 288 304 317									
FLA		1.1		66 70 77 82					69 73 80 85					72 77 84 89					76 80 88 93					78 83 91 97									
LRA		2		18.2 18.5 19.4 20.7					17.7 18.1 18.9 20.2					17.3 17.6 18.5 19.7					16.4 16.7 17.5 18.7					15.2 15.5 16.2 17.3									
RPM		1100		0.96 0.93 0.84 0.68					0.99 0.95 0.86 0.70					1.00 0.99 0.89 0.72					1.00 1.00 0.92 0.75					1.00 1.00 0.93 0.75									
Cap MFD/V		5/370		6.0 6.2 6.4 6.6					6.5 6.7 6.9 7.2					7.0 7.1 7.4 7.6					7.4 7.6 7.8 8.1					7.8 8.0 8.3 8.6									
PTCR		None		168 180 190 199					191 205 217 226					217 234 247 257					244 263 278 289					270 290 307 320									
Hi Press		410		67 71 77 82					69 74 81 86					73 77 85 90					76 81 89 94					79 84 92 98									
Low Press		05 -- 20		Heating																													
Low Amb		None		IDB																													
Defrost		ElecTime-Temp		65 60 55 50					47 45 40 35					30 25 20 17					15 10 5 0					-5 -10									
Sensor		31-71		MBh					T/R					KW					AMPS					COP					EER				
Operating Chg (25 Ft Lines)*		86		22.5 21.3 20.1					18.8 17.9 17.4					16.1 14.9 13.8					12.7 11.7 11.1					10.7 9.6 8.5					7.4 6.3 5.2				
Service Driers		5 Culu/5 oz		34.8 32.9 31.0					28.9 27.6 26.8					24.9 22.9 21.3					19.6 18.1 17.1					16.4 14.8 13.1					11.4 9.7 8.0				
Liquid/Chg Suction		17 SqIn		1.83 1.79 1.76					1.72 1.70 1.69					1.65 1.62 1.67					1.63 1.59 1.57					1.56 1.52 1.48					1.44 1.41 1.37				
Unit Weight		134		8.6 8.0 7.5					7.0 6.8 6.7					6.3 6.0 5.7					5.5 5.2 5.1					5.1 4.8 4.5					4.3 3.9 3.6				
				3.61 3.48 3.35					3.19 3.08 3.01					2.86 2.69 2.42					2.29 2.15 2.06					2.00 1.84 1.67					1.50 1.31 1.10				
				12.3 11.9 11.4					10.9 10.5 10.3					9.8 9.2 8.3					7.8 7.4 7.0					6.8 6.3 5.7					5.1 4.5 3.8				
				253 242 233					223 217 213					205 197 189					180 173 169					166 159 153					147 142 137				
				77 71 67					61 58 56					51 46 41					37 32 30					29 24 21					18 16 12				
				Calculated averaged performance data, for service applications for all matches. See Expanded Perf Data for exact matches.																				Part No:									
				*Add or Subtract (Oz per Ft) for Lines: .25oz -1/4 Liq. .45oz- 5/16 Liq. .60oz - 3/8 Liq .75oz - 1/2 Liq																				1067314									

Style No:		24GH-000090ZR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																													
Voltage		208-230		75					85					95					105					115									
Phase		1		Entering Indoor Temperature - Degrees F. Wet Bulb																													
Ampacity		15.4		IDB																													
Wire Ga/Ft		NEC		59 63 67 71					59 63 67 71					59 63 67 71					59 63 67 71					59 63 67 71									
Delay Fuse		20		MBh					S/T					AMPS					HI PR					LO PR									
Max. Fuse		25		22.6 23.3 25.2 27.1					22.1 22.7 24.6 26.4					21.5 22.2 24.0 25.8					20.5 21.1 22.8 24.5					19.0 19.5 21.1 22.7									
Compressor		COPELAND		0.87 0.78 0.59 0.38					0.89 0.80 0.60 0.39					0.92 0.82 0.62 0.40					0.95 0.85 0.65 0.42					0.96 0.86 0.65 0.42									
RLA		11.5		7.2 7.3 7.6 7.9					7.8 8.0 8.2 8.5					8.3 8.5 8.8 9.1					8.8 9.1 9.4 9.7					9.4 9.6 9.9 10.3									
LRA		63		168 181 191 199					191 205 217 226					217 234 247 258					244 263 278 290					270 291 307 320									
Cap MFD/V		30/370		64 68 75 80					67 71 78 83					70 75 82 87					74 78 85 91					76 81 88 94									
CC Heater		None		23.0 23.5 25.1 26.9					22.5 23.0 24.5 26.2					21.9 22.4 23.9 25.6					20.8 21.3 22.7 24.3					19.3 19.7 21.1 22.5									
Start Kit		None		0.95 0.89 0.73 0.54					0.98 0.92 0.75 0.56					1.00 0.95 0.77 0.58					1.00 0.98 0.80 0.60					1.00 0.99 0.81 0.60									
Fan Motor-HP		1/6		7.2 7.4 7.7 7.9					7.9 8.0 8.3 8.6					8.4 8.6 8.9 9.2					8.9 9.1 9.4 9.8					9.4 9.7 10.0 10.4									
Type		PSC		169 182 193 201					193 207 219 228					220 236 249 260					247 266 281 293					273 294 310 323									
FLA		1		65 69 75 80					68 72 78 83					71 75 82 88					74 79 86 92					77 82 89 95									
LRA		2		23.4 23.9 25.0 26.7					22.9 23.3 24.4 26.0					22.3 22.7 23.8 25.4					21.2 21.6 22.6 24.1					19.6 20.0 21.0 22.4									
RPM		1100		1.00 0.96 0.87 0.71					1.00 0.99 0.89 0.72					1.00 1.00 0.92 0.75					1.00 1.00 0.96 0.78					1.00 1.00 0.96 0.78									
Cap MFD/V		5/370		7.3 7.5 7.7 8.0					7.9 8.1 8.4 8.7					8.5 8.7 9.0 9.3					9.0 9.2 9.5 9.9					9.5 9.8 10.1 10.5									
PTCR		None		171 184 194 203					195 209 221 231					222 239 252 263					249 268 283 296					276 297 313 327									
Hi Press		410		66 70 76 81					68 73 79 84					72 76 83 89					75 80 87 93					78 83 90 96									
Low Press		05 -- 20		Heating																													
Low Amb		None		IDB																													
Defrost		ElecTime-Temp		65 60 55 50					47 45 40 35					30 25 20 17					15 10 5 0					-5 -10									
Sensor		31-71		MBh					T/R					KW					AMPS					COP					EER				
Operating Chg (25 Ft Lines)*		84		28.7 27.1 25.6					23.9 22.8 22.1					20.5 18.9 17.8					16.4 15.1 14.3					13.8 12.4 11.0					9.6 8.2 6.7				
Service Driers		8 Culu/7 oz		33.2 31.4 29.6					27.6 26.4 25.6					23.8 21.9 20.6					19.0 17.5 16.6					15.9 14.3 12.7					11.1 9.4 7.7				
Liquid/Chg Suction		30SqIn		2.28 2.24 2.20					2.15 2.13 2.11					2.07 2.03 2.14					2.09 2.04 2.02					2.00 1.95 1.90					1.86 1.81 1.76				
Unit Weight		140		10.4 9.7 9.1					8.5 8.2 8.1					7.6 7.2 6.9					6.6 6.3 6.2					6.1 5.8 5.4					5.1 4.7 4.2				
				3.67 3.54 3.40					3.24 3.13 3.06					2.90 2.73 2.44					2.30 2.17 2.08					2.02 1.85 1.68					1.51 1.32 1.11				
				12.5 12.1 11.6					11.1 10.7 10.5					9.9 9.3 8.3					7.9 7.4 7.1					6.9 6.3 5.8					5.1 4.5 3.8				
				250 239 230					220 215 211					203 195 186					178 171 167					164 158 152					145 140 135				
				71 66 62					56 53 51					47 42 38					34 30 28					27 23 19					16 14 11				
				Calculated averaged performance data, for service applications for all matches. See Expanded Perf Data for exact matches.																				Part No:									
				*Add or Subtract (Oz per Ft) for Lines: .25oz -1/4 Liq. .45oz- 5/16 Liq. .60oz - 3/8 Liq .75oz - 1/2 Liq																				1067315									

Technical Service Data Sheets 1067316 & 1067317

Style No:	30GH-000090ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
		75				85				95				105				115			
		Entering Indoor Temperature - Degrees F. Wet Bulb																			
Voltage	208-230																				
Phase	1																				
Ampacity	18.6																				
Wire Ga/Ft	NEC																				
Delay Fuse	25																				
Max. Fuse	30																				
Compressor	COPELAND																				
RLA	14.1																				
LRA	76																				
Cap MFD/V	35/370																				
CC Heater	None																				
Start Kit	None																				
Fan Motor-HP	1/6																				
Type	PSC																				
FLA	1																				
LRA	2																				
RPM	1110																				
Cap MFD/V	5/370																				
PTCR	None																				
Hi Press	410																				
Low Press	05 -- 20																				
Low Amb	None																				
Defrost	ElecTime-Temp																				
Sensor	31-71																				
Operating Chg (25 Ft Lines)*	(R-22Oz) 109																				
Service Driers																					
Liquid/Chg	16Culn/11oz																				
Suction	30SqIn																				
Unit Weight	160																				

Calculated averaged performance data, for service applications for all matches. See Expanded Perf Data for exact matches. Part No:

\*Add or Subtract (Oz per Ft) for Lines: .25oz -1/4 Liq, .45oz- 5/16 Liq, .60oz - 3/8 Liq .75oz - 1/2 Liq 1067316

Style No:	36GH-000090ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
		75				85				95				105				115			
		Entering Indoor Temperature - Degrees F. Wet Bulb																			
Voltage	208-230																				
Phase	1																				
Ampacity	24.0																				
Wire Ga/Ft	NEC																				
Delay Fuse	30																				
Max. Fuse	40																				
Compressor	Copeland																				
RLA	17.9																				
LRA	91																				
Cap MFD/V	35/440																				
CC Heater	None																				
Start Kit	None																				
Fan Motor-HP	1/3																				
Type	PSC																				
FLA	1.5																				
LRA	3.6																				
RPM	1100																				
Cap MFD/V	5/370																				
PTCR	None																				
Hi Press	410																				
Low Press	05 -- 20																				
Low Amb	None																				
Defrost	ElecTime-Temp																				
Sensor	31-71																				
Operating Chg (25 Ft Lines)*	(R-22Oz) 112																				
Service Driers																					
Liquid/Chg	8 Culn/7 oz																				
Suction	30SqIn																				
Unit Weight	167																				

Calculated averaged performance data, for service applications for all matches. See Expanded Perf Data for exact matches. Part No:

\*Add or Subtract (Oz per Ft) for Lines: .25oz -1/4 Liq, .45oz- 5/16 Liq, .60oz - 3/8 Liq .75oz - 1/2 Liq 1067317

Technical Service Data Sheets 1067318 & 1067319

Style No:	36GH-000093ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
		75				85				95				105				115			
		Entering Indoor Temperature - Degrees F. Wet Bulb																			
IDB		59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71
Voltage	208-230																				
Phase	1																				
Ampacity	24.0																				
Wire Ga/Ft	NEC																				
Delay Fuse	30																				
Max. Fuse	40																				
Compressor	Copeland																				
RLA	17.9																				
LRA	91																				
Cap MFD/V	35/440																				
CC Heater	None																				
Start Kit	None																				
Fan Motor-HP	1/3																				
Type	PSC																				
FLA	1.5																				
LRA	3.6																				
RPM	1100																				
Cap MFD/V	5/370																				
PTCR	None																				
Hi Press	410																				
Low Press	05 -- 20																				
Low Amb	None																				
Defrost	ElecTime-Temp																				
Sensor	31-71																				
Operating Chg (25 Ft Lines)*	(R-22Oz) 112																				
Service Driers	8 CuIn/7 oz																				
Liquid/Chg Suction	30SqIn																				
Unit Weight	167																				

Style No:	42GH-000090ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
		75				85				95				105				115			
		Entering Indoor Temperature - Degrees F. Wet Bulb																			
IDB		59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71
Voltage	208-230																				
Phase	1																				
Ampacity	27.4																				
Wire Ga/Ft	NEC																				
Delay Fuse	35																				
Max. Fuse	45																				
Compressor	Copeland																				
RLA	20.7																				
LRA	107																				
Cap MFD/V	35/440																				
CC Heater	None																				
Start Kit	None																				
Fan Motor-HP	1/3																				
Type	PSC																				
FLA	1.5																				
LRA	3.6																				
RPM	1110																				
Cap MFD/V	5/370																				
PTCR	None																				
Hi Press	410																				
Low Press	05 -- 20																				
Low Amb	None																				
Defrost	ElecTime-Temp																				
Sensor	31-71																				
Operating Chg (25 Ft Lines)*	(R-22Oz) 178																				
Service Driers	16CuIn/11oz																				
Liquid/Chg Suction	30SqIn																				
Unit Weight	202																				

Calculated averaged performance data, for service applications for all matches. See Expanded Perf Data for exact matches. Part No:

\*Add or Subtract (Oz per Ft) for Lines: .25oz -1/4 Liq, .45oz- 5/16 Liq, .60oz - 3/8 Liq, .75oz - 1/2 Liq 1067318

Technical Service Data Sheets 1067320 & 1067321

Table with columns: Style No., Voltage, Phase, Ampacity, Wire Ga/Ft, Delay Fuse, Max. Fuse, Compressor, RLA, LRA, Cap MFD/V, CC Heater, Start Kit, Fan Motor-HP, Type, FLA, LRA, RPM, Cap MFD/V, PTCR, Hi Press, Low Press, Low Amb, Defrost, Sensor, Operating Chg, Service Driers, Liquid/Chg, Suction, Unit Weight. Includes sub-tables for Outdoor Ambient Temperature and Entering Indoor Temperature.

Table with columns: Style No., Voltage, Phase, Ampacity, Wire Ga/Ft, Delay Fuse, Max. Fuse, Compressor, RLA, LRA, Cap MFD/V, CC Heater, Start Kit, Fan Motor-HP, Type, FLA, LRA, RPM, Cap MFD/V, PTCR, Hi Press, Low Press, Low Amb, Defrost, Sensor, Operating Chg, Service Driers, Liquid/Chg, Suction, Unit Weight. Includes sub-tables for Outdoor Ambient Temperature and Entering Indoor Temperature.



### Technical Service Data Sheets 1080522 & 1080523

Style No:	24GH-000090ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																																																																																																																												
		75				85				95				105				115																																																																																																												
		Entering Indoor Temperature - Degrees F. Wet Bulb																																																																																																																												
IDB		59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71																																																																																																									
Voltage	208-230	<table border="1"> <tr> <td>MBh</td><td>22.6</td><td>23.3</td><td>25.2</td><td>27.1</td><td>22.1</td><td>22.7</td><td>24.6</td><td>26.4</td><td>21.5</td><td>22.2</td><td>24.0</td><td>25.8</td><td>20.5</td><td>21.1</td><td>22.8</td><td>24.5</td><td>19.0</td><td>19.5</td><td>21.1</td><td>22.7</td> </tr> <tr> <td>S/T</td><td>0.87</td><td>0.78</td><td>0.59</td><td>0.38</td><td>0.89</td><td>0.80</td><td>0.60</td><td>0.39</td><td>0.92</td><td>0.82</td><td>0.62</td><td>0.40</td><td>0.95</td><td>0.85</td><td>0.65</td><td>0.42</td><td>0.96</td><td>0.86</td><td>0.65</td><td>0.42</td> </tr> <tr> <td>AMPS</td><td>7.2</td><td>7.3</td><td>7.6</td><td>7.9</td><td>7.8</td><td>8.0</td><td>8.2</td><td>8.5</td><td>8.3</td><td>8.5</td><td>8.8</td><td>9.1</td><td>8.8</td><td>9.1</td><td>9.4</td><td>9.7</td><td>9.4</td><td>9.6</td><td>9.9</td><td>10.3</td> </tr> <tr> <td>HI PR</td><td>168</td><td>181</td><td>191</td><td>199</td><td>191</td><td>205</td><td>217</td><td>226</td><td>217</td><td>234</td><td>247</td><td>258</td><td>244</td><td>263</td><td>278</td><td>290</td><td>270</td><td>291</td><td>307</td><td>320</td> </tr> <tr> <td>LO PR</td><td>64</td><td>68</td><td>75</td><td>80</td><td>67</td><td>71</td><td>78</td><td>83</td><td>70</td><td>75</td><td>82</td><td>87</td><td>74</td><td>78</td><td>85</td><td>91</td><td>76</td><td>81</td><td>88</td><td>94</td> </tr> </table>																				MBh	22.6	23.3	25.2	27.1	22.1	22.7	24.6	26.4	21.5	22.2	24.0	25.8	20.5	21.1	22.8	24.5	19.0	19.5	21.1	22.7	S/T	0.87	0.78	0.59	0.38	0.89	0.80	0.60	0.39	0.92	0.82	0.62	0.40	0.95	0.85	0.65	0.42	0.96	0.86	0.65	0.42	AMPS	7.2	7.3	7.6	7.9	7.8	8.0	8.2	8.5	8.3	8.5	8.8	9.1	8.8	9.1	9.4	9.7	9.4	9.6	9.9	10.3	HI PR	168	181	191	199	191	205	217	226	217	234	247	258	244	263	278	290	270	291	307	320	LO PR	64	68	75	80	67	71	78	83	70	75	82	87	74	78	85	91	76	81	88	94
MBh	22.6																					23.3	25.2	27.1	22.1	22.7	24.6	26.4	21.5	22.2	24.0	25.8	20.5	21.1	22.8	24.5	19.0	19.5	21.1	22.7																																																																																						
S/T	0.87	0.78	0.59	0.38	0.89	0.80	0.60	0.39	0.92	0.82	0.62	0.40	0.95	0.85	0.65	0.42	0.96	0.86	0.65	0.42																																																																																																										
AMPS	7.2	7.3	7.6	7.9	7.8	8.0	8.2	8.5	8.3	8.5	8.8	9.1	8.8	9.1	9.4	9.7	9.4	9.6	9.9	10.3																																																																																																										
HI PR	168	181	191	199	191	205	217	226	217	234	247	258	244	263	278	290	270	291	307	320																																																																																																										
LO PR	64	68	75	80	67	71	78	83	70	75	82	87	74	78	85	91	76	81	88	94																																																																																																										
Ampacity	15.4																																																																																																																													
Wire Ga/Ft	NEC																																																																																																																													
Delay Fuse	20																																																																																																																													
Max. Fuse	25																																																																																																																													
Compressor	COPELAND																																																																																																																													
RLA	11.5																																																																																																																													
LRA	63																																																																																																																													
Cap MFD/V	30/370																																																																																																																													
CC Heater	None																																																																																																																													
Start Kit	None																																																																																																																													
Fan Motor-HP	1/6																																																																																																																													
Type	PSC																																																																																																																													
FLA	1																																																																																																																													
LRA	2																																																																																																																													
RPM	1100																																																																																																																													
Cap MFD/V	5/370																																																																																																																													
PTCR	None																																																																																																																													
Hi Press	--																																																																																																																													
Low Press	05 -- 20																																																																																																																													
Low Amb	None																																																																																																																													
Defrost	ElecTime-Temp																																																																																																																													
Sensor	31-71																																																																																																																													
Operating Chg (25 Ft Lines)*	(R-22Oz) 84																																																																																																																													
Service Driers																																																																																																																														
Liquid/Chg	8 Culin/7 oz																																																																																																																													
Suction	30Sqn																																																																																																																													
Unit Weight	140																																																																																																																													

Style No:	30GH-000090ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																																																																																																																												
		75				85				95				105				115																																																																																																												
		Entering Indoor Temperature - Degrees F. Wet Bulb																																																																																																																												
IDB		59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71																																																																																																									
Voltage	208-230	<table border="1"> <tr> <td>MBh</td><td>27.4</td><td>28.2</td><td>30.5</td><td>32.8</td><td>26.8</td><td>27.5</td><td>29.8</td><td>32.0</td><td>26.1</td><td>26.9</td><td>29.1</td><td>31.2</td><td>24.8</td><td>25.5</td><td>27.6</td><td>29.7</td><td>23.0</td><td>23.6</td><td>25.6</td><td>27.5</td> </tr> <tr> <td>S/T</td><td>0.87</td><td>0.78</td><td>0.59</td><td>0.38</td><td>0.90</td><td>0.80</td><td>0.61</td><td>0.39</td><td>0.93</td><td>0.83</td><td>0.63</td><td>0.40</td><td>0.96</td><td>0.86</td><td>0.65</td><td>0.42</td><td>0.97</td><td>0.87</td><td>0.66</td><td>0.42</td> </tr> <tr> <td>AMPS</td><td>9.3</td><td>9.6</td><td>9.9</td><td>10.3</td><td>10.2</td><td>10.4</td><td>10.8</td><td>11.2</td><td>10.9</td><td>11.1</td><td>11.5</td><td>12.0</td><td>11.6</td><td>11.9</td><td>12.3</td><td>12.8</td><td>12.3</td><td>12.6</td><td>13.0</td><td>13.5</td> </tr> <tr> <td>HI PR</td><td>180</td><td>193</td><td>204</td><td>213</td><td>204</td><td>220</td><td>232</td><td>242</td><td>233</td><td>250</td><td>264</td><td>276</td><td>262</td><td>282</td><td>297</td><td>310</td><td>289</td><td>311</td><td>329</td><td>343</td> </tr> <tr> <td>LO PR</td><td>65</td><td>69</td><td>75</td><td>80</td><td>67</td><td>71</td><td>78</td><td>83</td><td>70</td><td>75</td><td>82</td><td>87</td><td>74</td><td>79</td><td>86</td><td>91</td><td>76</td><td>81</td><td>89</td><td>95</td> </tr> </table>																				MBh	27.4	28.2	30.5	32.8	26.8	27.5	29.8	32.0	26.1	26.9	29.1	31.2	24.8	25.5	27.6	29.7	23.0	23.6	25.6	27.5	S/T	0.87	0.78	0.59	0.38	0.90	0.80	0.61	0.39	0.93	0.83	0.63	0.40	0.96	0.86	0.65	0.42	0.97	0.87	0.66	0.42	AMPS	9.3	9.6	9.9	10.3	10.2	10.4	10.8	11.2	10.9	11.1	11.5	12.0	11.6	11.9	12.3	12.8	12.3	12.6	13.0	13.5	HI PR	180	193	204	213	204	220	232	242	233	250	264	276	262	282	297	310	289	311	329	343	LO PR	65	69	75	80	67	71	78	83	70	75	82	87	74	79	86	91	76	81	89	95
MBh	27.4																					28.2	30.5	32.8	26.8	27.5	29.8	32.0	26.1	26.9	29.1	31.2	24.8	25.5	27.6	29.7	23.0	23.6	25.6	27.5																																																																																						
S/T	0.87	0.78	0.59	0.38	0.90	0.80	0.61	0.39	0.93	0.83	0.63	0.40	0.96	0.86	0.65	0.42	0.97	0.87	0.66	0.42																																																																																																										
AMPS	9.3	9.6	9.9	10.3	10.2	10.4	10.8	11.2	10.9	11.1	11.5	12.0	11.6	11.9	12.3	12.8	12.3	12.6	13.0	13.5																																																																																																										
HI PR	180	193	204	213	204	220	232	242	233	250	264	276	262	282	297	310	289	311	329	343																																																																																																										
LO PR	65	69	75	80	67	71	78	83	70	75	82	87	74	79	86	91	76	81	89	95																																																																																																										
Ampacity	18.6																																																																																																																													
Wire Ga/Ft	NEC																																																																																																																													
Delay Fuse	25																																																																																																																													
Max. Fuse	30																																																																																																																													
Compressor	COPELAND																																																																																																																													
RLA	14.1																																																																																																																													
LRA	76																																																																																																																													
Cap MFD/V	35/370																																																																																																																													
CC Heater	None																																																																																																																													
Start Kit	None																																																																																																																													
Fan Motor-HP	1/6																																																																																																																													
Type	PSC																																																																																																																													
FLA	1																																																																																																																													
LRA	2																																																																																																																													
RPM	1110																																																																																																																													
Cap MFD/V	5/370																																																																																																																													
PTCR	None																																																																																																																													
Hi Press	--																																																																																																																													
Low Press	05 -- 20																																																																																																																													
Low Amb	None																																																																																																																													
Defrost	ElecTime-Temp																																																																																																																													
Sensor	31-71																																																																																																																													
Operating Chg (25 Ft Lines)*	(R-22Oz) 109																																																																																																																													
Service Driers																																																																																																																														
Liquid/Chg	16Culin/11oz																																																																																																																													
Suction	30Sqn																																																																																																																													
Unit Weight	160																																																																																																																													

Calculated averaged performance data, for service applications for all matches. See Expanded Perf Data for exact matches. Part No: 1080522  
 \*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, .75oz - 1/2 Liq



Technical Service Data Sheets 1080524 & 1080551

Style No:	36GH-000094ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
		75				85				95				105				115			
		Entering Indoor Temperature - Degrees F. Wet Bulb																			
Voltage	208-230	IDB																			
Phase	1																				
Ampacity	24.0																				
Wire Ga/Ft	NEC																				
Delay Fuse	30																				
Max. Fuse	40																				
Compressor	Copeland																				
RLA	17.9																				
LRA	91																				
Cap MFD/V	50/370																				
CC Heater	None																				
Start Kit	None																				
Fan Motor-HP	1/3																				
Type	PSC																				
FLA	1.5																				
LRA	3.6																				
RPM	1100																				
Cap MFD/V	5/370																				
PTCR	None																				
Hi Press	--																				
Low Press	05 -- 20																				
Low Amb	None																				
Defrost	ElecTime-Temp																				
Sensor	31-71																				
Operating Chg (25 Ft Lines)*	(R-22Oz) 112																				
Service Driers																					
Liquid/Chg	8 Culu/7 oz																				
Suction	30Sqn																				
Unit Weight	167																				

Style No:	42GH-000094ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
		75				85				95				105				115			
		Entering Indoor Temperature - Degrees F. Wet Bulb																			
Voltage	208-230	IDB																			
Phase	1																				
Ampacity	27.4																				
Wire Ga/Ft	NEC																				
Delay Fuse	35																				
Max. Fuse	45																				
Compressor	Copeland																				
RLA	20.7																				
LRA	107																				
Cap MFD/V	55/440																				
CC Heater	None																				
Start Kit	None																				
Fan Motor-HP	1/3																				
Type	PSC																				
FLA	1.5																				
LRA	3.6																				
RPM	1110																				
Cap MFD/V	5/370																				
PTCR	None																				
Hi Press	--																				
Low Press	05 -- 20																				
Low Amb	None																				
Defrost	ElecTime-Temp																				
Sensor	31-71																				
Operating Chg (25 Ft Lines)*	(R-22Oz) 178																				
Service Driers																					
Liquid/Chg	16Culu/11oz																				
Suction	30Sqn																				
Unit Weight	202																				

Calculated averaged performance data, for service applications for all matches. See Expanded Perf Data for exact matches. Part No: 1080524  
 \*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, .75oz - 1/2 Liq

Technical Service Data Sheets 1080552 & 1080553

Style No:	48GH-000090ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
		75				85				95				105				115			
		Entering Indoor Temperature - Degrees F. Wet Bulb																			
Voltage	208-230	IDB																			
Phase	1																				
Ampacity	31																				
Wire Ga/Ft	NEC																				
Delay Fuse	40																				
Max. Fuse	50																				
Compressor	Copeland																				
RLA	23.7																				
LRA	129																				
Cap MFD/V	40/440																				
CC Heater	None																				
Start Kit	None																				
Fan Motor-HP	1/4																				
Type	PSC																				
FLA	1.4																				
LRA	3.24																				
RPM	840																				
Cap MFD/V	5/370																				
PTCR	None																				
Hi Press	--																				
Low Press	05 -- 20																				
Low Amb	None																				
Defrost	ElecTime-Temp																				
Sensor	32/72																				
Operating Chg (25 Ft Lines)*	(R-22Oz) 170																				
Service Driers																					
Liquid/Chg	30 Culn/17 oz																				
Suction	30Sqn																				
Unit Weight	259																				

Calculated averaged performance data, for service applications for all matches. See Expanded Perf Data for exact matches. Part No:

\*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, .75oz - 1/2 Liq 1080552

Style No:	60GH-000090ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
		75				85				95				105				115			
		Entering Indoor Temperature - Degrees F. Wet Bulb																			
Voltage	208-230	IDB																			
Phase	1																				
Ampacity	37.5																				
Wire Ga/Ft	NEC																				
Delay Fuse	45																				
Max. Fuse	60																				
Compressor	Copeland																				
RLA	28.8																				
LRA	169																				
Cap MFD/V	55/440																				
CC Heater	None																				
Start Kit	None																				
Fan Motor-HP	1/4																				
Type	PSC																				
FLA	1.4																				
LRA	3.24																				
RPM	840																				
Cap MFD/V	5/370																				
PTCR	None																				
Hi Press	--																				
Low Press	05 -- 20																				
Low Amb	None																				
Defrost	ElecTime-Temp																				
Sensor	32/72																				
Operating Chg (25 Ft Lines)*	(R-22Oz) 249																				
Service Driers																					
Liquid/Chg	30 Culn/17 oz																				
Suction	30Sqn																				
Unit Weight	303																				

Calculated averaged performance data, for service applications for all matches. See Expanded Perf Data for exact matches. Part No:

\*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, .75oz - 1/2 Liq 1080553

# Technical Service Data Sheets 1080914 & 1080915

Style No: 18MHD-000095ZR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																				
		75				85				95				105			115					
		Entering Indoor Temperature - Degrees F. Wet Bulb																				
IDB		59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71	
Voltage	208-230																					
	Phase	1																				
	Ampacity	12.7																				
	Wire Ga/Ft	14																				
Delay Fuse	15																					
Max. Fuse	20																					
Compressor	COPELAND																					
	RLA	9																				
	LRA	42																				
	Cap MFD/V	30 / 370																				
CC Heater	None																					
Start Kit	None																					
Fan Motor-HP	1 / 8																					
	Type	PSC																				
	FLA	0.6																				
	LRA	1.5																				
RPM	1120																					
Cap MFD/V	5/370																					
PTCR	None																					
	Hi Press	NONE																				
	Low Press	0																				
	Low Amb	None																				
Defrost	ElecTime-Temp																					
	Sensor	31-51																				
	Operating Chg (25 Ft Lines)*	(R-22Oz) 80																				
	Service Driers																					
Liquid/Chg	5Culn/5oz																					
Suction	17SqIn																					
Unit Weight																						

Heating		Outdoor Ambient Temperature - Degrees F. Dry Bulb																	
IDB		65	60	55	50	47	45	40	35	30	25	20	17	15	10	5	0	-5	-10
75	MBh	21.6	20.5	19.3	18.0	17.2	16.7	15.5	14.3	12.0	11.1	10.2	9.7	9.3	8.3	7.4	6.4	5.5	4.5
	T/R	31.8	30.1	28.3	26.5	25.3	24.5	22.8	21.0	17.7	16.3	15.0	14.2	13.7	12.3	10.9	9.5	8.1	6.6
	KW	1.66	1.63	1.60	1.57	1.55	1.54	1.51	1.48	1.61	1.58	1.54	1.52	1.51	1.47	1.44	1.40	1.36	1.33
	AMPS	7.5	7.0	6.5	6.1	5.9	5.8	5.5	5.2	5.0	4.8	4.5	4.4	4.4	4.2	3.9	3.7	3.4	3.1
80	COP	3.81	3.67	3.53	3.36	3.25	3.17	3.01	2.83	2.18	2.06	1.94	1.86	1.80	1.66	1.51	1.35	1.18	0.99
	EER	13.0	12.5	12.0	11.5	11.1	10.8	10.3	9.7	7.4	7.0	6.6	6.3	6.2	5.7	5.1	4.6	4.0	3.4
	HI PR	254	243	234	224	218	214	206	198	189	181	174	169	166	160	154	148	142	137
	LO PR	74	69	64	59	56	54	49	44	40	35	31	29	28	24	20	17	15	12
85	MBh	21.6	20.5	19.3	18.0	17.2	16.7	15.5	14.3	12.0	11.1	10.2	9.7	9.3	8.3	7.4	6.4	5.5	4.5
	T/R	31.8	30.1	28.3	26.5	25.3	24.5	22.8	21.0	17.7	16.3	15.0	14.2	13.7	12.3	10.9	9.5	8.1	6.6
	KW	1.66	1.63	1.60	1.57	1.55	1.54	1.51	1.48	1.61	1.58	1.54	1.52	1.51	1.47	1.44	1.40	1.36	1.33
	AMPS	7.5	7.0	6.5	6.1	5.9	5.8	5.5	5.2	5.0	4.8	4.5	4.4	4.4	4.2	3.9	3.7	3.4	3.1
70	COP	3.81	3.67	3.53	3.36	3.25	3.17	3.01	2.83	2.18	2.06	1.94	1.86	1.80	1.66	1.51	1.35	1.18	0.99
	EER	13.0	12.5	12.0	11.5	11.1	10.8	10.3	9.7	7.4	7.0	6.6	6.3	6.2	5.7	5.1	4.6	4.0	3.4
	HI PR	254	243	234	224	218	214	206	198	189	181	174	169	166	160	154	148	142	137
	LO PR	74	69	64	59	56	54	49	44	40	35	31	29	28	24	20	17	15	12

Calculated averaged performance data, for service applications for all matches. Part No:

\*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, 45oz - 5/16 Liq, .60oz - 3/8 Liq, 1.2 oz - 1/2 Liq **1080914**

Style No: 24MHD-000095ZR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																				
		75				85				95				105			115					
		Entering Indoor Temperature - Degrees F. Wet Bulb																				
IDB		59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71	
Voltage	208-230																					
	Phase	1																				
	Ampacity	16.3																				
	Wire Ga/Ft	14																				
Delay Fuse	20																					
Max. Fuse	25																					
Compressor	COPELAND																					
	RLA	11.9																				
	LRA	59																				
	Cap MFD/V	35 / 370																				
CC Heater	None																					
Start Kit	None																					
Fan Motor-HP	1 / 8																					
	Type	PSC																				
	FLA	0.6																				
	LRA	1.5																				
RPM	1120																					
Cap MFD/V	5/370																					
PTCR	None																					
	Hi Press	NONE																				
	Low Press	0																				
	Low Amb	None																				
Defrost	ElecTime-Temp																					
	Sensor	31-51																				
	Operating Chg (25 Ft Lines)*	(R-22Oz) 94																				
	Service Driers																					
Liquid/Chg	5Culn/5oz																					
Suction	17SqIn																					
Unit Weight																						

Heating		Outdoor Ambient Temperature - Degrees F. Dry Bulb																	
IDB		65	60	55	50	47	45	40	35	30	25	20	17	15	10	5	0	-5	-10
75	MBh	31.1	29.5	27.8	25.9	24.8	24.0	22.3	20.6	18.4	17.0	15.6	14.8	14.2	12.7	11.3	9.9	8.4	6.9
	T/R	36.1	34.1	32.2	30.0	28.7	27.8	25.8	23.8	21.3	19.6	18.1	17.1	16.4	14.8	13.1	11.4	9.7	8.0
	KW	2.30	2.25	2.21	2.16	2.14	2.12	2.08	2.03	2.08	2.03	1.99	1.96	1.94	1.89	1.85	1.80	1.75	1.71
	AMPS	11.2	10.4	9.7	9.1	8.8	8.6	8.1	7.7	7.3	7.0	6.7	6.5	6.4	6.1	5.7	5.3	4.9	4.4
80	COP	3.97	3.83	3.68	3.51	3.39	3.32	3.14	2.96	2.58	2.44	2.30	2.20	2.14	1.97	1.79	1.60	1.40	1.18
	EER	13.6	13.1	12.6	12.0	11.6	11.3	10.7	10.1	8.8	8.3	7.9	7.5	7.3	6.7	6.1	5.5	4.8	4.0
	HI PR	250	240	231	221	215	211	203	195	187	178	171	167	164	158	152	146	140	135
	LO PR	73	68	63	58	55	53	49	43	39	35	31	29	27	23	20	17	15	12
85	MBh	31.1	29.5	27.8	25.9	24.8	24.0	22.3	20.6	18.4	17.0	15.6	14.8	14.2	12.7	11.3	9.9	8.4	6.9
	T/R	36.1	34.1	32.2	30.0	28.7	27.8	25.8	23.8	21.3	19.6	18.1	17.1	16.4	14.8	13.1	11.4	9.7	8.0
	KW	2.30	2.25	2.21	2.16	2.14	2.12	2.08	2.03	2.08	2.03	1.99	1.96	1.94	1.89	1.85	1.80	1.75	1.71
	AMPS	11.2	10.4	9.7	9.1	8.8	8.6	8.1	7.7	7.3	7.0	6.7	6.5	6.4	6.1	5.7	5.3	4.9	4.4
70	COP	3.97	3.83	3.68	3.51	3.39	3.32	3.14	2.96	2.58	2.44	2.30	2.20	2.14	1.97	1.79	1.60	1.40	1.18
	EER	13.6	13.1	12.6	12.0	11.6	11.3	10.7	10.1	8.8	8.3	7.9	7.5	7.3	6.7	6.1	5.5	4.8	4.0
	HI PR	250	240	231	221	215	211	203	195	187	178	171	167	164	158	152	146	140	135
	LO PR	73	68	63	58	55	53	49	43	39	35	31	29	27	23	20	17	15	12

Calculated averaged performance data, for service applications for all matches. Part No:

\*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, 45oz - 5/16 Liq, .60oz - 3/8 Liq, 1.2 oz - 1/2 Liq **1080915**

# Technical Service Data Sheets 1080916 & 1080917

Style No:	30MHD-000095ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																																																																							
		75				85				95				105				115																																																							
		Entering Indoor Temperature - Degrees F. Wet Bulb																																																																							
		59				63				67				71				59				63				67				71																																											
Voltage	208-230																																																																								
Phase	1																																																																								
Ampacity	18.9																																																																								
Wire Ga/Ft	14/27																																																																								
Delay Fuse	25																																																																								
Max. Fuse	30																																																																								
Compressor	COPELAND																																																																								
RLA	14.1																																																																								
LRA	73																																																																								
Cap MFD/V	35/370																																																																								
CC Heater	None																																																																								
Start Kit	None																																																																								
Fan Motor-HP	1 / 3																																																																								
Type	PSC																																																																								
FLA	1.3																																																																								
LRA	3.56																																																																								
RPM	1100																																																																								
Cap MFD/V	5/370																																																																								
		Heating																																																																							
		Outdoor Ambient Temperature - Degrees F. Dry Bulb																																																																							
		65				60				55				50				47				45				40				35				30				25				20				17				15				10				5				0				-5				-10			
Hi Press	NONE																																																																								
Low Press	0 PSIG																																																																								
Low Amb	None																																																																								
Defrost	ElecTime-Temp																																																																								
Sensor	31-51																																																																								
Operating Chg (25 Ft Lines)*	(R-22Oz) 103																																																																								
Service Driers																																																																									
Liquid/Chg	8Culn/7oz																																																																								
Suction	30Sqn																																																																								
		Calculated averaged performance data, for service applications for all matches.																																																																							
Unit Weight		*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, 45oz- 5/16 Liq, .60oz - 3/8 Liq, 1.2 oz - 1/2 Liq																																																																							

Part No:

1080916

Style No:	36MHD-000095ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																																																																							
		75				85				95				105				115																																																							
		Entering Indoor Temperature - Degrees F. Wet Bulb																																																																							
		59				63				67				71				59				63				67				71																																											
Voltage	208-230																																																																								
Phase	1																																																																								
Ampacity	21.3																																																																								
Wire Ga/Ft	12/32																																																																								
Delay Fuse	30																																																																								
Max. Fuse	35																																																																								
Compressor	COPELAND																																																																								
RLA	16																																																																								
LRA	100																																																																								
Cap MFD/V	40/440																																																																								
CC Heater	None																																																																								
Start Kit	None																																																																								
Fan Motor-HP	1 / 3																																																																								
Type	PSC																																																																								
FLA	1.3																																																																								
LRA	3.56																																																																								
RPM	1100																																																																								
Cap MFD/V	5/370																																																																								
		Heating																																																																							
		Outdoor Ambient Temperature - Degrees F. Dry Bulb																																																																							
		65				60				55				50				47				45				40				35				30				25				20				17				15				10				5				0				-5				-10			
Hi Press	NONE																																																																								
Low Press	0 PSIG																																																																								
Low Amb	None																																																																								
Defrost	ElecTime-Temp																																																																								
Sensor	31-51																																																																								
Operating Chg (25 Ft Lines)*	(R-22Oz) 123																																																																								
Service Driers																																																																									
Liquid/Chg	16Culn/11oz																																																																								
Suction	30Sqn																																																																								
		Calculated averaged performance data, for service applications for all matches.																																																																							
Unit Weight		*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, 45oz- 5/16 Liq, .60oz - 3/8 Liq, 1.2 oz - 1/2 Liq																																																																							

Part No:

1080917

Technical Service Data Sheets 1080918 & 1080919

Style No:	42MHD-000095ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
		75				85				95				105				115			
		Entering Indoor Temperature - Degrees F. Wet Bulb																			
Voltage	208-230	IDB																			
Phase	1																				
Ampacity	24.5																				
Wire Ga/Ft	12/26																				
Delay Fuse	30																				
Max. Fuse	40																				
Compressor	COPELAND																				
RLA	18.6																				
LRA	127																				
Cap MFD/V	40/440																				
CC Heater	None																				
Start Kit	None																				
Fan Motor-HP	1 / 3																				
Type	PSC																				
FLA	1.3																				
LRA	3.56																				
RPM	1100																				
Cap MFD/V	5/370																				
PTCR	None																				
Hi Press	NONE																				
Low Press	0 PSIG																				
Low Amb	None																				
Defrost	ElecTime-Temp																				
Sensor	31-51																				
Operating Chg (25 Ft Lines)*	(R-22Oz) 127																				
Service Driers																					
Liquid/Chg	16Culn/11oz																				
Suction	30SqIn																				
Unit Weight																					

Calculated averaged performance data, for service applications for all matches. Part No: 1080918  
 \*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, 1.2 oz - 1/2 Liq

Style No:	48MHD-000095ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
		75				85				95				105				115			
		Entering Indoor Temperature - Degrees F. Wet Bulb																			
Voltage	208-230	IDB																			
Phase	1																				
Ampacity	28.6																				
Wire Ga/Ft	10/40																				
Delay Fuse	35																				
Max. Fuse	50																				
Compressor	COPELAND																				
RLA	21.8																				
LRA	131																				
Cap MFD/V	40/370																				
CC Heater	None																				
Start Kit	None																				
Fan Motor-HP	1 / 4																				
Type	PSC																				
FLA	1.4																				
LRA	3.24																				
RPM	840																				
Cap MFD/V	5/370																				
PTCR	None																				
Hi Press	NONE																				
Low Press	0 PSIG																				
Low Amb	None																				
Defrost	ElecTime-Temp																				
Sensor	31-51																				
Operating Chg (25 Ft Lines)*	(R-22Oz) 151																				
Service Driers																					
Liquid/Chg	30Culn/17oz																				
Suction	30SqIn																				
Unit Weight																					

Calculated averaged performance data, for service applications for all matches. Part No: 1080919  
 \*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, 1.2 oz - 1/2 Liq

Technical Service Data Sheets 1080920 & 1080925

Style No:		60MHD-000095ZR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																															
				75				85				95				105				115															
				Entering Indoor Temperature - Degrees F. Wet Bulb																															
				59				63				67				71				59				63				67				71			
Voltage	208-230																																		
Phase	1																																		
Ampacity	35.2																																		
Wire Ga/Ft	8/49																																		
Delay Fuse	45																																		
Max. Fuse	60																																		
Compressor	COPELAND																																		
RLA	27.1																																		
LRA	172																																		
Cap MFD/V	60/370																																		
CC Heater	None																																		
Start Kit	None																																		
Fan Motor-HP	1 / 4																																		
Type	PSC																																		
FLA	1.4																																		
LRA	3.24																																		
RPM	840																																		
Cap MFD/V	5/370																																		
PTCR	None																																		
Hi Press	NONE																																		
Low Press	0 PSIG																																		
Low Amb	None																																		
Defrost	ElecTime-Temp																																		
Sensor	31-51																																		
Operating Chg (25 Ft Lines)*	(R-22Oz) 203																																		
Service Driers																																			
Liquid/Chg	30Culn/17oz																																		
Suction	30Sqn																																		
Unit Weight																																			

Calculated averaged performance data, for service applications for all matches. Part No: 1080920  
 \*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, 1.2 oz - 1/2 Liq

Style No:		24DHA-000095ZR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																															
				75				85				95				105				115															
				Entering Indoor Temperature - Degrees F. Wet Bulb																															
				59				63				67				71				59				63				67				71			
Voltage	208-230																																		
Phase	1																																		
Ampacity	13.82																																		
Wire Ga/Ft	14 / 20																																		
Delay Fuse	20																																		
Max. Fuse	20																																		
Compressor	Copeland																																		
RLA	11.4																																		
LRA	56																																		
Cap MFD/V	40/370																																		
CC Heater	None																																		
Start Kit	None																																		
Fan Motor-HP	1/6																																		
Type	PSC																																		
FLA	1																																		
LRA	1.86																																		
RPM	1100																																		
Cap MFD/V	5/370																																		
PTCR	None																																		
Hi Press	None																																		
Low Press	0																																		
Low Amb	None																																		
Defrost	ElecTime-Temp																																		
Sensor	31-51																																		
Operating Chg (25 Ft Line)*	(R-22Oz) 109																																		
Service Driers																																			
Liquid/Chg	8Culn/7oz																																		
Suction	30Sqn																																		
Unit Weight	NA																																		

Calculated averaged performance data, for service applications for all matches. Part No: 1080925  
 \*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, 1.2 oz - 1/2 Liq

Technical Service Data Sheets 1080926 & 1080927

Style No:	30DHA-000095ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
		75				85				95				105				115			
		Entering Indoor Temperature - Degrees F. Wet Bulb																			
Voltage	208-230	IDB																			
Phase	1																				
Ampacity	17.8																				
Wire Ga/Ft	25-Dec																				
Delay Fuse	25																				
Max. Fuse	30																				
Compressor	Copeland																				
RLA	15																				
LRA	72.5																				
Cap MFD/V	45/370																				
CC Heater	None																				
Start Kit	None																				
Fan Motor-HP	1/6																				
Type	PSC																				
FLA	1																				
LRA	1.86																				
RPM	1100																				
Cap MFD/V	5/370																				
PTCR	None																				
Hi Press	None																				
Low Press	0																				
Low Amb	None																				
Defrost	ElecTime-Temp																				
Sensor	31-51																				
Operating Chg (25 Ft Line)*	(R-22Oz) 106																				
Service Driers																					
Liquid/Chg	8Culn/7oz																				
Suction	30SqIn																				
Unit Weight	NA																				

Heating		Outdoor Ambient Temperature - Degrees F. Dry Bulb																																							
IDB		65				55				45				35				25				15				5				0				-5				-10			
	MBh	35.7	33.8	31.8	29.7	28.4	27.5	25.6	23.6	21.2	19.6	18.0	17.0	16.4	14.7	13.0	11.4	9.7	7.9																						
	T/R	33.1	31.3	29.5	27.5	26.3	25.5	23.7	21.8	19.6	18.1	16.7	15.7	15.2	13.6	12.1	10.5	9.0	7.4																						
	KW	2.59	2.54	2.49	2.44	2.41	2.39	2.35	2.30	2.38	2.33	2.28	2.25	2.23	2.18	2.12	2.07	2.02	1.97																						
	AMPS	11.8	10.9	10.2	9.6	9.2	9.1	8.5	8.1	7.8	7.4	7.0	6.9	6.8	6.4	6.0	5.6	5.2	4.7																						
	COP	4.04	3.90	3.74	3.56	3.44	3.37	3.19	3.00	2.60	2.45	2.31	2.21	2.15	1.98	1.79	1.60	1.40	1.18																						
	EER	13.8	13.3	12.8	12.2	11.8	11.5	10.9	10.3	8.9	8.4	7.9	7.6	7.3	6.8	6.1	5.5	4.8	4.0																						
	HI PR	229	220	211	202	197	193	186	178	171	163	157	153	150	145	139	133	129	124																						
	LO PR	74	69	65	59	56	54	50	44	40	36	31	29	28	24	20	17	15	12																						

Calculated averaged performance data, for service applications for all matches. Part No: 1080926

\*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, 1.2 oz - 1/2 Liq

Style No:	36DHA-000095ZR	Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
		75				85				95				105				115			
		Entering Indoor Temperature - Degrees F. Wet Bulb																			
Voltage	208-230	IDB																			
Phase	1																				
Ampacity	21.33																				
Wire Ga/Ft	10/30																				
Delay Fuse	30																				
Max. Fuse	35																				
Compressor	COPELAND																				
RLA	17.9																				
LRA	88																				
Cap MFD/V	50/370																				
CC Heater	NONE																				
Start Kit	NONE																				
Fan Motor-HP	1/3																				
Type	PSC																				
FLA	1.3																				
LRA	3.56																				
RPM	1120																				
Cap MFD/V	5/370																				
PTCR	NONE																				
Hi Press	NONE																				
Low Press	0																				
Low Amb	NONE																				
Defrost	ElecTime-Temp																				
Sensor	31-51																				
Operating Chg (25 Ft Line)*	(R-22Oz) 149																				
Service Driers																					
Liquid/Chg	16Culn/11oz																				
Suction	30SqIn																				
Unit Weight	NA																				

Heating		Outdoor Ambient Temperature - Degrees F. Dry Bulb																																							
IDB		65				55				45				35				25				15				5				0				-5				-10			
	MBh	45.3	42.8	40.4	37.7	36.0	34.9	32.4	29.9	26.7	24.6	22.7	21.4	20.6	18.5	16.4	14.3	12.2	10.0																						
	T/R	34.9	33.1	31.1	29.1	27.8	26.9	25.0	23.1	20.6	19.0	17.5	16.5	15.9	14.3	12.6	11.0	9.4	7.7																						
	KW	3.53	3.46	3.39	3.33	3.29	3.26	3.20	3.13	3.15	3.08	3.01	2.97	2.94	2.87	2.81	2.74	2.67	2.60																						
	AMPS	16.4	15.2	14.2	13.4	12.9	12.7	11.9	11.3	10.9	10.4	9.9	9.7	9.5	9.1	8.5	8.0	7.4	6.7																						
	COP	3.75	3.62	3.48	3.31	3.20	3.13	2.97	2.79	2.48	2.34	2.20	2.11	2.05	1.88	1.71	1.53	1.34	1.12																						
	EER	12.8	12.4	11.9	11.3	10.9	10.7	10.1	9.5	8.5	8.0	7.5	7.2	7.0	6.4	5.8	5.2	4.6	3.8																						
	HI PR	272	261	251	240	234	230	221	212	203	194	186	182	178	172	165	158	153	147																						
	LO PR	74	69	65	59	56	54	50	44	40	36	31	29	28	24	20	17	15	12																						

Calculated averaged performance data, for service applications for all matches. Part No: 1080927

\*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, 1.2 oz - 1/2 Liq

Technical Service Data Sheets 1080928 & 1080929

Style No:		42DHA-000095ZR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																															
				75				85				95				105				115															
				Entering Indoor Temperature - Degrees F. Wet Bulb																															
				59				63				67				71				59				63				67				71			
Voltage	208-230																																		
Phase	1																																		
Ampacity	23.8																																		
Wire Ga/Ft	10 / 30																																		
Delay Fuse	30																																		
Max. Fuse	40																																		
Compressor	Copeland																																		
RLA	20																																		
LRA	104																																		
Cap MFD/V	55/370																																		
CC Heater	None																																		
Start Kit	None																																		
Fan Motor-HP	1/4																																		
Type	PSC																																		
FLA	1.4																																		
LRA	3.24																																		
RPM	840																																		
Cap MFD/V	5/370																																		
PTCR	None																																		
Hi Press	None																																		
Low Press	0																																		
Low Amb	None																																		
Defrost	ElecTime-Temp																																		
Sensor	31-51																																		
Operating Chg (25 Ft Line)*	(R-22Oz) 189																																		
Service Driers																																			
Liquid/Chg	16Culn/11oz																																		
Suction	30Sqn																																		
Unit Weight	NA																																		

Calculated averaged performance data, for service applications for all matches. Part No: 1080928  
 \*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, 1.2 oz - 1/2 Liq

Style No:		48DHA-000095ZR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																															
				75				85				95				105				115															
				Entering Indoor Temperature - Degrees F. Wet Bulb																															
				59				63				67				71				59				63				67				71			
Voltage	208-230																																		
Phase	1																																		
Ampacity	31																																		
Wire Ga/Ft	8 / 40																																		
Delay Fuse	40																																		
Max. Fuse	50																																		
Compressor	Copeland																																		
RLA	26.4																																		
LRA	129																																		
Cap MFD/V	60 / 370																																		
CC Heater	None																																		
Start Kit	None																																		
Fan Motor-HP	1/4																																		
Type	PSC																																		
FLA	1.4																																		
LRA	3.24																																		
RPM	840																																		
Cap MFD/V	5/370																																		
PTCR	None																																		
Hi Press	None																																		
Low Press	0																																		
Low Amb	None																																		
Defrost	ElecTime-Temp																																		
Sensor	31/51																																		
Operating Chg (25 Ft Line)*	(R-22Oz) 214																																		
Service Driers																																			
Liquid/Chg	30Culn/17oz																																		
Suction	30Sqn																																		
Unit Weight	NA																																		

Calculated averaged performance data, for service applications for all matches. Part No: 1080929  
 \*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, 1.2 oz - 1/2 Liq



Technical Service Data Sheets 1080930 & 2146951

Style No:		60DHA-000095ZR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																															
				75				85				95				105				115															
				Entering Indoor Temperature - Degrees F. Wet Bulb																															
				59				63				67				71				59				63				67				71			
Voltage	208-230																																		
Phase	1																																		
Ampacity	37.5																																		
Wire Ga/Ft	8 / 40																																		
Delay Fuse	45																																		
Max. Fuse	60																																		
Compressor	Copeland																																		
RLA	32.1																																		
LRA	169																																		
Cap MFD/V	80/370																																		
CC Heater	None																																		
Start Kit	None																																		
Fan Motor-HP	1/4																																		
Type	PSC																																		
FLA	1.4																																		
LRA	3.24																																		
RPM	840																																		
Cap MFD/V	5/370																																		
PTCR	None																																		
Hi Press	None																																		
Low Press	0																																		
Low Amb	None																																		
Defrost	ElecTime-Temp																																		
Sensor	31/51																																		
Operating Chg (25 Ft Line)*	(R-22Oz) 264																																		
Service Driers																																			
Liquid/Chg	30Culn/17oz																																		
Suction	30Sqn																																		
Unit Weight	NA																																		

Calculated averaged performance data, for service applications for all matches. Part No: 1080930  
 \*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, 1.2 oz - 1/2 Liq

Style No:		18HND-000094BR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																															
				75				85				95				105				115															
				Entering Indoor Temperature - Degrees F. Wet Bulb																															
				59				63				67				71				59				63				67				71			
Voltage	208-230																																		
Phase	1																																		
Ampacity	12.2																																		
Wire Ga/Ft	14																																		
Delay Fuse	15																																		
Max. Fuse	20																																		
Compressor	BRISTOL																																		
RLA	9.0																																		
LRA	48																																		
Cap MFD/V	30/370																																		
CC Heater	NONE																																		
Start Kit	NONE																																		
Fan Motor-HP	8-Jan																																		
Type	PSC																																		
FLA	0.57																																		
LRA	1.45																																		
RPM	1120																																		
Cap MFD/V	5/370																																		
PTCR	NONE																																		
Hi Press	NONE																																		
Low Press	NONE																																		
Low Amb	NONE																																		
Defrost	ElecTime-Temp																																		
Sensor	31-51																																		
Operating Chg (15 ft Lines)*	(R-22Oz) 76																																		
Service Driers																																			
Liquid/Chg	5Culn/5oz																																		
Suction	17Sqn																																		
Unit Weight																																			

Calculated averaged performance data, for service applications for all matches. Part No: 2146951  
 \*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, 1.2 oz - 1/2 Liq

Technical Service Data Sheets 2146952 & 2146953

Style No:		24HND-00094CR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																															
				75				85				95				105				115															
				Entering Indoor Temperature - Degrees F. Wet Bulb																															
				59				63				67				71				59				63				67				71			
Voltage	208-230																																		
Phase	1																																		
Ampacity	13.3																																		
Wire Ga/Ft	14																																		
Delay Fuse	20																																		
Max. Fuse	20																																		
Compressor	Copeland																																		
RLA	9.8																																		
LRA	56																																		
Cap MFD/V	35/370																																		
CC Heater	None																																		
Start Kit	None																																		
Fan Motor-HP	6-Jan																																		
Type	PSC																																		
FLA	1.0																																		
LRA	1.81																																		
RPM	1100																																		
Cap MFD/V	5																																		
PTCR	None																																		
Hi Press	None																																		
Low Press	None																																		
Low Amb	None																																		
Defrost	ElecTime-Temp																																		
Sensor	31-51																																		
Operating Chg (15 ft Lines)*	(R-22Oz) 100																																		
Service Driers																																			
Liquid/Chg	8Culn/7oz																																		
Suction	30SqIn																																		
Unit Weight																																			

Calculated averaged performance data, for service applications for all matches. Part No: 2146952  
 \*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, 1.2 oz - 1/2 Liq

Style No:		30HND-00094CR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																															
				75				85				95				105				115															
				Entering Indoor Temperature - Degrees F. Wet Bulb																															
				59				63				67				71				59				63				67				71			
Voltage	208-230																																		
Phase	1																																		
Ampacity	18.1																																		
Wire Ga/Ft	12																																		
Delay Fuse	25																																		
Max. Fuse	25																																		
Compressor	COPELAND																																		
RLA	13.7																																		
LRA	75																																		
Cap MFD/V	35/370																																		
CC Heater	NONE																																		
Start Kit	NONE																																		
Fan Motor-HP	6-Jan																																		
Type	PSC																																		
FLA	1.0																																		
LRA	1.81																																		
RPM	1100																																		
Cap MFD/V	5/370																																		
PTCR	NONE																																		
Hi Press	NONE																																		
Low Press	NONE																																		
Low Amb	NONE																																		
Defrost	ElecTime-Temp																																		
Sensor	31-51																																		
Operating Chg (15 ft Lines)*	(R-22Oz) 104																																		
Service Driers																																			
Liquid/Chg	8Culn/7oz																																		
Suction	30SqIn																																		
Unit Weight																																			

Calculated averaged performance data, for service applications for all matches. Part No: 2146953  
 \*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, 1.2 oz - 1/2 Liq

Technical Service Data Sheets 2146954 & 2146955

Style No:		36HND-00094BR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																															
				75				85				95				105				115															
				Entering Indoor Temperature - Degrees F. Wet Bulb																															
				59				63				67				71				59				63				67				71			
Voltage	208-230																																		
Phase	1																																		
Ampacity	19.8																																		
Wire Ga/Ft	12																																		
Delay Fuse	25																																		
Max. Fuse	30																																		
Compressor	BRISTOL																																		
RLA	15.1																																		
LRA	81																																		
Cap MFD/V	40/370																																		
CC Heater	NONE																																		
Start Kit	NONE																																		
Fan Motor-HP	1/6																																		
Type	PSC																																		
FLA	1																																		
LRA	1.2																																		
RPM	1075																																		
Cap MFD/V	5/370																																		
PTCR	NONE																																		
Hi Press	NONE																																		
Low Press	NONE																																		
Low Amb	NONE																																		
Defrost	ElecTime-Temp																																		
Sensor	31-51																																		
Operating Chg (15 ft Lines)*	(R-22Oz) 120																																		
Service Driers																																			
Liquid/Chg	16Culn/11oz																																		
Suction	30Sqn																																		
Unit Weight																																			

Calculated averaged performance data, for service applications for all matches. Part No: 2146954  
 \*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, 1.2 oz - 1/2 Liq

Style No:		42HND-00094CR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																															
				75				85				95				105				115															
				Entering Indoor Temperature - Degrees F. Wet Bulb																															
				59				63				67				71				59				63				67				71			
Voltage	208-230																																		
Phase	1																																		
Ampacity	23.7																																		
Wire Ga/Ft	12																																		
Delay Fuse	30																																		
Max. Fuse	40																																		
Compressor	COPELAND																																		
RLA	17.1																																		
LRA	105																																		
Cap MFD/V	40/440																																		
CC Heater	NONE																																		
Start Kit	NONE																																		
Fan Motor-HP	1/3																																		
Type	PSC																																		
FLA	2.3																																		
LRA																																			
RPM	1075																																		
Cap MFD/V	5																																		
PTCR	NONE																																		
Hi Press	NONE																																		
Low Press	NONE																																		
Low Amb	NONE																																		
Defrost	ElecTime-Temp																																		
Sensor	31-51																																		
Operating Chg (15 ft Lines)*	(R-22Oz) 138																																		
Service Driers																																			
Liquid/Chg	16Culn/11oz																																		
Suction	30Sqn																																		
Unit Weight																																			

Calculated averaged performance data, for service applications for all matches. Part No: 2146955  
 \*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, 1.2 oz - 1/2 Liq

Technical Service Data Sheets 2146956 & 2146957

Style No:		48HND-00094ZR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																															
				75				85				95				105				115															
				Entering Indoor Temperature - Degrees F. Wet Bulb																															
				59				63				67				71				59				63				67				71			
Voltage	208-230																																		
Phase	1																																		
Ampacity	29.5																																		
Wire Ga/Ft	10																																		
Delay Fuse	35																																		
Max. Fuse	50																																		
Compressor	Copeland																																		
RLA	21.8																																		
LRA	131																																		
Cap MFD/V	40/370																																		
CC Heater	None																																		
Start Kit	None																																		
Fan Motor-HP	1/3																																		
Type	PSC																																		
FLA	2.3																																		
LRA																																			
RPM	1075																																		
Cap MFD/V	5																																		
PTCR	None																																		
Hi Press	None																																		
Low Press	5																																		
Low Amb	None																																		
Defrost	ElecTime-Temp																																		
Sensor	31-51																																		
Operating Chg (15 ft Lines)*	(R-22Oz) 171																																		
Service Driers																																			
Liquid/Chg	30Culn/17oz																																		
Suction	30Sqn																																		
Unit Weight																																			

Calculated averaged performance data, for service applications for all matches. Part No: 2146956  
 \*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, 1.2 oz - 1/2 Liq

Style No:		60HND-00094ZR		Outdoor Ambient Temperature - Degrees F. Dry Bulb																															
				75				85				95				105				115															
				Entering Indoor Temperature - Degrees F. Wet Bulb																															
				59				63				67				71				59				63				67				71			
Voltage	208/230																																		
Phase	1																																		
Ampacity	36.1																																		
Wire Ga/Ft	8																																		
Delay Fuse	45																																		
Max. Fuse	60																																		
Compressor	COPELAND																																		
RLA	27.1																																		
LRA	172																																		
Cap MFD/V	60/370																																		
CC Heater	None																																		
Start Kit	None																																		
Fan Motor-HP	1/3																																		
Type	PSC																																		
FLA	2.3																																		
LRA																																			
RPM	1075																																		
Cap MFD/V	5/370																																		
PTCR	None																																		
Hi Press	None																																		
Low Press	5 psig																																		
Low Amb	None																																		
Defrost	ElecTime-Temp																																		
Sensor	31-51																																		
Operating Chg (15 ft Lines)*	(R-22Oz) 198																																		
Service Driers																																			
Liquid/Chg	30Culn/17oz																																		
Suction	30Sqn																																		
Unit Weight																																			

Calculated averaged performance data, for service applications for all matches. Part No: 2146957  
 \*Add or Subtract (Oz per Ft) for Lines: .25oz - 1/4 Liq, .45oz - 5/16 Liq, .60oz - 3/8 Liq, 1.2 oz - 1/2 Liq

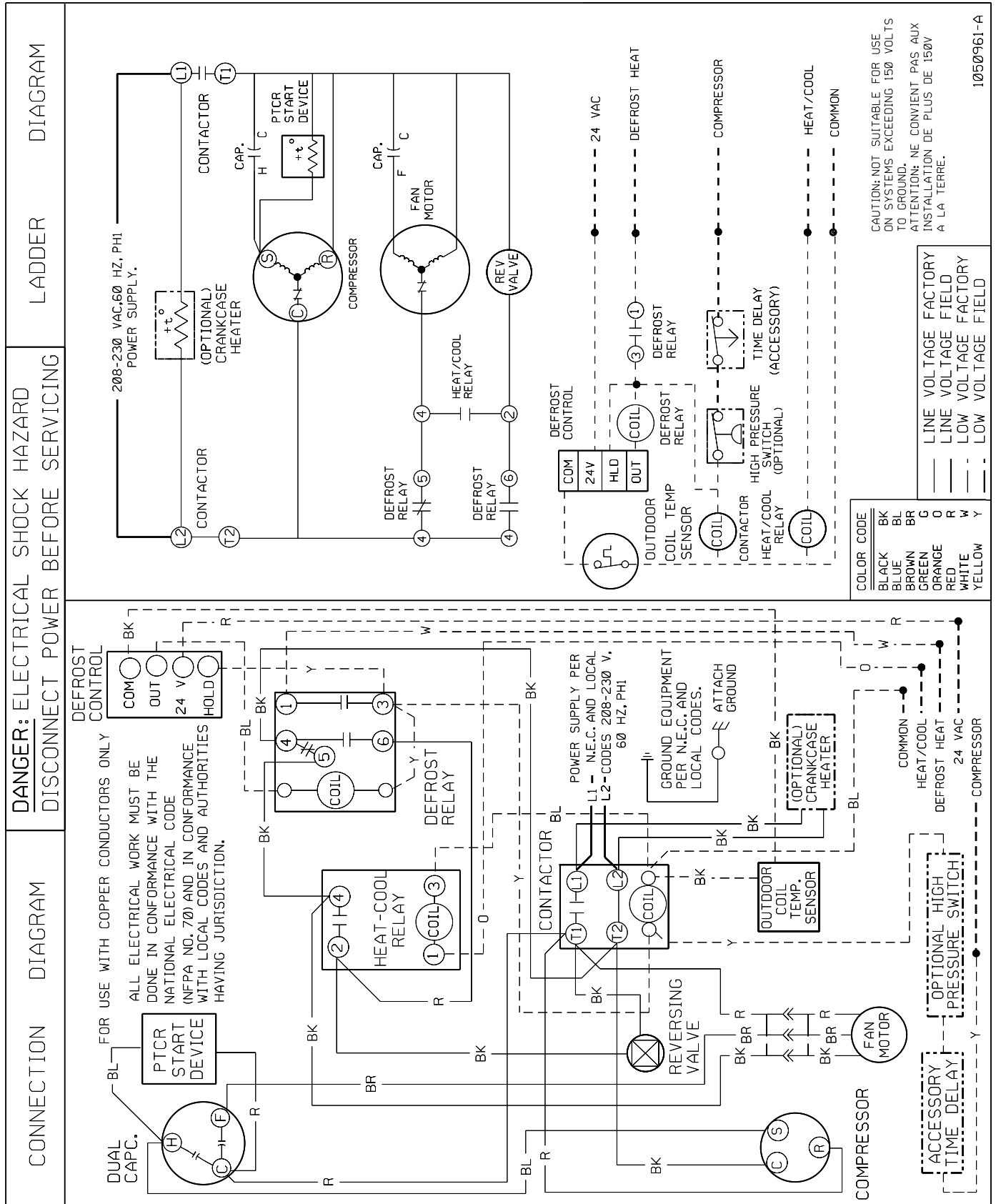
## WIRING DIAGRAM INDEX

MODEL NUMBER	WIRING DIAGRAM	PAGE	MODEL NUMBER	WIRING DIAGRAM	PAGE
<b>CH55</b>			CH7530QKA1	1061399	78
CH5518VKC1	1081506	95	CH7530QKA2	1067127	89
CH5518VKC2	1081506	95	CH7530VKA1	1061399	78
			CH7530VKA2	1067127	89
			CH7530VKA3	1067127	89
CH5524QKA1	1050961-A	77			
CH5524QKA2	1067126	88	CH7536QKA1	1061399	78
CH5524VKA1	1050961-A	77	CH7536QKA2	1061399	78
CH5524VKA2	1067126	88	CH7536QKA3	1067127	89
CH5524VKC1	1081506	95	CH7536VKA1	1061399	78
CH5524VKC2	1081506	95	CH7536VKA2	1061399	78
			CH7536VKA3	1062247	80
CH5530QKA1	1050961-A	77	CH7536VKA4	1067127	89
CH5530QKA2	1067126	88	CH7536VKA5	1067128-A	90
CH5530VKA1	1050961-A	77	CH7536VKA6	1067128-A	90
CH5530VKA2	1067126	88	CH7536VKA7	1067128-A	90
CH5530VKC1	1081506	95			
			CH7542QKA1	1061399	78
CH5536QKA1	1050961-A	77	CH7542QKA2	1067127	89
CH5536QKA2	1067126	88	CH7542VKA1	1061399	78
CH5536VKA1	1050961-A	77	CH7542VKA2	1062247	80
CH5536VKA2	1067126	88	CH7542VKA3	1067127	89
CH5536VKB1	1067128-A	90	CH7542VKA4	1067128-A	90
CH5536VKC1	1081506	95	CH7542VKA5	1067128-A	90
			CH7542VKA6	1067128-A	90
CH5542VKB1	1067128-A	90			
CH5542VKC1	1081506	95	CH7548QKA1	1061399	78
			CH7548QKA2	1067128-A	90
CH5548VKC1	1081506	95	CH7548VKA1	1061399	78
			CH7548VKA2	1067128-A	90
CH5560VKC1	1081507	96	CH7548VKA3	1067128-A	90
			CH7560QKA1	1061399	78
<b>CH75</b>			CH7560QKA2	1067128-A	90
CH7518QKA1	1061399	78	CH7560VKA1	1061399	78
CH7518QKA2	1067127	89	CH7560VKA2	1067128-A	90
CH7518VKA1	1061399	78	CH7560VKA3	1068404	91
CH7518VKA2	1067127	89			
CH7518VKA3	1067127	89	<b>CH95</b>		
			CH9518VKA1	1061399	78
CH7524QKA1	1061399	78	CH9518VKA2	1067025	86
CH7524QKA2	1061399	78	CH9518VKA3	1067025	86
CH7524QKA3	1067127	89	CH9518VKB1	1081506	95
CH7524VKA1	1061399	78			
CH7524VKA2	1061399	78	CH9524VKA1	1061399	78
CH7524VKA3	1067127	89	CH9524VKA2	1067025	86
CH7524VKA4	1067127	89	CH9524VKA3	1067025	86

MODEL NUMBER	WIRING DIAGRAM	PAGE	MODEL NUMBER	WIRING DIAGRAM	PAGE
CH9524VKB1	1081506	95	FBY060GA1	1064914	84
			FBY060GB1	1081507	96
CH9530VKA1	1061399	78	<b>H8S5</b>		
CH9530VKA2	1067025	86			
CH9530VKA3	1067025	86	H8S518A3V1	1061399	78
CH9530VKB1	1081506	95	H8S518A3V2	1067025	86
CH9536VKA1	1061399	78	H8S524A3V1	1061399	78
CH9536VKA2	1067025	86	H8S524A3V2	1067025	86
CH9536VKA3	1067025	86	H8S530A3V1	1061399	78
CH9536VKB1	1081506	95	H8S530A3V2	1067025	86
CH9542VKA1	1061399	78	H8S536A3V1	1061399	78
CH9542VKA2	1067025	86	H8S536A3V2	1067025	86
CH9542VKA3	1067025	86	H8S542A3V1	1061399	78
CH9542VKB1	1081506	95	H8S542A3V2	1067025	86
CH9548VKA1	1063289	81	H8S548A3V1	1061399	78
CH9548VKA2	1067023	85	H8S548A3V2	1067023	85
CH9548VKA3	1067023	85	H8S560A3V1	1067052	87
CH9548VKB1	1081506	95			
CH9560VKA1	1067052	87			
CH9560VKA2	1067052	87			
CH9560VKB1	1081507	96			
			<b>HPS</b>		
<b>FBY</b>			HPS018A2A1	1064912	82
FBY018GA1	1064912	82	HPS018A2B1	1081505	94
FBY018GB1	1081505	94	HPS018A2C1	1081505	94
FBY018GC1	1081505	94	HPS024A2A1	1064912	82
FBY024GA1	1064912	82	HPS024A2B1	1081505	94
FBY024GB1	1081505	94	HPS024A2C1	1081505	94
FBY024GC1	1081505	94	HPS030A2A1	1064912	82
FBY030GA1	1064912	82	HPS030A2B1	1081505	94
FBY030GB1	1081505	94	HPS030A2C1	1081505	94
FBY030GC1	1081505	94	HPS036A2A1	1064912	82
FBY036GA1	1064912	82	HPS036A2B1	1081505	94
FBY036GB1	1081505	94	HPS036A2C1	1081505	94
FBY036GC1	1081505	94	HPS042A2A1	1064912	82
FBY042GA1	1064912	82	HPS042A2B1	1081505	94
FBY042GB1	1081505	94	HPS048A2A1	1064913	83
FBY048GA1	1064913	83	HPS048A2B1	1081506	95
FBY048GB1	1081506	95	HPS060A2A1	1064914	84
			HPS060A2B1	1081507	96

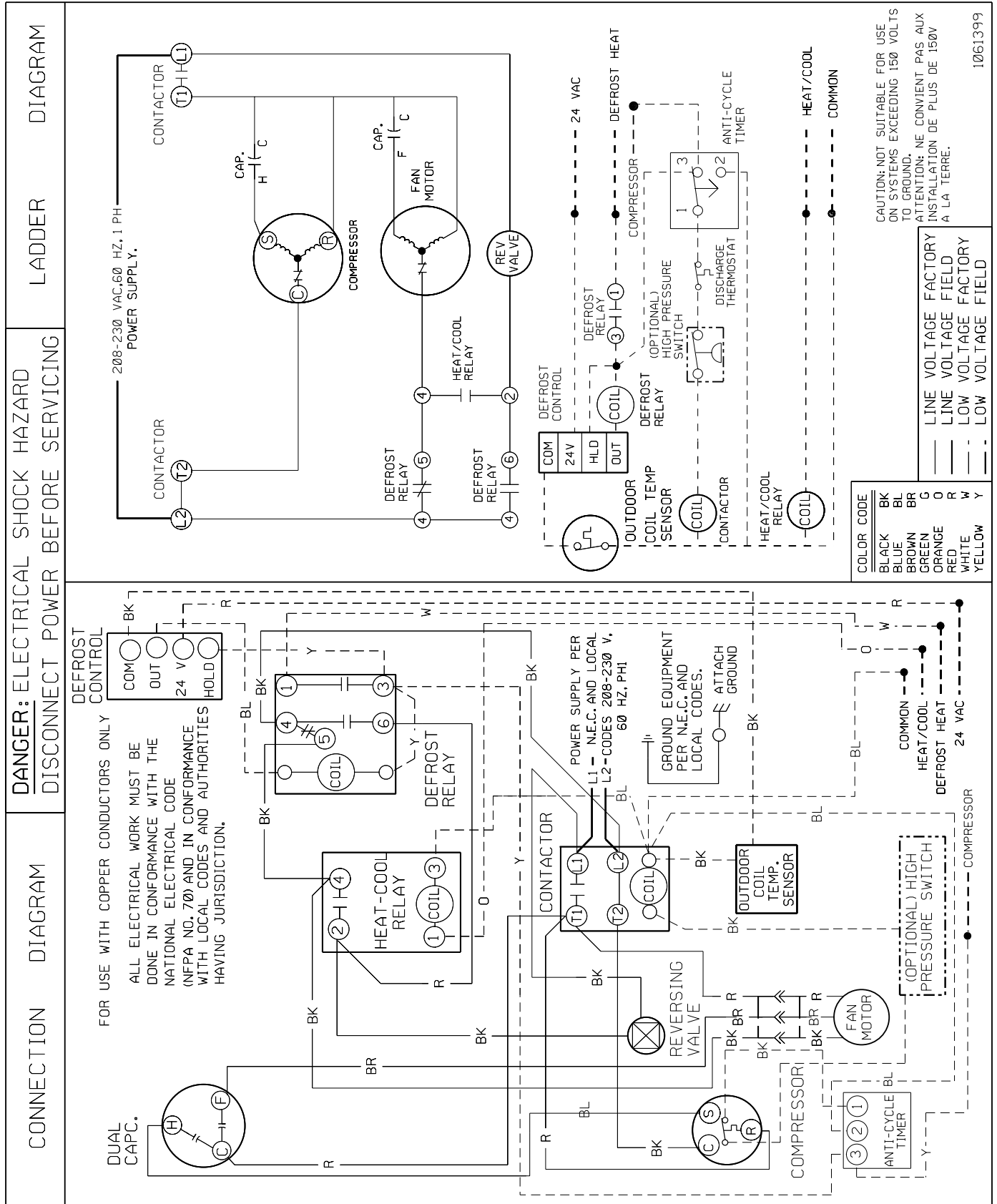
MODEL NUMBER	WIRING DIAGRAM	PAGE	MODEL NUMBER	WIRING DIAGRAM	PAGE
<b>YG</b>			YJ030GA1	1081506	95
YG018GA1	1081506	95	YJ036GA1	1081506	95
YG024GA1	1081506	95	YJ042GA1	1081506	95
YG030GA1	1081506	95	YJ048GA1	1081506	95
YG036GA1	1081506	95	YJ060GA1	1081507	96
YG042GA1	1081506	95	<b>YK</b>		
YG048GA1	1081506	95	YK018G 1	1068812	93
YG060GA1	1081507	96	YK024G 1	1068812	93
<b>YJ</b>			YK030G 1	1068812	93
YJ018GA1	1081506	95	YK036G 1	1068811	92
YJ018GA2	1081506	95	YK042G 1	1068811	92
YJ024GA1	1081506	95	YK048G 1	1068811	92
YJ024GA2	1081506	95	YK060G 1	1068811	92

# WIRING DIAGRAM # 1. (Part # 1050961)

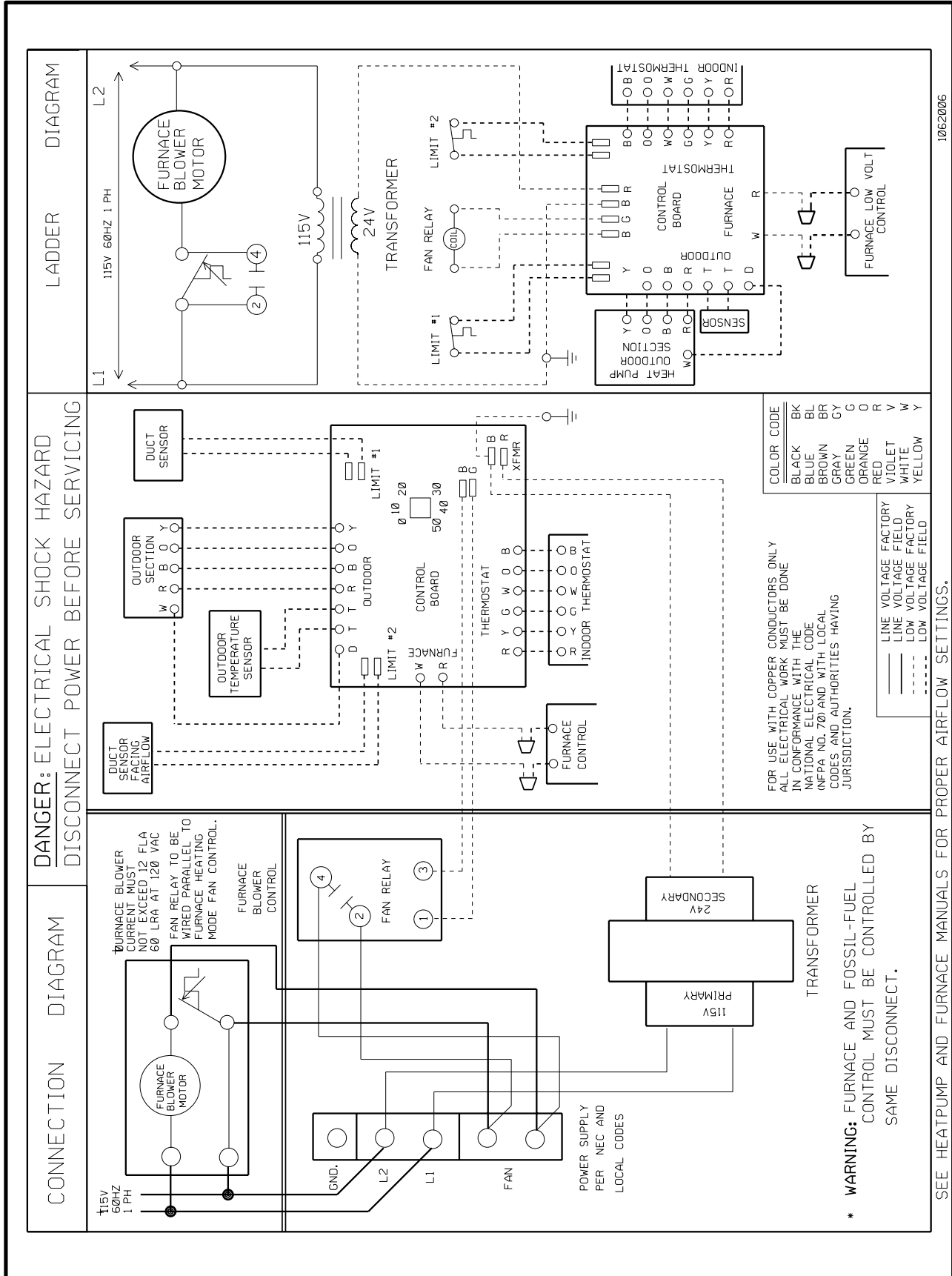




WIRING DIAGRAM # 2. (Part # 1061399)

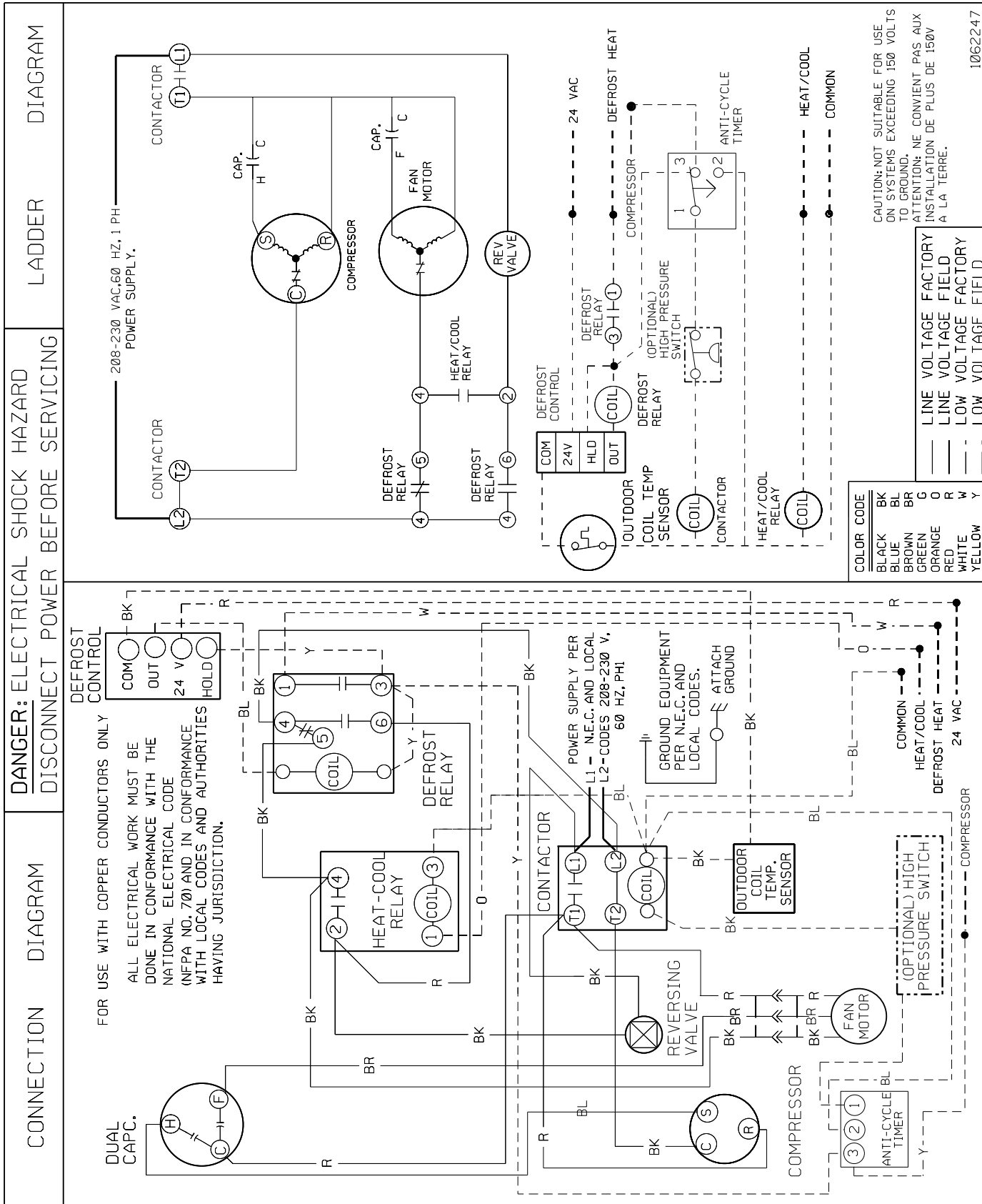


**WIRING DIAGRAM # 3. (Part # 1062006 )**

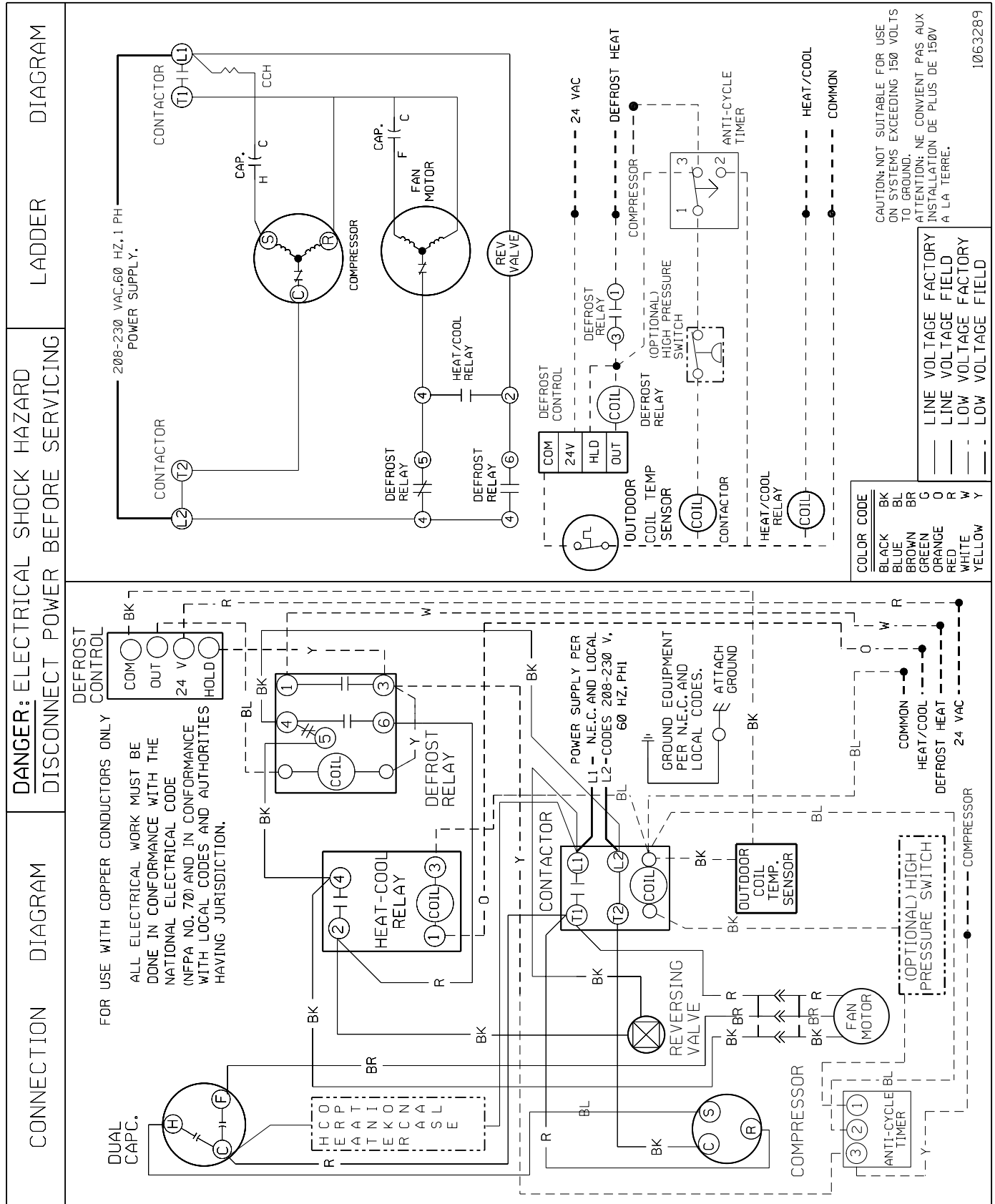


1062006

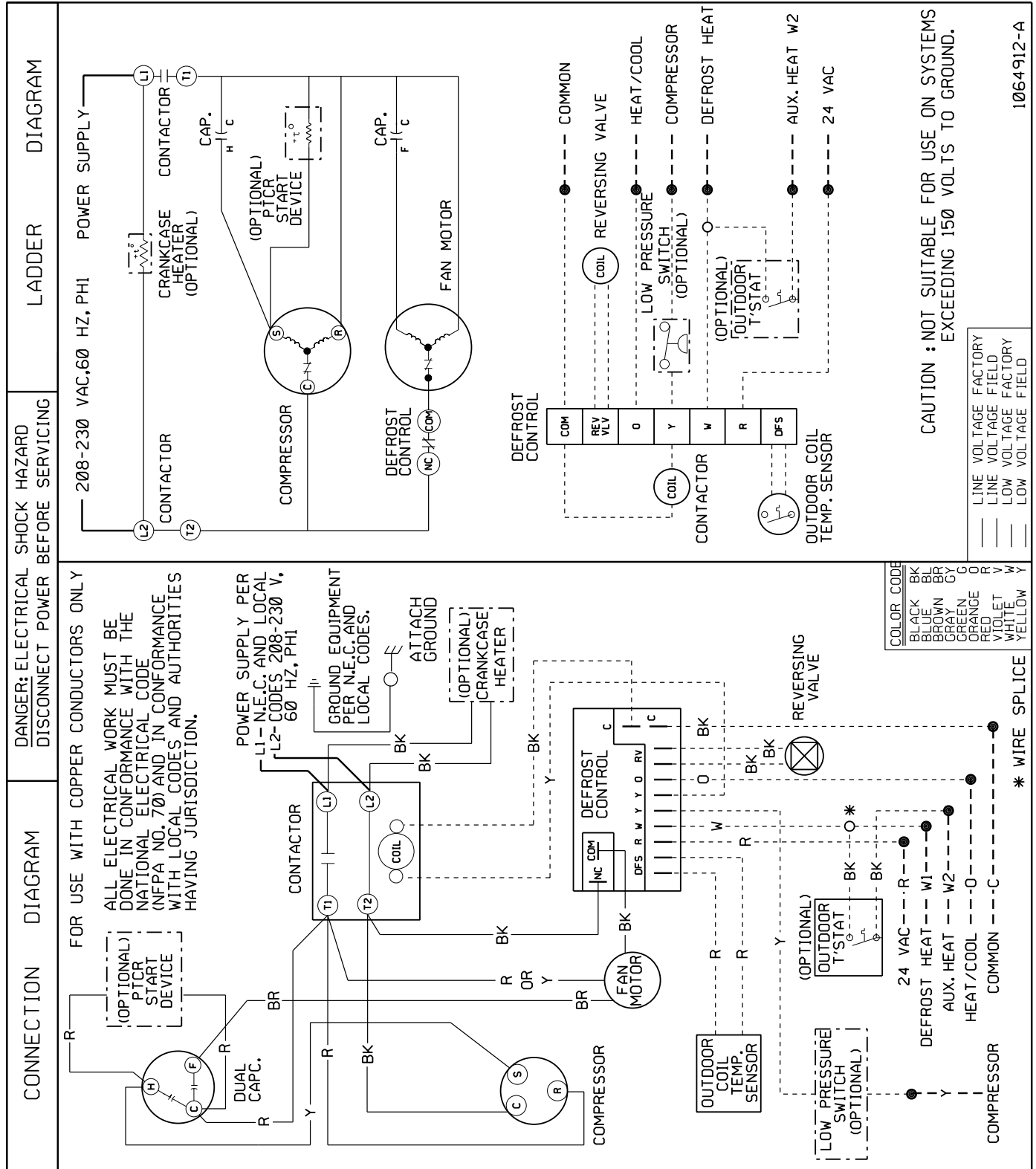
**WIRING DIAGRAM # 4. (Part # 1062247 )**



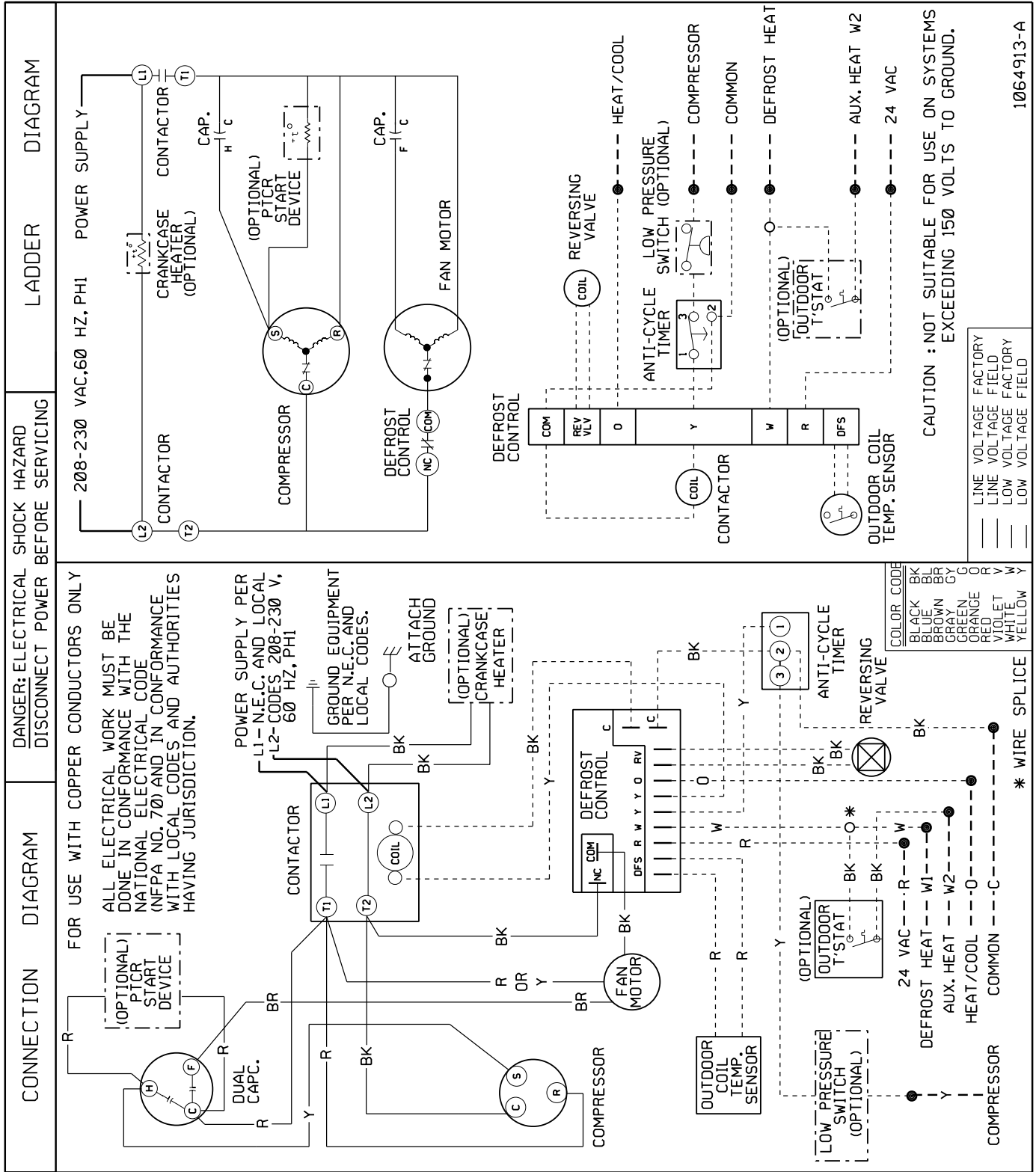
**WIRING DIAGRAM # 5. (Part # 1063289)**



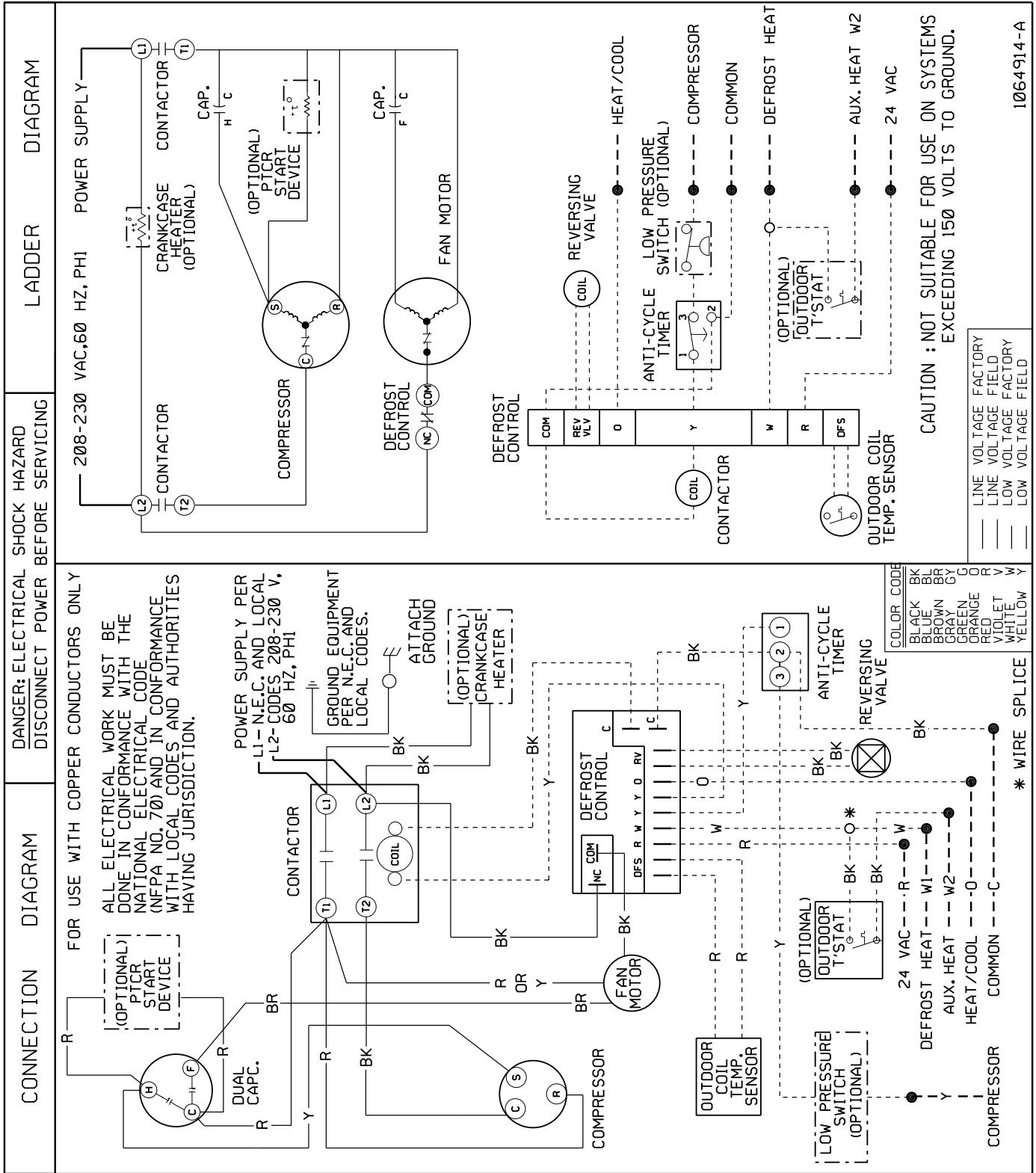
### WIRING DIAGRAM # 6. (Part # 1064912)



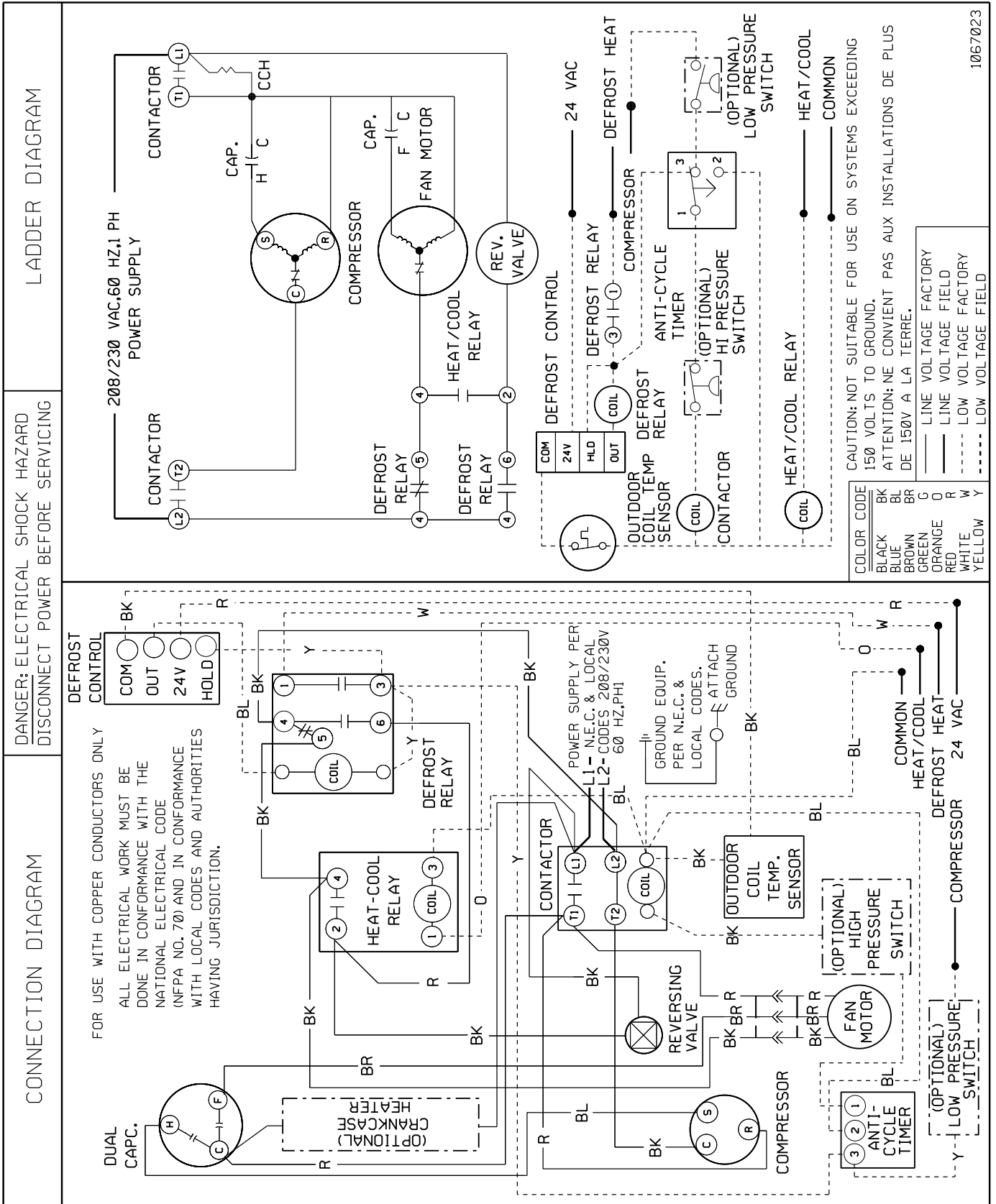
**WIRING DIAGRAM # 7. (Part # 1064913)**



# WIRING DIAGRAM # 8. (Part # 1064914)

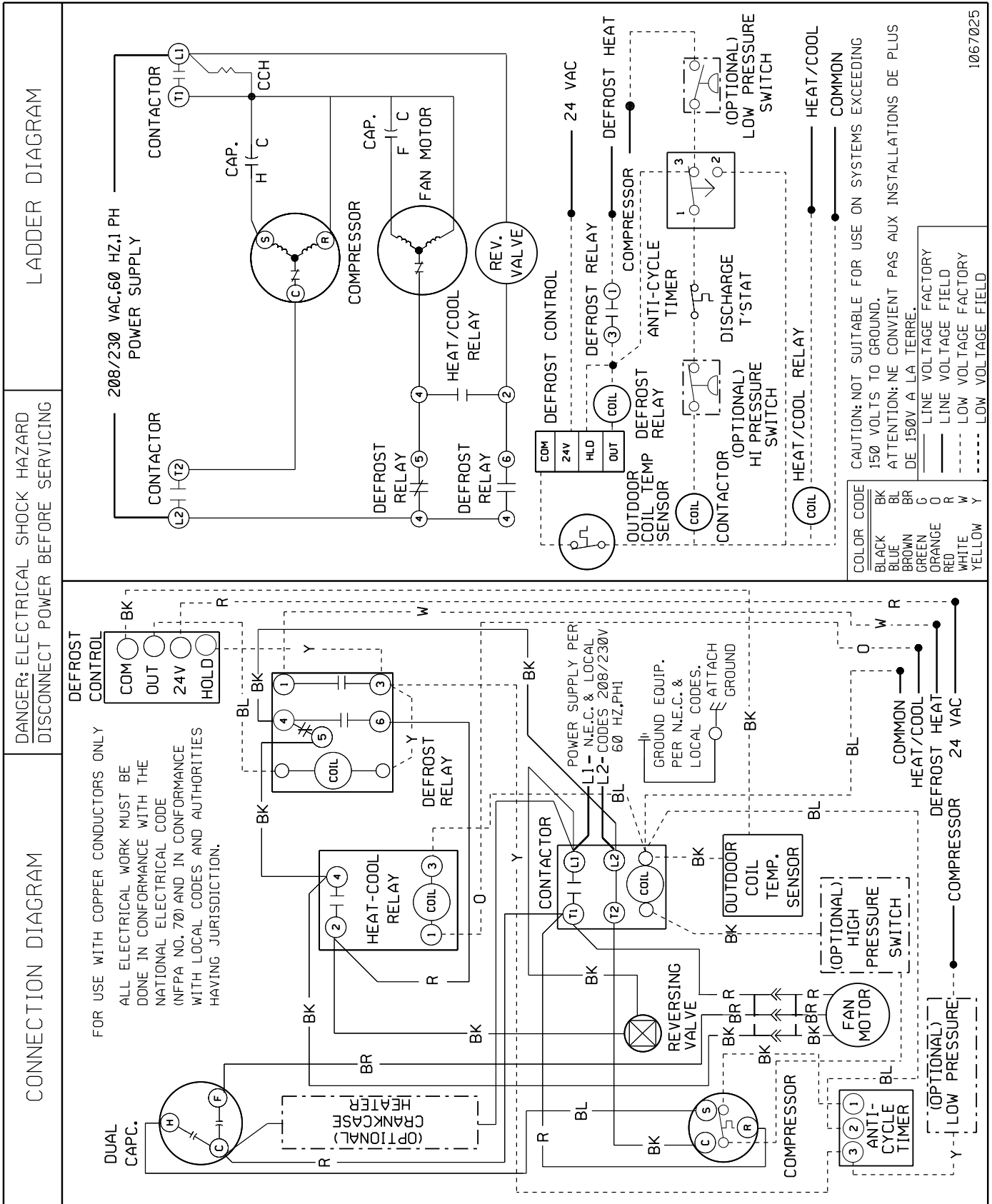


**WIRING DIAGRAM # 9. (Part # 1067023)**

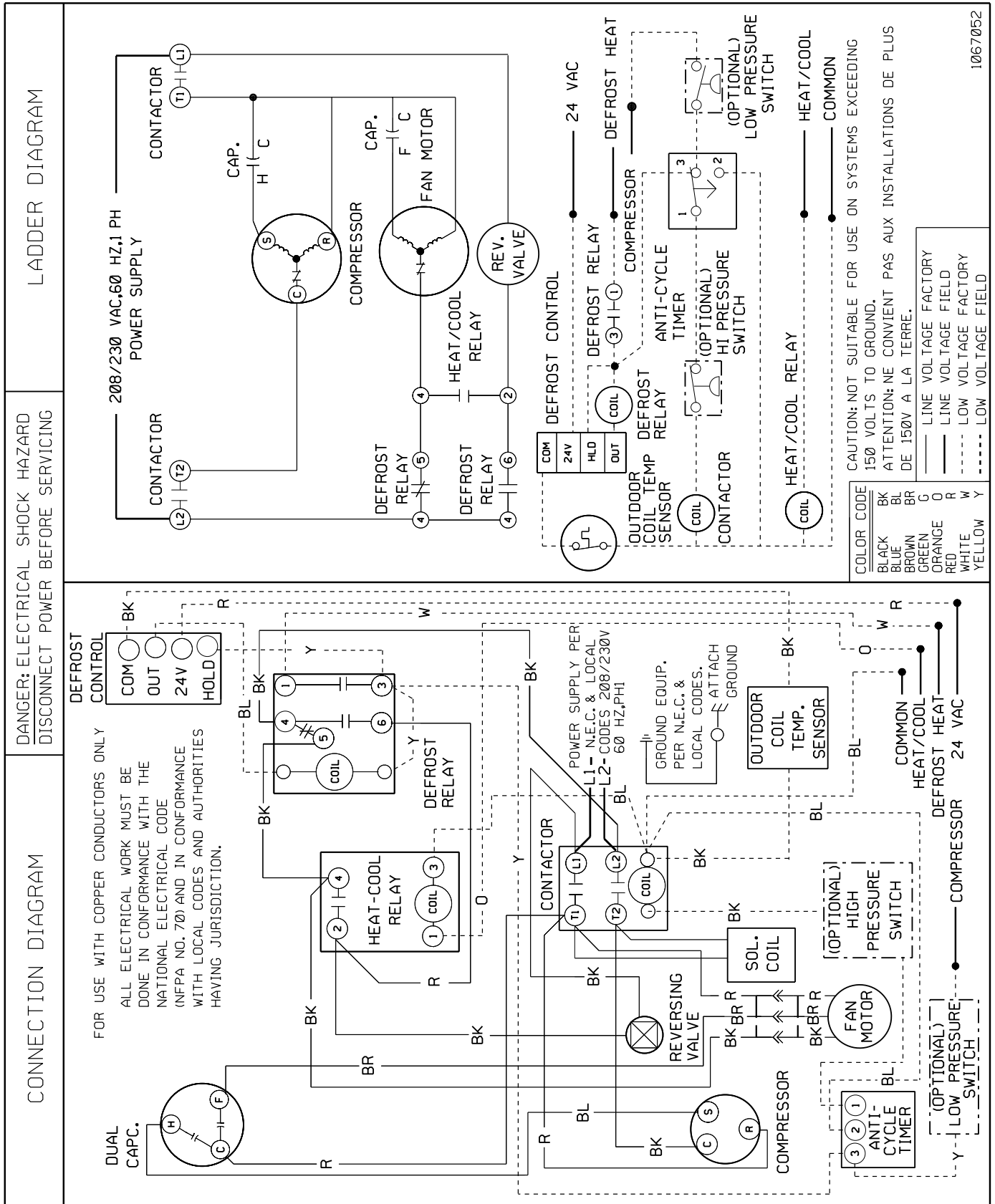




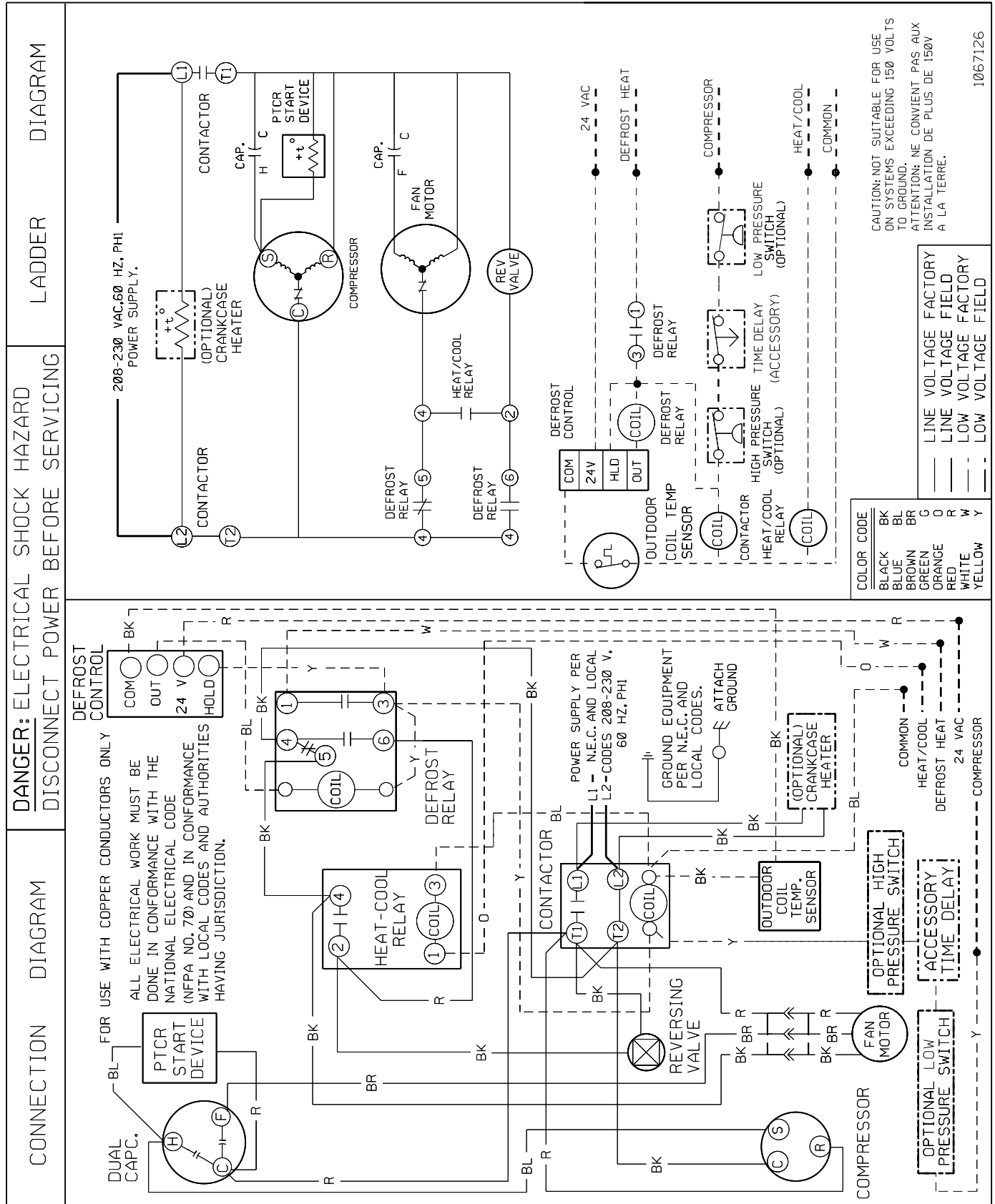
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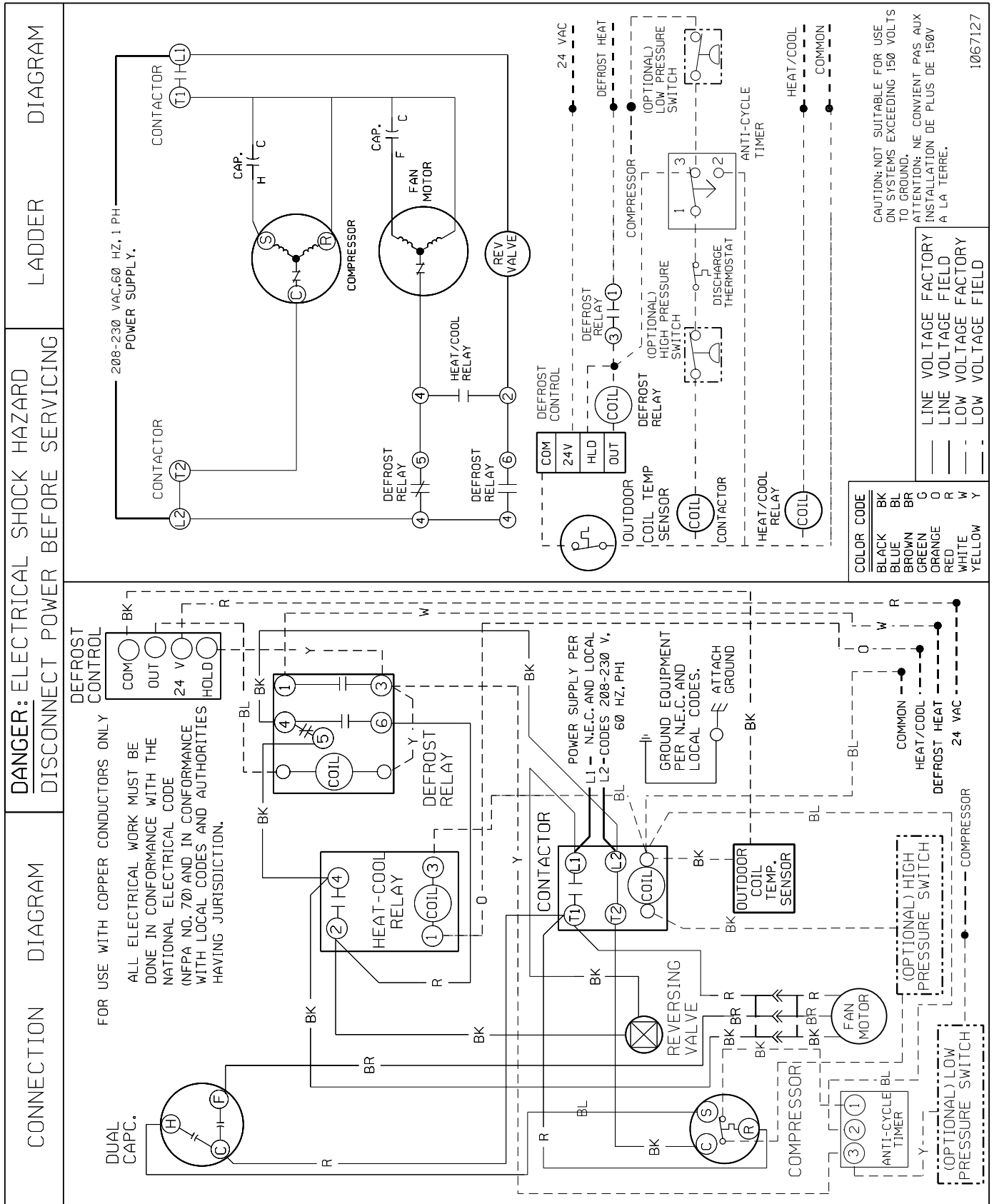
**WIRING DIAGRAM # 11. (Part # 1067052)**



**WIRING DIAGRAM # 12. (Part # 1067126)**



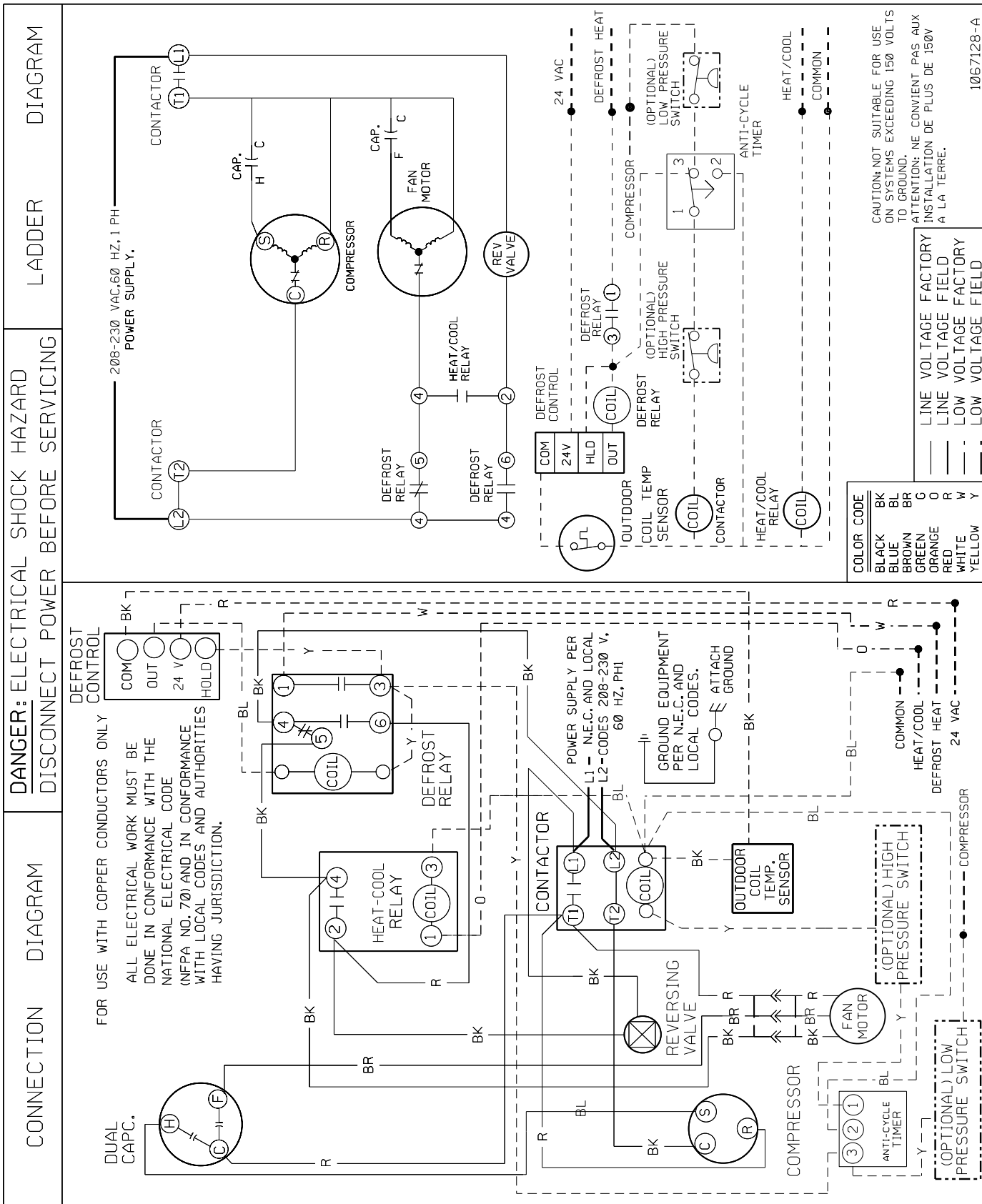
WIRING DIAGRAM # 13. (Part # 1067127)



COLOR CODE	LINE VOLTAGE FIELD	FACTORY
BLACK	BK	
BLUE	BL	
BROWN	BR	
GREEN	G	
ORANGE	O	
RED	R	
WHITE	W	
YELLOW	Y	

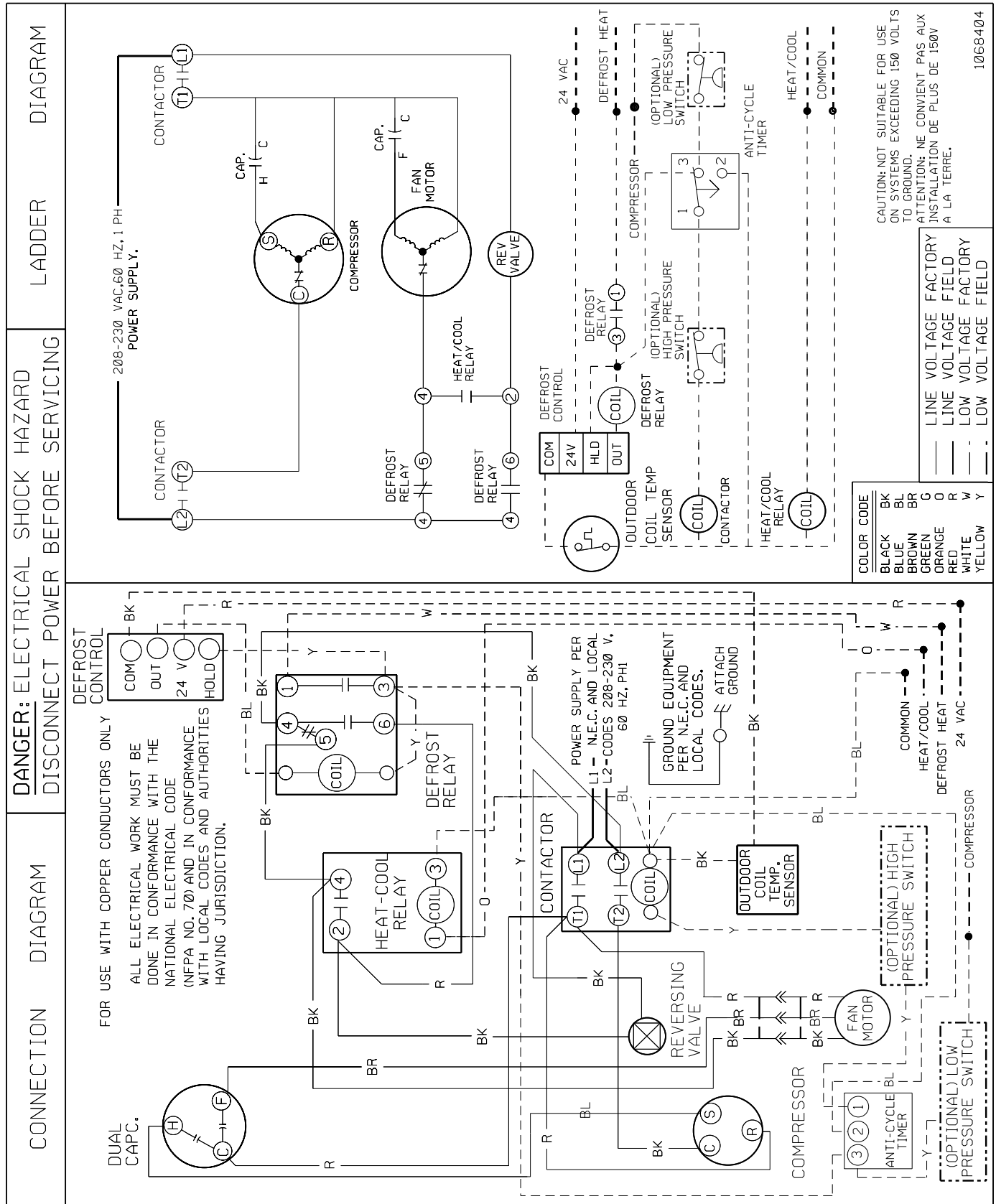
CAUTION: NOT SUITABLE FOR USE ON SYSTEMS EXCEEDING 150 VOLTS TO GROUND.  
 ATTENTION: NE CONVIENT PAS AUX INSTALLATIONS DE PLUS DE 150V A LA TERRE.

# WIRING DIAGRAM # 14. (Part # 1067128-A)

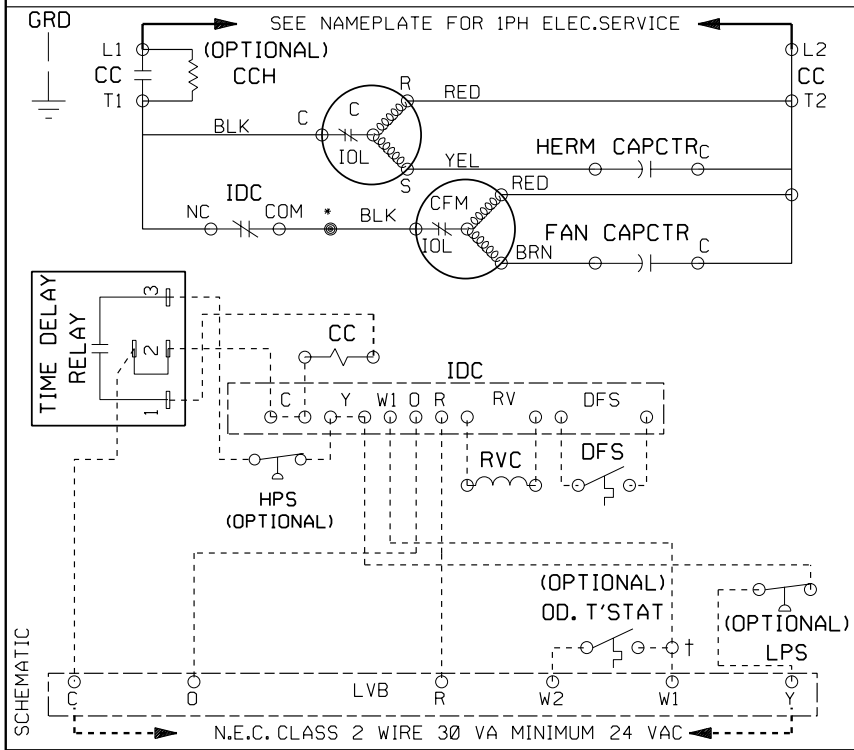
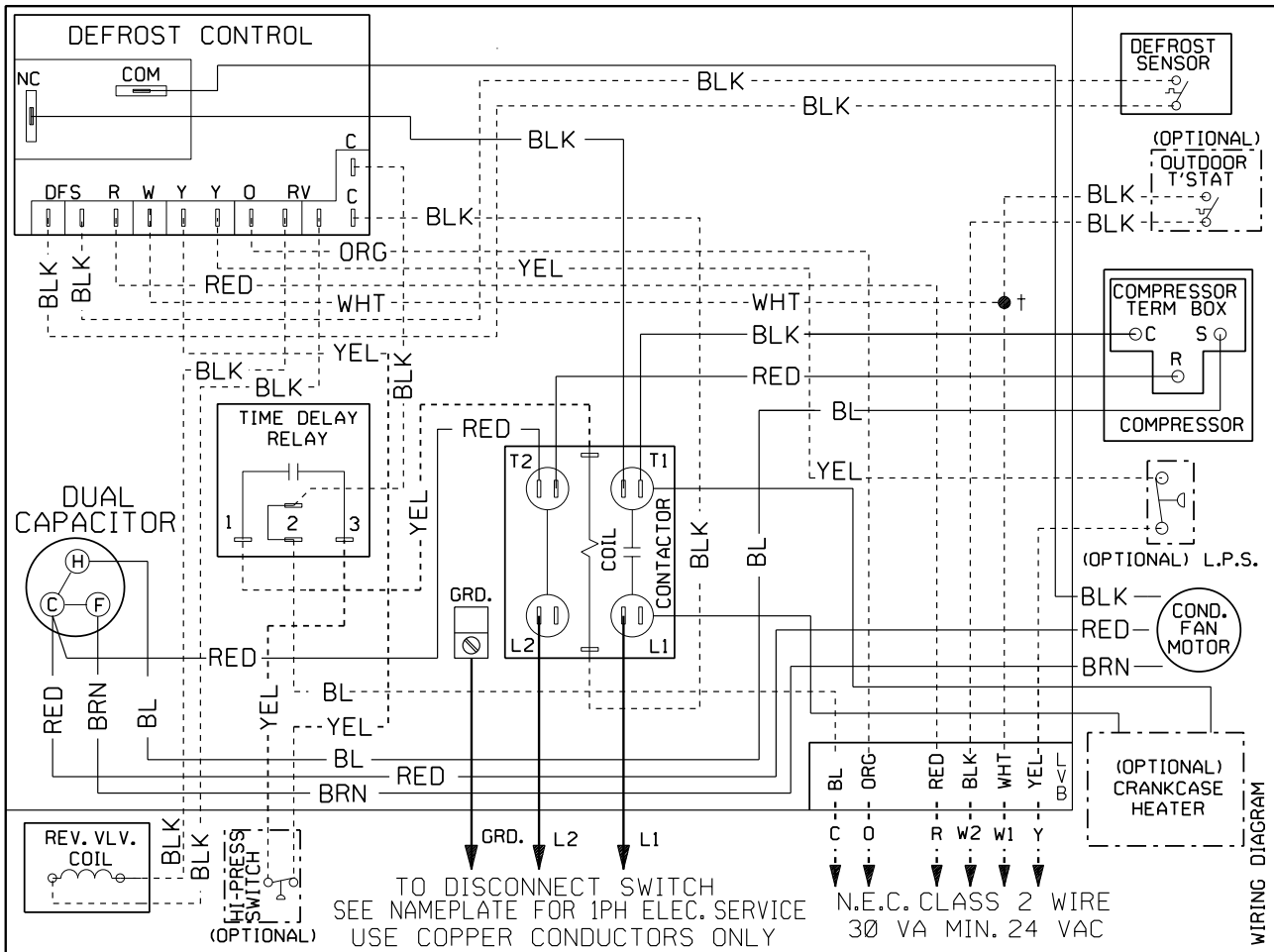


CAUTION: NOT SUITABLE FOR USE ON SYSTEMS EXCEEDING 150 VOLTS TO GROUND.  
 ATTENTION: NE CONVIENT PAS AUX INSTALLATIONS DE PLUS DE 150V A LA TERRE.

**WIRING DIAGRAM # 15. (Part # 1068404)**



**WIRING DIAGRAM # 16. (Part # 1068811)**



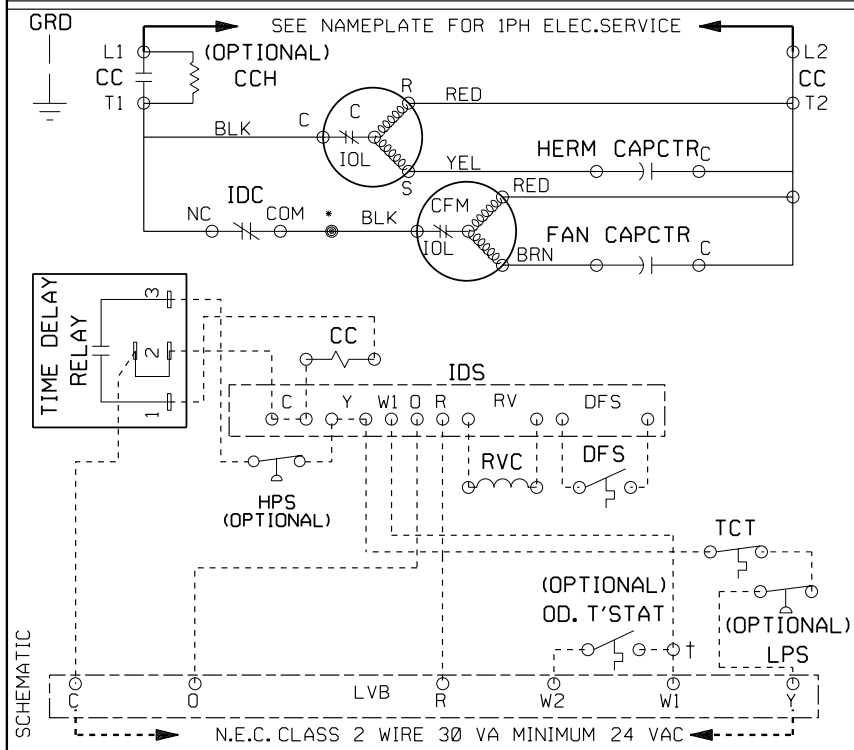
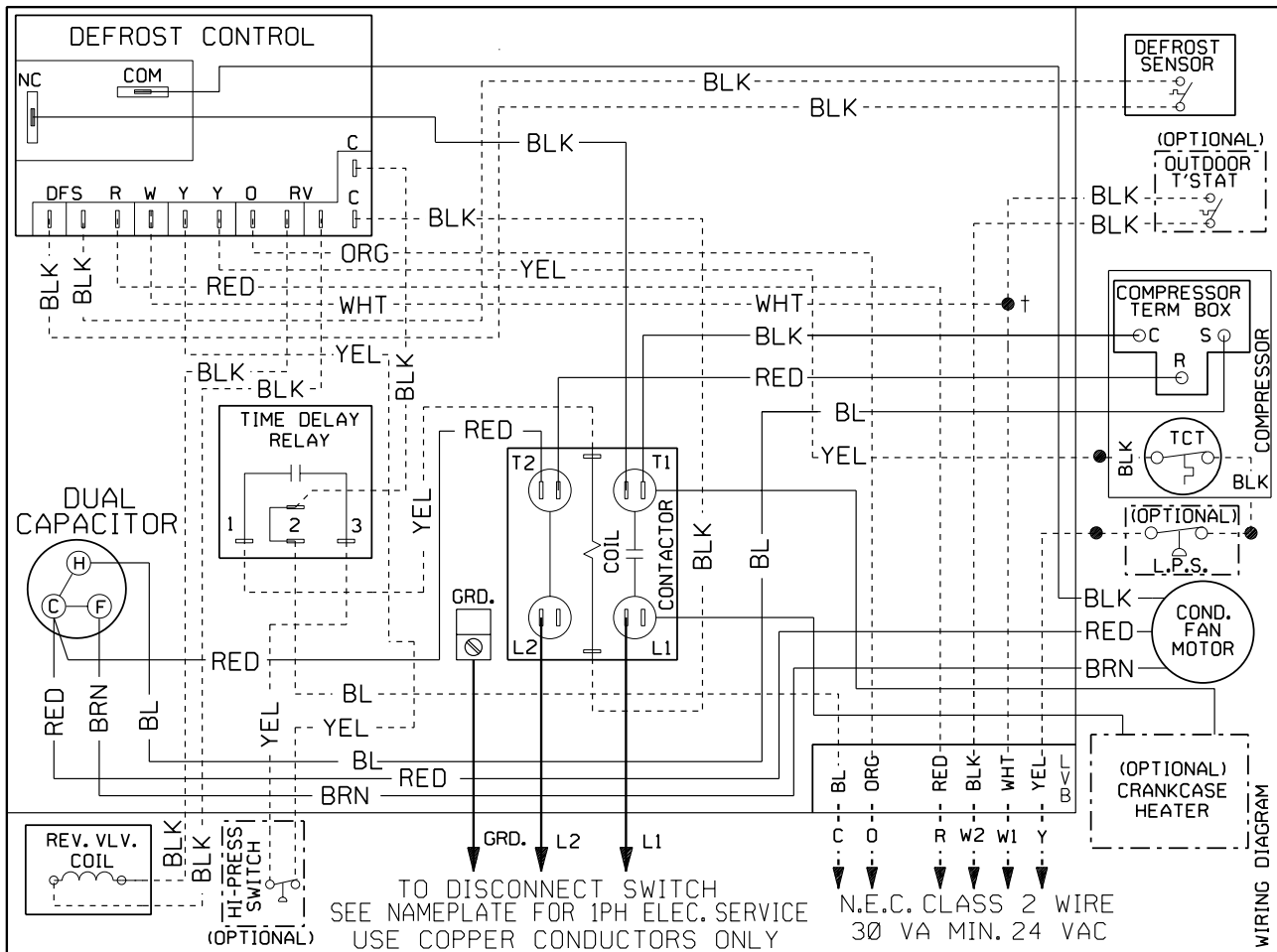
SEE INSTALLATION INSTRUCTIONS FOR PROPER THERMOSTAT

C.....COMPRESSOR  
CAPATR.....CAPACITOR  
CC.....COMPRESSOR CONTACTOR  
CFM.....CONDENSOR FAN MOTOR  
DFS.....DEFROST SENSOR  
GRD.....GROUND  
HPS.....HIGH PRESSURE SWITCH  
LPS.....LOW PRESSURE SWITCH  
IOL.....INTERNAL OVERLOAD  
LVB.....LOW VOLTAGE BOX  
RVC.....REVERSING VALVE COIL  
TDR.....TIME DELAY RELAY  
TCT.....TOP CAP THERMOSTAT  
IDC.....INTERGRATED DEFROST CONTROL  
OD.T'STAT...OUTDOOR THERMOSTAT  
CCH.....CRANKCASE HEATER  
\*.....WIRE SPLICE  
†.....FIELD SPLICE-(OPTION)

— LINE VOLTAGE FACTORY  
— LINE VOLTAGE FIELD  
- - - - - LOW VOLTAGE FACTORY  
- - - - - LOW VOLTAGE FIELD

1068811

**WIRING DIAGRAM # 17. (Part # 1068812)**



SEE INSTALLATION INSTRUCTIONS FOR PROPER THERMOSTAT

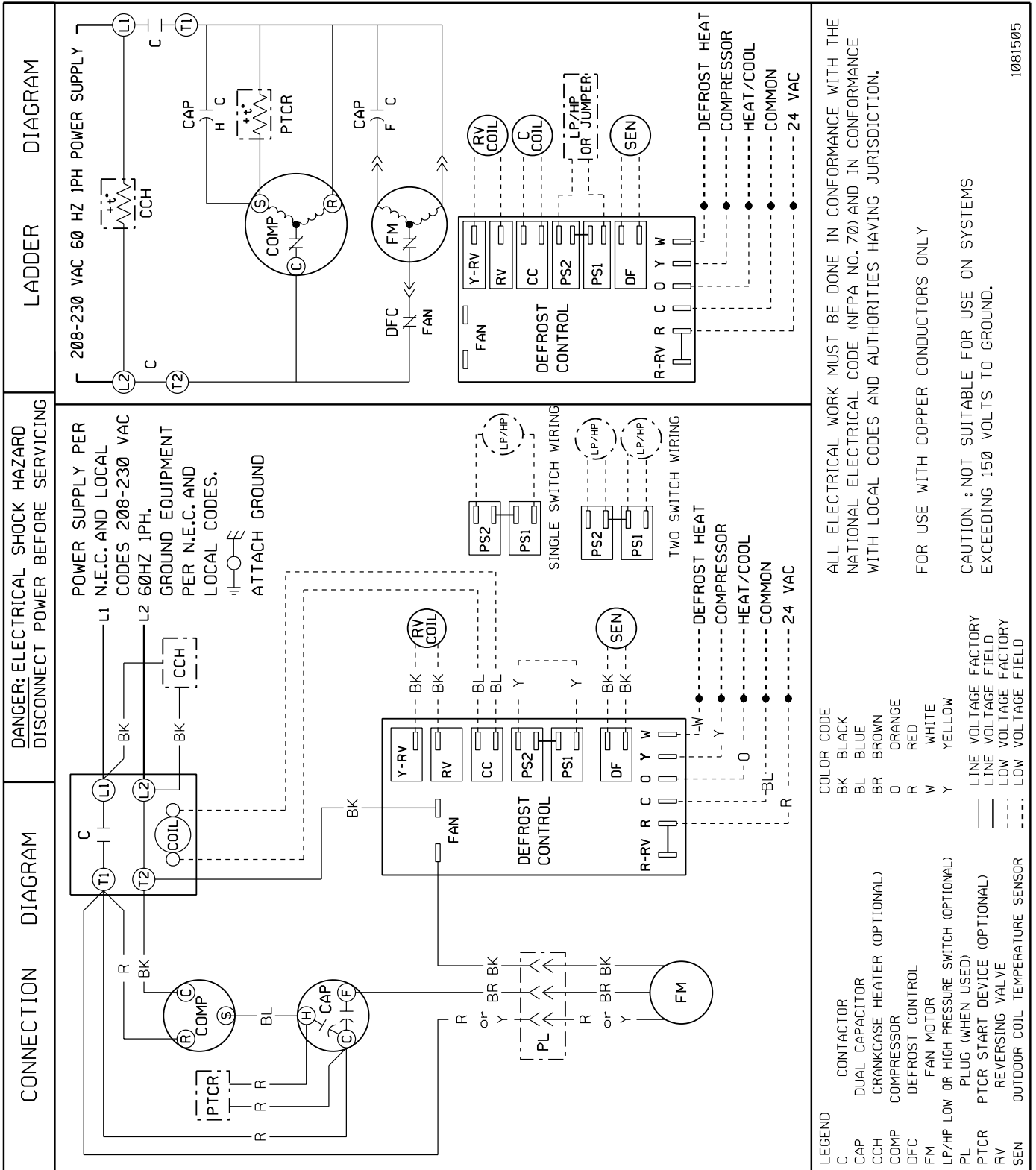
C.....COMPRESSOR  
CAPATR.....CAPACITOR  
CC.....COMPRESSOR CONTACTOR  
CFM.....CONDENSOR FAN MOTOR  
DFS.....DEFROST SENSOR  
GRD.....GROUND  
HPS.....HIGH PRESSURE SWITCH  
LPS.....LOW PRESSURE SWITCH  
IDL.....INTERNAL OVERLOAD  
LVB.....LOW VOLTAGE BOX  
RVC.....REVERSING VALVE COIL  
TDR.....TIME DELAY RELAY  
TCT.....TOP CAP THERMOSTAT  
IDC.....INTERGRATED DEFROST CONTROL  
OD.T'STAT...OUTDOOR THERMOSTAT  
CCH.....CRANKCASE HEATER  
\*.....WIRE SPLICE  
†.....FIELD SPLICE-(OPTION)

— LINE VOLTAGE FACTORY  
— LINE VOLTAGE FIELD  
- - - - - LOW VOLTAGE FACTORY  
- - - - - LOW VOLTAGE FIELD

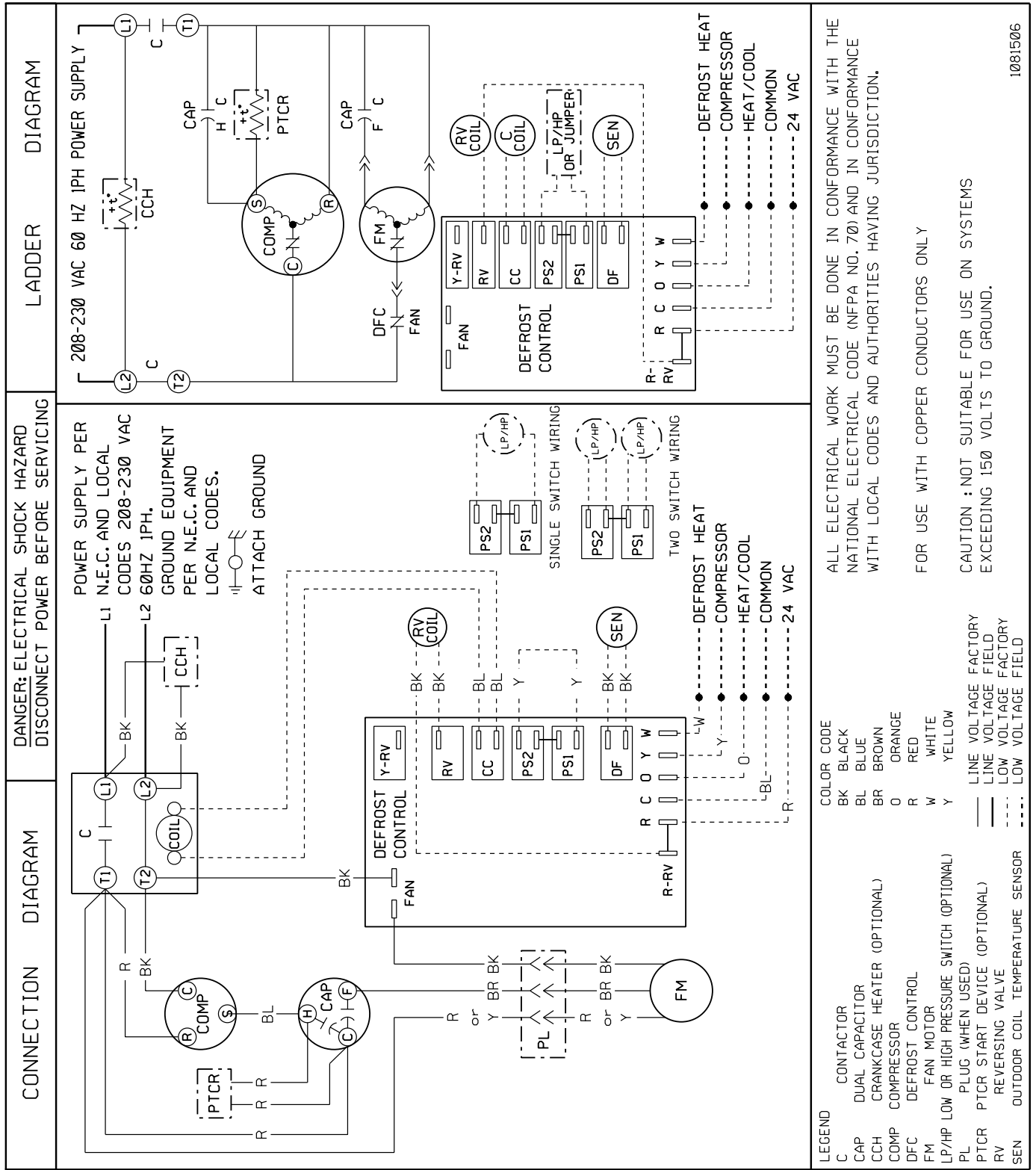
1068812



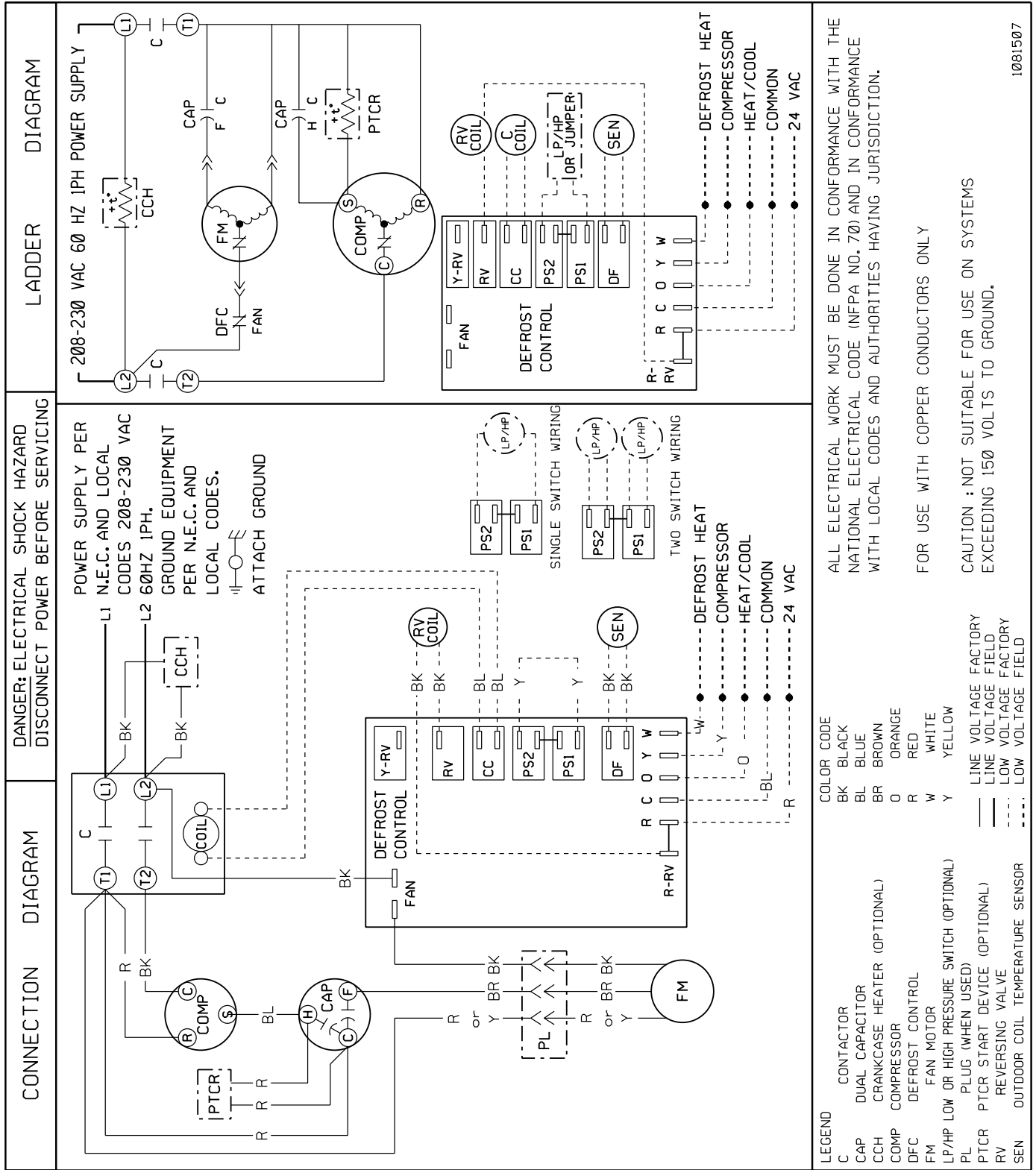
# WIRING DIAGRAM # 18. (Part # 1081505)



**WIRING DIAGRAM # 19. (Part # 1081506)**



**WIRING DIAGRAM # 20. (Part # 1081507)**

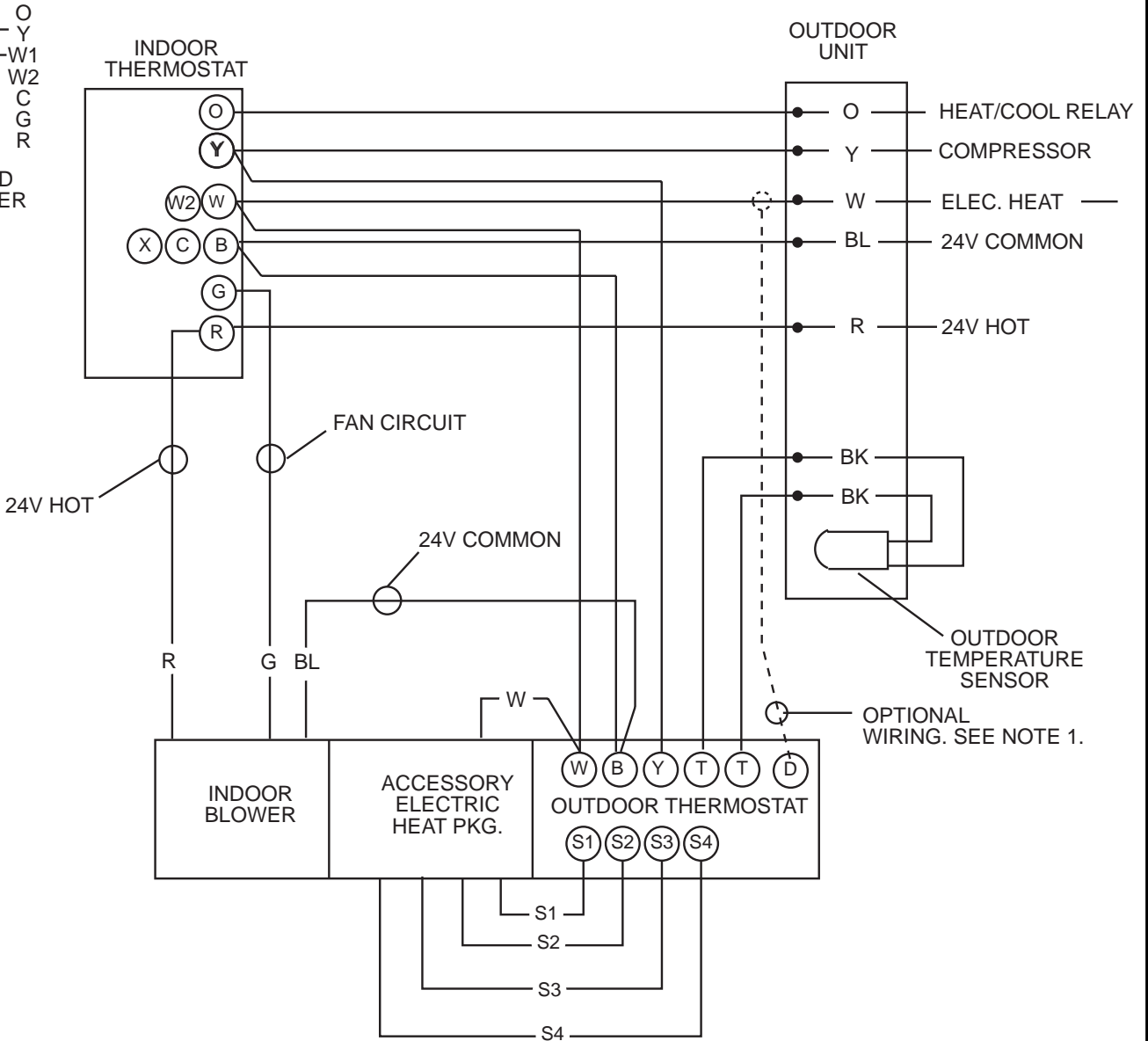
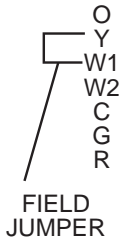


1081507

# WIRING DIAGRAM # 21. Typical Control Wiring (with Electronic ODT)

ALL ELECTRIC HEAT STAGED THROUGH OUTDOOR THERMOSTAT

WHITE RODGERS  
1F92 THERMOSTAT

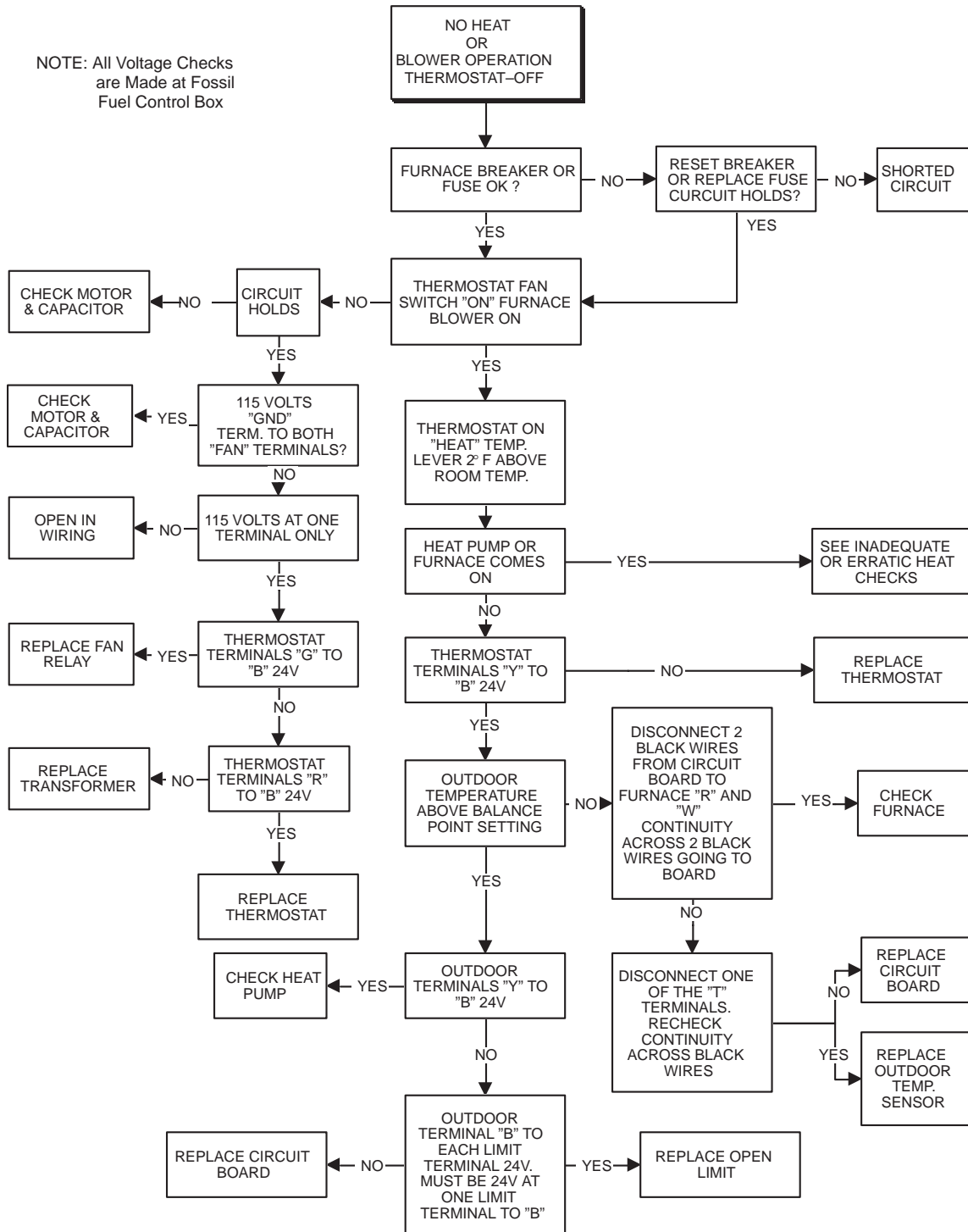


Wire "S1" is the first stage of electric heat through the outdoor thermostat. To energize off indoor thermostat connect to "B" on outdoor thermostat with blue wire from blower. See Heater Wiring Diagram for wire color for each stage.

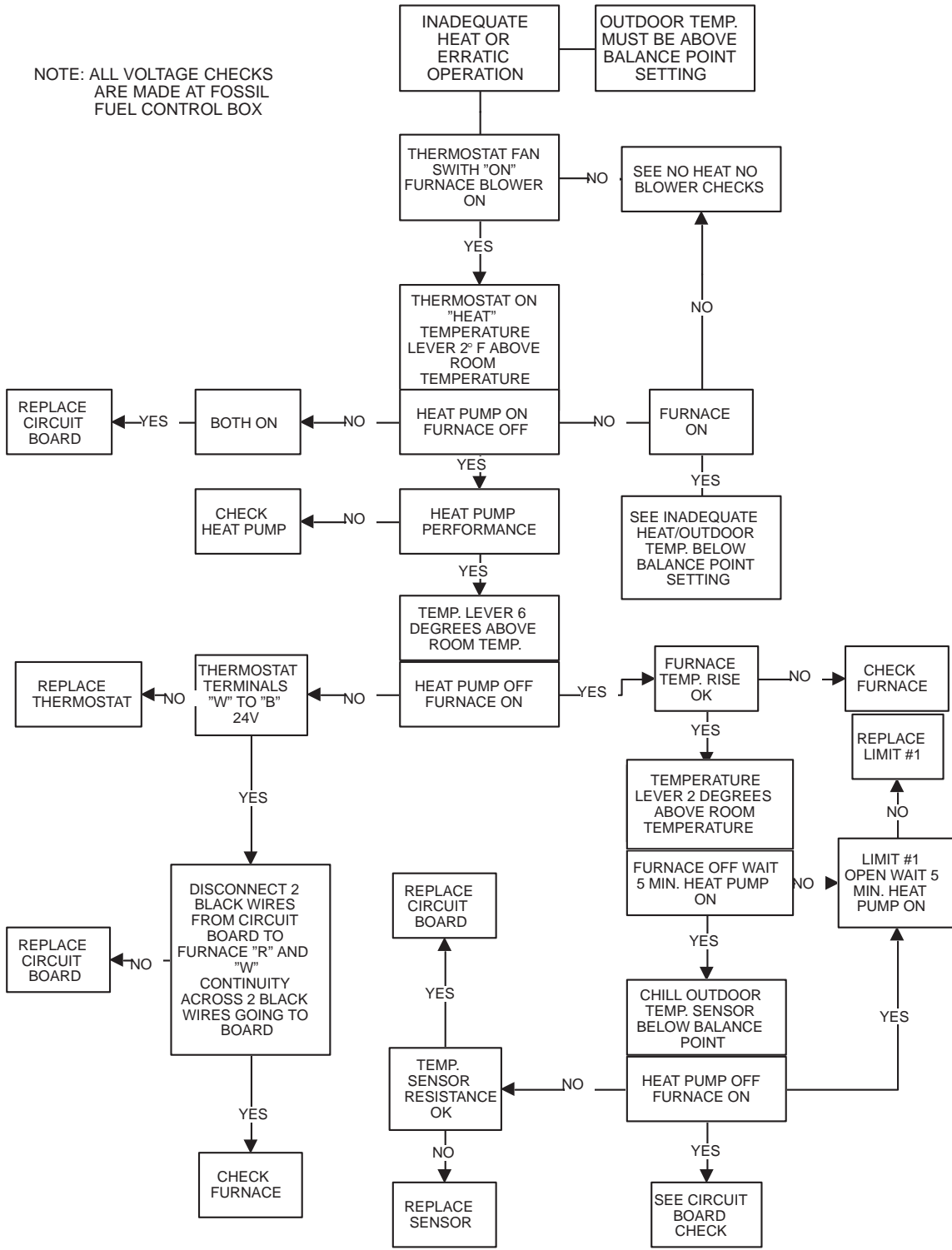
NOTE 1; Optional Wiring: Connect "W" from the outdoor unit to "D", on the outdoor thermostat instead of "W", on the indoor thermostat. This allows the first stage of heat to come on during the defrost cycle regardless of the outdoor thermostat setting.

# FOSSIL FUEL CONTROL KIT - Troubleshooting Flow Chart # 1

NOTE: All Voltage Checks are Made at Fossil Fuel Control Box

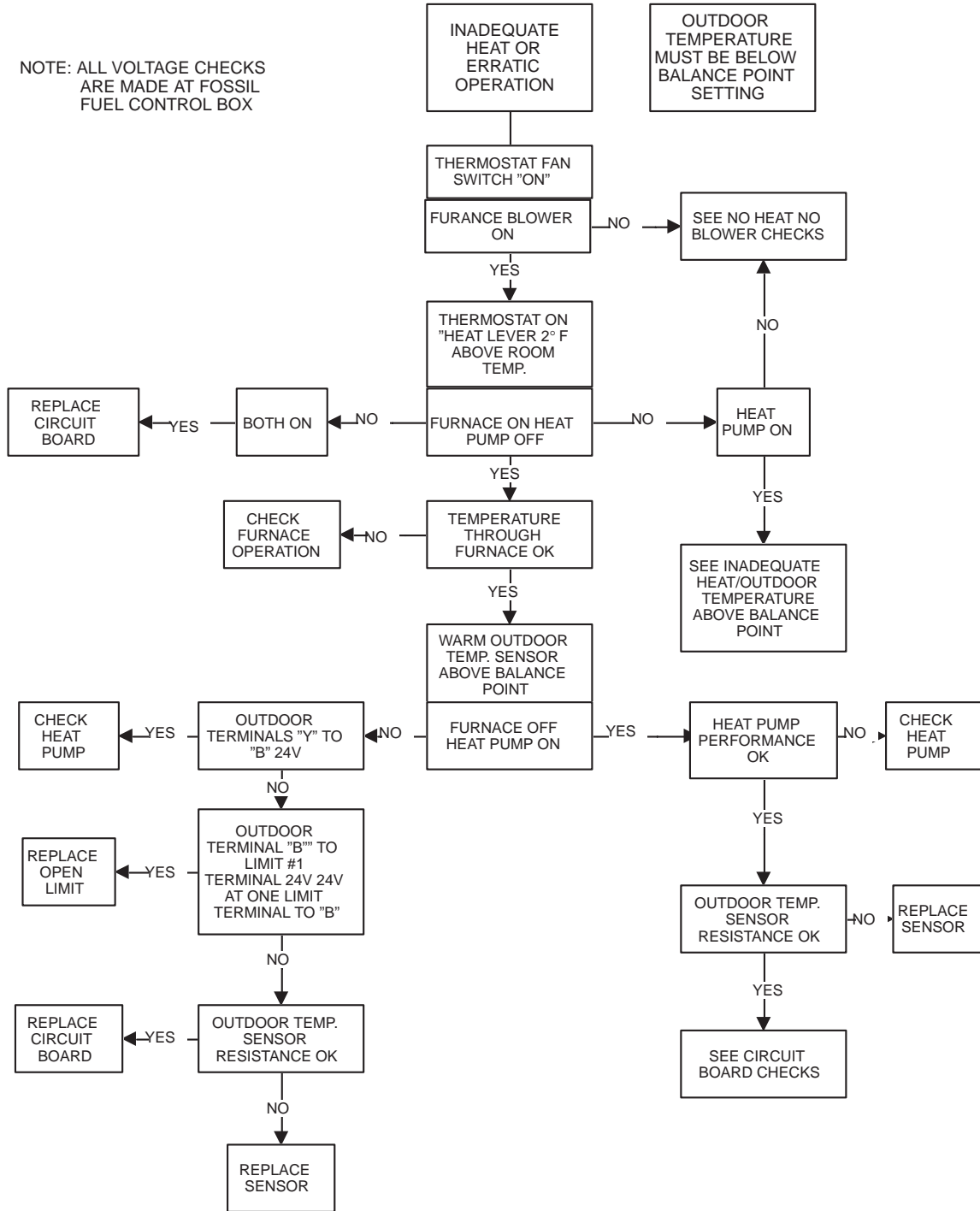


**FOSSIL FUEL CONTROL KIT - Troubleshooting Flow Chart # 2**



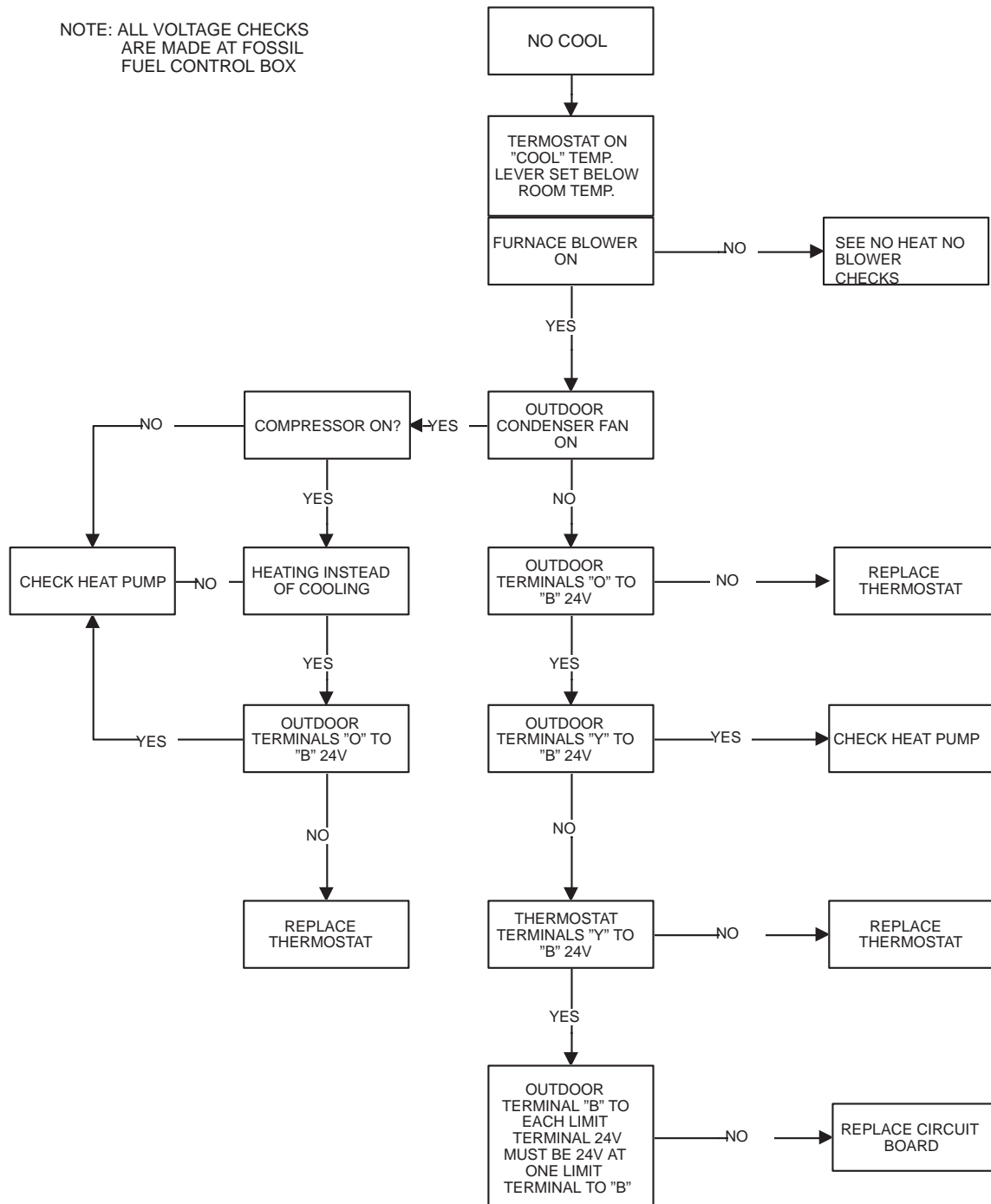
# FOSSIL FUEL CONTROL KIT - Troubleshooting Chart # 3

NOTE: ALL VOLTAGE CHECKS ARE MADE AT FOSSIL FUEL CONTROL BOX



# FOSSIL FUEL CONTROL KIT - Troubleshooting Chart # 4

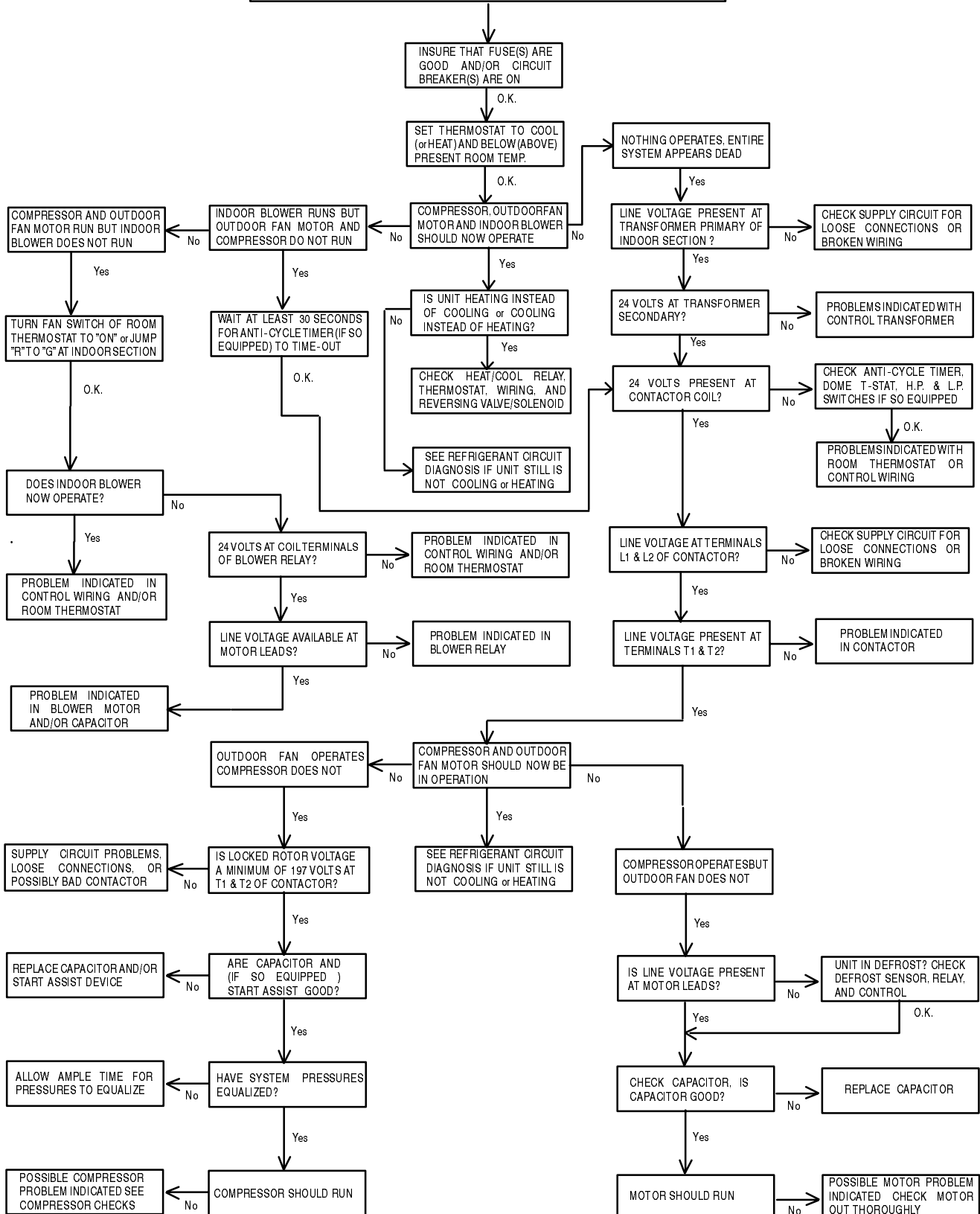
NOTE: ALL VOLTAGE CHECKS  
ARE MADE AT FOSSIL  
FUEL CONTROL BOX





# NO COOLING/ 1st STAGE HEATING

## ELECTRICAL TROUBLESHOOTING



**COOLING - Refrigerant Circuit Diagnosis****Symptoms Exhibited \*****Condition/Solutions**

<b>Suction Pressure</b>	<b>Discharge Pressure</b>	<b>Superheat</b>	<b>Sub-Cooling</b>	
Lower Than Normal	Lower Than Normal	Lower Than Normal	Lower Than Normal	Insufficient air flow across INDOOR coil. Check filter, blower speed tap selected, blower motor, wheel, and capacitor.
Lower Than Normal	Lower Than Normal	Higher Than Normal	Lower Than Normal	Insufficient refrigerant charge. Check system for leak(s). Recover refrigerant, repair leak(s), evacuate system to 500 microns, and re-charge with refrigerant.
Lower Than Normal	Lower Than Normal	Higher Than Normal	Higher Than Normal	Restriction in refrigerant circuit. Look for significant temperature difference at point of restriction. Possible incorrect orifice pin (too small) or TXV stuck closed.
Higher Than Normal	Higher Than Normal	Higher Than Normal	Higher Than Normal	Excessive loading of INDOOR coil. Due to excessive air flow across indoor coil or open return duct in unconditioned space. Check blower speed tap setting (too high) and return duct for leakage.
Higher Than Normal	Higher Than Normal	Lower Than Normal	Lower Than Normal	Insufficient air flow across OUTDOOR coil. Check cleanliness of outdoor coil. Check outdoor fan motor, blade, and capacitor.
Higher Than Normal	Higher Than Normal	Lower Than Normal	Higher Than Normal	Excessive refrigerant charge. Recover refrigerant from system and re-charge using "Weighed in Charge" method.
Higher Than Normal	Higher Than Normal	Lower Than Normal	May Be Either Lower or Higher Than Normal	Air and/or Non-Condensibles in system. Recover refrigerant from system, evacuate system to 500 microns, and re-charge using "Weighed in Charge" method.
Higher Than Normal	Lower Than Normal	Lower Than Normal	Lower Than Normal	Incorrect/over feeding INDOOR Metering device. Check for proper pin size or loose TXV sensing bulb, or TXV stuck open.
Higher Than Normal	Lower Than Normal	May Be Either Lower or Higher Than Normal	May Be Either Lower or Higher Than Normal	Defective valves in compressor (I.E. runs but doesn't pump) abnormally low Amp draw and abnormally high compressor temperature may be indicated.

\* "Normal" refers to Pressures, Temperatures, and/or values obtained at rated air flow under a given set of conditions and assumes that no changes have been made to factory refrigerant charge. Check the Tech. Service Data Sheet for the specific model you are servicing to obtain this information. Charging by weight is accomplished using the quantity of refrigerant indicated on the Tech. Service Data Sheet and/or Unit Rating Plate. Information on Superheat and Sub-Cooling is contained on page 32 of this manual.

**1st STAGE HEATING - Refrigerant Circuit Diagnosis**

Symptoms Exhibited *				Condition/Solutions
Suction Pressure	Discharge Pressure	Superheat	Sub-Cooling	
Lower Than Normal	Lower Than Normal	Lower Than Normal	Lower Than Normal	Insufficient air flow across OUTDOOR coil. Unit not defrosting, coil dirty, etc. Check outdoor fan motor, and capacitor.
Lower Than Normal	Lower Than Normal	Higher Than Normal	Lower Than Normal	Insufficient refrigerant charge. Check system for leak(s). Recover refrigerant, repair leak(s), evacuate system to 500 microns, and re-charge using "Weighed in Charge" method..
Lower Than Normal	Lower Than Normal	Higher Than Normal	Higher Than Normal	Restriction in refrigerant circuit. Look for significant temperature difference at point of restriction. Possible incorrect orifice pin (too small) or TXV stuck closed.
Higher Than Normal	Higher Than Normal	Higher Than Normal	Higher Than Normal	Excessive loading of OUTDOOR coil. Due to excessive outdoor air temperature for operation (see Tech. Service Data) in heating mode.
Higher Than Normal	Higher Than Normal	Lower Than Normal	Lower Than Normal	Insufficient air flow across INDOOR coil. Check cleanliness of filter, and indoor coil. Check blower speed tap selected, motor, wheel, and capacitor.
Higher Than Normal	Higher Than Normal	Lower Than Normal	Higher Than Normal	Excessive refrigerant charge. Recover refrigerant from system, and re-charge using "Weighed in Charge" method.
Higher Than Normal	Higher Than Normal	Lower Than Normal	May Be Either Lower or Higher Than Normal	Air and/or Non-Condensibles in system. Recover refrigerant from system, evacuate system to 500 microns, and re-charge using "Weighed in Charge" method.
Higher Than Normal	Lower Than Normal	Lower Than Normal	Lower Than Normal	Incorrect/over feeding OUTDOOR metering device. Check for proper pin size loose TXV sensing bulb, or TXV stuck open.
Higher Than Normal	Lower Than Normal	May Be Either Lower or Higher Than Normal	May Be Either Lower or Higher Than Normal	Defective valves in compressor (I.E. runs but doesn't pump) abnormally low Amp draw and abnormally high compressor temperature may be indicated.

\* "Normal" refers to Pressures, Temperatures, and/or values obtained at rated air flow under a given set of conditions and assumes that no changes have been made to factory refrigerant charge. Check the Tech. Service Data Sheet for the specific model you are servicing to obtain this information. Charging by weight is accomplished using the quantity of refrigerant indicated on the Tech. Service Data Sheet and/or Unit Rating Plate. Information on Superheat and Sub-Cooling is contained on page 32 of this manual.

# INDEX

## A

Accumulators, Refrigerant, 24  
Adjusting Heat Anticipator, 8–9  
Airflow, 19  
Anti-Cycle Timer (Built-in), 15  
Anti-Cycle Timer (External), 26

## B

Blower Assembly, Conditioned Air, 19  
Blower Speed Selection, 19

## C

Capacitors, 18  
Charging, Refrigerant, 31–33  
Check Valves, 21  
Checking Capacitors, 18  
Checking Compressor Windings, 29  
Checking Locked Rotor Voltage, 28  
Checking Temp. Rise (1st Stage Heating), 30  
Coils, Solenoid, 18  
Compressor Checks, 28  
Compressor Control Circuit, 26–28  
Compressor Winding Checks, 29  
Compressors, 24  
Contactor, Compressor, 25  
Control Kits, Fossil Fuel, 11  
Control Voltage, 6  
Control Wiring, 7  
Controls, Electronic Defrost, 14  
Cooling Anticipators, 9  
COOLING, Sequence of Operation, 4  
Crankcase Heaters, 26  
Current Draw. *See* Tech. Service Data

## D

Defrost Controls, Electronic, 14  
Defrost Sensors, 17  
DEFROST, Sequence of Operation, 6  
Diagnosis, Refrigerant Circuit (COOLING), 103  
Diagnosis, Refrigerant Circuit (HEATING), 104  
Discharge Mufflers, 23  
Discharge Thermostat, 27  
Dome Thermostat. *See* Discharge Thermostat

## E

Electrical Supply, 6  
Electrical Troubleshooting - No Cooling/ Heating, 102  
Electronic Defrost Controls, 14  
Electronic ODT, Control Wiring Diagram, 97  
Electronic Outdoor Thermostats, 9  
EMERGENCY HEAT, 5  
Expansion Valves, 22

## F

FIRST STAGE HEATING, 5  
Flow Control Devices, Outdoor, 23  
Fossil Fuel Control Kit - Wiring Diagram, 79  
Fossil Fuel Control Kits, 11

## H

Heat Anticipators, 8  
Heat, Emergency, 5  
Heaters, Crankcase, 26  
HEATING, Sequence of Operation, 5  
High Pressure Switch, 27

## I

Identification, Unit, 2  
Index, Technical Service Data, 34–36  
Index, Wiring Diagrams, 74–76  
Indoor Blower Assembly, 19  
Introduction, 1

## L

Locked Rotor Voltage Check, 28  
Low Pressure Switch, 27  
Low Voltage. *See* Control Voltage

## M

Mufflers, Discharge, 23

## N

No Cooling, Electrical Troubleshooting, 102  
No Cooling, Refrigerant Circuit Diagnosis, 103  
No Heating, Electrical Troubleshooting, 102  
No Heating, Refrigerant Circuit Diagnosis, 104

## O

Operating Pressures (COOLING). *See* Tech. Service Data  
Operating Pressures (HEATING). *See* Tech. Service Data  
Orifices, Restrictors, 22  
*See also* Outdoor Flow Control Devices  
Outdoor Flow Control Devices, 23  
Outdoor Thermostats, Electronic, 9

## P

Performance, COOLING. *See* Tech. Service Data  
Performance, HEATING. *See* Tech. Service Data  
Pressures, Operating (COOLING). *See* Tech. Service Data  
Pressures, Operating (HEATING). *See* Tech. Service Data  
Protector, Compressor. *See* Discharge Thermostat

## R

Refrigerant Accumulators, 24  
Refrigerant Charging, 31–33  
Refrigerant Circuit Diagnosis - Cooling, 103  
Refrigerant Circuit Diagnosis - Heating, 104  
Restrictor Orifices, 22  
Reversing Valves, 21  
Room Thermostats, 8

## S

SECOND STAGE HEATING, 5  
Sensors, Defrost, 17  
Sequence of Operation - COOLING, 4  
Sequence of Operation - HEATING, 5  
Sequence of Operation - DEFROST, 6  
Solenoid Coils, 18  
Subcooling Method Of Charging, 32  
Superheat Method of Charging, 32  
Supply Voltage - Outdoor Section, 7  
Supply Voltage - Indoor Section, 6  
Switch, High Pressure, 27  
Switch, Low Pressure, 27  
System Charging Procedures - COOLING, 33  
System Charging Procedures - HEATING, 33

## T

Technical Service Data Index, 34–36  
Temp. Rise (1st Stage Heating), Checking, 30  
Temp. Rise (1st stage Heating), Specifications. *See*  
Tech. Service Data  
Theory of Operation, 4  
Thermostat, Discharge, 27  
Thermostat, Dome. *See* Discharge Thermostat  
Thermostat, Top Cap. *See* Discharge Thermostat  
Thermostats, Room, 8  
Timer, Anti-Cycle (Built-in), 15  
Timer, Anti-Cycle (External), 26  
Trouble Shooting Charts, Fossil Fuel Control, 98–102

## U

Unit Identification, 2

## V

Valves, Check, 21  
Valves, Expansion, 22  
Valves, Reversing, 21  
Voltage, Locked Rotor, 28  
Voltage, Supply - Indoor Section, 6  
Voltage, Supply - Outdoor Section, 7

## W

Wiring Diagram Index, 74–76  
Wiring Diagram, Electronic ODT Control, 97  
Wiring Diagram, Fossil Fuel Control Kit, 79  
Wiring, Control, 7